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# STATE OF CALIFORNIA DEPARTMENT OF TRANSPORTATION

NOTICE TO CONTRACTORS
AND

## **SPECIAL PROVISIONS**

# FOR BUILDING CONSTRUCTION ADJACENT TO STATE HIGHWAY

IN PLUMAS COUNTY NEAR QUINCY AT THE MASSACK SAFETY ROADSIDE REST AREA

	DISTRICT 02, ROUTE 70	
For Use in Connection wi	th Standard Specifications Dated JULY 1999, Standard Plans Dated JULY 2004 and L Surcharge and Equipment Rental Rates.	abor
_	CONTRACT NO. 02 274604	

CONTRACT NO. 02-374604 02-Plu-70-79.2

Bids Open: September 6, 2006 Dated: August 7, 2006 \*

# IMPORTANT SPECIAL NOTICES

 Attention is directed to Section 2-1.02B, "Submission of DVBE Information," of these special provisions for requirements in the submittal of DVBE information.

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## STANDARD PLANS LIST

The Standard Plan sheets applicable to this contract include, but are not limited to those indicated below. The Revised Standard Plans (RSP) and New Standard Plans (NSP) which apply to this contract are included as individual sheets of the project plans.

A10A	Acronyms and Abbreviations (A-L)
A10B	Acronyms and Abbreviations (M-Z)
A10C	Symbols (Sheet 1 of 2)
A10D	Symbols (Sheet 2 of 2)
A20A	Pavement Markers and Traffic Lines, Typical Details
A20D	Pavement Markers and Traffic Lines, Typical Details
A24A	Pavement Markings - Arrows
A24C	Pavement Markings – Symbols and Numerals
A24D	Pavement Markings – Words
A24E	Pavement Markings – Words And Crosswalks
A62F	Excavation and Backfill – Metal And Plastic Culverts
A87A	Curbs and Driveways
RSP A88A	Curb Ramp Details
D73	Drainage Inlets
D77A	Grate Details
D77B	Bicycle Proof Grate Details
D97C	Corrugated Metal Pipe Coupling Details No. 3- Helical and Universal Couplers
D97F	Corrugated Metal Pipe Coupling Details No. 6- Positive Joint
T2	Temporary Crash Cushion, Sand Filled (Shoulder Installations)
RSP T7	Construction Project Funding Identification Signs
RSP T13	Traffic Control System for Lane Closure On Two lane Conventional Highways
T59	Temporary Water Pollution Control Details (Temporary Concrete Washout Facility)
ES-1A	Electrical Systems (Symbols And Abbreviations)
ES-1B	Electrical Systems (Symbols And Abbreviations)
ES-1C	Electrical Systems (Symbols And Abbreviations)
ES-5A	Electrical Systems (Detectors)
ES-5B	Electrical Systems (Detectors)
ES-5D	Electrical Systems (Detectors)
ES-7N	Electrical Systems (Signal and Lighting Standards – Details No. 2)
ES-8	Electrical Systems (Pull Box Details)
ES-13A	Electrical Systems (Splicing Details)
ES-13B	Electrical Systems (Wiring Details and Fuse Ratings)

#### DEPARTMENT OF TRANSPORTATION

NOTICE TO CONTRACTORS

CONTRACT NO. 02-374604 02-Plu-70-79,2

Sealed proposals for the work shown on the plans entitled:

STATE OF CALIFORNIA; DEPARTMENT OF TRANSPORTATION; PROJECT PLANS FOR BUILDING CONSTRUCTION ADJACENT TO STATE HIGHWAY IN PLUMAS COUNTY NEAR QUINCY AT THE MASSACK SAFETY ROADSIDE REST AREA.

will be received at the Department of Transportation, 1120 N Street, Room 0200, MS #26, Sacramento, CA 95814, until 2 o'clock p.m. on September 6, 2006, at which time they will be publicly opened and read in Room 0100 at the same address. Proposal forms for this work are included in a separate book entitled:

# STATE OF CALIFORNIA; DEPARTMENT OF TRANSPORTATION; PROPOSAL AND CONTRACT FOR BUILDING CONSTRUCTION ADJACENT TO STATE HIGHWAY IN PLUMAS COUNTY NEAR QUINCY AT THE MASSACK SAFETY ROADSIDE REST AREA.

General work description: Rehabilitate Saftey Roadside Rest Area.

This project has a goal of 3 percent disabled veteran business enterprise (DVBE) participation.

No prebid meeting is scheduled for this project.

Bids are required for the entire work described herein.

At the time this contract is awarded, the Contractor shall possess either a Class A license or Class B license or a combination of Class C licenses which constitutes a majority of the work.

The Contractor must also be properly licensed at the time the bid is submitted, except that on a joint venture bid a joint venture license may be obtained by a combination of licenses after bid opening but before award in conformance with Business and Professions Code, Section 7029.1.

This contract is subject to state contract nondiscrimination and compliance requirements pursuant to Government Code, Section 12990.

This project is subject to the State Small Business Preference, Non-Small Business Subcontractor Preference, and California Company Reciprocal Preference.

The District in which the work for this project is located has been incorporated into the Department's Northern Region. References in the Instruction to Bidders or the General Conditions or in the special provisions to the district shall be deemed to mean the Northern Region. The office of the District Director for the Northern Region is located at Marysville.

Inquiries or questions based on alleged patent ambiguity of the plans, specifications or estimate must be communicated as a bidder inquiry prior to bid opening. Any such inquiries or questions, submitted after bid opening, will not be treated as a bid protest.

The Department will consider bidder inquiries only when made in writing and shall be submitted to CALTRANS North Region Construction Office by either E-mail or Fax:

E-mail: inquiry\_nr\_bid@dot.ca.gov FAX Number: (530) 822-4324

Responses to the bidder will be posted on the Internet at:

www.dot.ca.gov/dist3/departments/construction/bidders/find res.htm

Project plans, special provisions, and proposal forms for bidding this project can only be obtained at the Department of Transportation, Plans and Bid Documents, Room 0200, MS #26, Transportation Building, 1120 N Street, Sacramento, California 95814, FAX No. (916) 654-7028, Telephone No. (916) 654-4490. Use FAX orders to expedite orders for project plans, special provisions and proposal forms. FAX orders must include credit card charge number, card expiration date and authorizing signature. Project plans, special provisions, and proposal forms may be seen at the above Department of Transportation office and at the offices of the District Directors of Transportation at Irvine, Oakland, and the district in which the work is situated. Standard Specifications and Standard Plans are available through the State of California, Department of Transportation, Publications Unit, 1900 Royal Oaks Drive, Sacramento, CA 95815, Telephone No. (916) 445-3520.

The successful bidder shall furnish a payment bond and a performance bond.

Pursuant to Section 1773 of the Labor Code, the general prevailing wage rates in the county, or counties, in which the work is to be done have been determined by the Director of the California Department of Industrial Relations. These wages are set forth in the General Prevailing Wage Rates for this project, available at the Labor Compliance Office at the offices of the District Director of Transportation for the district in which the work is situated, and available from the California Department of Industrial Relations' Internet Web Site at: http://www.dir.ca.gov. Future effective general prevailing wage rates which have been predetermined and are on file with the Department of Industrial Relations are referenced but not printed in the general prevailing wage rates.

DEPARTMENT OF TRANSPORTATION

Deputy Director Transportation Engineering

Dated August 7, 2006

JRR

### COPY OF ENGINEER'S ESTIMATE

#### (NOT TO BE USED FOR BIDDING PURPOSES)

#### 02-374604

Item No.	Item Code	Item Description	Unit of Measure	Estimated Quantity
1	049009	DESTROY WATER WELL	LS	LUMP SUM
2	074017	PREPARE WATER POLLUTION CONTROL PROGRAM	LS	LUMP SUM
3	074020	WATER POLLUTION CONTROL	LS	LUMP SUM
1	074032	TEMPORARY CONCRETE WASHOUT FACILITY	EA	1
5	074038	TEMPORARY DRAINAGE INLET PROTECTION	EA	3
6	120090	CONSTRUCTION AREA SIGNS	LS	LUMP SUM
7	120100	TRAFFIC CONTROL SYSTEM	LS	LUMP SUM
8	128650	PORTABLE CHANGEABLE MESSAGE SIGN	LS	LUMP SUM
9	150206	ABANDON CULVERT	EA	1
10	150221	ABANDON INLET	EA	1
11	038598	SALVAGE TRASH RECEPTACLE	EA	3
12	150713	REMOVE PAVEMENT MARKING	M2	12
13	150740	REMOVE SIGN	EA	3
14	150805	REMOVE CULVERT	M	21
15	150820	REMOVE INLET	EA	2
16	150829	REMOVE RETAINING WALL	M	15
17	038599	REMOVE TRASH ENCLOSURE	EA	5
18	038600	REMOVE HOSE BIB ASSEMBLY	EA	6
19	038601	RELOCATE SIGN	EA	1
20	153103	COLD PLANE ASPHALT CONCRETE PAVEMENT	M2	390

Item No.	Item Code	Item Description	Unit of Measure	Estimated Quantity
21	153215	REMOVE CONCRETE (CURB AND GUTTER)	M	130
22	153218	REMOVE CONCRETE SIDEWALK	M2	320
23	160120	REMOVE TREE	EA	5
24	190101	ROADWAY EXCAVATION	M3	150
25	192037	STRUCTURE EXCAVATION (RETAINING WALL)	M3	12
26	193013	STRUCTURE BACKFILL (RETAINING WALL)	M3	5
27	193114	SAND BACKFILL	M3	4
28	198007	IMPORTED MATERIAL (SHOULDER BACKING)	TONN	2
29	203003	STRAW (EROSION CONTROL)	TONN	1.3
30	203014	FIBER (EROSION CONTROL)	KG	252
31	203024	COMPOST (EROSION CONTROL)	M3	1.2
32	203045	PURE LIVE SEED (EROSION CONTROL)	KG	32
33	203056	COMMERCIAL FERTILIZER (EROSION CONTROL)	KG	34
34	203061	STABILIZING EMULSION (EROSION CONTROL)	KG	47
35	260201	CLASS 2 AGGREGATE BASE	M3	160
36	390102	ASPHALT CONCRETE (TYPE A)	TONN	550
37 (F)	510502	MINOR CONCRETE (MINOR STRUCTURE)	M3	5.7
38	510518	MINOR CONCRETE (RETAINING WALL FOOTING)	M3	3.5
39	510526	MINOR CONCRETE (BACKFILL)	M3	140
40	513551	RETAINING WALL STEM (TYPE 6)	M2	16

Item No.	Item Code	Item Description	Unit of Measure	Estimated Quantity
41 (F)	520103	BAR REINFORCING STEEL (RETAINING WALL)	KG	100
42	038602	INSTALL ENTRY SIGN	LS	LUMP SUM
43	038603	450 MM CORRUGATED STEEL PIPE CULVERT	M	78
14	038604	INSTALL TRASH RECEPTACLES	EA	8
45	731501	MINOR CONCRETE (CURB)	M3	7
46	731502	MINOR CONCRETE (MISCELLANEOUS CONSTRUCTION)	M3	1.1
47	731512	MINOR CONCRETE (EXPOSED AGGREGATE SIDEWALK)	M2	320
48 (F)	750001	MISCELLANEOUS IRON AND STEEL	KG	324
49	760011	WELL DEVELOPMENT	LS	LUMP SUM
50	760012	TESTING WELL	HR	8
51	760021	DRILL PILOT HOLE	M	27
52	760022	REAMING WATER WELL	M	27
53	760025	CONDUCTOR CASING	M	9
54	760030	BLANK WELL CASING	M	25
55	760035	WELL SCREEN	M	4
56	840501	THERMOPLASTIC TRAFFIC STRIPE	M	300
57	840515	THERMOPLASTIC PAVEMENT MARKING	M2	19
58	860930	TRAFFIC MONITORING STATION	EA	1
59	038605	REFURBISH KIOSK	LS	LUMP SUM
60	994650	BUILDING WORK	LS	LUMP SUM

## STATE OF CALIFORNIA DEPARTMENT OF TRANSPORTATION

SPECIAL PROVISIONS

Annexed to Contract No. 02-374604

#### SECTION 1. SPECIFICATIONS AND PLANS

The work embraced herein shall conform to the provisions in the Standard Specifications dated July 1999, and the Standard Plans dated July 2004, of the Department of Transportation insofar as the same may apply, and these special provisions.

In case of conflict between the Standard Specifications and these special provisions, the special provisions shall take precedence over and shall be used in lieu of the conflicting portions.

#### AMENDMENTS TO JULY 1999 STANDARD SPECIFICATIONS

#### **UPDATED JUNE 30, 2006**

Amendments to the Standard Specifications set forth in these special provisions shall be considered as part of the Standard Specifications for the purposes set forth in Section 5-1.04, "Coordination and Interpretation of Plans, Standard Specifications and Special Provisions," of the Standard Specifications. Whenever either the term "Standard Specifications is amended" or the term "Standard Specifications are amended" is used in the special provisions, the text or table following the term shall be considered an amendment to the Standard Specifications. In case of conflict between such amendments and the Standard Specifications, the amendments shall take precedence over and be used in lieu of the conflicting portions.

#### **SECTION 1: DEFINITIONS AND TERMS**

Issue Date: June 30, 2006

Section 1-1.25, "Laboratory," of the Standard Specifications is amended to read:

#### 1-1.25 LABORATORY

• The Division of Engineering Services - Materials Engineering and Testing Services and Division of Engineering Services - Geotechnical Services of the Department of Transportation, or established laboratories of the various Districts of the Department, or other laboratories authorized by the Department to test materials and work involved in the contract. When a reference is made in the specifications to the "Transportation Laboratory," the reference shall mean Division of Engineering Services - Materials Engineering and Testing Services and Division of Engineering Services - Geotechnical Services, located at 5900 Folsom Boulevard, Sacramento, CA 95819, Telephone (916) 227-7000.

Section 1-1.275, "Office of Structure Design," of the Standard Specifications is amended to read:

#### 1-1.275 OFFICES OF STRUCTURE DESIGN

• The Offices of Structure Design of the Department of Transportation. When the specifications require working drawings to be submitted to the Offices of Structure Design, the drawings shall be submitted to: Offices of Structure Design, Documents Unit, Mail Station 9-4/4I, 1801 30th Street, Sacramento, CA 95816, Telephone (916) 227-8252.

Section 1-1.265, "Manual of Traffic Controls," of the Standard Specifications is amended to read:

#### 1-1.265 MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES

• The Manual on Uniform Traffic Control Devices for Streets and Highways, 2003 Edition (MUTCD) is administered by the Federal Highway Administration.

Section 1, "Definitions and Terms," of the Standard Specifications is amended by adding the following section:

#### 1-1,266 MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES CALIFORNIA SUPPLEMENT

• The MUTCD 2003 California Supplement (MUTCD California Supplement) is issued by the Department of Transportation to provide amendments to the MUTCD. The MUTCD and MUTCD California Supplement supersede the Department's Manual of Traffic Controls.

Section 1-1.39, "State," of the Standard Specifications is amended to read:

#### 1-1.39 STATE

• The State of California, including its agencies, departments, or divisions, whose conduct or action is related to the work.

#### SECTION 2: PROPOSAL REQUIREMENTS AND CONDITIONS

Issue Date: June 19, 2003

Section 2-1.03, "Examination of Plans, Specifications, Contract, and Site of Work," of the Standard Specifications is amended to read:

#### 2-1.03 Examination of Plans, Specifications, Contract, and Site of Work

- The bidder shall examine carefully the site of the work contemplated, the plans and specifications, and the proposal and contract forms therefor. The submission of a bid shall be conclusive evidence that the bidder has investigated and is satisfied as to the general and local conditions to be encountered, as to the character, quality and scope of work to be performed, the quantities of materials to be furnished and as to the requirements of the proposal, plans, specifications and the contract.
- The submission of a bid shall also be conclusive evidence that the bidder is satisfied as to the character, quality and quantity of surface and subsurface materials or obstacles to be encountered insofar as this information was reasonably ascertainable from an inspection of the site and the records of exploratory work done by the Department as shown in the bid documents, as well as from the plans and specifications made a part of the contract.
- Where the Department has made investigations of site conditions including subsurface conditions in areas where work is to be performed under the contract, or in other areas, some of which may constitute possible local material sources, bidders or contractors may, upon written request, inspect the records of the Department as to those investigations subject to and upon the conditions hereinafter set forth.
- Where there has been prior construction by the Department or other public agencies within the project limits, records of the prior construction that are currently in the possession of the Department and which have been used by, or are known to, the designers and administrators of the project will be made available for inspection by bidders or contractors, upon written request, subject to the conditions hereinafter set forth. The records may include, but are not limited to, as-built drawings, design calculations, foundation and site studies, project reports and other data assembled in connection with the investigation, design, construction and maintenance of the prior projects.
- Inspection of the records of investigations and project records may be made at the office of the district in which the work is situated, or in the case of records of investigations related to structure work, at the Transportation Laboratory in Sacramento, California.
- When a log of test borings or other record of geotechnical data obtained by the Department's investigation of surface and subsurface conditions is included with the contract plans, it is furnished for the bidders' or Contractor's information and its use shall be subject to the conditions and limitations set forth in this Section 2-1.03.
- In some instances, information considered by the Department to be of possible interest to bidders or contractors has been compiled as "Materials Information." The use of the "Materials Information" shall be subject to the conditions and limitations set forth in this Section 2-1.03 and Section 6-2, "Local Materials."
- When cross sections are not included with the plans, but are available, bidders or contractors may inspect the cross sections and obtain copies for their use, at their expense.
- When cross sections are included with the contract plans, it is expressly understood and agreed that the cross sections do not constitute part of the contract, do not necessarily represent actual site conditions or show location, character,

dimensions and details of work to be performed, and are included in the plans only for the convenience of bidders and their use is subject to the conditions and limitations set forth in this Section 2-1.03.

- When contour maps were used in the design of the project, the bidders may inspect those maps, and if available, they may obtain copies for their use.
- The availability or use of information described in this Section 2-1.03 is not to be construed in any way as a waiver of the provisions of the first paragraph in this Section 2-1.03 and bidders and contractors are cautioned to make independent investigations and examinations as they deem necessary to be satisfied as to conditions to be encountered in the performance of the work and, with respect to possible local material sources, the quality and quantity of material available from the property and the type and extent of processing that may be required in order to produce material conforming to the requirements of the specifications.
- The Department assumes no responsibility for conclusions or interpretations made by a bidder or contractor based on the information or data made available by the Department. The Department does not assume responsibility for representation made by its officers or agents before the execution of the contract concerning surface or subsurface conditions, unless that representation is expressly stated in the contract.
- No conclusions or interpretations made by a bidder or contractor from the information and data made available by the Department will relieve a bidder or contractor from properly fulfilling the terms of the contract.

#### **SECTION 5: CONTROL OF WORK**

Issue Date: December 31, 2001

Section 5-1.02A, "Trench Excavation Safety Plans," of the Standard Specifications is amended to read:

#### 5-1.02A Excavation Safety Plans

- The Construction Safety Orders of the Division of Occupational Safety and Health shall apply to all excavations. For all excavations 1.5 m or more in depth, the Contractor shall submit to the Engineer a detailed plan showing the design and details of the protective systems to be provided for worker protection from the hazard of caving ground during excavation. The detailed plan shall include any tabulated data and any design calculations used in the preparation of the plan. Excavation shall not begin until the detailed plan has been reviewed and approved by the Engineer.
- Detailed plans of protective systems for which the Construction Safety Orders require design by a registered professional engineer shall be prepared and signed by an engineer who is registered as a Civil Engineer in the State of California, and shall include the soil classification, soil properties, soil design calculations that demonstrate adequate stability of the protective system, and any other design calculations used in the preparation of the plan.
- No plan shall allow the use of a protective system less effective than that required by the Construction Safety Orders.
- If the detailed plan includes designs of protective systems developed only from the allowable configurations and slopes, or Appendices, contained in the Construction Safety Orders, the plan shall be submitted at least 5 days before the Contractor intends to begin excavation. If the detailed plan includes designs of protective systems developed from tabulated data, or designs for which design by a registered professional engineer is required, the plan shall be submitted at least 3 weeks before the Contractor intends to begin excavation.
  - Attention is directed to Section 7-1.01E, "Trench Safety."

#### SECTION 7: LEGAL RELATIONS AND RESPONSIBILITY

Issue Date: January 28, 2005

The eighth paragraph of Section 7-1.09, "Public Safety" of the Standard Specifications is amended to read:

• Signs, lights, flags, and other warning and safety devices and their use shall conform to the requirements set forth in Part 6 of the MUTCD and of the MUTCD California Supplement. Signs or other protective devices furnished and erected by the Contractor, at the Contractor's expense, as above provided, shall not obscure the visibility of, nor conflict in intent, meaning and function of either existing signs, lights and traffic control devices or any construction area signs and traffic control devices for which furnishing of, or payment for, is provided elsewhere in the specifications. Signs furnished and erected by the Contractor, at the Contractor's expense, shall be approved by the Engineer as to size, wording and location.

The fourteenth paragraph of Section 7-1.09, "Public Safety," of the Standard Specifications is amended to read:

• The Contractor shall notify the Engineer not less than 18 days and no more than 90 days prior to the anticipated start of an operation that will change the vertical or horizontal clearance available to public traffic (including shoulders).

The sixteenth paragraph of Section 7-1.09, "Public Safety," of the Standard Specifications is amended to read:

• When vertical clearance is temporarily reduced to 4.72 m or less, low clearance warning signs shall be placed in accordance with Part 2 of the MUTCD and the MUTCD California Supplement, and as directed by the Engineer. Signs shall conform to the dimensions, color, and legend requirements of the MUTCD, the MUTCD California Supplement, and these specifications except that the signs shall have black letters and numbers on an orange retroreflective background. W12-2P signs shall be illuminated so that the signs are clearly visible.

#### **SECTION 9: MEASUREMENT AND PAYMENT**

Issue Date: June 30, 2006

The third paragraph of Section 9-1.03, "Work Performed by Contractor," of the Standard Specifications is amended to read:

• The above markups shall constitute full compensation for all delay costs, overhead costs and profit which shall be deemed to include all items of expense not specifically designated as cost or equipment rental in Sections 9-1.03A(1), "Labor," 9-1.03A(2), "Materials," and 9-1.03A(3), "Equipment Rental." The total payment made as provided above shall be deemed to be the actual cost of the work and shall constitute full compensation therefor.

Section 9-1.04, "Notice of Potential Claim," of the Standard Specifications is amended to read:

#### 9-1.04 NOTICE OF POTENTIAL CLAIM

- It is the intention of this section that disputes between the parties arising under and by virtue of the contract be brought to the attention of the Engineer at the earliest possible time in order that the matters may be resolved, if possible, or other appropriate action promptly taken.
- Disputes will not be considered unless the Contractor has first complied with specified notice or protest requirements, including Section 4-1.03, "Changes," Section 5-1.116, "Differing Site Conditions," Section 8-1.06, "Time of Completion," Section 8-1.07, "Liquidated Damages," and Section 8-1.10, "Utility and Non-Highway Facilities."
- For disputes arising under and by virtue of the contract, including an act or failure to act by the Engineer, the Contractor shall provide a signed written initial notice of potential claim to the Engineer within 5 days from the date the dispute first arose. The initial notice of potential claim shall provide the nature and circumstances involved in the dispute which shall remain consistent through the dispute. The initial notice of potential claim shall be submitted on Form CEM-6201A furnished by the Department and shall be certified with reference to the California False Claims Act, Government Code Sections 12650-12655. The Contractor shall assign an exclusive identification number for each dispute, determined by chronological sequencing, based on the date of the dispute.
  - The exclusive identification number for each dispute shall be used on the following corresponding documents:
  - A. Initial notice of potential claim.
  - B. Supplemental notice of potential claim.
  - C. Full and final documentation of potential claim.
  - D. Corresponding claim included in the Contractor's written statement of claims.
- The Contractor shall provide the Engineer the opportunity to examine the site of work within 5 days from the date of the initial notice of potential claim. The Contractor shall proceed with the performance of contract work unless otherwise specified or directed by the Engineer.
- Throughout the disputed work, the Contractor shall maintain records that provide a clear distinction between the incurred direct costs of disputed work and that of undisputed work. The Contractor shall allow the Engineer access to the Contractor's project records deemed necessary by the Engineer to evaluate the potential claim within 20 days of the date of the Engineer's written request.
- Within 15 days of submitting the initial notice of potential claim, the Contractor shall provide a signed supplemental notice of potential claim to the Engineer that provides the following information:
  - A. The complete nature and circumstances of the dispute which caused the potential claim.
  - B. The contract provisions that provide the basis of claim.

- C. The estimated cost of the potential claim, including an itemized breakdown of individual costs and how the estimate was determined.
- D. A time impact analysis of the project schedule that illustrates the effect on the scheduled completion date due to schedule changes or disruptions where a request for adjustment of contract time is made.
- The information provided in items A and B above shall provide the Contractor's complete reasoning for additional compensation or adjustments.
- The supplemental notice of potential claim shall be submitted on Form CEM-6201B furnished by the Department and shall be certified with reference to the California False Claims Act, Government Code Sections 12650-12655. The Engineer will evaluate the information presented in the supplemental notice of potential claim and provide a written response to the Contractor within 20 days of its receipt. If the estimated cost or effect on the scheduled completion date changes, the Contractor shall update information in items C and D above as soon as the change is recognized and submit this information to the Engineer.
- Within 30 days of the completion of work related to the potential claim, the Contractor shall provide the full and final documentation of potential claim to the Engineer that provides the following information:
  - A. A detailed factual narration of events fully describing the nature and circumstances that caused the dispute, including, but not limited to, necessary dates, locations, and items of work affected by the dispute.
  - B. The specific provisions of the contract that support the potential claim and a statement of the reasons these provisions support and provide a basis for entitlement of the potential claim.
  - C. When additional monetary compensation is requested, the exact amount requested calculated in conformance with Section 9-1.03, "Force Account Payment," or Section 8-1.09, "Right of Way Delays," including an itemized breakdown of individual costs. These costs shall be segregated into the following cost categories:
    - 1. Labor A listing of individuals, classifications, regular hours and overtime hours worked, dates worked, and other pertinent information related to the requested reimbursement of labor costs.
    - 2. Materials Invoices, purchase orders, location of materials either stored or incorporated into the work, dates materials were transported to the project or incorporated into the work, and other pertinent information related to the requested reimbursement of material costs.
    - 3. Equipment Listing of detailed description (make, model, and serial number), hours of use, dates of use and equipment rates. Equipment rates shall be at the applicable State rental rate as listed in the Department of Transportation publication entitled "Labor Surcharge and Equipment Rental Rates," in effect when the affected work related to the dispute was performed.
    - 4. Other categories as specified by the Contractor or the Engineer.
  - D. When an adjustment of contract time is requested the following information shall be provided:
    - 1. The specific dates for which contract time is being requested.
    - 2. The specific reasons for entitlement to a contract time adjustment.
    - 3. The specific provisions of the contract that provide the basis for the requested contract time adjustment.
    - 4. A detailed time impact analysis of the project schedule. The time impact analysis shall show the effect of changes or disruptions on the scheduled completion date to demonstrate entitlement to a contract time adjustment.
  - E. The identification and copies of the Contractor's documents and the substance of oral communications that support the potential claim.
- The full and final documentation of the potential claim shall be submitted on Form CEM-6201C furnished by the Department and shall be certified with reference to the California False Claims Act, Government Code Sections 12650-12655.
- Pertinent information, references, arguments, and data to support the potential claim shall be included in the full and final documentation of potential claim. Information submitted subsequent to the full and final documentation submittal will not be considered. Information required in the full and final documentation of potential claim, as listed in items A to E above, that is not applicable to the dispute may be exempted as determined by the Engineer. No full and final documentation of potential claim will be considered that does not have the same nature and circumstances, and basis of claim as those specified on the initial and supplemental notices of potential claim.
- The Engineer will evaluate the information presented in the full and final documentation of potential claim and provide a written response to the Contractor within 30 days of its receipt unless otherwise specified. The Engineer's receipt of the full and final documentation of potential claim shall be evidenced by postal receipt or the Engineer's written receipt if

delivered by hand. If the full and final documentation of potential claim is submitted by the Contractor after acceptance of the work by the Director, the Engineer need not provide a written response.

- Provisions in this section shall not apply to those claims for overhead costs and administrative disputes that occur after issuance of the proposed final estimate. Administrative disputes are disputes of administrative deductions or retentions, contract item quantities, contract item adjustments, interest payments, protests of contract change orders as provided in Section 4-1.03A, "Procedure and Protest," and protests of the weekly statement of working days as provided in Section 8-1.06, "Time of Completion." Administrative disputes that occur prior to issuance of the proposed final estimate shall follow applicable requirements of this section. Information listed in the supplemental notice and full and final documentation of potential claim that is not applicable to the administrative dispute may be exempted as determined by the Engineer.
- Unless otherwise specified in the special provisions, the Contractor may pursue the administrative claim process pursuant to Section 9-1.07B, "Final Payment and Claims," for any potential claim found by the Engineer to be without merit.
- Failure of the Contractor to conform to specified dispute procedures shall constitute a failure to pursue diligently and exhaust the administrative procedures in the contract, and is deemed as the Contractor's waiver of the potential claim and a waiver of the right to a corresponding claim for the disputed work in the administrative claim process in conformance with Section 9-1.07B, "Final Payment of Claims," and shall operate as a bar to arbitration pursuant to Section 10240.2 of the California Public Contract Code.

Section 9-1.07B, "Final Payment and Claims," of the Standard Specifications is amended to read:

#### 9-1.07B Final Payment and Claims

- After acceptance by the Director, the Engineer will make a proposed final estimate in writing of the total amount payable to the Contractor, including an itemization of the total amount, segregated by contract item quantities, extra work and other bases for payment, and shall also show each deduction made or to be made for prior payments and amounts to be kept or retained under the provisions of the contract. Prior estimates and payments shall be subject to correction in the proposed final estimate. The Contractor shall submit written approval of the proposed final estimate or a written statement of claims arising under or by virtue of the contract so that the Engineer receives the written approval or statement of claims no later than close of business of the thirtieth day after receiving the proposed final estimate. If the thirtieth day falls on a Saturday, Sunday or legal holiday, then receipt of the written approval or statement of claims by the Engineer shall not be later than close of business of the next business day. The Contractor's receipt of the proposed final estimate shall be evidenced by postal receipt. The Engineer's receipt of the Contractor's written approval or statement of claims shall be evidenced by postal receipt or the Engineer's written receipt if delivered by hand.
- On the Contractor's approval, or if the Contractor files no claim within the specified period of 30 days, the Engineer will issue a final estimate in writing in conformance with the proposed final estimate submitted to the Contractor, and within 30 days thereafter the State will pay the entire sum so found to be due. That final estimate and payment thereon shall be conclusive and binding against both parties to the contract on all questions relating to the amount of work done and the compensation payable therefor, except as otherwise provided in Sections 9-1.03C, "Records," and 9-1.09, "Clerical Errors."
- If the Contractor within the specified period of 30 days files claims, the Engineer will issue a semifinal estimate in conformance with the proposed final estimate submitted to the Contractor and within 30 days thereafter the State will pay the sum found to be due. The semifinal estimate and corresponding payment shall be conclusive and binding against both parties to the contract on each question relating to the amount of work done and the compensation payable therefor, except insofar as affected by the claims filed within the time and in the manner required hereunder and except as otherwise provided in Sections 9-1.03C, "Records," and 9-1.09, "Clerical Errors."
- Except for claims for overhead costs and administrative disputes that occur after issuance of the proposed final estimate, the Contractor shall only provide the following two items of information for each claim:
  - A. The exclusive identification number that corresponds to the supporting full and final documentation of potential claim.
  - B. The final amount of requested additional compensation.
- If the final amount of requested additional compensation is different than the amount of requested compensation included in the full and final documentation of potential claim, the Contractor shall provide in the written statement of claims the reasons for the changed amount, the specific provisions of the contract which support the changed amount, and a statement of the reasons the provisions support and provide a basis for the changed amount. If the Contractor's claim fails to provide an exclusive identification number or if there is a disparity in the provided exclusive identification number, the Engineer will notify the Contractor of the omission or disparity. The Contractor shall have 15 days after receiving notification from the Engineer to correct the omission or disparity. If after the 15 days has elapsed, there is still an omission or disparity of the exclusive identification number assigned to the claim, the Engineer will assign the number. No claim will be considered that has any of the following deficiencies:

- A. The claim does not have the same nature, circumstances, and basis as the corresponding full and final documentation of potential claim.
- B. The claim does not have a corresponding full and final documentation of potential claim.
- C. The claim was not included in the written statement of claims.
- D. The Contractor did not comply with applicable notice or protest requirements of Sections 4-1.03, "Changes," 5-1.116, "Differing Site Condition," 8-1.06, "Time of Completion," 8-1.07, "Liquidated Damages," 8-1.10, "Utility and Non-Highway Facilities," and 9-1.04, "Notice of Potential Claim."
- Administrative disputes that occur after issuance of the proposed final estimate shall be included in the Contractor's written statement of claims in sufficient detail to enable the Engineer to ascertain the basis and amounts of those claims.
- The Contractor shall keep full and complete records of the costs and additional time incurred for work for which a claim for additional compensation is made. The Engineer or designated claim investigators or auditors shall have access to those records and any other records as may be required by the Engineer to determine the facts or contentions involved in the claims. Failure to permit access to those records shall be sufficient cause for denying the claims.

• The written statement of claims submitted by the Contractor shall be accompanied by a notarized certificate containing the following language:

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reference to the California False Claims Act, Government 12650 et. seq., the undersigned,	1
(name)	
(4:41-)	_ of
(title)	
(company)	<u> </u>
hereby certifies that the claim for the additional company, made herein for the work on this contract is a true actual costs incurred and time sought, and is fully docunder the contract between parties.	e statement of the
Dated	
/s/	
Subscribed and sworn before me this	day
of	
(Notary Public)	
My Commission	
Expires	

- Failure to submit the notarized certificate will be sufficient cause for denying the claim.
- Any claim for overhead, in addition to being certified as stated above, shall be supported and accompanied by an audit report of an independent Certified Public Accountant. Omission of a supporting audit report of an independent Certified Public Accountant shall result in denial of the claim and shall operate as a bar to arbitration, as to the claim, in conformance with the requirements in Section 10240.2 of the California Public Contract Code. Any claim for overhead shall be subject to audit by the State at its discretion. The costs of performing an audit examination and submitting the report shall be borne by the Contractor. The Department will deduct an offset amount for field and home office overhead paid on all added work from any claim for overhead as appropriate, as determined by the Department. The value of the added work equals the value of the work completed minus the total bid. The home office overhead offset equals 5 percent of the added work. The field office overhead offset equals 5-1/2 percent of the added work. The Certified Public Accountant's audit examination shall be performed in conformance with the requirements of the American Institute of Certified Public Accountants Attestation Standards. The audit examination and report shall depict the Contractor's project and company-wide financial records and shall specify the actual overall average daily rates for both field and home office overhead for the entire duration of the project, and whether the costs have been properly allocated. The rates of field and home office overhead shall exclude unallowable costs as determined in Title 48 of the Federal Acquisition Regulations, Chapter 1, Part 31. The audit examination and report shall determine if the rates of field and home office overhead are:
  - A. Allowable in conformance with the requirements in Title 48 of the Federal Acquisition Regulations, Chapter 1, Part 31.
  - B. Adequately supported by reliable documentation.
  - C. Related solely to the project under examination.
- Costs or expenses incurred by the State in reviewing or auditing claims that are not supported by the Contractor's cost accounting or other records shall be deemed to be damages incurred by the State within the meaning of the California False Claims Act.
- If the Engineer determines that a claim requires additional analysis, the Engineer will schedule a board of review meeting. The Contractor shall meet with the review board or person and make a presentation in support of the claim. Attendance by the Contractor at the board of review meeting shall be mandatory.
- The District Director of the District that administered the contract will make the final determination of any claims which remain in dispute after completion of claim review by the Engineer or board of review meeting.

The final determination of claims will be sent to the Contractor by hand delivery or deposit in the U.S. mail. The Engineer will then make and issue the Engineer's final estimate in writing and within 30 days thereafter the State will pay the entire sum, if any, found due thereon. That final estimate shall be conclusive and binding against both parties to the contract on all questions relating to the amount of work done and the compensation payable therefor, except as otherwise provided in Sections 9-1.03C, "Records," and 9-1.09, "Clerical Errors."

• Failure of the Contractor to conform to the specified dispute procedures shall constitute a failure to pursue diligently and exhaust the administrative procedures in the contract and shall operate as a bar to arbitration in conformance with the requirements in Section 10240.2 of the California Public Contract Code.

#### SECTION 12: CONSTRUCTION AREA TRAFFIC CONTROL DEVICES

Issue Date: June 30, 2006

The second paragraph of Section 12-1.01, "Description," of the Standard Specifications is amended to read:

• Attention is directed to Part 6 of the MUTCD and of the MUTCD California Supplement. Nothing in this Section 12 is to be construed as to reduce the minimum standards in these manuals.

Section 12-2.01, "Flaggers," of the Standard Specifications is amended to read:

• Flaggers while on duty and assigned to traffic control or to give warning to the public that the highway is under construction and of any dangerous conditions to be encountered as a result thereof, shall perform their duties and shall be provided with the necessary equipment in conformance with Part 6 of the MUTCD and of the MUTCD California Supplement. The equipment shall be furnished and kept clean and in good repair by the Contractor at the Contractor's expense.

The first paragraph of Section 12-3.01, "General," of the Standard Specifications is amended to read:

• In addition to the requirements in Part 6 of the MUTCD and of the MUTCD California Supplement, all devices used by the Contractor in the performance of the work shall conform to the provisions in this Section 12-3.

The fifth paragraph of Section 12-3.01, "General," of the Standard Specifications is amended to read:

• Retroreflective sheeting shall conform to the requirements in ASTM Designation: D 4956 and to the special provisions.

The first paragraph of Section 12-3.06, "Construction Area Signs," of the Standard Specifications is amended to read:

• The term "Construction Area Signs" shall include all temporary signs required for the direction of public traffic through or around the work during construction. Construction area signs are shown in or referred to in Part 6 of the MUTCD and of the MUTCD California Supplement.

The fourth paragraph of Section 12-3.06, "Construction Area Signs," of the Standard Specifications is amended to read:

• All construction area signs shall conform to the dimensions, color and legend requirements of the plans, Part 6 of the MUTCD, Part 6 of the MUTCD California Supplement, and these specifications. All sign panels shall be the product of a commercial sign manufacturer, and shall be as specified in these specifications.

The eighth paragraph of Section 12-3.06, "Construction Area Signs," of the Standard Specifications is amended to read:

• Used signs with the specified sheeting material will be considered satisfactory if they conform to the requirements for visibility and legibility and the colors conform to the requirements in Part 6 of the MUTCD and of the MUTCD California Supplement. A significant difference between day and nighttime retroreflective color will be grounds for rejecting signs.

Section 12-3.06A, "Stationary Mounted Signs," of the Standard Specifications is amended by deleting the third, fourth, fifth, and sixth paragraphs.

#### **SECTION 15: EXISTING HIGHWAY FACILITIES**

Issue Date: November 2, 2004

The sixth paragraph of Section 15-2.07, "Payment," of the Standard Specifications is amended to read:

• Full compensation for removing, salvaging, reconstructing, relocating or resetting end caps, return caps, terminal sections, and buried post anchors, for metal beam guard railings and thrie beam barriers, and for connecting reconstructed, relocated or reset railings and barriers to new and existing facilities, including connections to concrete, shall be considered as included in the contract price paid per meter for the type of railing or barrier work involved and no additional compensation will be allowed therefor.

#### **SECTION 19: EARTHWORK**

Issue Date: December 31, 2001

The third paragraph of Section 19-1.02, "Preservation of Property," of the Standard Specifications is amended to read:

• In addition to the provisions in Sections 5-1.02, "Plans and Working Drawings," and 5-1.02A, "Excavation Safety Plans," detailed plans of the protective systems for excavations on or affecting railroad property will be reviewed for adequacy of protection provided for railroad facilities, property, and traffic. These plans shall be submitted at least 9 weeks before the Contractor intends to begin excavation requiring the protective systems. Approval by the Engineer of the detailed plans for the protective systems will be contingent upon the plans being satisfactory to the railroad company involved.

#### SECTION 20: EROSION CONTROL AND HIGHWAY PLANTING

Issue Date: November 18, 2005

Section 20-2.25, "Backflow Preventers," of the Standard Specifications is amended to read:

#### 20-2.25 BACKFLOW PREVENTERS

- Backflow preventers shall be one of the reduced pressure principle devices as specified in these specifications and the special provisions.
- Backflow preventers shall be factory assembled and shall include 2 check valves, one pressure differential relief valve, 2 shut-off valves and 4 test cocks. Backflow preventer and valves shall be the same size as the pipeline in which they are installed, unless otherwise shown on the plans.
- Backflow preventer shut-off valves shall be manufactured from iron or bronze and shall be either resilient wedged gate valves, resilient seated and fully ported ball valves, or resilient seated butterfly valves. Threaded type shut-off valves shall be provided with a union on one side of each valve. Unions shall be brass or malleable iron.

Section 20-5.03J, "Check and Test Backflow Preventers," of the Standard Specifications is amended to read:

#### 20-5.03J Check and Test Backflow Preventers

- Backflow preventers shall be checked and tested for proper operation by a certified Backflow Preventer Tester. The tester shall hold a valid certification as a Backflow Preventer Tester from the local governing authority in which the device to be tested is located. The local governing authority shall be the county, city or water purveyor having the governing authority over testing of backflow preventers involved. If the local governing authority does not have a certification program for Backflow Preventer Testers, the tester shall have a certificate from one of the following:
  - A. The American Water Works Association.
  - B. A county which has a certification program for Backflow Preventer Testers.
  - Tests for proper operation shall conform to the requirements of the governing authority.
  - The Engineer shall be notified at least 5 days prior to testing backflow preventers.
  - One copy of the test results for each backflow preventer tested shall be furnished to the Engineer.
  - Backflow preventers, installed by the Contractor, failing required tests shall be repaired at the Contractor's expense.

#### **SECTION 29: TREATED PERMEABLE BASES**

Issue Date: November 18, 2005

The fourth paragraph of Section 29-1.02A, "Asphalt Treated Permeable Base," of the Standard Specifications is amended to read:

• The type and grade of asphalt binder to be mixed with aggregate will be specified in the special provisions.

#### **SECTION 39: ASPHALT CONCRETE**

Issue Date: November 18, 2005

The fifth paragraph of Section 39-2.01, "Asphalts," of the Standard Specifications is amended to read:

• Paving asphalt to be used as a binder for pavement reinforcing fabric shall be a steam-refined paving asphalt conforming to the provisions in Section 92, "Asphalts," and shall be Grade PG 70-10.

#### SECTION 40: PORTLAND CEMENT CONCRETE PAVEMENT

Issue Date: June 30, 2006

The fourth paragraph of Section 40-1.08, "Joints," of the Standard Specifications is amended to read:

• Straight tie bars shall be deformed reinforcing steel bars conforming to the requirements in ASTM Designation: A 615/A 615M, Grade 280 or 420; ASTM Designation: A 996/A 996M, Grade 350 or 420; or ASTM Designation: A 706/A 706M.

#### **SECTION 42: GROOVE AND GRIND PAVEMENT**

Issue Date: December 31, 2001

The last sentence of the first subparagraph of the third paragraph in Section 42-2.02, "Construction," of the Standard Specifications is amended to read:

• After grinding has been completed, the pavement shall conform to the straightedge and profile requirements specified in Section 40-1.10, "Final Finishing."

#### **SECTION 49: PILING**

Issue Date: June 30, 2006

The first paragraph in Section 49-1.03, "Determination of Length," of the Standard Specifications is amended to read:

• Foundation piles of any material shall be of such length as is required to obtain the specified penetration, and to extend into the cap or footing block as shown on the plans, or specified in the special provisions.

The fourth paragraph in Section 49-1.03, "Determination of Length," of the Standard Specifications is amended to read:

• Modification to the specified installation methods and specified pile tip elevation will not be considered at locations where tension or lateral load demands control design pile tip elevations or when the plans state that specified pile tip elevation shall not be revised.

The sixth and seventh paragraphs in Section 49-1.03, "Determination of Length," of the Standard Specifications are amended to read:

- Indicator compression pile load testing shall conform to the requirements in ASTM Designation: D 1143-81. The pile shall sustain the first compression test load applied which is equal to the nominal resistance in compression, as shown on the plans, with no more than 13 mm total vertical movement at the top of the pile measured relative to the top of the pile prior to the start of compression load testing.
- Indicator tension pile load testing shall conform to the requirements in ASTM Designation: D 3689-90. The loading apparatus described as "Load Applied to Pile by Hydraulic Jack(s) Acting at One End of Test Beam(s) Anchored to the Pile" shall not be used. The pile shall sustain the first tension test load applied which is equal to the nominal resistance in tension, as shown on the plans, with no more than 13 mm total vertical movement at the top of the pile measured relative to the top of the pile prior to the start of tension load testing.

The ninth paragraph in Section 49-1.03, "Determination of Length," of the Standard Specifications is amended to read:

• For driven piling, the Contractor shall furnish piling of sufficient length to obtain the specified tip elevation shown on the plans or specified in the special provisions. For east-in-drilled-hole concrete piling, the Contractor shall construct piling of such length to develop the nominal resistance in compression and to obtain the specified tip elevation shown on the plans or specified in the special provisions.

The tenth paragraph in Section 49-1.03, "Determination of Length," of the Standard Specifications is deleted.

The fourth paragraph in Section 49-1.04, "Load Test Piles," of the Standard Specifications is amended to read:

• Load test piles and anchor piles which are not to be incorporated in the completed structure shall be removed in conformance with the provisions in Section 15-4.02, "Removal Methods," and the remaining holes shall be backfilled with earth or other suitable material approved by the Engineer.

The fifth paragraph in Section 49-1.04, "Load Test Piles," of the Standard Specifications is amended to read:

- Load test anchorages in piles used as anchor piles shall conform to the following requirements:
- A. High strength threaded steel rods shall conform to the provisions for bars in Section 50-1.05, "Prestressing Steel," except Type II bars shall be used.
- B. High strength steel plates shall conform to the requirements in ASTM Designation: A 709/A 709M, Grade 345.
- C. Anchor nuts shall conform to the provisions in the second paragraph in Section 50-1.06, "Anchorages and Distribution."

The first paragraph in Section 49-1.05, "Driving Equipment," of the Standard Specifications is amended to read:

• Driven piles shall be installed with impact hammers that are approved in writing by the Engineer. Impact hammers shall be steam, hydraulic, air or diesel hammers. Impact hammers shall develop sufficient energy to drive the piles at a penetration rate of not less than 3 mm per blow at the specified nominal resistance.

The seventh paragraph in Section 49-1.05, "Driving Equipment," of the Standard Specifications is amended to read:

- When necessary to obtain the specified penetration and when authorized by the Engineer, the Contractor may supply and operate one or more water jets and pumps, or furnish the necessary drilling apparatus and drill holes not greater than the least dimension of the pile to the proper depth and drive the piles therein. Jets shall not be used at locations where the stability of embankments or other improvements would be endangered. In addition, for steel piles, steel shells, or steel casings, when necessary to obtain the specified penetration or to prevent damage to the pile during installation, the Contractor shall provide special driving tips or heavier pile sections or take other measures as approved by the Engineer.
- The use of followers or underwater hammers for driving piles will be permitted if authorized in writing by the Engineer. When a follower or underwater hammer is used, its efficiency shall be verified by furnishing the first pile in each bent or footing sufficiently long and driving the pile without the use of a follower or underwater hammer.

The second paragraph in Section 49-1.07, "Driving," of the Standard Specifications is amended to read:

• Timber piles shall be fresh-headed and square and when permitted by the Engineer, the heads of the piles may be protected by means of heavy steel or wrought iron rings. During driving operations timber piling shall be restrained from lateral movement at intervals not to exceed 6 m over the length between the driving head and the ground surface. During Contract No. 02-374604

driving operations, the timber pile shall be kept moving by continuous operation of the hammer. When the blow count exceeds either 2 times the blow count required in 300 mm, or 3 times the blow count required in 75 mm for the nominal resistance as shown on the plans, computed in conformance with the provisions in Section 49-1.08, "Pile Driving Acceptance Criteria," additional aids shall be used to obtain the specified penetration. These aids may include the use of water jets or drilling, where permitted, or the use of a larger hammer employing a heavy ram striking with a low velocity.

Section 49-1.08, "Bearing Value and Penetration," of the Standard Specifications is amended to read:

#### 49-1.08 PILE DRIVING ACCEPTANCE CRITERIA

- Except for piles to be load tested, driven piles shall be driven to a value of not less than the nominal resistance shown on the plans unless otherwise specified in the special provisions or permitted in writing by the Engineer. In addition, when a pile tip elevation is specified, driven piles shall penetrate at least to the specified tip elevation, unless otherwise permitted in writing by the Engineer. Piles to be load tested shall be driven to the specified tip elevation.
- When the pile nominal resistance is omitted from the plans or the special provisions, timber piles shall be driven to a nominal resistance of 800 kN, and steel and concrete piles shall be driven to a nominal resistance of 1250 kN.
- The nominal resistance for driven piles shall be determined from the following formula in which " $R_u$ " is the nominal resistance in kilonewtons, " $E_r$ " is the manufacturer's rating for joules of energy developed by the hammer at the observed field drop height, and "N" is the number of hammer blows in the last 300 millimeters. (maximum value to be used for N is 100):

$$R_u = (7 * (E_r)^{1/2} * log_{10} (0.83 * N)) - 550$$

The first paragraph in Section 49-2.03, "Requirements," of the Standard Specifications is amended to read:

• When preservative treatment of timber piles is required by the plans or specified in the special provisions, the treatment shall conform to the provisions in Section 58, "Preservative Treatment of Lumber, Timber and Piling," and the applicable AWPA Use Category.

The first paragraph in Section 49-2.04, "Treatment of Pile Heads," of the Standard Specifications is amended to read:

- A. An application of wood preservative conforming to the provisions in Section 58-1.04, "Wood Preservative for Manual Treatment," shall first be applied to the head of the pile and a protective cap shall then be built up by applying alternate layers of loosely woven fabric and hot asphalt or tar similar to membrane waterproofing, using 3 layers of asphalt or tar and 2 layers of fabric. The fabric shall measure at least 150 mm more in each direction than the diameter of the pile and shall be turned down over the pile and the edges secured by binding with 2 turns of No. 10 galvanized wire. The fabric shall be wired in advance of the application of the final layer of asphalt or tar, which shall extend down over the wiring.
- B. The sawed surface shall be covered with 3 applications of a hot mixture of 60 percent creosote and 40 percent roofing pitch, or thoroughly brushcoated with 3 applications of hot creosote and covered with hot roofing pitch. A covering of 3.50-mm nominal thickness galvanized steel sheet shall be placed over the coating and bent down over the sides of each pile to shed water.

Section 49-3.01, "Description," of the Standard Specifications is amended by deleting the fifth paragraph.

The sixth and seventh paragraphs in Section 49-3.01, "Description," of the Standard Specifications are amended to read:

- Except for precast prestressed concrete piles in a corrosive environment, lifting anchors used in precast prestressed concrete piles shall be removed, and the holes filled in conformance with the provisions in Section 51-1.18A, "Ordinary Surface Finish."
- Lifting anchors used in precast prestressed concrete piles in a corrosive environment shall be removed to a depth of at least 25 mm below the surface of the concrete, and the resulting hole shall be filled with epoxy adhesive before the piles are delivered to the job site. The epoxy adhesive shall conform to the provisions in Sections 95-1, "General," and 95-2.01, "Binder (Adhesive), Epoxy Resin Base (State Specification 8040-03)."

The first and second paragraphs in Section 49-4.01, "Description," of the Standard Specifications are amended to read:

• Cast-in-place concrete piles shall consist of one of the following:

- A. Steel shells driven permanently to the required nominal resistance and penetration and filled with concrete.
- B. Steel casings installed permanently to the required penetration and filled with concrete.
- C. Drilled holes filled with concrete.
- D. Rock sockets filled with concrete.
- The drilling of holes shall conform to the provisions in these specifications. Concrete filling for cast-in-place concrete piles is designated by compressive strength and shall have a minimum 28-day compressive strength of 25 MPa. At the option of the Contractor, the combined aggregate grading for the concrete shall be either the 25-mm maximum grading, the 12.5-mm maximum grading, or the 9.5-mm maximum grading. Concrete shall conform to the provisions in Section 90, "Portland Cement Concrete," and Section 51, "Concrete Structures." Reinforcement shall conform to the provisions in Section 52, "Reinforcement."

The fourth paragraph in Section 49-4.03, "Drilled Holes," of the Standard Specifications is amended to read:

• After placing reinforcement and prior to placing concrete in the drilled hole, if caving occurs or deteriorated foundation material accumulates on the bottom of the hole, the bottom of the drilled hole shall be cleaned. The Contractor shall verify that the bottom of the drilled hole is clean.

The first and second paragraphs in Section 49-4.04, "Steel Shells," of the Standard Specifications are amended to read:

• Steel shells shall be sufficiently watertight to exclude water during the placing of concrete. The shells may be cylindrical or tapered, step-tapered, or a combination of either, with cylindrical sections.

The first paragraph in Section 49-4.05, "Inspection," of the Standard Specifications is amended to read:

• After being driven and prior to placing reinforcement and concrete therein, the steel shells shall be examined for collapse or reduced diameter at any point. Any shell which is improperly driven or broken or shows partial collapse to such an extent as to materially decrease its nominal resistance will be rejected. Rejected shells shall be removed and replaced, or a new shell shall be driven adjacent to the rejected shell. Rejected shells which cannot be removed shall be filled with concrete by the Contractor at the Contractor's expense. When a new shell is driven to replace a rejected shell, the Contractor, at the Contractor's expense, shall enlarge the footing as determined necessary by the Engineer.

The third paragraph in Section 49-5.01, "Description," of the Standard Specifications is amended to read:

- Steel pipe piles shall conform to the following requirements:
  - 1. Steel pipe piles less than 360 mm in diameter shall conform to the requirements in ASTM Designation: A 252, Grade 2 or 3.
  - 2. Steel pipe piles 360 mm and greater in diameter shall conform to the requirements in ASTM Designation: A 252, Grade 3.
  - 3. Steel pipe piles shall be of the nominal diameter and nominal wall thickness shown on the plans or specified in the special provisions.
  - 4. The carbon equivalency (CE) of steel for steel pipe piles, as defined in AWS D 1.1, Section XI5.1, shall not exceed 0.45.
  - 5. The sulfur content of steel for steel pipe piles shall not exceed 0.05-percent.
  - 6. Seams in steel pipe piles shall be complete penetration welds.

The first paragraph in Section 49-6.01, "Measurement," of the Standard Specifications is amended to read:

- The length of timber, steel, and precast prestressed concrete piles, and of cast-in-place concrete piles consisting of driven shells filled with concrete, shall be the greater of the following:
  - A. The total length in place in the completed work, measured along the longest side, from the tip of the pile to the plane of pile cut-off.
  - B. The length measured along the longest side, from the tip elevation shown on the plans or the tip elevation ordered by the Engineer, to the plane of pile cut-off.

The third paragraph in Section 49-6.02, "Payment," of the Standard Specifications is amended to read:

• The contract price paid per meter for cast-in-drilled-hole concrete piling shall include full compensation for furnishing all labor, materials, tools, equipment, and incidentals, and for doing all work involved in drilling holes, disposing of material resulting from drilling holes, temporarily casing holes and removing water when necessary, furnishing and placing concrete and reinforcement, and constructing reinforced concrete extensions, complete in place, to the required penetration, as shown on the plans, as specified in these specifications and in the special provisions, and as directed by the Engineer.

The seventh paragraph in Section 49-6.02, "Payment," of the Standard Specifications is amended to read

• The contract unit price paid for drive pile shall include full compensation for furnishing all labor, materials, tools, equipment, and incidentals, and for doing all the work involved in driving timber, concrete and steel piles, driving steel shells for cast-in-place concrete piles, placing filling materials for cast-in-place concrete piles and cutting off piles, all complete in place to the required nominal resistance and penetration as shown on the plans and as specified in these specifications and the special provisions, and as directed by the Engineer.

The ninth paragraph in Section 49-6.02, "Payment," of the Standard Specifications is amended to read:

• Full compensation for all jetting, drilling, providing special driving tips or heavier sections for steel piles or shells, or other work necessary to obtain the specified penetration and nominal resistance of the piles, for predrilling holes through embankment and filling the space remaining around the pile with sand or pea gravel, for disposing of material resulting from jetting, drilling or predrilling holes, and for all excavation and backfill involved in constructing concrete extensions as shown on the plans, and as specified in these specifications and the special provisions, and as directed by the Engineer shall be considered as included in the contract unit price paid for drive pile or in the contract price paid per meter for cast-in-drilled-hole concrete piling, and no additional compensation will be allowed therefor.

Section 49-6.02, "Payment," of the Standard Specifications is amended by adding the following paragraphs:

- Full compensation for furnishing and placing additional testing reinforcement, for load test anchorages, and for cutting off test piles, shall be considered as included in the contract price paid for piling of the type or class shown in the Engineer's Estimate, and no additional compensation will be allowed.
- No additional compensation or extension of time will be made for additional foundation investigation, installation and testing of indicator piling, cutting off piling and restoring the foundation investigation and indicator pile sites, and review of request by the Engineer.

#### **SECTION 50: PRESTRESSING CONCRETE**

Issue Date: June 30, 2006

Section 50-1.02, "Drawings," of the Standard Specifications is amended by adding the following paragraph after the second paragraph:

• Each working drawing submittal shall consist of plans for a single bridge or portion thereof. For multi-frame bridges, each frame shall require a separate working drawing submittal.

The eighth paragraph of Section 50-1.02, "Drawings," of the Standard Specifications is deleted.

Section 50-1.05, "Prestressing Steel," of the Standard Specifications is amended to read:

- Prestressing steel shall be high-tensile wire conforming to the requirements in ASTM Designation: A 421, including Supplement I; high-tensile seven-wire strand conforming to the requirements in ASTM Designation: A 416; or uncoated high-strength steel bars conforming to the requirements in ASTM Designation: A 722, including all supplementary requirements. The maximum mass requirement of ASTM Designation: A 722 will not apply.
- In addition to the requirements of ASTM Designation: A 722, for deformed bars, the reduction of area shall be determined from a bar from which the deformations have been removed. The bar shall be machined no more than necessary to remove the deformations over a length of 300 mm, and reduction will be based on the area of the machined portion.

- In addition to the requirements specified herein, epoxy-coated seven-wire prestressing steel strand shall be grit impregnated and filled in conformance with the requirements in ASTM Designation: A 882/A 882M, including Supplement I, and the following:
  - A. The coating material shall be on the Department's list of approved coating materials for epoxy-coated strand, available from the Transportation Laboratory.
  - B. The film thickness of the coating after curing shall be 381 µm to 1143 µm.
  - C. Prior to coating the strand, the Contractor shall furnish to the Transportation Laboratory a representative 230-g sample from each batch of epoxy coating material to be used. Each sample shall be packaged in an airtight container identified with the manufacturer's name and batch number.
  - D. Prior to use of the epoxy-coated strand in the work, written certifications referenced in ASTM Designation: A 882/A 882M, including a representative load-elongation curve for each size and grade of strand to be used and a copy of the quality control tests performed by the manufacturer, shall be furnished to the Engineer.
  - E. In addition to the requirements in Section 50-1.10, "Samples for Testing," four 1.5-m long samples of coated strand and one 1.5-m long sample of uncoated strand of each size and reel shall be furnished to the Engineer for testing. These samples, as selected by the Engineer, shall be representative of the material to be used in the work.
  - F. Epoxy-coated strand shall be cut using an abrasive saw.
  - G. All visible damage to coatings caused by shipping and handling, or during installation, including cut ends, shall be repaired in conformance with the requirements in ASTM Designation: A 882/A 882M. The patching material shall be furnished by the manufacturer of the epoxy powder and shall be applied in conformance with the manufacturer's written recommendations. The patching material shall be compatible with the original epoxy coating material and shall be inert in concrete.
  - All bars in any individual member shall be of the same grade, unless otherwise permitted by the Engineer.
- When bars are to be extended by the use of couplers, the assembled units shall have a tensile strength of not less than the manufacturer's minimum guaranteed ultimate tensile strength of the bars. Failure of any one sample to meet this requirement will be cause for rejection of the heat of bars and lot of couplers. The location of couplers in the member shall be subject to approval by the Engineer.
- Wires shall be straightened if necessary to produce equal stress in all wires or wire groups or parallel lay cables that are to be stressed simultaneously or when necessary to ensure proper positioning in the ducts.
- Where wires are to be button-headed, the buttons shall be cold formed symmetrically about the axes of the wires. The buttons shall develop the minimum guaranteed ultimate tensile strength of the wire. No cold forming process shall be used that causes indentations in the wire. Buttonheads shall not contain wide open splits, more than 2 splits per head, or splits not parallel with the axis of the wire.
- Prestressing steel shall be protected against physical damage and rust or other results of corrosion at all times from manufacture to grouting or encasing in concrete. Prestressing steel that has sustained physical damage at any time shall be rejected. The development of visible rust or other results of corrosion shall be cause for rejection, when ordered by the Engineer.
- Epoxy-coated prestressing steel strand shall be covered with an opaque polyethylene sheeting or other suitable protective material to protect the strand from exposure to sunlight, salt spray, and weather. For stacked coils, the protective covering shall be draped around the perimeter of the stack. The covering shall be adequately secured; however, it should allow for air circulation around the strand to prevent condensation under the covering. Epoxy-coated strand shall not be stored within 300 m of ocean or tidal water for more than 2 months.
- Prestressing steel shall be packaged in containers or shipping forms for the protection of the steel against physical damage and corrosion during shipping and storage. Except for epoxy-coated strand, a corrosion inhibitor which prevents rust or other results of corrosion, shall be placed in the package or form, or shall be incorporated in a corrosion inhibitor carrier type packaging material, or when permitted by the Engineer, may be applied directly to the steel. The corrosion inhibitor shall have no deleterious effect on the steel or concrete or bond strength of steel to concrete. Packaging or forms damaged from any cause shall be immediately replaced or restored to original condition.
- The shipping package or form shall be clearly marked with a statement that the package contains high-strength prestressing steel, and the type of corrosion inhibitor used, including the date packaged.
- Prestressing steel for post-tensioning which is installed in members prior to placing and curing of the concrete, and which is not epoxy-coated, shall be continuously protected against rust or other results of corrosion, until grouted, by means of a corrosion inhibitor placed in the ducts or applied to the steel in the duct. The corrosion inhibitor shall conform to the provisions specified herein.
- When steam curing is used, prestressing steel for post-tensioning shall not be installed until the steam curing is completed.
- Water used for flushing ducts shall contain either quick lime (calcium oxide) or slaked lime (calcium hydroxide) in the amount of 0.01-kg/L. Compressed air used to blow out ducts shall be oil free.

- When prestressing steel for post-tensioning is installed in the ducts after completion of concrete curing, and if stressing and grouting are completed within 10 days after the installation of the prestressing steel, rust which may form during those 10 days will not be cause for rejection of the steel. Prestressing steel installed, tensioned, and grouted in this manner, all within 10 days, will not require the use of a corrosion inhibitor in the duct following installation of the prestressing steel. Prestressing steel installed as above but not grouted within 10 days shall be subject to all the requirements in this section pertaining to corrosion protection and rejection because of rust. The requirements in this section pertaining to tensioning and grouting within 10 days shall not apply to epoxy-coated prestressing steel strand.
- Any time prestressing steel for pretensioning is placed in the stressing bed and is exposed to the elements for more than 36 hours prior to encasement in concrete, adequate measures shall be taken by the Contractor, as approved by the Engineer, to protect the steel from contamination or corrosion.
- After final fabrication of the seven-wire prestressing steel strand, no electric welding of any form shall be performed on the prestressing steel. Whenever electric welding is performed on or near members containing prestressing steel, the welding ground shall be attached directly to the steel being welded.
- Pretensioned prestressing steel shall be cut off flush with the end of the member. For epoxy-coated prestressing steel, only abrasive saws shall be used to cut the steel. The exposed ends of the prestressing steel and a 25-mm strip of adjoining concrete shall be cleaned and painted. Cleaning shall be by wire brushing or abrasive blast cleaning to remove all dirt and residue on the metal or concrete surfaces. Immediately after cleaning, the surfaces shall be covered with one application of unthinned zinc-rich primer (organic vehicle type) conforming to the provisions in Section 91, "Paint," except that 2 applications shall be applied to surfaces which will not be covered by concrete or mortar. Aerosol cans shall not be used. The paint shall be thoroughly mixed at the time of application and shall be worked into any voids in the prestressing tendons.

The sixth paragraph of Section 50-1.08, "Prestressing," of the Standard Specifications is amended to read:

• The following formula and friction coefficients shall be used in calculating friction losses in tendons:

 $T_0 = T_{xe} (\mu \alpha + KL)$ 

Where:

To = steel stress at jacking end

Tx = steel stress at any point x

e = base of Naperian logarithms

u = friction curvature coefficient

 $\alpha$  = total angular change of prestressing steel profile in radians from jacking end to point x

K = friction wobble coefficient (=0.00066/m)

L = length of prestressing steel from jacking end to point x

Type of Steel	Length of Tendon	Type of Duct	μ
Tendon	L(m)		
Wire or Strand	0 to less than 183	Rigid or semi-	0.15
		rigid	
		galvanized	
		sheet metal	
	183 to less than 275		0.20
	275 to less than 366		0.25
	Greater than or		0.25*
	equal to 366		
Wire or Strand	All	Plastic	0.23
	All	Rigid Steel	0.25*
		Pipes	
High Strength	All	Rigid or semi-	0.30
Bar		rigid	
		galvanized	
		sheet metal	

<sup>\*</sup> With the use of lubrication

The thirteenth and fourteenth paragraphs in Section 50-1.08, "Prestressing," of the Standard Specifications are amended to read:

- Prestressing steel in pretensioned members shall not be cut or released until the concrete in the member has attained a compressive strength of not less than the value shown on the plans or 28 MPa, whichever is greater. In addition to these concrete strength requirements, when epoxy-coated prestressing steel strand is used, the steel shall not be cut or released until the temperature of the concrete surrounding the strand is less than 65°C, and falling.
- When ordered by the Engineer, prestressing steel strands in pretensioned members, if tensioned individually, shall be checked by the Contractor for loss of prestress not more than 48 hours prior to placing concrete for the members. The method and equipment for checking the loss of prestress shall be subject to approval by the Engineer. Strands which show a loss of prestress in excess of 3 percent shall be retensioned to the original computed jacking stress.

The fifth paragraph in Section 50-1.10, "Samples for Testing," of the Standard Specifications is amended to read:

- The following samples of materials and tendons, selected by the Engineer from the prestressing steel at the plant or jobsite, shall be furnished by the Contractor to the Engineer well in advance of anticipated use:
  - A. For wire or bars, one 2-m long sample and for strand, one 1.5-m long sample, of each size shall be furnished for each heat or reel.
  - B. For epoxy-coated strand, one 1.5-m long sample of uncoated strand of each size shall be furnished for each reel.
  - C. If the prestressing tendon is a bar, one 2-m long sample shall be furnished and in addition, if couplers are to be used with the bar, two 1.25-m long samples of bar, equipped with one coupler and fabricated to fit the coupler, shall be furnished.

The second paragraph in Section 50-1.11, "Payment," of the Standard Specifications is amended to read:

• The contract lump sum prices paid for prestressing cast-in-place concrete of the types listed in the Engineer's Estimate shall include full compensation for furnishing all labor, materials, tools, equipment, and incidentals, and for doing all work involved in furnishing, placing, and tensioning the prestressing steel in cast-in-place concrete structures, complete in place, as shown on the plans, as specified in these specifications and the special provisions, and as directed by the Engineer.

#### **SECTION 51: CONCRETE STRUCTURES**

Issue Date: January 28, 2005

The eleventh paragraph in Section 51-1.05, "Forms," of the Standard Specifications is amended to read:

• Form panels for exposed surfaces shall be furnished and placed in uniform widths of not less than 0.9-m and in uniform lengths of not less than 1.8 m, except at the end of continuously formed surfaces where the final panel length required is less than 1.8 m. Where the width of the member formed is less than 0.9-m, the width of the panels shall be not less than the width of the member. Panels shall be arranged in symmetrical patterns conforming to the general lines of the structure. Except when otherwise provided herein or shown on the plans, panels for vertical surfaces shall be placed with the long dimension horizontal and with horizontal joints level and continuous. Form panels for curved surfaces of columns shall be continuous for a minimum of one quarter of the circumference, or 1.8 m. For walls with sloping footings which do not abut other walls, panels may be placed with the long dimension parallel to the footing. Form panels on each side of the panel joint shall be precisely aligned, by means of supports or fasteners common to both panels, to result in a continuous unbroken concrete plane surface. When prefabricated soffit panels are used, form filler panels joining prefabricated panels shall have a uniform minimum width of 0.3-m and shall produce a smooth uniform surface with consistent longitudinal joint lines between the prefabricated panels.

The first and second paragraph in Section 51-1.06A, "Falsework Design and Drawings," of the Standard Specifications are amended to read:

• The Contractor shall submit to the Engineer working drawings and design calculations for falsework proposed for use at bridges. For bridges where the height of any portion of the falsework, as measured from the ground line to the soffit of the superstructure, exceeds 4.25 m; or where any individual falsework clear span length exceeds 4.85 m; or where provision for vehicular, pedestrian, or railroad traffic through the falsework is made; the drawings shall be signed by an engineer who is registered as a Civil Engineer in the State of California. Six sets of the working drawings and 2 copies of the design

calculations shall be furnished. Additional working drawings and design calculations shall be submitted to the Engineer when specified in "Railroad Relations and Insurance" of the special provisions.

• The falsework drawings shall include details of the falsework erection and removal operations showing the methods and sequences of erection and removal and the equipment to be used. The details of the falsework erection and removal operations shall demonstrate the stability of all or any portions of the falsework during all stages of the erection and removal operations.

The seventh paragraph in Section 51-1.06A, "Falsework Design and Drawings," of the Standard Specifications is amended to read:

• In the event that several falsework plans are submitted simultaneously, or an additional plan is submitted for review before the review of a previously submitted plan has been completed, the Contractor shall designate the sequence in which the plans are to be reviewed. In such event, the time to be provided for the review of any plan in the sequence shall be not less than the review time specified above for that plan, plus 2 weeks for each plan of higher priority which is still under review. A falsework plan submittal shall consist of plans for a single bridge or portion thereof. For multi-frame bridges, each frame shall require a separate falsework plan submittal.

Section 51-1.06A, "Falsework Design and Drawings," of the Standard Specifications is amended by adding the following paragraphs:

- If structural composite lumber is proposed for use, the falsework drawings shall clearly identify the structural composite lumber members by grade (E value), species, and type. The Contractor shall provide technical data from the manufacturer showing the tabulated working stress values of the composite lumber. The Contractor shall furnish a certificate of compliance as specified in Section 6-1.07, "Certificates of Compliance," for each delivery of structural composite lumber to the project site.
- For falsework piles with a calculated loading capacity greater than 900 kN, the falsework piles shall be designed by an engineer who is registered as either a Civil Engineer or a Geotechnical Engineer in the State of California, and the calculations shall be submitted to the Engineer.

The first paragraph in Section 51-1.06A(1), "Design Loads," of the Standard Specifications is amended to read:

• The design load for falsework shall consist of the sum of dead and live vertical loads, and an assumed horizontal load. The minimum total design load for any falsework, including members that support walkways, shall be not less than 4800 N/m² for the combined live and dead load regardless of slab thickness.

The eighth paragraph in Section 51-1.06A(1), "Design Loads," of the Standard Specifications is amended to read:

• In addition to the minimum requirements specified in this Section 51-1.06A, falsework for box girder structures with internal falsework bracing systems using flexible members capable of withstanding tensile forces only, shall be designed to include the vertical effects caused by the elongation of the flexible member and the design horizontal load combined with the dead and live loads imposed by concrete placement for the girder stems and connected bottom slabs. Falsework comprised of individual steel towers with bracing systems using flexible members capable of withstanding tensile forces only to resist overturning, shall be exempt from these additional requirements.

The third paragraph in Section 51-1.06B, "Falsework Construction," of the Standard Specifications is amended to read:

• When falsework is supported on piles, the piles shall be driven and the actual nominal resistance assessed in conformance with the provisions in Section 49, "Piling."

Section 51-1.06B, "Falsework Construction," of the Standard Specifications is amended by adding the following paragraphs:

- For falsework piles with a calculated nominal resistance greater than 1800 kN, the Contractor shall conduct dynamic monitoring of pile driving and generate field acceptance criteria based on a wave equation analysis. These analyses shall be signed by an engineer who is registered as a Civil Engineer in the State of California and submitted to the Engineer prior to completion of falsework erection.
- Prior to the placement of falsework members above the stringers, the final bracing system for the falsework shall be installed.

Section 51-1.06C, "Removing Falsework," of the Standard Specifications is amended by adding the following paragraph:

• The falsework removal operation shall be conducted in such a manner that any portion of the falsework not yet removed remains in a stable condition at all times.

The sixth paragraph in Section 51-1.09, "Placing Concrete," of the Standard Specifications is amended to read:

• Vibrators used to consolidate concrete containing epoxy-coated bar reinforcement or epoxy-coated prestressing steel shall have a resilient covering to prevent damage to the epoxy-coating on the reinforcement or prestressing steel.

The third sentence of the fourth paragraph in Section 51-1.12D, "Sheet Packing, Preformed Pads and Board Fillers," of the Standard Specifications is amended to read:

Surfaces of expanded polystyrene against which concrete is placed shall be faced with hardboard.

Section 51-1.12F, "Sealed Joints," of the Standard Specifications is amended by adding the following paragraph:

• The opening of the joints at the time of placing shall be that shown on the plans adjusted for temperature. Care shall be taken to avoid impairment of the clearance in any manner.

The first paragraph in Section 51-1.12F, "Sealed Joints," of the Standard Specifications is amended to read:

• Where shown on the plans, joints in structures shall be sealed with joint seals, joint seal assemblies, or seismic joints in conformance with the details shown on the plans, the provisions in these specifications, and the special provisions.

The fourth paragraph in Section 51-1.12F, "Sealed Joints," of the Standard Specifications is amended to read:

• Joint seal assemblies and seismic joints shall consist of metal or metal and elastomeric assemblies which are anchored or cast into a recess in the concrete over the joint. Strip seal joint seal assemblies consist of only one joint cell. Modular unit joint seal assemblies consist of more than one joint cell.

The fifth paragraph in Section 51-1.12F, "Sealed Joints," of the Standard Specifications is amended to read:

• The Movement Rating (MR) shall be measured normal to the longitudinal axis of the joint. The type of seal to be used for the MR shown on the plans shall be as follows:

Movement Rating (MR)	Seal Type	
$MR \le 15 \text{ mm}$	Type A or Type B	
$15 \text{ mm} < \text{MR} \le 30 \text{ mm}$	Type A (silicone only) or Type B	
$30 \text{ mm} < MR \le 50 \text{ mm}$	Type B	
50 mm < MR ≤ 100 mm	Joint Seal Assembly (Strip Seal)	
MR > 100 mm	Joint Seal Assembly (Modular Unit)	
	or Seismic Joint	

The second paragraph in Section 51-1.12F(3)(b), "Type B Seal," of the Standard Specifications is amended to read:

- The preformed elastomeric joint seal shall conform to the requirements in ASTM Designation: D 2628 and the following:
  - A. The seal shall consist of a multi-channel, nonporous, homogeneous material furnished in a finished extruded form.
  - B. The minimum depth of the seal, measured at the contact surface, shall be at least 95 percent of the minimum uncompressed width of the seal as designated by the manufacturer.
  - C. When tested in conformance with the requirements in California Test 673 for Type B seals, joint seals shall provide a Movement Rating (MR) of not less than that shown on the plans.
  - D. The top and bottom edges of the joint seal shall maintain continuous contact with the sides of the groove over the entire range of joint movement.
  - E. The seal shall be furnished full length for each joint with no more than one shop splice in any 18-m length of seal.

- F. The Contractor shall demonstrate the adequacy of the procedures to be used in the work before installing seals in the joints.
- G. Shop splices and field splices shall have no visible offset of exterior surfaces, and shall show no evidence of bond failure.
- H. At all open ends of the seal that would admit water or debris, each cell shall be filled to a depth of 80 mm with commercial quality open cell polyurethane foam, or closed by other means subject to approval by the Engineer.

Section 51-1.12F(3)(c), "Joint Seal Assemblies," of the Standard Specifications is amended to read:

#### (c) Joint Seal Assemblies and Seismic Joints

• Joint seal assemblies and seismic joints shall be furnished and installed in joints in bridge decks as shown on the plans and as specified in the special provisions.

The eighth paragraph in Section 51-1.12H(1), "Plain and Fabric Reinforced Elastomeric Bearing Pads," of the Standard Specifications is amended to read:

• The elastomer, as determined from test specimens, shall conform to the following:

	ASTM	
Test	Designation	Requirement
Tensile strength, MPa	D 412	15.5 Min.
Elongation at break, percent	D 412	350 Min.
Compression set, 22 h at	D 395 (Method B)	25 Max.
70°C, percent		
Tear strength, kN/m	D 624 (Die C)	31.5 Min.
Hardness (Type A)	D 2240 with 2 kg. mass	55 ±5
Ozone resistance 20% strain,	D 1149 (except 100 ±20	
100 h at 40°C ±2°C	parts per 100 000 000)	No cracks
Instantaneous thermal	D 1043	Shall not exceed 4
stiffening at -40°C		times the stiffness
		measured at 23°C
Low temperature brittleness	D 746 (Procedure B)	Pass
at -40°C		

The table in the ninth paragraph of Section 51-1.12H(1), "Plain and Fabric Reinforced Elastomeric Bearing Pads," of the Standard Specifications is amended to read:

Tensile strength, percent	-15	
Elongation at break, percent	-40; but not less than 300% total	
	elongation of the material	
Hardness, points	+10	

The first paragraph in Section 51-1.12H(2), "Steel Reinforced Elastomeric Bearings," of the Standard Specifications is amended to read:

- Steel reinforced elastomeric bearings shall conform to the requirements for steel-laminated elastomeric bearings in ASTM Designation: D 4014 and the following:
  - A. The bearings shall consist of alternating steel laminates and internal elastomer laminates with top and bottom elastomer covers. Steel laminates shall have a nominal thickness of 1.9 mm (14 gage). Internal elastomer laminates shall have a thickness of 12 mm, and top and bottom elastomer covers shall each have a thickness of 6 mm. The combined thickness of internal elastomer laminates and top and bottom elastomer covers shall be equal to the bearing pad thickness shown on the plans. The elastomer cover to the steel laminates at the sides of the bearing shall be 3 mm. If guide pins or other devices are used to control the side cover over the steel laminates, any exposed portions of the steel laminates shall be sealed by vulcanized patching. The length, width, or diameter of the bearings shall be as shown on the plans.
  - B. The total thickness of the bearings shall be equal to the thickness of elastomer laminates and covers plus the thickness of the steel laminates.

- C. Elastomer for steel reinforced elastomeric bearings shall conform to the provisions for elastomer in Section 51-1.12H(1), "Plain and Fabric Reinforced Elastomeric Bearing Pads."
- D. A Certificate of Compliance conforming to the provisions in Section 6-1.07, "Certificates of Compliance," shall be furnished to the Engineer certifying that the bearings to be furnished conform to all of the above provisions. The Certificate of Compliance shall be supported by a certified copy of the results of tests performed by the manufacturer on the bearings.
- E. One sample bearing shall be furnished to the Engineer from each lot of bearings to be furnished for the contract. Samples shall be available at least 3 weeks in advance of intended use. The sample bearing shall be one of the following:

Bearing Pad Thickness		
as Shown on the Plans	Sample Bearing	
≤ 50 mm	Smallest complete bearing shown on the plans	
> 50 mm	* $57 \pm 3$ mm thick sample not less than 200 mm x 305 mm	
	in plan and cut by the manufacturer from the center of one	
	of the thickest complete bearings	

The sample bearing plus remnant parts of the complete bearing shall be furnished to the Engineer.

F. A test specimen taken from the sample furnished to the Engineer will be tested in conformance with the requirements in California Test 663. Specimens tested shall show no indication of loss of bond between the elastomer and steel laminates.

The fourth paragraph in Section 51-1.14, "Waterstops," of the Standard Specifications is amended to read:

• Neoprene shall be manufactured from a vulcanized elastomeric compound containing neoprene as the sole elastomer and shall conform to the following:

	ASTM	
Test	Designation	Requirement
Tensile strength, MPa	D 412	13.8 Min.
Elongation at break, percent	D 412	300 Min.
Compression set, 22 h at 70°C,	D 395 (Method B)	30 Max.
percent		
Tear strength, kN/m	D 624 (Die C)	26.3 Min.
Hardness (Type A)	D 2240	55±5
Ozone resistance 20% strain, 100 h	D 1149 (except 100±	
at $38^{\circ}C \pm 1^{\circ}C$	20	No cracks
	parts per	
	100 000 000)	
Low temperature brittleness at	D 746 (Procedure B)	Pass
-40°C		
Flame resistance	C 542	Must not propagate
		flame
Oil Swell, ASTM Oil #3, 70 h at		
100°C, volume change, percent	D 471	80 Max.
Water absorption, immersed 7 days		
at 70°C, change in mass, percent	D 471	15 Max.

The first sentence of the fourth paragraph in Section 51-1.17, "Finish Bridge Decks," of the Standard Specifications is amended to read:

• The smoothness of completed roadway surfaces of structures, approach slabs and the adjacent 15 m of approach pavement, and the top surfaces of concrete decks which are to be covered with another material, will be tested by the Engineer with a bridge profilograph in conformance with the requirements in California Test 547 and the requirements herein.

Section 51-1.17, "Finishing Bridge Decks," of the Standard Specifications is amended by deleting the seventh, thirteenth and fourteenth paragraphs.

The fourteenth paragraph in Section 51-1.23, "Payment," of the Standard Specifications is amended by deleting "and injecting epoxy in cracks".

#### **SECTION 52: REINFORCEMENT**

Issue Date: June 30, 2006

The first paragraph in Section 52-1.02A, "Bar Reinforcement," of the Standard Specifications is amended to read:

- Reinforcing bars shall be low-alloy steel deformed bars conforming to the requirements in ASTM Designation: A 706/A 706M, except that deformed or plain billet-steel bars conforming to the requirements in ASTM Designation: A 615/A 615M, Grade 280 or 420, may be used as reinforcement in the following 5 categories:
  - A. Slope and channel paving,
  - B. Minor structures,
  - C. Sign and signal foundations (pile and spread footing types),
  - D. Roadside rest facilities, and
  - E. Concrete barrier Type 50 and Type 60 series and temporary railing.

The third paragraph in Section 52-1.04, "Inspection," of the Standard Specifications is amended to read:

• A Certificate of Compliance conforming to the provisions in Section 6-1.07, "Certificates of Compliance," shall also be furnished for each shipment of epoxy-coated bar reinforcement or wire reinforcement certifying that the coated reinforcement conforms to the requirements in ASTM Designation: A 775/A 775M or A 884/A 884M respectively, and the provisions in Section 52-1.02B, "Epoxy-coated Reinforcement." The Certificate of Compliance shall include all of the certifications specified in ASTM Designation: A 775/A 775M or A 884/A 884M respectively.

The third paragraph of Section 52-1.06, "Bending," of the Standard Specifications is amended to read:

 Hooks and bends shall conform to the provisions of the Building Code Requirements for Structural Concrete of the American Concrete Institute.

Section 52-1.07 "Placing," of the Standard Specifications is amended by deleting item C of the third paragraph.

The eleventh paragraph in Section 52-1.07, "Placing," of the Standard Specifications is amended to read:

• Attention is directed to the provisions in Section 7-1.09, "Public Safety." Whenever a portion of an assemblage of bar reinforcing steel that is not encased in concrete exceeds 6 m in height, the Contractor shall submit to the Engineer for approval, in accordance with the provisions in Section 5-1.02, "Plans and Working Drawings," working drawings and design calculations for the temporary support system to be used. The working drawings and design calculations shall be signed by an engineer who is registered as a Civil Engineer in the State of California. The temporary support system shall be designed to resist all expected loads and shall be adequate to prevent collapse or overturning of the assemblage. If the installation of forms or other work requires revisions to or temporary release of any portion of the temporary support system, the working drawings shall show the support system to be used during each phase of construction. The minimum horizontal wind load to be applied to the bar reinforcing steel assemblage, or to a combined assemblage of reinforcing steel and forms, shall be the sum of the products of the wind impact area and the applicable wind pressure value for each height zone. The wind impact area is the total projected area of the cage normal to the direction of the applied wind. Wind pressure values shall be determined from the following table:

Height Zone	Wind Pressure Value
(Meters above ground)	(Pa)
0-9.0	960
9.1-15.0	1200
15.1-30.0	1440
Over 30	1675

Section 52-1.08 "Splicing," of the Standard Specifications is amended to read:

## **52-1.08 SPLICING**

- Splices of reinforcing bars shall consist of lap splices, service splices, or ultimate butt splices.
- Splicing of reinforcing bars will not be permitted at a location designated on the plans as a "No-Splice Zone." At the option of the Contractor, reinforcing bars may be continuous at locations where splices are shown on the plans. The location of splices, except where shown on the plans, shall be determined by the Contractor using available commercial lengths where practicable.
- Unless otherwise shown on the plans, splices in adjacent reinforcing bars at any particular section shall be staggered. The minimum distance between staggered lap splices or mechanical lap splices shall be the same as the length required for a lap splice in the largest bar. The minimum distance between staggered butt splices shall be 600 mm, measured between the midpoints of the splices along a line which is centered between the axes of the adjacent bars.

## 52-1.08A Lap Splicing Requirements

- Splices made by lapping shall consist of placing reinforcing bars in contact and wiring them together, maintaining the alignment of the bars and the minimum clearances. Should the Contractor elect to use a butt welded or mechanical splice at a location not designated on the plans as requiring a service or ultimate butt splice, this splice shall conform to the testing requirements for service splice.
- Reinforcing bars shall not be spliced by lapping at locations where the concrete section is not sufficient to provide a minimum clear distance of 50 mm between the splice and the nearest adjacent bar. The clearance to the surface of the concrete specified in Section 52-1.07, "Placing," shall not be reduced.
  - Reinforcing bars Nos. 43 and 57 shall not be spliced by lapping.
- Where ASTM Designations: A 615/A 615M, Grade 420 or A 706/A 706M reinforcing bars are required, the length of lap splices shall be as follows: Reinforcing bars No. 25 or smaller shall be lapped at least 45 diameters of the smaller bar joined; and reinforcing bars Nos. 29, 32, and 36 shall be lapped at least 60 diameters of the smaller bar joined, except when otherwise shown on the plans.
- Where ASTM Designation: A 615/A 615M, Grade 280 reinforcing bars are permitted, the length of lap splices shall be as follows: Reinforcing bars No. 25 or smaller shall be lapped at least 30 diameters of the smaller bar joined; and reinforcing bars Nos. 29, 32, and 36 shall be lapped at least 45 diameters of the smaller bar joined, except when otherwise shown on the plans.
  - Splices in bundled bars shall conform to the following:
  - A In bundles of 2 bars, the length of the lap splice shall be the same as the length of a single bar lap splice.
  - B. In bundles of 3 bars, the length of the lap splice shall be 1.2 times the length of a single bar lap splice.
- Welded wire fabric shall be lapped such that the overlap between the outermost cross wires is not less than the larger of:
  - A. 150 mm
  - B. The spacing of the cross wires plus 50 mm, or
  - C. The numerical value of the longitudinal wire size (MW-Size Number) times 370 divided by the spacing of the longitudinal wires in millimeters.

#### 52-1.08B Service Splicing and Ultimate Butt Splicing Requirements

• Service splices and ultimate butt splices shall be either butt welded or mechanical splices, shall be used at the locations shown on the plans, and shall conform to the requirements of these specifications and the special provisions.

#### **52-1.08B(1)** Mechanical Splices

- Mechanical splices to be used in the work shall be on the Department's current prequalified list before use. The prequalified list can be obtained from the Department's internet site listed in the special provisions or by contacting the Transportation Laboratory directly.
- When tested in conformance with the requirements in California Test 670, the total slip shall not exceed the values listed in the following table:

Reinforcing Bar Number	Total Slip (µm)
13	250
16	250
19	250
22	350
25	350
29	350
32	450
36	450
43	600
57	750

- Slip requirements shall not apply to mechanical lap splices, splices that are welded, or splices that are used on hoops.
- Splicing procedures shall be in conformance with the manufacturer's recommendations, except as modified in this section. Splices shall be made using the manufacturer's standard equipment, jigs, clamps, and other required accessories.
- Splice devices shall have a clear coverage of not less than 40 mm measured from the surface of the concrete to the outside of the splice device. Stirrups, ties, and other reinforcement shall be adjusted or relocated, and additional reinforcement shall be placed, if necessary, to provide the specified clear coverage to reinforcement.
- The Contractor shall furnish the following information for each shipment of splice material in conformance with the provisions in Section 6-1.07, "Certificates of Compliance:"
  - A. The type or series identification of the splice material including tracking information for traceability.
  - B. The bar grade and size number to be spliced.
  - C. A copy of the manufacturer's product literature giving complete data on the splice material and installation procedures.
  - D. A statement that the splicing systems and materials used in conformance with the manufacturer's installation procedures will develop the required tensile strengths, based on the nominal bar area, and will conform to the total slip requirements and the other requirements in these specifications.
  - E. A statement that the splice material conforms to the type of mechanical splice in the Department's current prequalified list.

## 52-1.08B(2) Butt Welded Splices

- Except for resistance butt welds, butt welded splices of reinforcing bars shall be complete joint penetration butt welds conforming to the requirements in AWS D 1.4, and these specifications.
  - Welders and welding procedures shall be qualified in conformance with the requirements in AWS D 1.4.
- Only the joint details and dimensions as shown in Figure 3.2, "Direct Butt Joints," of AWS D 1.4, shall be used for making complete joint penetration butt welds of bar reinforcement. Split pipe backing shall not be used.
- Butt welds shall be made with multiple weld passes using a stringer bead without an appreciable weaving motion. The maximum stringer bead width shall be 2.5 times the diameter of the electrode and slagging shall be performed between each weld pass. Weld reinforcement shall not exceed 4 mm in convexity.
  - Electrodes used for welding shall meet the minimum Charpy V-notch impact requirement of 27°J at -20°C.
- For welding of bars conforming to the requirements of ASTM Designation: A 615/A 615M, Grade 280 or Grade 420, the requirements of Table 5.2, "Minimum Preheat and Interpass Temperatures," of AWS D 1.4 are superseded by the following:

The minimum preheat and interpass temperatures shall be 200°C for Grade 280 bars and 300°C for Grade 420 bars. Immediately after completing the welding, at least 150 mm of the bar on each side of the splice shall be covered by an insulated wrapping to control the rate of cooling. The insulated wrapping shall remain in place until the bar has cooled below 90°C.

- When welding different grades of reinforcing bars, the electrode shall conform to Grade 280 bar requirements and the preheat shall conform to the Grade 420 bar requirements.
- In the event that any of the specified preheat, interpass, and post weld cooling temperatures are not met, all weld and heat affected zone metal shall be removed and the splice rewelded.
- Welding shall be protected from air currents, drafts, and precipitation to prevent loss of heat or loss of arc shielding. The method of protecting the welding area from loss of heat or loss of arc shielding shall be subject to approval by the Engineer.
  - Reinforcing bars shall not be direct butt spliced by thermite welding.
- Procedures to be used in making welded splices in reinforcing bars, and welders employed to make splices in reinforcing bars, shall be qualified by tests performed by the Contractor on sample splices of the type to be used, before making splices to be used in the work.

#### 52-1.08B(3) Resistance Butt Welds

- Shop produced resistance butt welds shall be produced by a fabricator who is approved by the Transportation Laboratory. The list of approved fabricators can be obtained from the Department's internet site or by contacting the Transportation Laboratory directly.
- Before manufacturing hoops using resistance butt welding, the Contractor shall submit to the Engineer the manufacturer's Quality Control (QC) manual for the fabrication of hoops. As a minimum, the QC manual shall include the following:
  - A. The pre-production procedures for the qualification of material and equipment.
  - B. The methods and frequencies for performing QC procedures during production.
  - C. The calibration procedures and calibration frequency for all equipment.
  - D. The welding procedure specification (WPS) for resistance welding.
  - E. The method for identifying and tracking lots.

## 52-1.08C Service Splice and Ultimate Butt Splice Testing Requirements

- The Contractor shall designate in writing a splicing Quality Control Manager (QCM). The QCM shall be responsible directly to the Contractor for 1) the quality of all service and ultimate butt splicing including the inspection of materials and workmanship performed by the Contractor and all subcontractors; and 2) submitting, receiving, and approving all correspondence, required submittals, and reports regarding service and ultimate splicing to and from the Engineer.
- The QCM shall not be employed or compensated by any subcontractor, or by other persons or entities hired by subcontractors, who will provide other services or materials for the project. The QCM may be an employee of the Contractor.
- Testing on prequalification and production sample splices shall be performed at the Contractor's expense, at an independent qualified testing laboratory. The laboratory shall not be employed or compensated by any subcontractor, or by other persons or entities hired by subcontractors who will provide other services or materials for the project, and shall have the following:
  - A. Proper facilities, including a tensile testing machine capable of breaking the largest size of reinforcing bar to be tested with minimum lengths as shown in this section.
  - B. A device for measuring the total slip of the reinforcing bars across the splice to the nearest 25 μm, that, when placed parallel to the longitudinal axis of the bar is able to simultaneously measure movement across the splice at 2 locations 180 degrees apart.
  - C. Operators who have received formal training for performing the testing requirements of ASTM Designation: A 370 and California Test 670.
  - D. A record of annual calibration of testing equipment performed by an independent third party that has 1) standards that are traceable to the National Institute of Standards and Technology, and 2) a formal reporting procedure, including published test forms.
- The Contractor shall provide samples for quality assurance testing in conformance with the provisions in these specifications and the special provisions.
- Prequalification and production sample splices shall be 1) a minimum length of 1.5 meters for reinforcing bars No. 25 or smaller, and 2 meters for reinforcing bars No. 29 or larger, with the splice located at mid-point; and 2) suitably identified before shipment with weatherproof markings that do not interfere with the Engineer's tamper-proof markings or seals. Splices that show signs of tampering will be rejected.
  - Shorter length sample splice bars may be furnished if approved in writing by the Engineer.

- The Contractor shall ensure that sample splices are properly secured and transported to the testing laboratory in such a manner that no alterations to the physical conditions occur during transportation. Sample splices shall be tested in the same condition as received. No modifications to the sample splices shall be made before testing.
- Each set or sample splice, as defined herein, shall be identified as representing either a prequalification or production test sample splice.
- For the purpose of production testing, a lot of either service splices or ultimate butt splices is defined as 1) 150, or fraction thereof, of the same type of mechanical splices used for each bar size and each bar deformation pattern that is used in the work, or 2) 150, or fraction thereof, of complete joint penetration butt welded splices or resistance butt welded splices for each bar size used in the work. If different diameters of hoop reinforcement are shown on the plans, separate lots shall be used for each different hoop diameter.
- Whenever a lot of splices is rejected, the rejected lot and subsequent lots of splices shall not be used in the work until 1) the QCM performs a complete review of the Contractor's quality control process for these splices, 2) a written report is submitted to the Engineer describing the cause of failure for the splices in this lot and provisions for preventing similar failures in future lots, and 3) the Engineer has provided the Contractor with written notification that the report is acceptable. The Engineer shall have 3 working days after receipt of the report to provide notification to the Contractor. In the event the Engineer fails to provide notification within the time allowed, and if, in the opinion of the Engineer, completion of the work is delayed or interfered with by reason of the Engineer's delay in providing notification, the Contractor will be compensated for any resulting loss, and an extension of time will be granted in the same manner as provided for in Section 8-1.09, "Right of Way Delays."

## 52-1.08C(1) Splice Prequalification Report

- Before using any service splices or ultimate butt splices in the work, the Contractor shall submit a Splice Prequalification Report. The report shall include splice material information, names of the operators who will be performing the splicing, and descriptions of the positions, locations, equipment, and procedures that will be used in the work.
- The Splice Prequalification Report shall also include certifications from the fabricator for prequalifications of operators and procedures based on sample tests performed no more than 2 years before submitting the report. Each operator shall be certified by performing 2 sample splices for each bar size of each splice type that the operator will be performing in the work. For deformation-dependent types of splice devices, each operator shall be certified by performing 2 additional samples for each bar size and deformation pattern that will be used in the work.
- Prequalification sample splices shall be tested by an independent qualified testing laboratory and shall conform to the appropriate production test criteria and slip requirements specified herein. When epoxy-coated reinforcement is required, resistance butt welded sample splices shall have the weld flash removed by the same procedure as will be used in the work, before coating and testing. The Splice Prequalification Report shall include the certified test results for all prequalification sample splices.
- The QCM shall review and approve the Splice Prequalification Report before submitting it to the Engineer for approval. The Contractor shall allow 2 weeks for the review and approval of a complete report before performing any service splicing or ultimate butt splicing in the work. In the event the Engineer fails to complete the review within the time allowed, and in the opinion of the Engineer, completion of the work is delayed or interfered with by reason of the Engineer's delay in completing the review, the Contractor will be compensated for any resulting loss, and an extension of time will be granted, in the same manner as provided for in Section 8-1.09, "Right of Way Delays."

# 52-1.08C(2) Service Splice Test Criteria

• Service production and quality assurance sample splices shall be tensile tested in conformance with the requirements in ASTM Designation: A 370 and California Test 670 and shall develop a minimum tensile strength of not less than 550 MPa.

## 52-1.08C(2)(a) Production Test Requirements for Service Splices

- Production tests shall be performed by the Contractor's independent laboratory for all service splices used in the work. A production test shall consist of testing 4 sample splices prepared for each lot of completed splices. The samples shall be prepared by the Contractor using the same splice material, position, operators, location, and equipment, and following the same procedure as used in the work.
- At least one week before testing, the Contractor shall notify the Engineer in writing of the date when and the location where the testing of the samples will be performed.
- The 4 samples from each production test shall be securely bundled together and identified with a completed sample identification card before shipment to the independent laboratory. The card will be furnished by the Engineer. Bundles of samples containing fewer than 4 samples of splices shall not be tested.
- Before performing any tensile tests on production test sample splices, one of the 4 samples shall be tested for, and shall conform to, the requirements for total slip. Should this sample not meet the total slip requirements, one retest, in which

the 3 remaining samples are tested for total slip, will be allowed. Should any of the 3 remaining samples not conform to the total slip requirements, all splices in the lot represented by this production test will be rejected.

- If 3 or more sample splices from a production test conform to the provisions in this Section 52-1.08C(2),"Service Splice Test Criteria," all splices in the lot represented by this production test will be considered acceptable, provided each of the 4 samples develop a minimum tensile strength of not less than 420 MPa.
- Should only 2 sample splices from a production test conform to the provisions in this Section 52-1.08C(2), "Service Splice Test Criteria," one additional production test shall be performed on the same lot of splices. This additional production test shall consist of testing 4 samples splices that have been randomly selected by the Engineer and removed by the Contractor from the actual completed lot of splices. Should any of the 4 splices from this additional test fail to conform to these provisions, all splices in the lot represented by these production tests will be rejected.
- If only one sample splice from a production test conforms to the provisions in this Section 52-1.08C(2), "Service Splice Test Criteria," all splices in the lot represented by this production test will be rejected.
- If a production test for a lot fails, the Contractor shall repair or replace all reinforcing bars from which sample splices were removed before the Engineer selects additional splices from this lot for further testing.

## 52-1.08C(2)(b) Quality Assurance Test Requirements for Service Splices

- For the first production test performed, and for at least one, randomly selected by the Engineer, of every 5 subsequent production tests, or portion thereof, the Contractor shall concurrently prepare 4 additional service quality assurance sample splices. These service quality assurance sample splices shall be prepared in the same manner as specified herein for service production sample splices.
- These 4 additional quality assurance sample splices shall be shipped to the Transportation Laboratory for quality assurance testing. The 4 sample splices shall be securely bundled together and identified by location and contract number with weatherproof markings before shipment. Bundles containing fewer than 4 samples of splices will not be tested. Sample splices not accompanied by the supporting documentation required in Section 52-1.08B(1), for mechanical splices, or in Section 52-1.08B(3), for resistance butt welds, will not be tested.
- Quality assurance testing will be performed in conformance with the requirements for service production sample splices in Section 52-1.08C(2)(a), "Production Test Requirements for Service Splices."

## 52-1.08C(3) Ultimate Butt Splice Test Criteria

- Ultimate production and quality assurance sample splices shall be tensile tested in conformance with the requirements described in ASTM Designation: A 370 and California Test 670.
- A minimum of one control bar shall be removed from the same bar as, and adjacent to, all ultimate prequalification, production, and quality assurance sample splices. Control bars shall be 1) a minimum length of one meter for reinforcing bars No. 25 or smaller and 1.5 meters for reinforcing bars No. 29 or larger, and 2) suitably identified before shipment with weatherproof markings that do not interfere with the Engineer's tamper-proof markings or seals. The portion of adjacent bar remaining in the work shall also be identified with weatherproof markings that correspond to its adjacent control bar.
- Each sample splice and its associated control bar shall be identified and marked as a set. Each set shall be identified as representing a prequalification, production, or quality assurance sample splice.
- The portion of hoop reinforcing bar, removed to obtain a sample splice and control bar, shall be replaced using a prequalified ultimate mechanical butt splice, or the hoop shall be replaced in kind.
- Reinforcing bars, other than hoops, from which sample splices are removed, shall be repaired using ultimate mechanical butt splices conforming to the provisions in Section 52-1.08C(1), "Splice Prequalification Report," or the bars shall be replaced in kind. These bars shall be repaired or replaced such that no splices are located in any "No Splice Zone" shown on the plans.
- Ultimate production and quality assurance sample splices shall rupture in the reinforcing bar either: 1) outside of the affected zone or 2) within the affected zone, provided that the sample splice has achieved at least 95 percent of the ultimate tensile strength of the control bar associated with the sample splice. In addition, necking of the bar, as defined in California Test 670, shall be evident at rupture regardless of whether the bar breaks inside or outside the affected zone.
- The affected zone is the portion of the reinforcing bar where any properties of the bar, including the physical, metallurgical, or material characteristics, have been altered by fabrication or installation of the splice.
- The ultimate tensile strength shall be determined for all control bars by tensile testing the bars to rupture, regardless of where each sample splice ruptures. If 2 control bars are tested for one sample splice, the bar with the lower ultimate tensile strength shall be considered the control bar.

#### 52-1.08C(3)(a) Production Test Requirements for Ultimate Butt Splices

• Production tests shall be performed for all ultimate butt splices used in the work. A production test shall consist of testing 4 sets of sample splices and control bars removed from each lot of completed splices, except when quality assurance tests are performed.

- After the splices in a lot have been completed, and the bars have been epoxy-coated when required, the QCM shall notify the Engineer in writing that the splices in this lot conform to the specifications and are ready for testing. Except for hoops, sample splices will be selected by the Engineer at the job site. Sample splices for hoops will be selected by the Engineer either at the job site or a fabrication facility.
- After notification has been received, the Engineer will randomly select the 4 sample splices to be removed from the lot and place tamper-proof markings or seals on them. The Contractor shall select the adjacent control bar for each sample splice bar, and the Engineer will place tamper-proof markings or seals on them. These ultimate production sample splices and control bars shall be removed by the Contractor, and tested by an independent qualified testing laboratory.
- At least one week before testing, the Contractor shall notify the Engineer in writing of the date when and the location where the testing of the samples will be performed.
- A sample splice or control bar from any set will be rejected if a tamper-proof marking or seal is disturbed before testing.
- The 4 sets from each production test shall be securely bundled together and identified with a completed sample identification card before shipment to the independent laboratory. The card will be furnished by the Engineer. Bundles of samples containing fewer than 4 sets of splices shall not be tested.
- Before performing any tensile tests on production test sample splices, one of the 4 sample splices shall be tested for, and shall conform to, the requirements for total slip. Should this sample splice not meet these requirements, one retest, in which the 3 remaining sample splices are tested for total slip, will be allowed. Should any of the 3 remaining sample splices not conform to these requirements, all splices in the lot represented by this production test will be rejected.
- If 3 or more sample splices from a production test conform to the provisions in Section 52-1.08C(3), "Ultimate Butt Splice Test Criteria," all splices in the lot represented by this production test will be considered acceptable.
- Should only 2 sample splices from a production test conform to the provisions in Section 52-1.08C(3), "Ultimate Butt Splice Test Criteria," one additional production test shall be performed on the same lot of splices. Should any of the 4 sample splices from this additional test fail to conform to these provisions, all splices in the lot represented by these production tests will be rejected.
- If only one sample splice from a production test conforms to the provisions in Section 52-1.08C(3), "Ultimate Butt Splice Test Criteria," all splices in the lot represented by this production test will be rejected.
- If a production test for a lot fails, the Contractor shall repair or replace all reinforcing bars from which sample splices were removed, complete in place, before the Engineer selects additional splices from this lot for further testing.
- Production tests will not be required on repaired splices from a lot, regardless of the type of prequalified ultimate mechanical butt splice used to make the repair. However, should an additional production test be required, the Engineer may select any repaired splice for the additional production test.

# 52-1.08C(3)(b) Quality Assurance Test Requirements for Ultimate Butt Splices

- For the first production test performed, and for at least one, randomly selected by the Engineer, of every 5 subsequent production tests, or portion thereof, the Contractor shall concurrently prepare 4 additional ultimate quality assurance sample splices along with associated control bars.
- Each time 4 additional ultimate quality assurance sample splices are prepared, 2 of these quality assurance sample splice and associated control bar sets and 2 of the production sample splice and associated control bar sets, together, shall conform to the requirements for ultimate production sample splices in Section 52-1.08C(3)(a),"Production Test Requirements for Ultimate Butt Splices."
- The 2 remaining quality assurance sample splice and associated control bar sets, along with the 2 remaining production sample splice and associated control bar sets shall be shipped to the Transportation Laboratory for quality assurance testing. The 4 sets shall be securely bundled together and identified by location and contract number with weatherproof markings before shipment. Bundles containing fewer than 4 sets will not be tested.
- Quality assurance testing will be performed in conformance with the requirements for ultimate production sample splices in Section 52-1.08C(3)(a), "Production Test Requirements for Ultimate Butt Splices."

## 52-1.08C(3)(c) Nondestructive Splice Tests

- When the specifications allow for welded sample splices to be taken from other than the completed lot of splices, the Contractor shall meet the following additional requirements.
- Except for resistance butt welded splices, radiographic examinations shall be performed on 25 percent of all complete joint penetration butt welded splices from a production lot. The size of a production lot will be a maximum of 150 splices. The Engineer will select the splices which will compose the production lot and also the splices within each production lot to be radiographically examined.
- All required radiographic examinations of complete joint penetration butt welded splices shall be performed by the Contractor in conformance with the requirements in AWS D 1.4 and these specifications.
- Before radiographic examination, welds shall conform to the requirements in Section 4.4, "Quality of Welds," of AWS D 1.4.

- Should more than 12 percent of the splices which have been radiographically examined in any production lot be defective, an additional 25 percent of the splices, selected by the Engineer from the same production lot, shall be radiographically examined. Should more than 12 percent of the cumulative total of splices tested from the same production lot be defective, all remaining splices in the lot shall be radiographically examined.
- Additional radiographic examinations performed due to the identification of defective splices shall be at the Contractor's expense.
  - All defects shall be repaired in conformance with the requirements in AWS D 1.4.
  - The Contractor shall notify the Engineer in writing 48 hours before performing any radiographic examinations.
  - The radiographic procedure used shall conform to the requirements in AWS D1.1, AWS D1.4, and the following:

Two exposures shall be made for each complete joint penetration butt welded splice. For each of the 2 exposures, the radiation source shall be centered on each bar to be radiographed. The first exposure shall be made with the radiation source placed at zero degrees from the top of the weld and perpendicular to the weld root and identified with a station mark of "0." The second exposure shall be at 90 degrees to the "0" station mark and shall be identified with a station mark of "90." When obstructions prevent a 90 degree placement of the radiation source for the second exposure, and when approved in writing by the Engineer, the source may be rotated, around the centerline of the reinforcing bar, a maximum of 25 degrees.

For field produced complete joint penetration butt welds, no more than one weld shall be radiographed during one exposure. For shop produced complete joint penetration butt welds, if more than one weld is to be radiographed during one exposure, the angle between the root line of each weld and the direction to the radiation source shall be not less than 65 degrees.

Radiographs shall be made by either X-ray or gamma ray. Radiographs made by X-ray or gamma rays shall have densities of not less than 2.3 nor more than 3.5 in the area of interest. A tolerance of 0.05 in density is allowed for densitometer variations. Gamma rays shall be from the iridium 192 isotope and the emitting specimen shall not exceed 4.45 mm in the greatest diagonal dimension.

The radiographic film shall be placed perpendicular to the radiation source at all times; parallel to the root line of the weld unless source placement determines that the film must be turned; and as close to the root of the weld as possible.

The minimum source to film distance shall be maintained so as to ensure that all radiographs maintain a maximum geometric unsharpness of 0.020 at all times, regardless of the size of the reinforcing bars.

Penetrameters shall be placed on the source side of the bar and perpendicular to the radiation source at all times. One penetrameter shall be placed in the center of each bar to be radiographed, perpendicular to the weld root, and adjacent to the weld. Penetrameter images shall not appear in the weld area.

When radiography of more than one weld is being performed per exposure, each exposure shall have a minimum of one penetrameter per bar, or 3 penetrameters per exposure. When 3 penetrameters per exposure are used, one penetrameter shall be placed on each of the 2 outermost bars of the exposure, and the remaining penetrameter shall be placed on a centrally located bar.

An allowable weld buildup of 4 mm may be added to the total material thickness when determining the proper penetrameter selection. No image quality indicator equivalency will be accepted. Wire penetrameters or penetrameter blocks shall not be used.

Penetrameters shall be sufficiently shimmed using a radiographically identical material. Penetrameter image densities shall be a minimum of 2.0 and a maximum of 3.6.

Radiographic film shall be Class 1, regardless of the size of reinforcing bars.

Radiographs shall be free of film artifacts and processing defects, including, but not limited to, streaks, scratches, pressure marks or marks made for the purpose of identifying film or welding indications.

Each splice shall be clearly identified on each radiograph and the radiograph identification and marking system shall be established between the Contractor and the Engineer before radiographic inspection begins. Film shall be identified by lead numbers only; etching, flashing or writing in identifications of any type will not be permitted. Each piece of film identification information shall be legible and shall include, as a minimum, the following information: Contractor's name, date, name of nondestructive testing firm, initials of radiographer, contract number, part number and weld number. The letter "R" and repair number shall be placed directly after the weld number to designate a radiograph of a repaired weld.

Radiographic film shall be developed within a time range of one minute less to one minute more than the film manufacturer's recommended maximum development time. Sight development will not be allowed.

Processing chemistry shall be done with a consistent mixture and quality, and processing rinses and tanks shall be clean to ensure proper results. Records of all developing processes and any chemical changes to the developing processes shall be kept and furnished to the Engineer upon request. The Engineer may request, at any time, that a sheet of unexposed film be processed in the presence of the Engineer to verify processing chemical and rinse quality.

The results of all radiographic interpretations shall be recorded on a signed certification and a copy kept with the film packet.

Technique sheets prepared in conformance with the requirements in ASME Boiler and Pressure Vessels Code, Section V, Article 2 Section T-291 shall also contain the developer temperature, developing time, fixing duration and all rinse times.

# **52-1.08D Reporting Test Results**

- A Production Test Report for all testing performed on each lot shall be prepared by the independent testing laboratory performing the testing and submitted to the QCM for review and approval. The report shall be signed by an engineer who represents the laboratory and is registered as a Civil Engineer in the State of California. The report shall include, as a minimum, the following information for each test: contract number, bridge number, lot number and location, bar size, type of splice, length of mechanical splice, length of test specimen, physical condition of test sample splice and any associated control bar, any notable defects, total measured slip, ultimate tensile strength of each splice, and for ultimate butt splices, limits of affected zone, location of visible necking area, ultimate tensile strength and 95 percent of this ultimate tensile strength for each control bar, and a comparison between 95 percent of the ultimate tensile strength of each control bar and the ultimate tensile strength of its associated splice.
- The QCM must review, approve, and forward each Production Test Report to the Engineer for review before the splices represented by the report are encased in concrete. The Engineer will have 3 working days to review each Production Test Report and respond in writing after a complete report has been received. Should the Contractor elect to encase any splices before receiving notification from the Engineer, it is expressly understood that the Contractor will not be relieved of the responsibility for incorporating material in the work that conforms to the requirements of the plans and specifications. Material not conforming to these requirements will be subject to rejection. Should the Contractor elect to wait to encase splices pending notification by the Engineer, and in the event the Engineer fails to complete the review and provide notification within the time allowed, and if, in the opinion of the Engineer, the work is delayed or interfered with by reason of the Engineer's delay in completing the review, the Contractor will be compensated for any resulting loss, and an extension of time will be granted, in the same manner as provided for in Section 8-1.09, "Right of Way Delays."
- Quality assurance test results for each bundle of 4 sets or 4 samples of splices will be reported in writing to the Contractor within 3 working days after receipt of the bundle by the Transportation Laboratory. In the event that more than one bundle is received on the same day, 2 additional working days shall be allowed for providing test results for each additional bundle received. A test report will be made for each bundle received. Should the Contractor elect to encase splices before receiving notification from the Engineer, it is expressly understood that the Contractor will not be relieved of the responsibility for incorporating material in the work that conforms to the requirements of the plans and specifications. Material not conforming to these requirements will be subject to rejection. Should the Contractor elect to wait to encase splices pending notification by the Engineer, and in the event the Engineer fails to complete the review within the time allowed, and in the opinion of the Engineer, completion of the work is delayed or interfered with by reason of the Engineer's delay in completing the review, the Contractor will be compensated for any resulting loss, and an extension of time will be granted, in the same manner as provided for in Section 8-1.09, "Right of Way Delays."

Section 52-1.11, "Payment," of the Standard Specifications is amended by adding the following paragraph after the seventh paragraph:

• If a portion or all of the reinforcing steel is epoxy-coated more than 480 air line kilometers from both Sacramento and Los Angeles, additional shop inspection expenses will be sustained by the State. Whereas it is and will be impracticable and extremely difficult to ascertain and determine the actual increase in these expenses, it is agreed that payment to the Contractor for furnishing the epoxy-coated reinforcement will be reduced \$5000 for each epoxy-coating facility located more than 480 air line kilometers from both Sacramento and Los Angeles and an additional \$3000 (\$8000 total) for each epoxy-coating facility located more than 4800 air line kilometers from both Sacramento and Los Angeles.

#### **SECTION 55: STEEL STRUCTURES**

Issue Date: June 30, 2006

The third and fourth paragraphs of Section 55-1.01, "Description," of the Standard Specifications are amended to read:

- Details of connections for highway bridges selected for use by the Contractor shall conform to the AASHTO LRFD Bridge Design Specifications with Caltrans Amendments.
- Details of design selected by the Contractor, fabrication and workmanship, for steel railway bridges shall conform to the requirements of the Specifications for Steel Railway Bridges, for Fixed Spans Not Exceeding 400 Feet in Length of the AREMA, as set forth in the special provisions.

The third paragraph of Section 55-1.05, "Falsework," of the Standard Specifications is amended to read:

• Construction methods and equipment employed by the Contractor shall conform to the provisions in Section 7-1.02, "Load Limitations." Loads imposed on existing, new or partially completed structures shall not exceed the load carrying capacity of the structure, or portion of structure, as determined by the AASHTO LRFD Bridge Design Specifications with Caltrans Amendments.

The fourth and fifth paragraphs of Section 55-2.01, "Description," of the Standard Specifications are amended to read:

- All structural steel plate used for the fabrication of tension members, tension flanges, eyebars and hanger plates and for splice plates of tension members, tension flanges and eyebars shall meet the longitudinal Charpy V-notch impact value requirements specified herein. Sampling procedures shall conform to the requirements in ASTM Designation: A 673. The H (Heat) frequency of testing shall be used for structural steels conforming to the requirements in ASTM Designations: A 709/A 709M, Grades 36 [250], 50 [345], 50W [345W], and HPS 50W [345W]. The P (Piece) frequency of testing shall be used for structural steel conforming to the requirements in ASTM Designation: A 709/A 709M, Grades HPS 70W [485W], 100 [690], and 100W [690W]. Charpy V-notch impact values shall be determined in conformance with the requirements in ASTM Designation: E 23.
- Charpy V-notch (CVN) impact values shall conform to the following minimum values for non fracture critical members:

Material Conforming to	CVN Impact Value
ASTM Designation: A 709/A 709M	(Joules at Temp.)
Grade 36 [250]	20 at 4°C
Grade 50 [345]* (50 mm and under in thickness)	20 at 4°C
Grade 50W [345W]* (50 mm and under in	20 at 4°C
thickness)	
Grade 50 [345]* (Over 50 mm to 100 mm in	27 at 4°C
thickness)	
Grade 50W [345W]* (Over 50 mm to 100 mm in	27 at 4°C
thickness)	
Grade HPS 50W [345W]* (100 mm and under in	27 at -12°C
thickness)	
Grade HPS 70W [485]* (100 mm and under in	34 at -23°C
thickness)	
Grade 100 [490] (65 mm and under in thickness)	34 at -18°C
Grade 100W [490W] (Over 65 mm to 100 mm in	48 at -18°C
thickness)	

<sup>\*</sup> If the yield point of the material exceeds 450 MPa, the temperature for the CVN impact value for acceptability shall be reduced 8°C for each increment of 70 MPa above 450 MPa.

## Structural Steel Materials

Material	Specification	
Structural steel:		
Carbon steel	ASTM: A 709/A 709M, Grade 36 [250] or {A 36/A 36M} <sup>a</sup>	
High strength low alloy columbium vanadium steel	ASTM: A 709/A 709M, Grade 50 [345]or {A 572/A 572M, Grade 50 [345]} <sup>a</sup>	
High strength low alloy structural steel	ASTM: A 709/A 709M, Grade 50W [345W], Grade HPS 50W [HSP 345W], or {A 588/A 588M} <sup>a</sup>	
High strength low alloy structural steel plate	ASTM: A 709/A 709M, Grade HPS 70W [HPS 485W]	
High-yield strength, quenched and tempered alloy steel plate suitable for welding	ASTM: A 709/A 709M, Grade 100 [690] and Grade 100W [690W], or {A 514/A 514M} <sup>a</sup>	
Steel fastener components for general applications:		
Bolts and studs	ASTM: A 307	
Headed anchor bolts	ASTM: A 307, Grade B, including S1 supplementary requirements	

Nonheaded anchor bolts	ASTM: A 307, Grade C, including S1 supplementary requirements and S1.6 of AASHTO: M 314 supplementary requirements or AASHTO: M 314, Grade 36 or 55, including	
	S1 supplementary requirements	
High-strength bolts	ASTM: A 449, Type 1	
and studs		
High-strength	ASTM: A 449, Type 1	
threaded rods		
High-strength	ASTM: A 449, Type 1	
nonheaded		
anchor bolts		
Nuts	ASTM: A 563, including Appendix X1 <sup>b</sup>	
Washers	ASTM: F 844	
Components of high-strength		
steel fastener assemblies for use		
in structural steel joints:		
Bolts	ASTM: A 325, Type 1	
Tension control	ASTM: F 1852, Type 1	
bolts		
Nuts	ASTM: A 563, including Appendix X1 <sup>b</sup>	
Hardened washers	ASTM: F 436, Type 1, Circular, including S1 supplementary	
	requirements	
Direct tension	ASTM: F 959, Type 325, zinc-coated	
indicators	, , , ,	
Carbon steel for forgings,	ASTM: A 668/A 668M, Class D	
pins and rollers	, , , , , , , , , , , , , , , , , , , ,	
Alloy steel for forgings	ASTM: A 668/A 668M, Class G	
Pin nuts	ASTM: A 36/A 36M	
Carbon-steel castings	ASTM: A 27/A 27M, Grade 65-35, Class 1	
Malleable iron castings	ASTM: A 47, Grade 32510 or A 47M, Grade 22010	
Gray iron castings	ASTM: A 48, Class 30B	
Carbon steel structural tubing	ASTM: A 500, Grade B or A 501	
Steel pipe (Hydrostatic	ASTM: A 53, Type E or S, Grade B; A 106, Grade B; or	
testing will not apply)	A 139, Grade B	
Stud connectors	ASTM: A 108 and AASHTO/AWS D1.5	
	Ibstituted for the equivalent ASTM Designation: A 709 steel at	

a Grades that may be substituted for the equivalent ASTM Designation: A 709 steel, at the Contractor's option, subject to the modifications and additions specified and to the requirements of A 709.

The first sentence of the first paragraph of Section 55-2.02, "Structural Steel," of the Standard Specifications is amended to read:

• Unless otherwise specified or shown on the plans, all structural steel plates, shapes, and bars shall conform to ASTM Designation: A 709/A 709M, Grade 50 [345].

Section 55-3.14, "Bolted Connections," of the Standard Specifications is amended by adding the following after the ninth paragraph:

• If a torque multiplier is used in conjunction with a calibrated wrench as a method for tightening fastener assemblies to the required tension, both the multiplier and the wrench shall be calibrated together as a system. The same length input and output sockets and extensions that will be used in the work shall also be included in the calibration of the system. The manufacturer's torque multiplication ratio shall be adjusted during calibration of the system, such that when this adjusted ratio is multiplied by the actual input calibrated wrench reading, the product is a calculated output torque that is within 2 percent of the true output torque. When this system is used in the work to perform any installation tension testing, rotational capacity testing, fastener tightening, or tension verification, it shall be used, intact as calibrated.

The second paragraph of Section 55-3.17, "Welding," of the Standard Specifications is amended to read:

• The minimum size of all fillet welds, except those to reinforce groove welds, shall be as shown in the following table:

b Zinc-coated nuts that will be tightened beyond snug or wrench tight shall be furnished with a dry lubricant conforming to Supplementary Requirement S2 in ASTM Designation: A 563.

Base Metal Thickness of the Thicker Part	*Minimum Size of Fillet
Joined	Weld
(Millimeters)	(Millimeters)
To 19 inclusive	6
Over 19	8

<sup>\*</sup> Except that the weld size need not exceed the thickness of the thinner part joined.

The third paragraph of Section 55-3.19, "Bearings and Anchorages," is amended to read:

• Immediately before setting bearing assemblies or masonry plates directly on ground concrete surfaces, the Contractor shall thoroughly clean the surfaces of the concrete and the metal to be in contact and shall apply a coating of polysulfide or polyurethane caulking conforming to the requirements in ASTM Designation: C 920, Type S, Grade NS, Class 25, Use M, to contact areas to provide full bedding.

The sixth paragraph of Section 55-4.02, "Payment," of the Standard Specifications is amended to read:

• If a portion or all of the structural steel is fabricated more than 480 air line kilometers from both Sacramento and Los Angeles, additional shop inspection expenses will be sustained by the State. Whereas it is and will be impracticable and extremely difficult to ascertain and determine the actual increase in these expenses, it is agreed that payment to the Contractor for furnishing the structural steel from each fabrication site located more than 480 air line kilometers from both Sacramento and Los Angeles will be reduced \$5000 or by an amount computed at \$0.044 per kilogram of structural steel fabricated, whichever is greater, or in the case of each fabrication site located more than 4800 air line kilometers from both Sacramento and Los Angeles, payment will be reduced \$8000 or by \$0.079 per kilogram of structural steel fabricated, whichever is greater.

## **SECTION 56: SIGNS**

Issue Date: November 2, 2004

Section 56-1.01, "Description," of the Standard Specifications is amended by deleting the third paragraph.

Section 56-1.02A, "Bars, Plates and Shapes," of the Standard Specifications is amended to read:

#### 56-1.02A Bars, Plates, Shapes, and Structural Tubing

- Bars, plates, and shapes shall be structural steel conforming to the requirements in ASTM Designation: A 36/A 36M, except, at the option of the Contractor, the light fixture mounting channel shall be continuous-slot steel channel conforming to the requirements in ASTM Designation: A 1011/A 1011M, Designation SS, Grade 33[230], or aluminum Alloy 6063-T6 extruded aluminum conforming to the requirements in ASTM Designation: B 221 or B 221M.
  - Structural tubing shall be structural steel conforming to the requirements in ASTM Designation: A 500, Grade B.
- $\bullet$  Removable sign panel frames shall be constructed of structural steel conforming to the requirements in ASTM Designation: A 36/A 36M.

Section 56-1.02B, "Sheets," of the Standard Specifications is amended to read:

#### **56-1.02B** Sheets

- Sheets shall be carbon-steel sheets conforming to the requirements in ASTM Designation: A 1011/A 1011M, Designation SS, Grade 33[230].
- Ribbed sheet metal for box beam-closed truss sign structures shall be fabricated from galvanized sheet steel conforming to the requirements in ASTM Designation: A 653/A 653M, Designation SS, Grade 33[230]. Sheet metal panels shall be G 165 coating designation in conformance with the requirements in ASTM Designation: A 653/A 653M.

Section 56-1.02F, "Steel Walkway Gratings," of the Standard Specifications is amended to read:

# 56-1.02F Steel Walkway Gratings

• Steel walkway gratings shall be furnished and installed in conformance with the details shown on the plans and the following provisions:

- A. Gratings shall be the standard product of an established grating manufacturer.
- B. Material for gratings shall be structural steel conforming to the requirements in ASTM Designation: A 1011/A 1011M, Designation CS, Type B.
- C. For welded type gratings, each joint shall be full resistance welded under pressure, to provide a sound, completely beaded joint.
- D. For mechanically locked gratings, the method of fabrication and interlocking of the members shall be approved by the Engineer, and the fabricated grating shall be equal in strength to the welded type.
- E. Gratings shall be accurately fabricated and free from warps, twists, or other defects affecting their appearance or serviceability. Ends of all rectangular panels shall be square. The tops of the bearing bars and cross members shall be in the same plane. Gratings distorted by the galvanizing process shall be straightened.

The sixth through the thirteenth paragraphs in Section 56-1.03, "Fabrication," of the Standard Specifications are amended to read:

- High-strength bolted connections, where shown on the plans, shall conform to the provisions in Section 55-3.14, "Bolted Connections," except that only fastener assemblies consisting of a high-strength bolt, nut, hardened washer, and direct tension indicator shall be used.
- High-strength fastener assemblies, and any other bolts, nuts, and washers attached to sign structures shall be zinc-coated by the mechanical deposition process.
  - Nuts for high-strength bolts designated as snug-tight shall not be lubricated.
- An alternating snugging and tensioning pattern for anchor bolts and high-strength bolted splices shall be used. Once tensioned, high-strength fastener components and direct tension indicators shall not be reused.
- For bolt diameters less than 10 mm, the diameter of the bolt hole shall be not more than 0.80-mm larger than the nominal bolt diameter. For bolt diameters greater than or equal to 10 mm, the diameter of the bolt hole shall be not more than 1.6 mm larger than the nominal bolt diameter.
  - Sign structures shall be fabricated into the largest practical sections prior to galvanizing.
- Ribbed sheet metal panels for box beam closed truss sign structures shall be fastened to the truss members by cap screws or bolts as shown on the plans, or by 4.76 mm stainless steel blind rivets conforming to Industrial Fasteners Institute, Standard IFI-114, Grade 51. The outside diameter of the large flange rivet head shall be not less than 15.88 mm in diameter. Web splices in ribbed sheet metal panels may be made with similar type blind rivets of a size suitable for the thickness of material being connected.
  - Spalling or chipping of concrete structures shall be repaired by the Contractor at the Contractor's expense.
- Overhead sign supports shall have an aluminum identification plate permanently attached near the base, adjacent to the traffic side on one of the vertical posts, using either stainless steel rivets or stainless steel screws. As a minimum, the information on the plate shall include the name of the manufacturer, the date of manufacture and the contract number.

The fifth paragraph of Section 56-2.02B, "Wood Posts," of the Standard Specifications is amended to read:

• Douglas fir and Hem-Fir posts shall be treated in conformance with the provisions in Section 58, "Preservative Treatment of Lumber, Timber and Piling," and in conformance with AWPA Use Category System: UC4A, Commodity Specification A. Posts shall be incised and the minimum retention of preservative shall be as specified in AWPA Standards.

## **SECTION 57: TIMBER STRUCTURES**

Issue Date: October 12, 2004

The second paragraph of Section 57-1.02A, "Structural Timber and Lumber," of the Standard Specifications is amended to read:

• When preservative treatment of timber and lumber is required, the treatment shall conform to the provisions in Section 58, "Preservative Treatment of Lumber, Timber and Piling," and AWPA's Use Category 4B. The type of treatment to be used will be shown on the plans or specified in the special provisions.

## SECTION 58: PRESERVATIVE TREATMENT OF LUMBER, TIMBER AND PILING

Issue Date: November 18, 2005

The first paragraph of Section 58-1.02, "Treatment and Retention," of the Standard Specifications is amended to read:

• Timber, lumber, and piling shall be pressure treated after millwork is completed. Preservatives, treatment, and results of treatment shall conform to the requirements in AWPA Standards U1 and T1. Treatment of lumber and timber shall conform to the specified AWPA Use Category cited in the special provisions, on the plans, or elsewhere in these specifications.

The second paragraph of Section 58-1.02, "Treatment and Retention," of the Standard Specifications is deleted.

#### **SECTION 59: PAINTING**

Issue Date: June 30, 2006

The first paragraph of Section 59-1.02, "Weather Conditions," of the Standard Specifications is amended to read:

• Paint shall be applied only on thoroughly dry surfaces and during periods of favorable weather. Blast cleaning or application of solvent-borne paint will not be permitted when the atmospheric or surface temperature is at or below 2°C or above 38°C, or when the relative humidity exceeds 85 percent at the site of the work. Application of water-borne paint will not be permitted when the atmospheric or surface temperature is at or below 10°C, or above 38°C, or when the relative humidity exceeds 75 percent at the site of the work. Application of paint will not be permitted when the steel surface temperature is less than 3°C above the dew point, or when freshly painted surfaces may become damaged by rain, fog or condensation, or when it can be anticipated that the atmospheric temperature or relative humidity will not remain within the specified application conditions during the drying period, except as provided in the following paragraph for enclosures. If uncured paint is damaged by the elements, it shall be replaced or repaired by the Contractor at the Contractor's expense.

The second paragraph of Section 59-1.05, "Protection Against Damage," of the Standard Specifications is amended to read:

• Paint or paint stains on surfaces not designated to be painted shall be removed by the Contractor at the Contractor's expense and to the satisfaction of the Engineer.

Section 59-2.01, "General," of the Standard Specifications is amended by adding the following paragraphs after the first paragraph:

- Unless otherwise specified, no painting Contractors or subcontractors will be permitted to commence work without having the following current "SSPC: The Society for Protective Coatings" (formerly the Steel Structures Painting Council) certifications in good standing:
  - A. For cleaning and painting structural steel in the field, certification in conformance with the requirements in Qualification Procedure No. 1, "Standard Procedure For Evaluating Painting Contractors (Field Application to Complex Industrial Structures)" (SSPC-QP 1).
  - B. For removing paint from structural steel, certification in conformance with the requirements in Qualification Procedure No. 2, "Standard Procedure For Evaluating Painting Contractors (Field Removal of Hazardous Coatings from Complex Structures)" (SSPC-QP 2).
  - C. For cleaning and painting structural steel in a permanent painting facility, certification in conformance with the requirements in Qualification Procedure No. 3, "Standard Procedure For Evaluating Qualifications of Shop Painting Applicators" (SSPC-QP 3). The AISC's Sophisticated Paint Endorsement (SPE) quality program will be considered equivalent to SSPC-QP 3.

The third paragraph of Section 59-2.03, "Blast Cleaning," of the Standard Specifications is amended to read:

• Exposed steel or other metal surfaces to be blast cleaned shall be cleaned in conformance with the requirements in Surface Preparation Specification No. 6, "Commercial Blast Cleaning," of the "SSPC: The Society for Protective Coatings." Blast cleaning shall leave all surfaces with a dense, uniform, angular anchor pattern of not less than 35  $\mu$ m as measured in conformance with the requirements in ASTM Designation: D 4417.

The first paragraph of Section 59-2.06, "Hand Cleaning," of the Standard Specifications is amended to read:

• Dirt, loose rust and mill scale, or paint which is not firmly bonded to the surfaces shall be removed in conformance with the requirements in Surface Preparation Specification No. 2, "Hand Tool Cleaning," of the "SSPC: The Society for Protective Coatings." Edges of old remaining paint shall be feathered.

The third and fourth paragraphs of Section 59-2.12, "Painting," of the Standard Specifications are amended to read:

- Contact surfaces of stiffeners, railings, built up members or open seam exceeding 6 mils in width that would retain moisture, shall be caulked with polysulfide or polyurethane sealing compound conforming to the requirements in ASTM Designation: C 920, Type S, Grade NS, Class 25, Use O, or other approved material.
- The dry film thickness of the paint will be measured in place with a calibrated Type 2 magnetic film thickness gage in conformance with the requirements in SSPC-PA 2, "Measurement of Dry Coating Thickness with Magnetic Gages," of the "SSPC: The Society for Protective Coatings," except that there shall be no limit to the number or location of spot measurements to verify compliance with specified thickness requirements.

# **SECTION 72: SLOPE PROTECTION**

Issue Date: November 18, 2005

The sixth paragraph of Section 72-4.04, "Construction," of the Standard Specifications is amended to read:

• Pervious backfill material, if required by the plans, shall be placed as shown. A securely tied sack containing 0.03-m<sup>3</sup> of pervious backfill material shall be placed at each weep hole and drain hole. The sack material shall conform to the provisions in Section 88-1.03, "Filter Fabric."

#### **SECTION 75: MISCELLANEOUS METAL**

Issue Date: June 30, 2006

The table in the tenth paragraph of Section 75-1.02, "Miscellaneous Iron and Steel," of the Standard Specifications is amended to read:

Material	Specification	
Steel bars, plates and		
	ASTM Designation: A 36/A 36M or A 575,	
shapes	A 576 (AISI or M Grades 1016 through 1030)	
	for general applications:	
Bolts and studs	ASTM Designation: A 307	
Headed anchor bolts	ASTM Designation: A 307, Grade B, including	
N. 1. 1. 1. 1.	S1 supplementary requirements	
Nonheaded anchor	ASTM Designation: A 307, Grade C, including	
bolts	S1 supplementary requirements and S1.6 of	
	AASHTO Designation: M 314 supplementary	
	requirements	
	or AASHTO Designation: M 314, Grade 36 or	
771	55, including S1 supplementary requirements	
High-strength bolts	ASTM Designation: A 449, Type 1	
and studs, threaded		
rods, and nonheaded		
anchor bolts	100010	
Nuts	ASTM Designation: A 563, including	
	Appendix X1*	
Washers	ASTM Designation: F 844	
	eth steel fastener assemblies for use in structural	
steel joints:		
Bolts	ASTM Designation: A 325, Type 1	
Tension control bolts	ASTM Designation: F 1852, Type 1	
Nuts	ASTM Designation: A 563, including	
	Appendix X1*	
Hardened washers	ASTM Designation: F 436, Type 1, Circular,	
	including S1 supplementary requirements	
Direct tension	ASTM Designation: F 959, Type 325,	
indicators	zinc-coated	
	lloys 304 & 316) for general applications:	
Bolts, screws, studs,	ASTM Designation: F 593 or F 738M	
threaded rods, and		
nonheaded anchor		
bolts		
Nuts	ASTM Designation: F 594 or F 836M	
Washers	ASTM Designation: A 240/A 240M and	
	ANSI B 18.22M	
Carbon-steel castings	ASTM Designation: A 27/A 27M, Grade 65-35	
	[450-240], Class 1	
Malleable iron castings		
	A 47M, Grade 22010	
Gray iron castings	ASTM Designation: A 48, Class 30B	
Ductile iron castings	ASTM Designation: A 536, Grade 65-45-12	
Cast iron pipe	Commercial quality	
Steel pipe	Commercial quality, welded or extruded	
Other parts for general	Commercial quality	
applications		
	ll he tightened beyond snug or wrench tight shall	

<sup>\*</sup> Zinc-coated nuts that will be tightened beyond snug or wrench tight shall be furnished with a dyed dry lubricant conforming to Supplementary Requirement S2 in ASTM Designation: A 563.

The second paragraph in Section 75-1.03, "Miscellaneous Bridge Metal," of the Standard Specifications is amended to read:

• Miscellaneous bridge metal shall consist of the following, except as further provided in Section 51-1.19, "Utility Facilities," and in the special provisions:

- A. Bearing assemblies, equalizing bolts and expansion joint armor in concrete structures.
- B. Expansion joint armor in steel structures.
- C. Manhole frames and covers, frames and grates, ladder rungs, guard posts and access door assemblies.
- D. Deck drains, area drains, retaining wall drains, and drainage piping, except drainage items identified as "Bridge Deck Drainage System" in the special provisions.

The seventh paragraph of Section 75-1.03, "Miscellaneous Bridge Metal," of the Standard Specifications is amended to read:

• Sheet steel for access doors shall be galvanized sheet conforming to the requirements in ASTM Designation: A 653/A 653M, Coating Designation Z600 {G210}.

The table in the eighteenth paragraph of Section 75-1.03, "Miscellaneous Bridge Metal," of the Standard Specifications is amended to read:

	Sustained Tension
Stud Diameter	Test Load
(millimeters)	(kilonewtons)
29.01-33.00	137.9
23.01-29.00	79.6
21.01-23.00	64.1
* 18.01-21.00	22.2
15.01-18.00	18.2
12.01-15.00	14.2
9.01-12.00	9.34
6.00-9.00	4.23

Maximum stud diameter permitted for mechanical expansion anchors.

The table in the nineteenth paragraph of Section 75-1.03, "Miscellaneous Bridge Metal," of the Standard Specifications is amended to read:

Stud Diameter (millimeters)	Ultimate Tensile Load (kilonewtons)
30.01-33.00	112.1
27.01-30.00	88.1
23.01-27.00	71.2
20.01-23.00	51.6
16.01-20.00	32.0
14.01-16.00	29.4
12.00-14.00	18.7

The table in the twenty-second paragraph of Section 75-1.03, "Miscellaneous Bridge Metal," of the Standard Specifications is amended to read:

Installation Torque Values, (newton meters)

	Shell Type	Integral Stud Type	Resin Capsule
	Mechanical	Mechanical	Anchors
Stud Diameter	Expansion	Expansion	and
(millimeters)	Anchors	Anchors	Cast-in-Place Inserts
29.01-33.00	_	_	540
23.01-29.00	_	_	315
21.01-23.00	_	_	235
18.01-21.00	110	235	200
15.01-18.00	45	120	100
12.01-15.00	30	65	40
9.01-12.00	15	35	24
6.00-9.00	5	10	_

The twenty-fourth paragraph of Section 75-1.03, "Miscellaneous Bridge Metal," of the Standard Specifications is amended to read:

• Sealing compound, for caulking and adhesive sealing, shall be a polysulfide or polyurethane material conforming to the requirements in ASTM Designation: C 920, Type S, Grade NS, Class 25, Use O.

The third paragraph in Section 75-1.035, "Bridge Joint Restrainer Units," of the Standard Specifications is amended to read:

• Cables shall be 19 mm preformed, 6 x 19, wire strand core or independent wire rope core (IWRC), galvanized, and in conformance with the requirements in Federal Specification RR-W-410D, right regular lay, manufactured of improved plow steel with a minimum breaking strength of 200 kN. Two certified copies of mill test reports of each manufactured length of cable used shall be furnished to the Engineer.

The second paragraph in Section 75-1.05, "Galvanizing," of the Standard Specifications is amended to read:

• At the option of the Contractor, material thinner than 3.2 mm shall be galvanized either before fabrication in conformance with the requirements of ASTM Designation: A 653/A 653M, Coating Designation Z600, or after fabrication in conformance with the requirements of ASTM Designation: A 123, except that the weight of zinc coating shall average not less than 365 g per square meter of actual surface area with no individual specimen having a coating weight of less than 305 g per square meter.

#### **SECTION 80: FENCES**

Issue Date: October 12, 2004

The second paragraph of Section 80-3.01B(2), "Treated Wood Posts and Braces," of the Standard Specifications is amended to read:

• Posts and braces to be treated shall be pressure treated in conformance with the provisions in Section 58, "Preservative Treatment of Lumber, Timber and Piling," and AWPA Use Category System: UC4A, Commodity Specification A or B.

## **SECTION 81: MONUMENTS**

Issue Date: June 30, 2006

The fifth paragraph of Section 81-1.02, "Materials," of the Standard Specifications is amended to read:

• At the option of the Contractor, the frame and cover for Type B and Type D survey monuments shall be fabricated from either cast steel or gray cast iron. The covers shall fit into the frames without rocking.

The seventh paragraph of Section 81-1.02, "Materials," of the Standard Specifications is amended to read:

• Granular material for Type B and Type D survey monuments shall be gravel, crushed gravel, crushed rock or any combination thereof. Granular material shall not exceed 37.5 mm in greatest dimension.

## **SECTION 82: MARKERS AND DELINEATORS**

Issue Date: June 30, 2006

The first paragraph of Section 82-1.02B, "Metal Posts," of the Standard Specifications is amended to read:

• Steel for metal posts shall conform to the requirements in ASTM Designation: A 36/A 36M. The posts shall be galvanized in conformance with the requirements in Section 75-1.05, "Galvanizing."

The third paragraph of Section 82-1.02D, "Target Plates," of the Standard Specifications is amended to read:

• The zinc-coated steel sheet shall conform to the requirements in ASTM Designation: A 653/A 653M, Classification: Commercial Steel (CS Types A, B and C). The steel sheets shall be galvanized in conformance with the requirements in Section 75-1.05, "Galvanizing." The zinc-coated surface shall be prepared for painting in a manner designed to produce optimum paint adherence. The surface preparation shall be accomplished without damaging or removing the zinc coating. Any evidence of damage or removal of the zinc coating shall be cause for rejection of the entire lot.

The eleventh paragraph of Section 82-1.02D, "Target Plates," of the Standard Specifications is amended to read:

• When tested in conformance with the requirements in California Test 671, the painted metal target plates shall, in general, have satisfactory resistance to weathering, humidity, salt spray and chemicals; the enamel coating shall have satisfactory adherence and impact resistance, a pencil lead hardness of HB minimum, 60° specular gloss of 80 percent minimum, an excitation purity of 3 percent maximum as received and after 1000 hours in an artificial weathering device in conformance with the requirements in ASTM Designation: G 155, Table X3.1, Cycle 1, and a daylight luminous directional reflectance ("Y" value) of 70 minimum.

The second paragraph of Section 82-1.02F, "Reflectors," of the Standard Specifications is amended to read:

• Reflectors for flexible target plates on Type K object markers and target plates on Class 2 delineators, and reflectors for Class 1 delineators shall be made from impact resistant retroreflective sheeting as specified in the special provisions. The color of the retroreflective sheeting shall conform to the color designated on the plans and the Chromaticity Coordinates specified in ASTM Designation: D 4956, or the PR color number specified by the Federal Highway Administration's Color Tolerance Chart.

The fourth paragraph of Section 82-1.02F, "Reflectors," of the Standard Specifications is amended to read:

The instrumental method of determining color shall conform to the requirements specified in ASTM Designation: D 4956. In the event of any dispute concerning the test results of instrumental testing, the visual test shall prevail.

## **SECTION 83: RAILINGS AND BARRIERS**

Issue Date: January 28, 2005

The first paragraph of Section 83-1.02B, "Metal Beam Guard Railing," of the Standard Specifications is amended to read:

• The rail elements, backup plates, terminal sections, end and return caps, bolts, nuts and other fittings shall conform to the requirements in AASHTO Designation: M 180, except as modified in this Section 83-1.02B and as specified in Section 83-1.02. The rail elements, backup plates, terminal sections, end and return caps shall conform to Class A, Type 1 W-Beam guard railing as shown in AASHTO Designation: M 180. The edges and center of the rail element shall contact each post block. Rail element joints shall be lapped not less than 316 mm and bolted. The rail metal, in addition to conforming to the requirements in AASHTO Designation: M 180, shall withstand a cold bend, without cracking, of 180 degrees around a mandrel of a diameter equal to 2.5 times the thickness of the plate.

The ninth paragraph in Section 83-1.02B, "Metal Beam Guard Railing," of the Standard Specifications is amended to read:

• The grades and species of wood posts and blocks shall be No. 1 timbers (also known as No. 1 structural) Douglas fir or No. 1 timbers Southern yellow pine. Wood posts and blocks shall be graded in conformance with the provisions in Section 57-2, "Structural Timber," of the Standard Specifications, except allowances for shrinkage after mill cutting shall in no case exceed 5 percent of the American Lumber Standards minimum sizes, at the time of installation.

The eleventh paragraph in Section 83-1.02B, "Metal Beam Guard Railing," of the Standard Specifications is amended to read:

• After fabrication, wood posts and blocks shall be pressure treated in conformance with Section 58, "Preservative Treatment of Lumber, Timber and Piling," and AWPA Use Category System: UC4A, Commodity Specification A.

The twelfth paragraph in Section 83-1.02B, "Metal Beam Guard Railing," of the Standard Specifications is amended to read:

- If copper naphthenate, ammoniacal copper arsenate, chromated copper arsenate, ammoniacal copper zinc arsenate, ammoniacal copper quat or copper azole is used to treat the wood posts and blocks, the bolt holes shall be treated as follows:
  - A. Before the bolts are inserted, bolt holes shall be filled with a grease, recommended by the manufacturer for corrosion protection, which will not melt or run at a temperature of 65°C.

The twenty-fourth paragraph of Section 83-1.02B, "Metal Beam Guard Railing," of the Standard Specifications is amended to read:

• End anchor assemblies and rail tensioning assemblies for metal beam guard railing shall be constructed as shown on the plans and shall conform to the following provisions:

An end anchor assembly (Type SFT) for metal beam guard railing shall consist of an anchor cable, an anchor plate, a wood post, a steel foundation tube, a steel soil plate and hardware.

An end anchor assembly (Type CA) for metal beam guard railing shall consist of an anchor cable, an anchor plate, a single anchor rod or double anchor rods, hardware and one concrete anchor.

A rail tensioning assembly for metal beam guard railing shall consist of an anchor cable, an anchor plate, and hardware.

The anchor plate, metal plates, steel foundation tubes and steel soil plate shall be fabricated of steel conforming to the requirements in ASTM Designation: A 36/A 36M.

The anchor rods shall be fabricated of steel conforming to the requirements in ASTM Designation: A 36/A 36M, A 441 or A 572, or ASTM Designation: A 576, Grades 1018, 1019, 1021 or 1026. The eyes shall be hot forged or formed with full penetration welds. After fabrication, anchor rods with eyes that have been formed with any part of the eye below 870°C during the forming operation or with eyes that have been closed by welding shall be thermally stress relieved prior to galvanizing. The completed anchor rod, after galvanizing, shall develop a strength of 220 kN.

In lieu of built-up fabrication of anchor plates as shown on the plans, anchor plates may be press-formed from steel plate, with or without welded seams.

All bolts and nuts shall conform to the requirements in ASTM Designation: A 307, unless otherwise specified in the special provisions or shown on the plans.

Anchor cable shall be 19-mm preformed, 6 x 19, wire strand core or independent wire rope core (IWRC), galvanized in conformance with the requirements in Federal Specification RR-W-410D, right regular lay, manufactured of improved plow steel with a minimum breaking strength of 200 kN. Two certified copies of mill test reports of each manufactured length of cable used shall be furnished to the Engineer. The overall length of each cable anchor assembly shall be as shown on the plans, but shall be a minimum of 2 m.

Where shown on the plans, cable clips and a cable thimble shall be used to attach cable to the anchor rod. Thimbles shall be commercial quality, galvanized steel. Cable clips shall be commercial quality drop forged galvanized steel.

The swaged fitting shall be machined from hot-rolled bars of steel conforming to AISI Designation: C 1035, and shall be annealed suitable for cold swaging. The swaged fitting shall be galvanized before swaging. A lock pin hole to accommodate a 6-mm, plated, spring steel pin shall be drilled through the head of the swage fitting to retain the stud in proper position. The manufacturer's identifying mark shall be stamped on the body of the swage fitting.

The 25-mm nominal diameter stud shall conform to the requirements in ASTM Designation: A 449 after galvanizing. Prior to galvanizing, a 10-mm slot for the locking pin shall be milled in the stud end.

The swaged fittings, stud and nut assembly shall develop the specified breaking strength of the cable.

The cable assemblies shall be shipped as a complete unit including stud and nut.

Clevises shall be drop forged galvanized steel and shall develop the specified breaking strength of the cable.

One sample of cable properly fitted with swaged fitting and right hand thread stud at both ends as specified above, including a clevis when shown on the plans, one meter in total length, shall be furnished the Engineer for testing.

The portion of the anchor rod to be buried in earth shall be coated with a minimum 0.5-mm thickness of coal tar enamel conforming to AWWA Standard: C203 or a coal tar epoxy conforming to the requirements in Steel Structures Painting Council Paint Specification No. 16, Coal-Tar Epoxy-Polymide Black Paint or Corps of Engineers Specification, Formula C-200a, Coal-Tar Epoxy Paint.

Metal components of the anchor assembly shall be fabricated in conformance with good shop practice and shall be hot-dip galvanized in conformance with the provisions in Section 75-1.05, "Galvanizing."

Anchor cables shall be tightened after the concrete anchor has cured for at least 5 days.

Concrete used to construct anchors for end anchor assemblies shall be Class 3 or minor concrete conforming to the provisions in Section 90, "Portland Cement Concrete."

Concrete shall be placed against undisturbed material of the excavated holes for end anchors. The top 300 mm of holes shall be formed, if required by the Engineer.

Reinforcing steel in concrete anchors for end anchor assemblies shall conform to the provisions in Section 52, "Reinforcement."

The second paragraph in Section 83-1.02D, "Steel Bridge Railing," of the Standard Specifications is amended to read:

• Structural shapes, tubing, plates, bars, bolts, nuts, and washers shall be structural steel conforming to the provisions in Section 55-2, "Materials." Other fittings shall be commercial quality.

The second and third paragraphs in Section 83-1.02E, "Cable Railing," of the Standard Specifications are replaced with the following paragraph:

• Pipe for posts and braces shall be standard steel pipe or pipe that conforms to the provisions in Section 80-4.01A, "Posts and Braces."

The fourteenth paragraph in Section 83-1.02I, "Chain Link Railing," of the Standard Specifications is amended to read:

• Chain link fabric shall be either 11-gage Type I zinc coated fabric conforming to the requirements in AASHTO Designation: M 181 or 11-gage Type IV polyvinyl chloride (PVC) coated fabric conforming to the requirements in Federal Specification RR-F-191/1D.

The second paragraph of Section 83-1.03, "Measurement," of the Standard Specifications is amended to read:

• Except for metal beam guard railing within the pay limits of a terminal system end treatment or transition railing (Type WB), metal beam guard railing will be measured by the meter along the face of the rail element from end post to end post of the completed railing at each installation. The point of measurement at each end post will be the center of the bolt attaching the rail element to the end post.

The seventh paragraph of Section 83-1.03, "Measurement," of the Standard Specifications is amended to read:

• The quantities of end anchor assemblies (Type SFT or Type CA) and rail tensioning assemblies will be measured as units determined from actual count. An end anchor assembly (Type CA) with 2 cables attached to one concrete anchor will be counted as one terminal anchor assembly (Type CA) for measurement and payment.

The eighth paragraph of Section 83-1.03, "Measurement," of the Standard Specifications is amended to read:

 The quantities of return and end caps and the various types of terminal sections for metal beam guard railing will be determined as units from actual count.

The third paragraph of Section 83-1.04, "Payment," of the Standard Specifications is amended to read:

• The contract unit prices paid for end anchor assembly (Type SFT), end anchor assembly (Type CA), and rail tensioning assembly shall include full compensation for furnishing all labor, materials, tools, equipment, and incidentals, and for doing all work involved in constructing the end anchor assemblies, complete in place, including drilling anchor plate bolt holes in rail elements, driving steel foundation tubes, excavating for concrete anchor holes and disposing of surplus material, as shown on the plans, as specified in these specifications and the special provisions, and as directed by the Engineer.

The fourth paragraph of Section 83-1.04, "Payment," of the Standard Specifications is amended to read:

• The contract unit prices paid for return caps, end caps, and the various types of terminal sections for metal beam guard railing shall include full compensation for furnishing all labor, materials, tools, equipment, and incidentals, and for doing all the work involved in installing terminal sections, return and end caps, complete in place, as shown on the plans, as specified in these specifications and the special provisions, and as directed by the Engineer.

The second paragraph of Section 83-2.02B, "Thrie Beam Barrier," of the Standard Specifications is amended to read:

• Rail elements, backup plates, terminal connectors, terminal sections, and return caps shall conform to Class A, Type 1 thrie beam guard railing as shown in AASHTO Designation: M 180.

The fourteenth paragraph of Section 83-2.02B, "Thrie Beam Barrier," of the Standard Specifications is amended to read:

• All metal work shall be fabricated in the shop, and no punching, cutting or welding will be permitted in the field. Rail elements shall be lapped so that the exposed ends will not face approaching traffic. Terminal sections and return caps shall be installed in conformance with the manufacturer's recommendation.

The first paragraph in Section 83-2.02D(2), "Materials," of the Standard Specifications is amended to read:

- Type 50 and 60 series concrete barriers shall be constructed of minor concrete conforming to the provisions in Section 90-10, "Minor Concrete," except as follows:
  - a. The maximum size of aggregate used for extruded or slip-formed concrete barriers shall be at the option of the Contractor, but in no case shall the maximum size be larger than 37.5-mm or smaller than 9.5-mm.
  - b. If the 9.5-mm maximum size aggregate grading is used to construct extruded or slip-formed concrete barriers, the cementitious material content of the minor concrete shall be not less than 400 kg/m<sup>3</sup>.

The third paragraph in Section 83-2.02D(2), "Materials," of the Standard Specifications is amended to read:

• The concrete paving between the tops of the 2 walls of concrete barrier (Types 50E, 60E, 60GE, and 60SE) and the optional concrete slab at the base between the 2 walls of concrete barrier (Types 50E, 60E, 60GE, and 60SE) shall be constructed of minor concrete conforming to the provisions of Section 90-10, except that the minor concrete shall contain not less than 300 kg of cementitious material per cubic meter.

The first paragraph of Section 83-2.03, "Measurement," of the Standard Specifications is amended to read:

• Except for single thrie beam barrier within the pay limits of transition railing (Type STB), single thrie beam barrier will be measured by the meter from end post to end post along the face of the rail element of the installed barrier. Single thrie beam barriers constructed on each side of piers under structures or other obstructions will be measured for payment along each line of the installed barrier.

The second paragraph of Section 83-2.03, "Measurement," of the Standard Specifications is amended to read:

• Except for double thrie beam barrier within the pay limits of transition railing (Type DTB), double thrie beam barrier will be measured by the meter from end post to end post along the center line of the installed barrier.

The fifth paragraph of Section 83-2.03, "Measurement," of the Standard Specifications is amended to read:

• The quantity of return caps, terminal connectors and the various types of terminal sections for single and double thrie beam barriers will be determined as units from actual count.

The quantity of end anchor assemblies will be paid for as units determined from actual count.

The first paragraph of Section 83-2.04, "Payment," of the Standard Specifications is amended to read:

• The various types of thrie beam barrier, measured as specified in Section 83-2.03, "Measurement," will be paid for at the contract price per meter for single or double thrie beam barrier, whichever applies, and the contract unit price or prices for end anchor assemblies, return caps, terminal connectors and the various types of terminal sections.

The second paragraph of Section 83-2.04, "Payment," of the Standard Specifications is amended to read:

• The above prices and payments shall include full compensation for furnishing all labor, materials, tools, equipment and incidentals, and for doing all the work involved in constructing the barrier, complete in place, including drilling holes for wood posts, driving posts, backfilling the space around posts, excavating and backfilling end anchor assembly holes, connecting thrie beam barrier to concrete surfaces and disposing of surplus excavated material, and for furnishing, placing, removing and disposing of the temporary railing for closing the gap between existing barrier and the barrier being constructed as shown on the plans, and as specified in these specifications and the special provisions, and as directed by the Engineer.

The fourth paragraph in Section 83-2.04, "Payments," of the Standard Specifications is amended to read:

• Steel plate barrier attached to concrete barrier at overhead sign foundations, electroliers, drainage structures, and other locations shown on the plans will be measured and paid for as the type of concrete barrier attached thereto.

## SECTION 84: TRAFFIC STIPES AND PAVEMENT MARKINGS

Issue Date: June 30, 2006

The first paragraph of Section 84-2.02, "Materials," of the Standard Specifications is amended to read:

• The thermoplastic material shall conform to State Specification PTH-02SPRAY, PTH-02HYDRO or PTH-02ALKYD. Glass beads to be applied to the surface of the molten thermoplastic material shall conform to the requirements of State Specification 8010-004 (Type II).

The first paragraph of Section 84-3.02, "Materials," of the Standard Specifications is amended to read:

Paint for traffic stripes and pavement markings shall conform to the following State Specifications:

		State
Paint Type	Color	Specification No.
Waterborne Traffic Line	White, Yellow and	PTWB-01
	Black	
Acetone-Based	White, Yellow and	PT-150VOC(A)
	Black	
Waterborne Traffic Line	Blue, Red and Green	Federal Specification
for disabled persons'		No. TT-P-1952D
parking, and other curb		
markings		

The fourth paragraph of Section 84-3.02, "Materials," of the Standard Specifications is amended to read:

• The kind of paint to be used (waterborne or acetone-based) shall be determined by the Contractor based on the time of year the paint is applied and local air pollution control regulations.

The first paragraph of Section 84-3.05, "Application," of the Standard Specifications is amended to read:

Traffic stripes and pavement markings shall be applied only on dry surfaces and only during periods of favorable weather. Painting shall not be performed when the atmospheric temperature is below 5°C when using acetone-based paint or

below 10°C when using water borne paint; when freshly painted surfaces may become damaged by rain, fog, or condensation; nor when it can be anticipated that the atmospheric temperature will drop below the aforementioned 5°C or 10°C temperatures during the drying period.

The third paragraph of Section 84-3.05, "Application," of the Standard Specifications is deleted.

The tenth paragraph of Section 84-3.05, "Application," of the Standard Specifications is amended to read:

• Paint to be applied in 2 coats shall be applied approximately as follows:

	Square Meter Coverage Per Liter	
Paint Type	First Coat	Second Coat
Waterborne Paint	6	6
Acetone-Based	10	5
Paint		

**SECTION 85: PAVEMENT MARKERS** 

Issue Date: June 30, 2006

The second through fifth paragraphs in Section 85-1.03, "Sampling, Tolerances and Packaging," of the Standard Specifications are amended to read:

## **Sampling**

- Twenty markers selected at random will constitute a representative sample for each lot of markers.
- The lot size shall not exceed 25 000 markers.

## **Tolerances**

- Three test specimens will be randomly selected from the sample for each test and tested in conformance with these specifications. Should any one of the 3 specimens fail to conform with the requirements in these specifications, 6 additional specimens will be tested. The failure of any one of these 6 specimens shall be cause for rejection of the entire lot or shipment represented by the sample.
- The entire sample of retroreflective pavement markers will be tested for reflectance. The failure of 10 percent or more of the original sampling shall be cause for rejection.

Section 85-1.04, "Non-Reflective Pavement Markers," of the Standard Specifications is amended to read:

#### 85-1.04 Non-Reflective Pavement Markers

- Non-reflective pavement markers (Types A and AY) shall be, at the option of the Contractor, either ceramic or plastic conforming to these specifications.
- The top surface of the marker shall be convex with a gradual change in curvature. The top, bottom and sides shall be free of objectionable marks or discoloration that will affect adhesion or appearance.
- The bottom of markers shall have areas of integrally formed protrusions or indentations, which will increase the effective bonding surface area of adhesive. The bottom surface of the marker shall not deviate more than 1.5 mm from a flat surface. The areas of protrusion shall have faces parallel to the bottom of the marker and shall project approximately one mm from the bottom.

The second through fourth paragraphs of Section 85-1.04A, "Non-Reflective Pavement Markers (Ceramic)," of the Standard Specifications are deleted.

The table in the fifth paragraph in Section 85-1.04A, "Non-Reflective Pavement Markers (Ceramic)," of the Standard Specifications is amended to read:

## **Testing**

• Tests shall be performed in conformance with the requirements in California Test 669.

Test	Test Description	Requirement
a	Bond strength	4.8 MPa, min.
b	Glaze thickness	180 μm, min.
c	Hardness	6 Moh, min.
d	Luminance factor, Type A, white markers only,	75, min.
	glazed surface	
e	Yellowness index, Type A, white markers only,	7, max.
	glazed surface	
f	Color-yellow, Type AY, yellow markers only.	Pass
	The chromaticity coordinates shall be within a	
	color box defined in CTM 669	
g	Compressive strength	6700 N, min.
h	Water absorption	2.0 %, max.
i	Artificial weathering, 500 hours exposure,	20, max.
	yellowness index	

Section 85-1.04B, "Non-Reflective Pavement Markers (Plastic)," of the Standard Specifications is amended to read:

#### 85-1.04B Non-Reflective Pavement Markers (Plastic)

- Plastic non-reflective pavement markers Types A and AY shall be, at the option of the Contractor, either polypropylene or acrylonitrile-butadiene-styrene (ABS) plastic type.
- Plastic markers shall conform to the testing requirements specified in Section 85-1.04A, "Non-Reflective Pavement Markers (Ceramic)," except that Tests a, b, c, and h shall not apply. The plastic markers shall not be coated with substances that interfere with the ability of the adhesive bonding to the marker.

The sixth and seventh paragraphs in Section 85-1.05, "Retroreflective Pavement Markers," of the Standard Specifications are amended to read:

#### **Testing**

• Tests shall be performed in conformance with the requirements in California Test 669.

Test Description	Requirement				
Bond strength <sup>a</sup>	3.4 MPa, min.				
Compressive strength <sup>b</sup>	8	8900 N, min.			
Abrasion resistance, marker must meet the		Pass			
respective specific intensity minimum					
requirements after abrasion.					
Water Soak Resistance	No delamination of the body				
	or lens system of the marke		e marker		
	nor loss of reflectance				
	Specific Intensity				
Reflectance	Clear	Yellow	Red		
0° Incidence Angle, min.	3.0	1.5	0.75		
20° Incidence Angle, min.	1.2	0.60	0.30		
After one year field evaluation	0.30	0.15	0.08		

- a. Failure of the marker body or filler material prior to reaching 3.4 MPa shall constitute a failing bond strength test.
- b. Deformation of the marker of more than 3 mm at a load of less than 8900 N or delamination of the shell and the filler material of more than 3 mm regardless of the load required to break the marker shall be cause for rejection of the markers as specified in Section 85-1.03, "Sampling, Tolerances and Packaging."
- Pavement markers to be placed in pavement recesses shall conform to the above requirements for retroreflective pavement markers except that the minimum compressive strength requirement shall be 5338 N.

The eighth paragraph of Section 85-1.05, "Retroreflective Pavement Markers" of the Standard Specifications is deleted.

The eighth paragraph in Section 85-1.06, "Replacement," of the Standard Specifications is amended to read:

• Epoxy adhesive shall not be used to apply non-reflective plastic pavement markers.

The seventh sentence of the fourteenth paragraph of Section 85-1.06, "Placement," of the Standard Specifications is amended to read:

• Soft rags moistened with mineral spirits conforming to Army Mil-PRF-680A(1) or kerosene may be used, if necessary, to remove adhesive from exposed faces of pavement markers.

# SECTION 86: SIGNALS, LIGHTING AND ELECTRICAL SYSTEMS

Issue Date: June 30, 2006

The second paragraph of Section 86-1.01, "Description," of the Standard Specifications is amended to read:

• The locations of signals, beacons, standards, lighting fixtures, signs, controls, services and appurtenances shown on the plans are approximate and the exact locations will be approved by the Engineer in the field.

The tenth paragraph of Section 86-1.06, "Maintaining Existing and Temporary Electrical Systems," of the Standard Specifications is amended to read:

• These provisions will not relieve the Contractor in any manner of the Contractor's responsibilities as provided in Section 7-1.12, "Indemnification and Insurance," and Section 7-1.16, "Contractor's Responsibility for the Work and Materials."

The first paragraph of Section 86-2.03, "Foundations," of the Standard Specifications is amended to read:

• Except for concrete for cast-in-drilled-hole concrete pile foundations, portland cement concrete shall conform to Section 90-10. "Minor Concrete."

The fifth paragraph of Section 86-2.03, "Foundations," of the Standard Specifications is amended to read:

• Reinforced cast-in-drilled-hole concrete pile foundations for traffic signal and lighting standards shall conform to the provisions in Section 49, "Piling," with the following exceptions: 1) Material resulting from drilling holes shall be disposed of in conformance with the provisions in Section 86-2.01, "Excavating and Backfilling," and 2) Concrete filling for cast-in-drilled-hole concrete piles will not be considered as designated by compressive strength.

The seventh paragraph of Section 86-2.03, "Foundations," of the Standard Specifications is amended to read:

• Forms shall be true to line and grade. Tops of foundations for posts and standards, except special foundations, shall be finished to curb or sidewalk grade or as directed by the Engineer. Forms shall be rigid and securely braced in place. Conduit ends and anchor bolts shall be placed in proper position and to proper height, and anchor bolts shall be held in place by means of rigid top and bottom templates. The bottom template shall be made of steel. The bottom template shall provide proper spacing and alignment of the anchor bolts near their bottom embedded end. The bottom template shall be installed before placing footing concrete. Anchor bolts shall not be installed more than 1:40 from vertical.

Section 86-2.03, "Foundations," of the Standard Specifications is amended by deleting the eighth paragraph.

The twelfth paragraph of Section 86-2.03, "Foundations," of the Standard Specifications is amended to read:

• Plumbing of the standards shall be accomplished by adjusting the leveling nuts before placing the mortar or before the foundation is finished to final grade. Shims or other similar devices shall not be used for plumbing or raking of posts, standards, or pedestals. After final adjustments of both top nuts and leveling nuts on anchorage assemblies have been made, firm contact shall exist between all bearing surfaces of the anchor bolt nuts, washers, and the base plates.

The first paragraph of Section 86-2.04, "Standards, Steel Pedestals and Posts," of the Standard Specifications is amended to read:

• Bolts, nuts and washers, and anchor bolts for use in signal and lighting support structures shall conform to the provisions in Section 55-2, "Materials." Except when bearing-type connections or slipbases are specified, high-strength bolted connections shall conform to the provisions in Section 55-3.14, "Bolted Connections." Welding, nondestructive testing (NDT) of welds, and acceptance and repair criteria for NDT of steel members shall conform to the requirements of AWS D1.1 and the special provisions.

The second paragraph of Section 86-2.04, "Standards, Steel Pedestals and Posts," of the Standard Specifications is amended to read:

• On each lighting standard except Type 1, one rectangular corrosion resistant metal identification tag shall be permanently attached above the hand hole, near the base of the standard, using stainless steel rivets. On each signal pole support, two corrosion resistant metal identification tags shall be attached, one above the hand hole near the base of the vertical standard and one on the underside of the signal mast arm near the arm plate. As a minimum, the information on each identification tag shall include the name of the manufacturer, the date of manufacture, the identification number as shown on the plans, the contract number, and a unique identification code assigned by the fabricator. This number shall be traceable to a particular contract and the welds on that component, and shall be readable after the support structure is coated and installed. The lettering shall be a minimum of 7 mm high. The information may be either depressed or raised, and shall be legible.

The fourth paragraph of Section 86-2.04, "Standards, Steel Pedestals and Posts," of the Standard Specifications is amended to read:

• Ferrous metal parts of standards, with shaft length of 4.6 m and longer, shall conform to the details shown on the plans, the provisions in Section 55-2, "Materials," except as otherwise noted, and the following requirements:

Except as otherwise specified, standards shall be fabricated from sheet steel of weldable grade having a minimum yield strength, after fabrication, of 276 MPa.

Certified test reports which verify conformance to the minimum yield strength requirements shall be submitted to the Engineer. The test reports may be the mill test reports for the as-received steel or, when the as-received steel has a lower yield strength than required, the Contractor shall provide supportive test data which provides assurance that the Contractor's method of cold forming will consistently increase the tensile properties of the steel to meet the specified minimum yield strength. The supportive test data shall include tensile properties of the steel after cold forming for specific heats and thicknesses.

When a single-ply 8-mm thick pole is specified, a 2-ply pole with equivalent section modulus may be substituted.

Standards may be fabricated of full-length sheets or shorter sections. Each section shall be fabricated from not more than 2 pieces of sheet steel. Where 2 pieces are used, the longitudinal welded seams shall be directly opposite one another. When the sections are butt-welded together, the longitudinal welded seams on adjacent sections shall be placed to form continuous straight seams from base to top of standard.

Butt-welded circumferential joints of tubular sections requiring CJP groove welds shall be made using a metal sleeve backing ring inside each joint. The sleeve shall be 3-mm nominal thickness, or thicker, and manufactured from steel having the same chemical composition as the steel in the tubular sections to be joined. When the sections to be joined have different specified minimum yield strengths, the steel in the sleeve shall have the same chemical composition as the tubular section having the higher minimum yield strength. The width of the metal sleeve shall be consistent with the type of NDT chosen and shall be a minimum width of 25 mm. The sleeve shall be centered at the joint and be in contact with the tubular section at the point of the weld at time of fit-up.

Welds shall be continuous.

The weld metal at the transverse joint shall extend to the sleeve, making the sleeve an integral part of the joint.

During fabrication, longitudinal seams on vertical tubular members of cantilevered support structures shall be centered on and along the side of the pole that the pole plate is located. Longitudinal seams on horizontal tubular members, including signal and luminaire arms, shall be within +/-45 degrees of the bottom of the arm.

The longitudinal seam welds in steel tubular sections may be made by the electric resistance welding process.

Longitudinal seam welds shall have 60 percent minimum penetration, except that within 150 mm of circumferential welds, longitudinal seam welds shall be CJP groove welds. In addition, longitudinal seam welds on lighting support structures having telescopic pole segment splices shall be CJP groove welds on the female end for a length on each end equal to the designated slip fit splice length plus 150 mm.

Exposed circumferential welds, except fillet and fatigue-resistant welds, shall be ground flush (-0, +2mm) with the base metal prior to galvanizing or painting.

Circumferential welds and base plate-to-pole welds may be repaired only one time without written permission from the Engineer.

Exposed edges of the plates that make up the base assembly shall be finished smooth and exposed corners of the plates shall be broken unless otherwise shown on the plans. Shafts shall be provided with slip-fitter shaft caps.

Flatness of surfaces of 1) base plates that are to come in contact with concrete, grout, or washers and leveling nuts; 2) plates in high-strength bolted connections; 3) plates in joints where cap screws are used to secure luminaire and signal arms; and 4) plates used for breakaway slip base assemblies shall conform to the requirements in ASTM A6.

Standards shall be straight, with a permissive variation not to exceed 25 mm measured at the midpoint of a 9-m or 11-m standard and not to exceed 20 mm measured at the midpoint of a 5-m through 6-m standard. Variation shall not exceed 25 mm at a point 4.5 m above the base plate for Type 35 and Type 36 standards.

Zinc-coated nuts used on fastener assemblies having a specified preload (obtained by specifying a prescribed tension, torque value, or degree of turn) shall be provided with a colored lubricant that is clean and dry to the touch. The color of the lubricant shall be in contrast to the zinc coating on the nut so that the presence of the lubricant is visually obvious. In addition, either the lubricant shall be insoluble in water, or fastener components shall be shipped to the job site in a sealed container.

No holes shall be made in structural members unless the holes are shown on the plans or are approved in writing by the Engineer.

Standards with an outside diameter of 300 mm or less shall be round. Standards with an outside diameter greater than 300 mm shall be round or multisided. Multisided standards shall have a minimum of 12 sides which shall be convex and shall have a minimum bend radius of 100 mm.

Mast arms for standards shall be fabricated from material as specified for standards, and shall conform to the dimensions shown on the plans.

The cast steel option for slip bases shall be fabricated from material conforming to the requirements in ASTM Designation: A 27/A 27M, Grade 70-40. Other comparable material may be used if written permission is given by the Engineer. The casting tolerances shall be in conformance with the Steel Founder's Society of America recommendations (green sand molding).

One casting from each lot of 50 castings or less shall be subject to radiographic inspection, in conformance with the requirements in ASTM Designation: E 94. The castings shall comply with the acceptance criteria severity level 3 or better for the types and categories of discontinuities in conformance with the requirements in ASTM Designations: E 186 and E 446. If the one casting fails to pass the inspection, 2 additional castings shall be radiographed. Both of these castings shall pass the inspection, or the entire lot of 50 will be rejected.

Material certifications, consisting of physical and chemical properties, and radiographic films of the castings shall be filed at the manufacturer's office. These certifications and films shall be available for inspection upon request.

High-strength bolts, nuts, and flat washers used to connect slip base plates shall conform to the requirements in ASTM Designation: A 325 or A 325M and shall be galvanized in conformance with the provisions in Section 75-1.05, "Galvanizing."

Plate washers shall be fabricated by saw cutting and drilling steel plate conforming to the requirements in AISI Designation: 1018, and be galvanized in conformance with the provisions in Section 75-1.05, "Galvanizing." Prior to galvanizing, burrs and sharp edges shall be removed and holes shall be chamfered sufficiently on each side to allow the bolt head to make full contact with the washer without tension on the bolt.

High-strength cap screws shown on the plans for attaching arms to standards shall conform to the requirements in ASTM Designation: A 325, A 325M, or A 449, and shall comply with the mechanical requirements in ASTM Designation: A 325 or A 325M after galvanizing. The cap screws shall be galvanized in conformance with the provisions in Section 75-1.05, "Galvanizing." The threads of the cap screws shall be coated with a colored lubricant that is clean and dry to the touch. The color of the lubricant shall be in contrast to the color of the zinc coating on the cap screw so that presence of the lubricant is visually obvious. In addition, either the lubricant shall be insoluble in water, or fastener components shall be shipped to the job site in a sealed container.

Unless otherwise specified, bolted connections attaching signal or luminaire arms to poles shall be considered slip critical. Galvanized faying surfaces on plates on luminaire and signal arms and matching plate surfaces on poles shall be roughened by hand using a wire brush prior to assembly and shall conform to the requirements for Class C surface conditions for slip-critical connections in "Specification for Structural Joints Using ASTM A 325 or A 490 Bolts," a specification approved by the Research Council on Structural Connections (RCSC) of the Engineering Foundation. For faying surfaces required to be painted, the paint shall be an approved type, brand, and thickness that has been tested and approved according to the RCSC Specification as a Class B coating.

Samples of fastener components will be randomly taken from each production lot by the Engineer and submitted, along with test reports required by appropriate ASTM fastener specifications, for QA testing and evaluation. Sample sizes for each fastener component shall be as determined by the Engineer.

The seventh paragraph of Section 86-2.04, "Standards, Steel Pedestals and Posts," of the Standard Specifications is amended to read:

• To avoid interference of arm plate-to-tube welds with cap screw heads, and to ensure cap screw heads can be turned using conventional installation tools, fabricators shall make necessary adjustments to details prior to fabrication and properly locate the position of arm tubes on arm plates during fabrication.

The traffic signal controller cabinet requirement in the table in Section 86-2.08A, "Conductor Identification," of the Standard Specifications is amended to read:

Traffic Signal	Ungrounded between Service	Blk	None	CON-1	6
Controller Cabinet	Grounded Circuit Conductor	White	None	CON-2	6

The second paragraph of Section 86-2.08B, "Multiple Circuit Conductors," of the Standard Specifications is amended to read by the following 2 paragraphs:

- At any point, the minimum insulation thickness of any Type USE, RHH, or RHW insulation shall be 1.0 mm for conductor sizes No. 14 to No. 10, inclusive; and 1.3 mm for No. 8 to No. 2, inclusive.
- At any point, the minimum insulation thickness of any Type THW or TW wires shall be 0.7 mm for conductor sizes No. 14 to No. 10, inclusive; 1.0 mm for No. 8; and 1.4 mm for No. 6 to No. 2, inclusive.

The sixth and seventh paragraphs of 86-2.12, "Wood Poles," of the Standard Specifications are amended to read:

- After fabrication, wood poles shall be pressure treated in conformance with the provisions in Section 58, "Preservative Treatment of Lumber, Timber and Piling," and AWPA Use Category System: UC4B, Commodity Specification D.
- Wood poles, when specified in the special provisions to be painted, shall be treated with waterborne wood preservatives.

The first paragraph of Section 86-2.15, "Galvanizing," of the Standard Specifications is amended to read:

• Galvanizing shall be in conformance with the provisions in Section 75-1.05, "Galvanizing," except that cabinets may be constructed of material galvanized prior to fabrication in conformance with the requirements in ASTM Designation: A 653/653M, Coating Designation G 90, in which case all cut or damaged edges shall be painted with at least 2 applications of approved unthinned zinc-rich primer (organic vehicle type) conforming to the provisions in Section 91, "Paint." Aerosol cans shall not be used. Other types of protective coating must be approved by the Engineer prior to installation.

Subparagraph B of the thirteenth paragraph of Section 86-2.16, "Multiple Circuit Conductors," of the Standard Specifications is amended to read:

B. Salt Spray Resistance - The undercutting of the film of the coating system shall not exceed 3 mm average, from lines scored diagonally and deep enough to expose the base metal, after 336 hours exposure in a salt spray cabinet in conformance with the requirements in ASTM Designation: B 117.

The third paragraph under "Mounting Assemblies" of Section 86-2.16, "Internally Illuminated Street Name Signs," of the Standard Specifications is amended to read:

• At least 16 feet of clearance shall be provided between the bottom of the fixture and the roadway.

The first paragraph of Section 86-4.01, "Vehicle Signal Faces," of the Standard Specifications is amended to read:

• Each vehicle signal face shall be of the adjustable type conforming to the requirements in Institute of Transportation Engineers (ITE) Publication: ST-017B, "Vehicle Traffic Control Signal Heads."

Subparagraphs 1 and 3 of the first paragraph of Section 86-4.01A, "Optical Units," of the Standard Specifications are amended to read:

- Lenses, reflectors, reflector assemblies, lamp receptacles, lamps, wiring and light distribution shall conform to the requirements in ITE Publication: ST-017B.
- All reflectors shall conform to the requirements in ITE Publication: ST-017B except that reflectors shall be made of silvered glass or of specular aluminum with an anodic coating. Reflector ring holder shall be made of cast aluminum.

The first paragraph of Section 86-4.01B, "Signal Sections," of the Standard Specifications is amended to read:

• Each signal section housing shall be either die-cast or permanent mold-cast aluminum conforming to ITE Publication: ST-017B or, when specified in the special provisions, shall be structural plastic.

The first paragraph of Section 86-4.01C, "Electrical Components," of the Standard Specifications is amended to read:

• Lamp receptacles and wiring shall conform to ITE Publication: ST-017B. The metal portion of the medium base lamp socket shall be brass, copper or phosphor bronze.

The first paragraph of Section 86-4.01D, "Visors," of the Standard Specifications is amended to read:

• Each signal section shall be provided with a removable visor conforming to the requirements in ITE Publication: ST-017B. Visors are classified, on the basis of lens enclosure, as full circle, tunnel (bottom open), or cap (bottom and lower sides open). Unless otherwise specified, visors shall be the tunnel type.

The first paragraph of Section 86-4.02A, "Physical and Mechanical Requirements," of the Standard Specifications is amended to read:

• Light emitting diode signal modules shall be designed as retrofit replacements for optical units of standard traffic signal sections and shall not require special tools for installation. Light emitting diode signal modules shall fit into existing traffic signal section housings built in conformance with the requirements in the Institute of Transportation Engineers (ITE) publication ST-017B, "Vehicle Traffic Control Signal Heads (VTCSH)" without modification to the housing.

The seventh paragraph of Section 86-4.02A, "Physical and Mechanical Requirements," of the Standard Specifications is amended to read:

• Light emitting diode signal modules shall be protected against dust and moisture intrusion in conformance with the requirements in NEMA Standard 250 for Type 4 enclosures to protect the internal components.

The first paragraph of Section 86-4.02B, "Photometric Requirements," of the Standard Specifications is amended to read:

• The minimum initial luminous intensity values for light emitting diode signal modules shall conform to the requirements in Section 11.04 of the Institute of Transportation Engineers (ITE) publication ST-017B, "Vehicle Traffic Control Signal Heads (VTCSH)" at 25°C.

The third paragraph of Section 86-4.02C, "Electrical," of the Standard Specifications is amended to read:

• The light emitting diode signal module on-board circuitry shall include voltage surge protection to withstand high-repetition noise transients as specified in Section 2.1.6 of NEMA Standard TS2.

Subparagraph 7 of the fourth paragraph of Section 86-4.02D(1), "Design Qualification Testing," of the Standard Specifications is amended to read:

 Moisture resistance testing shall be performed on light emitting diode signal modules in conformance with the requirements in NEMA Standard 250 for Type 4 enclosures. Evidence of internal moisture after testing shall be cause for rejection.

The second paragraph of Section 86-4.05, "Programmed Visibility Vehicle Signal Faces," of the Standard Specifications is amended to read:

• Each programmed visibility signal section shall provide a nominal 300-mm diameter circular or arrow indication. Color and arrow configuration shall conform to the requirements in ITE Publication: ST-017B.

The first paragraph of Section 86-4.06, "Pedestrian Signal Faces" of the Standard Specifications is amended to read:

• Message symbols for pedestrian signal faces shall be white WALKING PERSON and Portland orange UPRAISED HAND conforming to the requirements in the Institute of Transportation Engineers Standards: "Pedestrian Traffic Control Signal Indications," "Manual on Uniform Traffic Control Devices," and "MUTCD California Supplement." The height of each symbol shall be not less than 250 mm and the width of each symbol shall be not less than 165 mm.

Subparagraph 3 of the first paragraph of Section 86-4.06A, "Types," of the Standard Specifications is amended to read:

• Each reflector assembly shall consist of a double reflector or 2 single reflectors. Each reflector shall be made of either aluminum or plastic. Reflectors shall conform to the requirements in Institute of Transportation Engineers Publication: ST-017B, "Vehicle Traffic Control Signal Heads." Plastic reflectors shall consist of molded or vacuum-formed plastic with a vacuum-deposited aluminum reflecting surface. The plastic material shall not distort when the reflector is used with the lamp of the wattage normally furnished with the signal. In addition, the UL nonmechanical loading temperature of the material shall exceed, by at least 10°C, the maximum temperature in the signal section with the lamp "ON" and measured in an ambient air temperature of 25°C in conformance with the requirements in UL Publication UL 746B. Each completed reflector shall, when operated with the appropriate lamp and lens, provide the message brightness specified.

The tenth paragraph of Section 86-4.07, "Light Emitting Diode Pedestrian Signal Face 'Upraised Hand' Module" of the Standard Specifications is amended to read:

• The luminance of the "UPRAISED HAND" symbol shall be 3750 cd/m² minimum. The color of "UPRAISED HAND" shall be Portland orange conforming to the requirements of the Institute of Transportation Engineers Standards: "Pedestrian Traffic Control Signal Indications," "Manual on Uniform Traffic Control Devices," and "MUTCD California Supplement." The height of each symbol shall be not less than 250 mm and the width of each symbol shall be not less than 165 mm.

The second paragraph of Section 86-4.07C, "Electrical," of the Standard Specifications is amended to read:

• On-board circuitry of the light emitting diode pedestrian signal modules shall include voltage surge protection to withstand high-repetition noise transients as stated in Section 2.1.6 of NEMA Standard TS2.

The second paragraph of Section 86-4.07D(1), "Design Qualification Testing," of the Standard Specifications is amended to read:

• A quantity of 2 units for each design shall be submitted for Design Qualification Testing. Test units shall be submitted to the Transportation Laboratory, after manufacturer's testing is complete.

Subparagraphs 5 and 7 of the fourth paragraph of Section 86-4.07D(1), "Design Qualification Testing," of the Standard Specifications are amended to read:

- Mechanical vibration testing shall be in conformance with the requirements in Military Specification MIL-STD-883, Test Method 2007, using three 4-minute cycles along each x, y and z axis, at a force of 2.5 Gs, with a frequency sweep from 2 Hz to 120 Hz. The loosening of the lens or of internal components, or other physical damage shall be cause for rejection.
- Moisture resistance testing shall be performed on modules mounted in a standard pedestrian signal housing in conformance to the requirements in NEMA Standard 250 for Type 4 enclosures. Evidence of internal moisture after testing shall be cause for rejection.

The cone penetration, flow, and resilience requirements in the table in the second paragraph under "Hot-Melt Rubberized Asphalt Sealant" of Section 86-5.01A(5), "Installation Details," of the Standard Specifications is amended to read:

Cone Penetration, 25°C, 150 g, 5 s	D 5329, Sec. 6	3.5 mm, max.
Flow, 60°C	D 5329, Sec. 8	5 mm, max.
Resilience, 25°C	D 5329, Sec. 12	25%, min.

The third paragraph under "Mounting Assemblies" of Section 86-6.065, "Internally Illuminated Street Name Signs," of the Standard Specifications is amended to read:

• At least 4.9-m of clearance shall be provided between the bottom of the fixture and the roadway.

Section 86-8.01, "Payment," of the Standard Specifications is amended by adding the following paragraph after the first paragraph:

• If a portion or all of the poles for signal, lighting and electrical systems pursuant to Standard Specification Section 86, "Signals, Lighting and Electrical Systems," is fabricated more than 480 air line kilometers from both-Sacramento and Los Angeles, additional shop inspection expenses will be sustained by the State. Whereas it is and will be impracticable and extremely difficult to ascertain and determine the actual increase in such expenses, it is agreed that payment to the Contractor for furnishing such items from each fabrication site located more than 480 air line kilometers from both Sacramento and Los Angeles will be reduced \$5000; in addition, in the case where a fabrication site is located more than 4800 air line kilometers from both Sacramento and Los Angeles, payment will be reduced an additional \$3000 per each fabrication site (\$8000 total per site).

#### **SECTION 88: ENGINEERING FABRIC**

Issue Date: January 15, 2002

Section 88-1.02, "Pavement Reinforcing Fabric," of the Standard Specifications is amended to read:

• Pavement reinforcing fabric shall be 100 percent polypropylene staple fiber fabric material, needle-punched, thermally bonded on one side, and conform to the following:

Specification	Requirement
Weight, grams per square meter	
ASTM Designation: D 5261	140
Grab tensile strength	
(25-mm grip), kilonewtons, min. in each direction	
ASTM Designation: D 4632	0.45
Elongation at break, percent min.	
ASTM Designation: D 4632	50
Asphalt retention by fabric, grams per square meter. (Residual Minimum)	
ASTM Designation: D 6140	900

Note: Weight, grab, elongation and asphalt retention are based on Minimum Average Roll Value (MARV)

## **SECTION 90: PORTLAND CEMENT CONCRETE**

Issue Date: November 2, 2004

Section 90, "Portland Cement Concrete," of the Standard Specifications is amended to read:

# SECTION 90: PORTLAND CEMENT CONCRETE 90-1 GENERAL

## 90-1.01 DESCRIPTION

• Portland cement concrete shall be composed of cementitious material, fine aggregate, coarse aggregate, admixtures if used, and water, proportioned and mixed as specified in these specifications.

- The Contractor shall determine the mix proportions for concrete in conformance with these specifications. Unless otherwise specified, cementitious material shall be a combination of cement and mineral admixture. Cementitious material shall be either:
  - 1. "Type IP (MS) Modified" cement; or
  - 2. A combination of "Type II Modified" portland cement and mineral admixture; or
  - 3. A combination of Type V portland cement and mineral admixture.
- Type III portland cement shall be used only as allowed in the special provisions or with the approval of the Engineer.
  - Class 1 concrete shall contain not less than 400 kg of cementitious material per cubic meter.
  - Class 2 concrete shall contain not less than 350 kg of cementitious material per cubic meter.
  - Class 3 concrete shall contain not less than 300 kg of cementitious material per cubic meter.
  - Class 4 concrete shall contain not less than 250 kg of cementitious material per cubic meter.
- Minor concrete shall contain not less than 325 kg of cementitious material per cubic meter unless otherwise specified in these specifications or the special provisions.
- Unless otherwise designated on the plans or specified in these specifications or the special provisions, the amount of cementitious material used per cubic meter of concrete in structures or portions of structures shall conform to the following:

Use	Cementitious Material Content (kg/m3)		
C + 1 : + 11 : + 1	(Kg/III3)		
Concrete designated by compressive strength:			
Deck slabs and slab spans of bridges	400 min., 475 max.		
Roof sections of exposed top box culverts	400 min., 475 max.		
Other portions of structures	350 min., 475 max.		
Concrete not designated by compressive strength:			
Deck slabs and slab spans of bridges	400 min.		
Roof sections of exposed top box culverts	400 min.		
Prestressed members	400 min.		
Seal courses	400 min.		
Other portions of structures	350 min.		
Concrete for precast members	350 min., 550 max.		

- Whenever the 28-day compressive strength shown on the plans is greater than 25 MPa, the concrete shall be designated by compressive strength. If the plans show a 28-day compressive strength that is 28 MPa or greater, an additional 14 days will be allowed to obtain the specified strength. The 28-day compressive strengths shown on the plans that are 25 MPa or less are shown for design information only and are not a requirement for acceptance of the concrete.
- Concrete designated by compressive strength shall be proportioned such that the concrete will attain the strength shown on the plans or specified in the special provisions.
- Before using concrete for which the mix proportions have been determined by the Contractor, or in advance of revising those mix proportions, the Contractor shall submit in writing to the Engineer a copy of the mix design.
- Compliance with cementitious material content requirements will be verified in conformance with procedures described in California Test 518 for cement content. For testing purposes, mineral admixture shall be considered to be cement. Batch proportions shall be adjusted as necessary to produce concrete having the specified cementitious material content.
- If any concrete has a cementitious material, portland cement, or mineral admixture content that is less than the minimum required, the concrete shall be removed. However, if the Engineer determines that the concrete is structurally adequate, the concrete may remain in place and the Contractor shall pay to the State \$0.55 for each kilogram of cementitious material, portland cement, or mineral admixture that is less than the minimum required. The Department may deduct the amount from any moneys due, or that may become due, the Contractor under the contract. The deductions will not be made unless the difference between the contents required and those actually provided exceeds the batching tolerances permitted by Section 90-5, "Proportioning." No deductions will be made based on the results of California Test 518.
  - The requirements of the preceding paragraph shall not apply to minor concrete or commercial quality concrete.

# 90-2 MATERIALS

## 90-2.01 CEMENT

- Unless otherwise specified, cement shall be either "Type IP (MS) Modified" cement, "Type II Modified" portland cement or Type V portland cement.
- "Type IP (MS) Modified" cement shall conform to the requirements for Type IP (MS) cement in ASTM Designation: C 595, and shall be comprised of an intimate and uniform blend of Type II cement and not more than 35 percent by mass of mineral admixture. The type and minimum amount of mineral admixture used in the manufacture of "Type IP (MS) Modified" cement shall be in conformance with the provisions in Section 90-4.08, "Required Use of Mineral Admixtures."
- "Type II Modified" portland cement shall conform to the requirements for Type II portland cement in ASTM Designation: C 150-02a.
- In addition, "Type IP (MS) Modified" cement and "Type II Modified" portland cement shall conform to the following requirements:
  - A. The cement shall not contain more than 0.60-percent by mass of alkalies, calculated as the percentage of Na<sub>2</sub>O plus 0.658 times the percentage of K<sub>2</sub>O, when determined by either direct intensity flame photometry or by the atomic absorption method. The instrument and procedure used shall be qualified as to precision and accuracy in conformance with the requirements in ASTM Designation: C 114;
  - B. The autoclave expansion shall not exceed 0.50-percent; and
  - C. Mortar, containing the cement to be used and Ottawa sand, when tested in conformance with California Test 527, shall not expand in water more than 0.010 percent and shall not contract in air more than 0.048 percent, except that when cement is to be used for precast prestressed concrete piling, precast prestressed concrete members, or steam cured concrete products, the mortar shall not contract in air more than 0.053 percent.
- Type III and Type V portland cements shall conform to the requirements in ASTM Designation: C 150-02a and the additional requirements listed above for "Type II Modified" portland cement, except that when tested in conformance with California Test 527, mortar containing Type III portland cement shall not contract in air more than 0.075 percent.
- Cement used in the manufacture of cast-in-place concrete for exposed surfaces of like elements of a structure shall be from the same cement mill.
- Cement shall be protected from exposure to moisture until used. Sacked cement shall be piled to permit access for tally, inspection, and identification of each shipment.
- Adequate facilities shall be provided to assure that cement meeting the provisions specified in this Section 90-2.01 shall be kept separate from other cement in order to prevent any but the specified cement from entering the work. Safe and suitable facilities for sampling cement shall be provided at the weigh hopper or in the feed line immediately in advance of the hopper, in conformance with California Test 125.
- If cement is used prior to sampling and testing as provided in Section 6-1.07, "Certificates of Compliance," and the cement is delivered directly to the site of the work, the Certificate of Compliance shall be signed by the cement manufacturer or supplier of the cement. If the cement is used in ready-mixed concrete or in precast concrete products purchased as such by the Contractor, the Certificate of Compliance shall be signed by the manufacturer of the concrete or product.
- Cement furnished without a Certificate of Compliance shall not be used in the work until the Engineer has had sufficient time to make appropriate tests and has approved the cement for use.

# 90-2.02 AGGREGATES

- Aggregates shall be free from deleterious coatings, clay balls, roots, bark, sticks, rags, and other extraneous material.
- Natural aggregates shall be thoroughly and uniformly washed before use.
- The Contractor, at the Contractor's expense, shall provide safe and suitable facilities, including necessary splitting devices for obtaining samples of aggregates, in conformance with California Test 125.
- Aggregates shall be of such character that it will be possible to produce workable concrete within the limits of water content provided in Section 90-6.06, "Amount of Water and Penetration."
- Aggregates shall have not more than 10 percent loss when tested for soundness in conformance with the requirements in California Test 214. The soundness requirement for fine aggregate will be waived, provided that the durability index,  $D_f$ , of the fine aggregate is 60, or greater, when tested for durability in conformance with California Test 229.
- If the results of any one or more of the Cleanness Value, Sand Equivalent, or aggregate grading tests do not meet the requirements specified for "Operating Range" but all meet the "Contract Compliance" requirements, the placement of concrete shall be suspended at the completion of the current pour until tests or other information indicate that the next material to be used in the work will comply with the requirements specified for "Operating Range."
- If the results of either or both the Cleanness Value and coarse aggregate grading tests do not meet the requirements specified for "Contract Compliance," the concrete that is represented by the tests shall be removed. However, if the Engineer

determines that the concrete is structurally adequate, the concrete may remain in place, and the Contractor shall pay to the State \$4.60 per cubic meter for paving concrete and \$7.20 per cubic meter for all other concrete for the concrete represented by these tests and left in place. The Department may deduct the amount from any moneys due, or that may become due, the Contractor under the contract.

- If the results of either or both the Sand Equivalent and fine aggregate grading tests do not meet the requirements specified for "Contract Compliance," the concrete which is represented by the tests shall be removed. However, if the Engineer determines that the concrete is structurally adequate, the concrete may remain in place, and the Contractor shall pay to the State \$4.60 per cubic meter for paving concrete and \$7.20 per cubic meter for all other concrete for the concrete represented by these tests and left in place. The Department may deduct the amount from any moneys due, or that may become due, the Contractor under the contract.
- The 2 preceding paragraphs apply individually to the "Contract Compliance" requirements for coarse aggregate and fine aggregate. When both coarse aggregate and fine aggregate do not conform to the "Contract Compliance" requirements, both paragraphs shall apply. The payments specified in those paragraphs shall be in addition to any payments made in conformance with the provisions in Section 90-1.01, "Description."
- No single Cleanness Value, Sand Equivalent or aggregate grading test shall represent more than 250 m<sup>3</sup> of concrete or one day's pour, whichever is smaller.
- When the source of an aggregate is changed, the Contractor shall adjust the mix proportions and submit in writing to the Engineer a copy of the mix design before using the aggregates.

## 90-2.02A Coarse Aggregate

- Coarse aggregate shall consist of gravel, crushed gravel, crushed rock, crushed air-cooled iron blast furnace slag or combinations thereof. Crushed air-cooled blast furnace slag shall not be used in reinforced or prestressed concrete.
  - Coarse aggregate shall conform to the following quality requirements:

	California	
Tests	Test	Requirements
Loss in Los Angeles Rattler (after 500	211	45% max.
revolutions)		
Cleanness Value		
Operating Range	227	75 min.
Contract Compliance	227	71 min.

- In lieu of the above Cleanness Value requirements, a Cleanness Value "Operating Range" limit of 71, minimum, and a Cleanness Value "Contract Compliance" limit of 68, minimum, will be used to determine the acceptability of the coarse aggregate if the Contractor furnishes a Certificate of Compliance, as provided in Section 6-1.07, "Certificates of Compliance," certifying that:
  - 1. coarse aggregate sampled at the completion of processing at the aggregate production plant had a Cleanness Value of not less than 82 when tested by California Test 227; and
  - 2. prequalification tests performed in conformance with the requirements in California Test 549 indicated that the aggregate would develop a relative strength of not less than 95 percent and would have a relative shrinkage not greater than 105 percent, based on concrete.

## 90-2.02B Fine Aggregate

- Fine aggregate shall consist of natural sand, manufactured sand produced from larger aggregate or a combination thereof. Manufactured sand shall be well graded.
  - Fine aggregate shall conform to the following quality requirements:

	California	
Test	Test	Requirements
Organic Impurities	213	Satisfactory <sup>a</sup>
Mortar Strengths Relative to Ottawa Sand	515	95%, min.
Sand Equivalent:		
Operating Range	217	75, min.
Contract Compliance	217	71, min.

- a Fine aggregate developing a color darker than the reference standard color solution may be accepted if it is determined by the Engineer, from mortar strength tests, that a darker color is acceptable.
- In lieu of the above Sand Equivalent requirements, a Sand Equivalent "Operating Range" limit of 71 minimum and a Sand Equivalent "Contract Compliance" limit of 68 minimum will be used to determine the acceptability of the fine aggregate if the Contractor furnishes a Certificate of Compliance, as provided in Section 6-1.07, "Certificates of Compliance," certifying that:
  - 1. fine aggregate sampled at the completion of processing at the aggregate production plant had a Sand Equivalent value of not less than 82 when tested by California Test 217; and
  - 2. prequalification tests performed in conformance with California Test 549 indicated that the aggregate would develop a relative strength of not less than 95 percent and would have a relative shrinkage not greater than 105 percent, based on concrete.

#### 90-2.03 WATER

- In conventionally reinforced concrete work, the water for curing, for washing aggregates, and for mixing shall be free from oil and shall not contain more than 1000 parts per million of chlorides as Cl, when tested in conformance with California Test 422, nor more than 1300 parts per million of sulfates as SO<sub>4</sub>, when tested in conformance with California Test 417. In prestressed concrete work, the water for curing, for washing aggregates, and for mixing shall be free from oil and shall not contain more than 650 parts per million of chlorides as Cl, when tested in conformance with California Test 422, nor more than 1300 parts per million of sulfates as SO<sub>4</sub>, when tested in conformance with California Test 417. In no case shall the water contain an amount of impurities that will cause either: 1) a change in the setting time of cement of more than 25 percent when tested in conformance with the requirements in ASTM Designation: C 191 or ASTM Designation: C 266 or 2) a reduction in the compressive strength of mortar at 14 days of more than 5 percent, when tested in conformance with the requirements in ASTM Designation: C 109.
- In non-reinforced concrete work, the water for curing, for washing aggregates and for mixing shall be free from oil and shall not contain more than 2000 parts per million of chlorides as Cl, when tested in conformance with California Test 422, or more than 1500 parts per million of sulfates as SO<sub>4</sub>, when tested in conformance with California Test 417.
- In addition to the above provisions, water for curing concrete shall not contain impurities in a sufficient amount to cause discoloration of the concrete or produce etching of the surface.
- Water reclaimed from mixer wash-out operations may be used in mixing concrete. The water shall not contain coloring agents or more than 300 parts per million of alkalis ( $Na_2O + 0.658 K_2O$ ) as determined on the filtrate. The specific gravity of the water shall not exceed 1.03 and shall not vary more than  $\pm 0.010$  during a day's operations.

# 90-2.04 ADMIXTURE MATERIALS

- Admixture materials shall conform to the requirements in the following ASTM Designations:
- A. Chemical Admixtures—ASTM Designation: C 494.
- B. Air-entraining Admixtures—ASTM Designation: C 260.
- C. Calcium Chloride—ASTM Designation: D 98.
- D. Mineral Admixtures—Coal fly ash; raw or calcined natural pozzolan as specified in ASTM Designation: C 618; silica fume conforming to the requirements in ASTM Designation: C 1240, with reduction of mortar expansion of 80 percent, minimum, using the cement from the proposed mix design.
- Unless otherwise specified in the special provisions, mineral admixtures shall be used in conformance with the provisions in Section 90-4.08, "Required Use of Mineral Admixtures."

#### 90-3 AGGREGATE GRADINGS

#### **90-3.01 GENERAL**

- Before beginning concrete work, the Contractor shall submit in writing to the Engineer the gradation of the primary aggregate nominal sizes that the Contractor proposes to furnish. If a primary coarse aggregate or the fine aggregate is separated into 2 or more sizes, the proposed gradation shall consist of the gradation for each individual size, and the proposed proportions of each individual size, combined mathematically to indicate one proposed gradation. The proposed gradation shall meet the grading requirements shown in the table in this section, and shall show the percentage passing each of the sieve sizes used in determining the end result.
- The Engineer may waive, in writing, the gradation requirements in this Section 90-3.01 and in Sections 90-3.02, "Coarse Aggregate Grading," 90-3.03, "Fine Aggregate Grading," and 90-3.04, "Combined Aggregate Gradings," if, in the Engineer's opinion, furnishing the gradation is not necessary for the type or amount of concrete work to be constructed.

• Gradations proposed by the Contractor shall be within the following percentage passing limits:

Primary Aggregate Nominal Size	Sieve Size	Limits of Proposed Gradation
37.5-mm x 19-mm	25-mm	19 - 41
25-mm x 4.75-mm	19-mm	52 - 85
25-mm x 4.75-mm	9.5-mm	15 - 38
12.5-mm x 4.75-mm	9.5-mm	40 - 78
9.5-mm x 2.36-mm	9.5-mm	50 - 85
Fine Aggregate	1.18-mm	55 - 75
Fine Aggregate	600-μm	34 - 46
Fine Aggregate	300-μm	16 - 29

• Should the Contractor change the source of supply, the Contractor shall submit in writing to the Engineer the new gradations before their intended use.

## 90-3.02 COARSE AGGREGATE GRADING

• The grading requirements for coarse aggregates are shown in the following table for each size of coarse aggregate:

	Percentage Passing Primary Aggregate Nominal Sizes							
	37.5-mn	n x 19-mm	25-mm 2	25-mm x 4.75-mm 12.5-mm x 4.75-mm		9.5-mm x 2.36-mm		
	Operating	Contract	Operating	Contract	Operating	Contract	Operating	Contract
Sieve Sizes	Range	Compliance	Range	Compliance	Range	Compliance	Range	Compliance
50-mm	100	100			_			
37.5-mm	88-100	85-100	100	100			_	
25-mm	$x \pm 18$	$X \pm 25$	88-100	86-100			_	
19-mm	0-17	0-20	$X \pm 15$	$X \pm 22$	100	100	_	
12.5-mm			_		82-100	80-100	100	100
9.5-mm	0-7	0-9	$X \pm 15$	$X \pm 22$	$X \pm 15$	$X \pm 22$	$X \pm 15$	$X \pm 20$
4.75-mm			0-16	0-18	0-15	0-18	0-25	0-28
2.36-mm	_		0-6	0-7	0-6	0-7	0-6	0-7

- In the above table, the symbol X is the gradation that the Contractor proposes to furnish for the specific sieve size as provided in Section 90-3.01, "General."
- Coarse aggregate for the 37.5-mm, maximum, combined aggregate grading as provided in Section 90-3.04, "Combined Aggregate Gradings," shall be furnished in 2 or more primary aggregate nominal sizes. Each primary aggregate nominal size may be separated into 2 sizes and stored separately, provided that the combined material conforms to the grading requirements for that particular primary aggregate nominal size.
- When the 25-mm, maximum, combined aggregate grading as provided in Section 90-3.04, "Combined Aggregate Gradings," is to be used, the coarse aggregate may be separated into 2 sizes and stored separately, provided that the combined material shall conform to the grading requirements for the 25-mm x 4.75-mm primary aggregate nominal size.

# 90-3.03 FINE AGGREGATE GRADING

• Fine aggregate shall be graded within the following limits:

	Percentage Passing		
Sieve Sizes	Operating Range	Contract Compliance	
9.5-mm	100	100	
4.75-mm	95-100	93-100	
2.36-mm	65-95	61-99	
1.18-mm	X ± 10	X ± 13	
600-μm	X ± 9	X ± 12	
300-μm	X ± 6	X ± 9	
150-μm	2-12	1-15	
75-μm	0-8	0-10	

- In the above table, the symbol X is the gradation that the Contractor proposes to furnish for the specific sieve size as provided in Section 90-3.01, "General."
- In addition to the above required grading analysis, the distribution of the fine aggregate sizes shall be such that the difference between the total percentage passing the 1.18-mm sieve and the total percentage passing the 600- $\mu$ m sieves shall be between 10 and 40, and the difference between the percentage passing the 600- $\mu$ m and 300- $\mu$ m sieves shall be between 10 and 40.
- Fine aggregate may be separated into 2 or more sizes and stored separately, provided that the combined material conforms to the grading requirements specified in this Section 90-3.03.

# 90-3.04 COMBINED AGGREGATE GRADINGS

- Combined aggregate grading limits shall be used only for the design of concrete mixes. Concrete mixes shall be designed so that aggregates are combined in proportions that shall produce a mixture within the grading limits for combined aggregates as specified herein.
- The combined aggregate grading, except when otherwise specified in these specifications or the special provisions, shall be either the 37.5-mm, maximum grading, or the 25-mm, maximum grading, at the option of the Contractor.

Grading Limits of Combined Aggregates

	Percentage Passing			
Sieve Sizes	37.5-mm Max.	25-mm Max.	12.5-mm Max.	9.5-mm Max.
50-mm	100	_	_	_
37.5-mm	90-100	100	_	_
25-mm	50-86	90-100	_	_
19-mm	45-75	55-100	100	_
12.5-mm	_		90-100	100
9.5-mm	38-55	45-75	55-86	50 - 100
4.75-mm	30-45	35-60	45-63	45 - 63
2.36-mm	23-38	27-45	35-49	35 - 49
1.18-mm	17-33	20-35	25-37	25 - 37
600-μm	10-22	12-25	15-25	15 - 25
300-μm	4-10	5-15	5-15	5 - 15
150-μm	1-6	1-8	1-8	1 - 8
75-μm	0-3	0-4	0-4	0 - 4

• Changes from one grading to another shall not be made during the progress of the work unless permitted by the Engineer.

# 90-4 ADMIXTURES

# 90-4.01 **GENERAL**

• Admixtures used in portland cement concrete shall conform to and be used in conformance with the provisions in this Section 90-4 and the special provisions. Admixtures shall be used when specified or ordered by the Engineer and may be used at the Contractor's option as provided herein.

- Chemical admixtures and air-entraining admixtures containing chlorides as Cl in excess of one percent by mass of admixture, as determined by California Test 415, shall not be used in prestressed or reinforced concrete.
  - Calcium chloride shall not be used in concrete except when otherwise specified.
- Mineral admixture used in concrete for exposed surfaces of like elements of a structure shall be from the same source and of the same percentage.
- Admixtures shall be uniform in properties throughout their use in the work. Should it be found that an admixture as furnished is not uniform in properties, its use shall be discontinued.
- If more than one admixture is used, the admixtures shall be compatible with each other so that the desirable effects
  of all admixtures used will be realized.

#### **90-4.02 MATERIALS**

Admixture materials shall conform to the provisions in Section 90–2.04, "Admixture Materials."

#### 90-4.03 ADMIXTURE APPROVAL

- No admixture brand shall be used in the work unless it is on the Department's current list of approved brands for the type of admixture involved.
- Admixture brands will be considered for addition to the approved list if the manufacturer of the admixture submits to the Transportation Laboratory a sample of the admixture accompanied by certified test results demonstrating that the admixture complies with the requirements in the appropriate ASTM Designation and these specifications. The sample shall be sufficient to permit performance of all required tests. Approval of admixture brands will be dependent upon a determination as to compliance with the requirements, based on the certified test results submitted, together with tests the Department may elect to perform.
- When the Contractor proposes to use an admixture of a brand and type on the current list of approved admixture brands, the Contractor shall furnish a Certificate of Compliance from the manufacturer, as provided in Section 6-1.07, "Certificates of Compliance," certifying that the admixture furnished is the same as that previously approved. If a previously approved admixture is not accompanied by a Certificate of Compliance, the admixture shall not be used in the work until the Engineer has had sufficient time to make the appropriate tests and has approved the admixture for use. The Engineer may take samples for testing at any time, whether or not the admixture has been accompanied by a Certificate of Compliance.
- If a mineral admixture is delivered directly to the site of the work, the Certificate of Compliance shall be signed by the manufacturer or supplier of the mineral admixture. If the mineral admixture is used in ready-mix concrete or in precast concrete products purchased as such by the Contractor, the Certificate of Compliance shall be signed by the manufacturer of the concrete or product.

# 90-4.04 REQUIRED USE OF CHEMICAL ADMIXTURES AND CALCIUM CHLORIDE

- When the use of a chemical admixture or calcium chloride is specified, the admixture shall be used at the dosage specified, except that if no dosage is specified, the admixture shall be used at the dosage normally recommended by the manufacturer of the admixture.
- Calcium chloride shall be dispensed in liquid, flake, or pellet form. Calcium chloride dispensed in liquid form shall conform to the provisions for dispensing liquid admixtures in Section 90-4.10, "Proportioning and Dispensing Liquid Admixtures."

# 90-4.05 OPTIONAL USE OF CHEMICAL ADMIXTURES

- The Contractor will be permitted to use Type A or F, water-reducing; Type B, retarding; or Type D or G, water-reducing and retarding admixtures as described in ASTM Designation: C 494 to conserve cementitious material or to facilitate any concrete construction application subject to the following conditions:
  - A. When a water-reducing admixture or a water-reducing and retarding admixture is used, the cementitious material content specified or ordered may be reduced by a maximum of 5 percent by mass, except that the resultant cementitious material content shall be not less than 300 kilograms per cubic meter; and
  - B. When a reduction in cementitious material content is made, the dosage of admixture used shall be the dosage used in determining approval of the admixture.
- Unless otherwise specified, a Type C accelerating chemical admixture conforming to the requirements in ASTM Designation: C 494, may be used in portland cement concrete. Inclusion in the mix design submitted for approval will not be required provided that the admixture is added to counteract changing conditions that contribute to delayed setting of the portland cement concrete, and the use or change in dosage of the admixture is approved in writing by the Engineer.

#### 90-4.06 REQUIRED USE OF AIR-ENTRAINING ADMIXTURES

• When air-entrainment is specified or ordered by the Engineer, the air-entraining admixture shall be used in amounts to produce a concrete having the specified air content as determined by California Test 504.

#### 90-4.07 OPTIONAL USE OF AIR-ENTRAINING ADMIXTURES

• When air-entrainment has not been specified or ordered by the Engineer, the Contractor will be permitted to use an air-entraining admixture to facilitate the use of any construction procedure or equipment provided that the average air content, as determined by California Test 504, of 3 successive tests does not exceed 4 percent, and no single test value exceeds 5.5 percent. If the Contractor elects to use an air-entraining admixture in concrete for pavement, the Contractor shall so indicate at the time the Contractor designates the source of aggregate as provided in Section 40-1.015, "Cement Content."

# 90-4.08 REQUIRED USE OF MINERAL ADMIXTURES

- Unless otherwise specified, mineral admixture shall be combined with cement to make cementitious material.
- The calcium oxide content shall not exceed 10 percent when determined in conformance with the requirements in ASTM Designation: C 114. The available alkali content (as sodium oxide equivalent) shall not exceed 1.5 percent when determined in conformance with the requirements in ASTM Designation: C 311, or the total alkali content (as sodium oxide equivalent) shall not exceed 5.0 percent when determined in conformance with the requirements in ASTM Designation: D 4326.
- The amounts of cement and mineral admixture used in cementitious material shall be sufficient to satisfy the minimum cementitious material content requirements specified in Section 90-1.01, "Description," or Section 90-4.05, "Optional Use of Chemical Admixtures," and shall conform to the following:
  - A. The minimum amount of cement shall not be less than 75 percent by mass of the specified minimum cementitious material content:
  - B. The minimum amount of mineral admixture to be combined with cement shall be determined using one of the following criteria:
    - 1. When the calcium oxide content of a mineral admixture is equal to or less than 2 percent by mass, the amount of mineral admixture shall not be less than 15 percent by mass of the total amount of cementitious material to be used in the mix:
    - 2. When the calcium oxide content of a mineral admixture is greater than 2 percent, the amount of mineral admixture shall not be less than 25 percent by mass of the total amount of cementitious material to be used in the mix:
    - 3. When a mineral admixture that conforms to the provisions for silica fume in Section 90-2.04, "Admixture Materials," is used, the amount of mineral admixture shall not be less than 10 percent by mass of the total amount of cementitious material to be used in the mix
  - C. The total amount of mineral admixture shall not exceed 35 percent by mass of the total amount of cementitious material to be used in the mix. Where Section 90-1.01, "Description," specifies a maximum cementitious content in kilograms per cubic meter, the total mass of cement and mineral admixture per cubic meter shall not exceed the specified maximum cementitious material content.

#### 90-4.09 BLANK

# 90-4.10 PROPORTIONING AND DISPENSING LIQUID ADMIXTURES

- Chemical admixtures and air-entraining admixtures shall be dispensed in liquid form. Dispensers for liquid admixtures shall have sufficient capacity to measure at one time the prescribed quantity required for each batch of concrete. Each dispenser shall include a graduated measuring unit into which liquid admixtures are measured to within ±5 percent of the prescribed quantity for each batch. Dispensers shall be located and maintained so that the graduations can be accurately read from the point at which proportioning operations are controlled to permit a visual check of batching accuracy prior to discharge. Each measuring unit shall be clearly marked for the type and quantity of admixture.
- Each liquid admixture dispensing system shall be equipped with a sampling device consisting of a valve located in a safe and readily accessible position such that a sample of the admixture may be withdrawn slowly by the Engineer.
- If more than one liquid admixture is used in the concrete mix, each liquid admixture shall have a separate measuring unit and shall be dispensed by injecting equipment located in such a manner that the admixtures are not mixed at high concentrations and do not interfere with the effectiveness of each other. When air-entraining admixtures are used in conjunction with other liquid admixtures, the air-entraining admixture shall be the first to be incorporated into the mix.

- When automatic proportioning devices are required for concrete pavement, dispensers for liquid admixtures shall operate automatically with the batching control equipment. The dispensers shall be equipped with an automatic warning system in good operating condition that will provide a visible or audible signal at the point at which proportioning operations are controlled when the quantity of admixture measured for each batch of concrete varies from the preselected dosage by more than 5 percent, or when the entire contents of the measuring unit are not emptied from the dispenser into each batch of concrete.
- Unless liquid admixtures are added to premeasured water for the batch, their discharge into the batch shall be arranged to flow into the stream of water so that the admixtures are well dispersed throughout the batch, except that air-entraining admixtures may be dispensed directly into moist sand in the batching bins provided that adequate control of the air content of the concrete can be maintained.
- Liquid admixtures requiring dosages greater than 2.5 L/m³ shall be considered to be water when determining the total amount of free water as specified in Section 90-6.06, "Amount of Water and Penetration."
- Special admixtures, such as "high range" water reducers that may contribute to a high rate of slump loss, shall be measured and dispensed as recommended by the admixture manufacturer and as approved by the Engineer.

# 90-4.11 STORAGE, PROPORTIONING, AND DISPENSING OF MINERAL ADMIXTURES

- Mineral admixtures shall be protected from exposure to moisture until used. Sacked material shall be piled to permit access for tally, inspection and identification for each shipment.
- Adequate facilities shall be provided to assure that mineral admixtures meeting the specified requirements are kept separate from other mineral admixtures in order to prevent any but the specified mineral admixtures from entering the work. Safe and suitable facilities for sampling mineral admixtures shall be provided at the weigh hopper or in the feed line immediately in advance of the hopper.
- Mineral admixtures shall be incorporated into concrete using equipment conforming to the requirements for cement weigh hoppers, and charging and discharging mechanisms in ASTM Designation: C 94, in Section 90-5.03, "Proportioning," and in this Section 90-4.11.
- When concrete is completely mixed in stationary paving mixers, the mineral admixture shall be weighed in a separate weigh hopper conforming to the provisions for cement weigh hoppers and charging and discharging mechanisms in Section 90-5.03A, "Proportioning for Pavement," and the mineral admixture and cement shall be introduced simultaneously into the mixer proportionately with the aggregate. If the mineral admixture is not weighed in a separate weigh hopper, the Contractor shall provide certification that the stationary mixer is capable of mixing the cement, admixture, aggregates and water uniformly prior to discharge. Certification shall contain the following:
  - A. Test results for 2 compressive strength test cylinders of concrete taken within the first one-third and 2 compressive strength test cylinders of concrete taken within the last one-third of the concrete discharged from a single batch from the stationary paving mixer. Strength tests and cylinder preparation will be in conformance with the provisions of Section 90-9, "Compressive Strength;"
  - B. Calculations demonstrating that the difference in the averages of 2 compressive strengths taken in the first one-third is no greater than 7.5 percent different than the averages of 2 compressive strengths taken in the last one-third of the concrete discharged from a single batch from the stationary paving mixer. Strength tests and cylinder preparation will be in conformance with the provisions of Section 90-9, "Compressive Strength;" and
  - C. The mixer rotation speed and time of mixing prior to discharge that are required to produce a mix that meets the requirements above.

#### 90-5 PROPORTIONING

# 90-5.01 STORAGE OF AGGREGATES

- Aggregates shall be stored or stockpiled in such a manner that separation of coarse and fine particles of each size shall be avoided and also that the various sizes shall not become intermixed before proportioning.
- Aggregates shall be stored or stockpiled and handled in a manner that shall prevent contamination by foreign materials. In addition, storage of aggregates at batching or mixing facilities that are erected subsequent to the award of the contract and that furnish concrete to the project shall conform to the following:
  - A. Intermingling of the different sizes of aggregates shall be positively prevented. The Contractor shall take the necessary measures to prevent intermingling. The preventive measures may include, but are not necessarily limited to, physical separation of stockpiles or construction of bulkheads of adequate length and height; and
  - B. Contamination of aggregates by contact with the ground shall be positively prevented. The Contractor shall take the necessary measures to prevent contamination. The preventive measures shall include, but are not necessarily limited

to, placing aggregates on wooden platforms or on hardened surfaces consisting of portland cement concrete, asphalt concrete, or cement treated material.

• In placing aggregates in storage or in moving the aggregates from storage to the weigh hopper of the batching plant, any method that may cause segregation, degradation, or the combining of materials of different gradings that will result in any size of aggregate at the weigh hopper failing to meet the grading requirements, shall be discontinued. Any method of handling aggregates that results in excessive breakage of particles shall be discontinued. The use of suitable devices to reduce impact of falling aggregates may be required by the Engineer.

#### 90-5.02 PROPORTIONING DEVICES

- Weighing, measuring, or metering devices used for proportioning materials shall conform to the requirements in Section 9-1.01, "Measurement of Quantities," and this Section 90-5.02. In addition, automatic weighing systems shall comply with the requirements for automatic proportioning devices in Section 90-5.03A, "Proportioning for Pavement." Automatic devices shall be automatic to the extent that the only manual operation required for proportioning the aggregates, cement, and mineral admixture for one batch of concrete is a single operation of a switch or starter.
- Proportioning devices shall be tested at the expense of the Contractor as frequently as the Engineer may deem necessary to ensure their accuracy.
- Weighing equipment shall be insulated against vibration or movement of other operating equipment in the plant. When the plant is in operation, the mass of each batch of material shall not vary from the mass designated by the Engineer by more than the tolerances specified herein.
- Equipment for cumulative weighing of aggregate shall have a zero tolerance of  $\pm 0.5$  percent of the designated total batch mass of the aggregate. For systems with individual weigh hoppers for the various sizes of aggregate, the zero tolerance shall be  $\pm 0.5$  percent of the individual batch mass designated for each size of aggregate. Equipment for cumulative weighing of cement and mineral admixtures shall have a zero tolerance of  $\pm 0.5$  percent of the designated total batch mass of the cement and mineral admixture. Equipment for weighing cement or mineral admixture separately shall have a zero tolerance of  $\pm 0.5$  percent of their designated individual batch masses. Equipment for measuring water shall have a zero tolerance of  $\pm 0.5$  percent of its designated mass or volume.
- The mass indicated for any batch of material shall not vary from the preselected scale setting by more than the following:
  - A. Aggregate weighed cumulatively shall be within 1.0 percent of the designated total batch mass of the aggregate. Aggregates weighed individually shall be within 1.5 percent of their respective designated batch masses; and
  - B. Cement shall be within 1.0 percent of its designated batch mass. When weighed individually, mineral admixture shall be within 1.0 percent of its designated batch mass. When mineral admixture and cement are permitted to be weighed cumulatively, cement shall be weighed first to within 1.0 percent of its designated batch mass, and the total for cement and mineral admixture shall be within 1.0 percent of the sum of their designated batch masses; and
  - C. Water shall be within 1.5 percent of its designated mass or volume.
- Each scale graduation shall be approximately 0.001 of the total capacity of the scale. The capacity of scales for weighing cement, mineral admixture, or cement plus mineral admixture and aggregates shall not exceed that of commercially available scales having single graduations indicating a mass not exceeding the maximum permissible mass variation above, except that no scale shall be required having a capacity of less than 500 kg, with 0.5-kg graduations.

#### 90-5.03 PROPORTIONING

- Proportioning shall consist of dividing the aggregates into the specified sizes, each stored in a separate bin, and combining them with cement, mineral admixture, and water as provided in these specifications. Aggregates shall be proportioned by mass.
- At the time of batching, aggregates shall have been dried or drained sufficiently to result in a stable moisture content such that no visible separation of water from aggregate will take place during transportation from the proportioning plant to the point of mixing. In no event shall the free moisture content of the fine aggregate at the time of batching exceed 8 percent of its saturated, surface-dry mass.
- Should separate supplies of aggregate material of the same size group, but of different moisture content or specific gravity or surface characteristics affecting workability, be available at the proportioning plant, withdrawals shall be made from one supply exclusively and the materials therein completely exhausted before starting upon another.
- Bulk "Type IP (MS) Modified" cement shall be weighed in an individual hopper and shall be kept separate from the aggregates until the ingredients are released for discharge into the mixer.

- Bulk cement and mineral admixture may be weighed in separate, individual weigh hoppers or may be weighed in the same weigh hopper and shall be kept separate from the aggregates until the ingredients are released for discharge into the mixer. If the cement and mineral admixture are weighed cumulatively, the cement shall be weighed first.
- When cement and mineral admixtures are weighed in separate weigh hoppers, the weigh systems for the proportioning of the aggregate, the cement, and the mineral admixture shall be individual and distinct from all other weigh systems. Each weigh system shall be equipped with a hopper, a lever system, and an indicator to constitute an individual and independent material weighing device. The cement and the mineral admixture shall be discharged into the mixer simultaneously with the aggregate.
- The scales and weigh hoppers for bulk weighing cement, mineral admixture, or cement plus mineral admixture shall be separate and distinct from the aggregate weighing equipment.
- For batches with a volume of one cubic meter or more, the batching equipment shall conform to one of the following combinations:
  - A. Separate boxes and separate scale and indicator for weighing each size of aggregate.
  - B. Single box and scale indicator for all aggregates.
  - C. Single box or separate boxes and automatic weighing mechanism for all aggregates.
- In order to check the accuracy of batch masses, the gross mass and tare mass of batch trucks, truck mixers, truck agitators, and non-agitating hauling equipment shall be determined when ordered by the Engineer. The equipment shall be weighed at the Contractor's expense on scales designated by the Engineer.

# 90-5.03A Proportioning for Pavement

- Aggregates and bulk cement, mineral admixture, and cement plus mineral admixture for use in pavement shall be proportioned by mass by means of automatic proportioning devices of approved type conforming to these specifications.
- The Contractor shall install and maintain in operating condition an electronically actuated moisture meter that will indicate, on a readily visible scale, changes in the moisture content of the fine aggregate as it is batched within a sensitivity of 0.5 percent by mass of the fine aggregate.
- The batching of cement, mineral admixture, or cement plus mineral admixture and aggregate shall be interlocked so that a new batch cannot be started until all weigh hoppers are empty, the proportioning devices are within zero tolerance, and the discharge gates are closed. The interlock shall permit no part of the batch to be discharged until all aggregate hoppers and the cement and mineral admixture hoppers or the cement plus mineral admixture hopper are charged with masses that are within the tolerances specified in Section 90-5.02, "Proportioning Devices."
- When interlocks are required for cement and mineral admixture charging mechanisms and cement and mineral admixtures are weighed cumulatively, their charging mechanisms shall be interlocked to prevent the introduction of mineral admixture until the mass of cement in the cement weigh hopper is within the tolerances specified in Section 90-5.02, "Proportioning Devices."
- The discharge gate on the cement and mineral admixture hoppers or the cement plus mineral admixture hopper shall be designed to permit regulating the flow of cement, mineral admixture, or cement plus mineral admixture into the aggregate as directed by the Engineer.
- When separate weigh boxes are used for each size of aggregate, the discharge gates shall permit regulating the flow of each size of aggregate as directed by the Engineer.
- Material discharged from the several bins shall be controlled by gates or by mechanical conveyors. The means of withdrawal from the several bins, and of discharge from the weigh box, shall be interlocked so that not more than one bin can discharge at a time, and so that the weigh box cannot be tripped until the required quantity from each of the several bins has been deposited therein. Should a separate weigh box be used for each size of aggregate, all may be operated and discharged simultaneously.
- When the discharge from the several bins is controlled by gates, each gate shall be actuated automatically so that the required mass is discharged into the weigh box, after which the gate shall automatically close and lock.
- The automatic weighing system shall be designed so that all proportions required may be set on the weighing controller at the same time.

# 90-6 MIXING AND TRANSPORTING

# 90-6.01 GENERAL

- Concrete shall be mixed in mechanically operated mixers, except that when permitted by the Engineer, batches not exceeding 0.25 m<sup>3</sup> may be mixed by hand methods in conformance with the provisions in Section 90-6.05, "Hand-Mixing."
- Equipment having components made of aluminum or magnesium alloys that would have contact with plastic concrete during mixing, transporting, or pumping of portland cement concrete shall not be used.

- Concrete shall be homogeneous and thoroughly mixed, and there shall be no lumps or evidence of undispersed cement, mineral admixture, or cement plus mineral admixture.
- Uniformity of concrete mixtures will be determined by differences in penetration as determined by California Test 533, or slump as determined by ASTM Designation: C 143, and by variations in the proportion of coarse aggregate as determined by California Test 529.
- When the mix design specifies a penetration value, the difference in penetration, determined by comparing penetration tests on 2 samples of mixed concrete from the same batch or truck mixer load, shall not exceed 10 mm. When the mix design specifies a slump value, the difference in slump, determined by comparing slump tests on 2 samples of mixed concrete from the same batch or truck mixer load, shall not exceed the values given in the table below. Variation in the proportion of coarse aggregate will be determined by comparing the results of tests of 2 samples of mixed concrete from the same batch or truck mixer load and the difference between the 2 results shall not exceed 100 kg per cubic meter of concrete.

Average Slump	Maximum Permissible Difference
Less than 100-mm	25-mm
100-mm to 150-mm	38-mm
Greater than 150-mm to 225-mm	50-mm

• The Contractor, at the Contractor's expense, shall furnish samples of the freshly mixed concrete and provide satisfactory facilities for obtaining the samples.

#### 90-6.02 MACHINE MIXING

- Concrete mixers may be of the revolving drum or the revolving blade type, and the mixing drum or blades shall be operated uniformly at the mixing speed recommended by the manufacturer. Mixers and agitators that have an accumulation of hard concrete or mortar shall not be used.
- The temperature of mixed concrete, immediately before placing, shall be not less than 10°C or more than 32°C. Aggregates and water shall be heated or cooled as necessary to produce concrete within these temperature limits. Neither aggregates nor mixing water shall be heated to exceed 65°C. If ice is used to cool the concrete, discharge of the mixer will not be permitted until all ice is melted.
- The batch shall be so charged into the mixer that some water will enter in advance of cementitious materials and aggregates. All water shall be in the drum by the end of the first one-fourth of the specified mixing time.
- Cementitious materials shall be batched and charged into the mixer by means that will not result either in loss of cementitious materials due to the effect of wind, in accumulation of cementitious materials on surfaces of conveyors or hoppers, or in other conditions that reduce or vary the required quantity of cementitious material in the concrete mixture.
- Paving and stationary mixers shall be operated with an automatic timing device. The timing device and discharge mechanism shall be interlocked so that during normal operation no part of the batch will be discharged until the specified mixing time has elapsed.
- The total elapsed time between the intermingling of damp aggregates and all cementitious materials and the start of mixing shall not exceed 30 minutes.
  - The size of batch shall not exceed the manufacturer's guaranteed capacity.
- When producing concrete for pavement or base, suitable batch counters shall be installed and maintained in good operating condition at jobsite batching plants and stationary mixers. The batch counters shall indicate the exact number of batches proportioned and mixed.
  - Concrete shall be mixed and delivered to the jobsite by means of one of the following combinations of operations:
  - A. Mixed completely in a stationary mixer and the mixed concrete transported to the point of delivery in truck agitators or in non-agitating hauling equipment (central-mixed concrete).
  - B. Mixed partially in a stationary mixer, and the mixing completed in a truck mixer (shrink-mixed concrete).
  - C. Mixed completely in a truck mixer (transit-mixed concrete).
  - D. Mixed completely in a paving mixer.
- Agitators may be truck mixers operating at agitating speed or truck agitators. Each mixer and agitator shall have attached thereto in a prominent place a metal plate or plates on which is plainly marked the various uses for which the equipment is designed, the manufacturer's guaranteed capacity of the drum or container in terms of the volume of mixed concrete and the speed of rotation of the mixing drum or blades.
- Truck mixers shall be equipped with electrically or mechanically actuated revolution counters by which the number of revolutions of the drum or blades may readily be verified.

• When shrink-mixed concrete is furnished, concrete that has been partially mixed at a central plant shall be transferred to a truck mixer and all requirements for transit-mixed concrete shall apply. No credit in the number of revolutions at mixing speed shall be allowed for partial mixing in a central plant.

#### 90-6.03 TRANSPORTING MIXED CONCRETE

- Mixed concrete may be transported to the delivery point in truck agitators or truck mixers operating at the speed designated by the manufacturer of the equipment as agitating speed, or in non-agitating hauling equipment, provided the consistency and workability of the mixed concrete upon discharge at the delivery point is suitable for adequate placement and consolidation in place, and provided the mixed concrete after hauling to the delivery point conforms to the provisions in Section 90-6.01, "General."
- Truck agitators shall be loaded not to exceed the manufacturer's guaranteed capacity and shall maintain the mixed concrete in a thoroughly mixed and uniform mass during hauling.
- Bodies of non-agitating hauling equipment shall be constructed so that leakage of the concrete mix, or any part thereof, will not occur at any time.
- Concrete hauled in open-top vehicles shall be protected during hauling against rain or against exposure to the sun for more than 20 minutes when the ambient temperature exceeds 24°C.
- No additional mixing water shall be incorporated into the concrete during hauling or after arrival at the delivery point, unless authorized by the Engineer. If the Engineer authorizes additional water to be incorporated into the concrete, the drum shall be revolved not less than 30 revolutions at mixing speed after the water is added and before discharge is commenced.
- The rate of discharge of mixed concrete from truck mixer-agitators shall be controlled by the speed of rotation of the drum in the discharge direction with the discharge gate fully open.
- When a truck mixer or agitator is used for transporting concrete to the delivery point, discharge shall be completed within 1.5 hours or before 250 revolutions of the drum or blades, whichever occurs first, after the introduction of the cement to the aggregates. Under conditions contributing to quick stiffening of the concrete, or when the temperature of the concrete is 30°C or above, the time allowed may be less than 1.5 hours.
- When non-agitating hauling equipment is used for transporting concrete to the delivery point, discharge shall be completed within one hour after the addition of the cement to the aggregates. Under conditions contributing to quick stiffening of the concrete, or when the temperature of the concrete is 30°C or above, the time between the introduction of cement to the aggregates and discharge shall not exceed 45 minutes.
- Each load of concrete delivered at the jobsite shall be accompanied by a weighmaster certificate showing the mix identification number, non-repeating load number, date and time at which the materials were batched, the total amount of water added to the load, and for transit-mixed concrete, the reading of the revolution counter at the time the truck mixer is charged with cement. This weighmaster certificate shall also show the actual scale masses (kilograms) for the ingredients batched. Theoretical or target batch masses shall not be used as a substitute for actual scale masses.
- Weighmaster certificates shall be provided in printed form, or if approved by the Engineer, the data may be submitted in electronic media. Electronic media shall be presented in a tab-delimited format on a 90 mm diskette with a capacity of at least 1.4 megabytes. Captured data, for the ingredients represented by each batch shall be "line feed, carriage return" (LFCR) and "one line, separate record" with allowances for sufficient fields to satisfy the amount of data required by these specifications.
- The Contractor may furnish a weighmaster certificate accompanied by a separate certificate that lists the actual batch masses or measurements for a load of concrete provided that both certificates are imprinted with the same non-repeating load number that is unique to the contract and delivered to the jobsite with the load.
- Weighmaster certificates furnished by the Contractor shall conform to the provisions in Section 9-1.01, "Measurement of Quantities."

#### 90-6.04 TIME OR AMOUNT OF MIXING

- Mixing of concrete in paving or stationary mixers shall continue for the required mixing time after all ingredients, except water and admixture, if added with the water, are in the mixing compartment of the mixer before any part of the batch is released. Transfer time in multiple drum mixers shall not be counted as part of the required mixing time.
- The required mixing time, in paving or stationary mixers, of concrete used for concrete structures, except minor structures, shall be not less than 90 seconds or more than 5 minutes, except that when directed by the Engineer in writing, the requirements of the following paragraph shall apply.
- The required mixing time, in paving or stationary mixers, except as provided in the preceding paragraph, shall be not less than 50 seconds or more than 5 minutes.
- The minimum required revolutions at the mixing speed for transit-mixed concrete shall not be less than that recommended by the mixer manufacturer, but in no case shall the number of revolutions be less than that required to consistently produce concrete conforming to the provisions for uniformity in Section 90-6.01, "General."

#### **90-6.05 HAND-MIXING**

• Hand-mixed concrete shall be made in batches of not more than 0.25 m<sup>3</sup> and shall be mixed on a watertight, level platform. The proper amount of coarse aggregate shall be measured in measuring boxes and spread on the platform and the fine aggregate shall be spread on this layer, the 2 layers being not more than 0.3 meters in total depth. On this mixture shall be spread the dry cement and mineral admixture and the whole mass turned no fewer than 2 times dry; then sufficient clean water shall be added, evenly distributed, and the whole mass again turned no fewer than 3 times, not including placing in the carriers or forms.

# 90-6.06 AMOUNT OF WATER AND PENETRATION

• The amount of water used in concrete mixes shall be regulated so that the penetration of the concrete as determined by California Test 533 or the slump of the concrete as determined by ASTM Designation: C 143 is within the "Nominal" values shown in the following table. When the penetration or slump of the concrete is found to exceed the nominal values listed, the mixture of subsequent batches shall be adjusted to reduce the penetration or slump to a value within the nominal range shown. Batches of concrete with a penetration or slump exceeding the maximum values listed shall not be used in the work. When Type F or Type G chemical admixtures are added to the mix, the penetration requirements shall not apply and the slump shall not exceed 225 mm after the chemical admixtures are added.

Type of Work	Nominal		Maximum	
	Penetration	Slump	Penetration	Slump
	(mm)	(mm)	(mm)	(mm)
Concrete Pavement	0-25	_	40	
Non-reinforced concrete facilities	0-35		50	
Reinforced concrete structures				
Sections over 300-mm thick	0-35	_	65	_
Sections 300-mm thick or less	0-50		75	
Concrete placed under water	_	150-200		225
Cast-in-place concrete piles	65-90	130-180	100	200

- The amount of free water used in concrete shall not exceed 183 kg/m<sup>3</sup>, plus 20 kg for each required 100 kg of cementitious material in excess of 325 kg/m<sup>3</sup>.
- The term free water is defined as the total water in the mixture minus the water absorbed by the aggregates in reaching a saturated surface-dry condition.
- Where there are adverse or difficult conditions that affect the placing of concrete, the above specified penetration and free water content limitations may be exceeded providing the Contractor is granted permission by the Engineer in writing to increase the cementitious material content per cubic meter of concrete. The increase in water and cementitious material shall be at a ratio not to exceed 30 kg of water per added 100 kg of cementitious material per cubic meter. The cost of additional cementitious material and water added under these conditions shall be at the Contractor's expense and no additional compensation will be allowed therefor.
- The equipment for supplying water to the mixer shall be constructed and arranged so that the amount of water added can be measured accurately. Any method of discharging water into the mixer for a batch shall be accurate within 1.5 percent of the quantity of water required to be added to the mix for any position of the mixer. Tanks used to measure water shall be designed so that water cannot enter while water is being discharged into the mixer and discharge into the mixer shall be made rapidly in one operation without dribbling. All equipment shall be arranged so as to permit checking the amount of water delivered by discharging into measured containers.

## 90-7 CURING CONCRETE

#### 90-7.01 METHODS OF CURING

• Newly placed concrete shall be cured by the methods specified in this Section 90-7.01 and the special provisions.

#### 90-7.01A Water Method

- The concrete shall be kept continuously wet by the application of water for a minimum curing period of 7 days after the concrete has been placed.
- When a curing medium consisting of cotton mats, rugs, carpets, or earth or sand blankets is to be used to retain the moisture, the entire surface of the concrete shall be kept damp by applying water with a nozzle that so atomizes the flow that a mist and not a spray is formed, until the surface of the concrete is covered with the curing medium. The moisture from the

nozzle shall not be applied under pressure directly upon the concrete and shall not be allowed to accumulate on the concrete in a quantity sufficient to cause a flow or wash the surface. At the expiration of the curing period, the concrete surfaces shall be cleared of all curing mediums.

- At the option of the Contractor, a curing medium consisting of white opaque polyethylene sheeting extruded onto burlap may be used to cure concrete structures. The polyethylene sheeting shall have a minimum thickness of  $100 \, \mu m$ , and shall be extruded onto  $283.5 \, \text{gram}$  burlap.
- At the option of the Contractor, a curing medium consisting of polyethylene sheeting may be used to cure concrete columns. The polyethylene sheeting shall have a minimum thickness of 250 µm achieved in a single layer of material.
- If the Contractor chooses to use polyethylene sheeting or polyethylene sheeting on burlap as a curing medium as specified above, these mediums and any joints therein shall be secured as necessary to provide moisture retention and shall be within 75 mm of the concrete at all points along the surface being cured. When these mediums are used, the temperature of the concrete shall be monitored during curing. If the temperature of the concrete cannot be maintained below 60°C, this method of curing shall be discontinued, and one of the other curing methods allowed for the concrete shall be used.
- When concrete bridge decks and flat slabs are to be cured without the use of a curing medium, the entire surface of the bridge deck or slab shall be kept damp by the application of water with an atomizing nozzle as specified in the preceding paragraph, until the concrete has set, after which the entire surface of the concrete shall be sprinkled continuously with water for a period of not less than 7 days.

# 90-7.01B Curing Compound Method

- Surfaces of the concrete that are exposed to the air shall be sprayed uniformly with a curing compound.
- Curing compounds to be used shall be as follows:
- 1. Pigmented curing compound conforming to the requirements in ASTM Designation: C 309, Type 2, Class B, except the resin type shall be poly-alpha-methylstyrene.
- 2. Pigmented curing compound conforming to the requirements in ASTM Designation: C 309, Type 2, Class B.
- 3. Pigmented curing compound conforming to the requirements in ASTM Designation: C 309, Type 2, Class A.
- 4. Non-pigmented curing compound conforming to the requirements in ASTM Designation: C 309, Type 1, Class B.
- 5. Non-pigmented curing compound conforming to the requirements in ASTM Designation: C 309, Type 1, Class A.
- 6. Non-pigmented curing compound with fugitive dye conforming to the requirements in ASTM Designation: C 309, Type 1-D, Class A.
- The infrared scan for the dried vehicle from curing compound (1) shall match the infrared scan on file at the Transportation Laboratory.
- The loss of water for each type of curing compound, when tested in conformance with the requirements in California Test 534, shall not be more than 0.15-kg/m² in 24 hours.
  - The curing compound to be used will be specified elsewhere in these specifications or in the special provisions.
- When the use of curing compound is required or permitted elsewhere in these specifications or in the special provisions and no specific kind is specified, any of the curing compounds listed above may be used.
  - Curing compound shall be applied at a nominal rate of 3.7 m<sup>2</sup>/L, unless otherwise specified.
- At any point, the application rate shall be within  $\pm 1.2$  m<sup>2</sup>/L of the nominal rate specified, and the average application rate shall be within  $\pm 0.5$  m<sup>2</sup>/L of the nominal rate specified when tested in conformance with the requirements in California Test 535. Runs, sags, thin areas, skips, or holidays in the applied curing compound shall be evidence that the application is not satisfactory.
- Curing compounds shall be applied using power operated spray equipment. The power operated spraying equipment shall be equipped with an operational pressure gage and a means of controlling the pressure. Hand spraying of small and irregular areas that are not reasonably accessible to mechanical spraying equipment, in the opinion of the Engineer, may be permitted.
- The curing compound shall be applied to the concrete following the surface finishing operation, immediately before the moisture sheen disappears from the surface, but before any drying shrinkage or craze cracks begin to appear. In the event of any drying or cracking of the surface, application of water with an atomizing nozzle as specified in Section 90-7.01A, "Water Method," shall be started immediately and shall be continued until application of the compound is resumed or started; however, the compound shall not be applied over any resulting freestanding water. Should the film of compound be damaged from any cause before the expiration of 7 days after the concrete is placed in the case of structures and 72 hours in the case of pavement, the damaged portion shall be repaired immediately with additional compound.
- At the time of use, compounds containing pigments shall be in a thoroughly mixed condition with the pigment uniformly dispersed throughout the vehicle. A paddle shall be used to loosen all settled pigment from the bottom of the container, and a power driven agitator shall be used to disperse the pigment uniformly throughout the vehicle.
  - Agitation shall not introduce air or other foreign substance into the curing compound.

- The manufacturer shall include in the curing compound the necessary additives for control of sagging, pigment settling, leveling, de-emulsification, or other requisite qualities of a satisfactory working material. Pigmented curing compounds shall be manufactured so that the pigment does not settle badly, does not cake or thicken in the container, and does not become granular or curdled. Settlement of pigment shall be a thoroughly wetted, soft, mushy mass permitting the complete and easy vertical penetration of a paddle. Settled pigment shall be easily redispersed, with minimum resistance to the sideways manual motion of the paddle across the bottom of the container, to form a smooth uniform product of the proper consistency.
- Curing compounds shall remain sprayable at temperatures above 4°C and shall not be diluted or altered after manufacture.
  - The curing compound shall be packaged in clean 1040-L totes, 210-L barrels
- or 19-L pails shall be supplied from a suitable storage tank located at the jobsite. The containers shall comply with "Title 49, Code of Federal Regulations, Hazardous Materials Regulations." The 1040-L totes and the 210-L barrels shall have removable lids and airtight fasteners. The 19-L pails shall be round and have standard full open head and bail. Lids with bungholes shall not be permitted. Settling or separation of solids in containers, except tanks, must be completely redispersed with low speed mixing prior to use, in conformance with these specifications and the manufacturer's recommendations. Mixing shall be accomplished either manually by use of a paddle or by use of a mixing blade driven by a drill motor, at low speed. Mixing blades shall be the type used for mixing paint. On site storage tanks shall be kept clean and free of contaminants. Each tank shall have a permanent system designed to completely redisperse settled material without introducing air or other foreign substances.
- Steel containers and lids shall be lined with a coating that will prevent destructive action by the compound or chemical agents in the air space above the compound. The coating shall not come off the container or lid as skins. Containers shall be filled in a manner that will prevent skinning. Plastic containers shall not react with the compound.
- Each container shall be labeled with the manufacturer's name, kind of curing compound, batch number, volume, date of manufacture, and volatile organic compound (VOC) content. The label shall also warn that the curing compound containing pigment shall be well stirred before use. Precautions concerning the handling and the application of curing compound shall be shown on the label of the curing compound containers in conformance with the Construction Safety Orders and General Industry Safety Orders of the State of California.
- Containers of curing compound shall be labeled to indicate that the contents fully comply with the rules and regulations concerning air pollution control in the State of California.
- When the curing compound is shipped in tanks or tank trucks, a shipping invoice shall accompany each load. The invoice shall contain the same information as that required herein for container labels.
  - Curing compound will be sampled by the Engineer at the source of supply or at the jobsite or at both locations.
- Curing compound shall be formulated so as to maintain the specified properties for a minimum of one year. The Engineer may require additional testing before use to determine compliance with these specifications if the compound has not been used within one year or whenever the Engineer has reason to believe the compound is no longer satisfactory.
- Tests will be conducted in conformance with the latest ASTM test methods and methods in use by the Transportation Laboratory.

# 90-7.01C Waterproof Membrane Method

- The exposed finished surfaces of concrete shall be sprayed with water, using a nozzle that so atomizes the flow that a mist and not a spray is formed, until the concrete has set, after which the curing membrane shall be placed. The curing membrane shall remain in place for a period of not less than 72 hours.
- Sheeting material for curing concrete shall conform to the requirements in AASHTO Designation: M 171 for white reflective materials.
- The sheeting material shall be fabricated into sheets of such width as to provide a complete cover for the entire concrete surface. Joints in the sheets shall be securely cemented together in such a manner as to provide a waterproof joint. The joint seams shall have a minimum lap of 100 mm.
- The sheets shall be securely weighted down by placing a bank of earth on the edges of the sheets or by other means satisfactory to the Engineer.
- Should any portion of the sheets be broken or damaged before the expiration of 72 hours after being placed, the broken or damaged portions shall be immediately repaired with new sheets properly cemented into place.
- Sections of membrane that have lost their waterproof qualities or have been damaged to such an extent as to render them unfit for curing the concrete shall not be used.

#### 90-7.01D Forms-In-Place Method

• Formed surfaces of concrete may be cured by retaining the forms in place. The forms shall remain in place for a minimum period of 7 days after the concrete has been placed, except that for members over 0.5-m in least dimension the forms shall remain in place for a minimum period of 5 days.

• Joints in the forms and the joints between the end of forms and concrete shall be kept moisture tight during the curing period. Cracks in the forms and cracks between the forms and the concrete shall be resealed by methods subject to the approval of the Engineer.

# 90-7.02 CURING PAVEMENT

- The entire exposed area of the pavement, including edges, shall be cured by the waterproof membrane method, or curing compound method using curing compound (1) or (2) as the Contractor may elect. Should the side forms be removed before the expiration of 72 hours following the start of curing, the exposed pavement edges shall also be cured. If the pavement is cured by means of the curing compound method, the sawcut and all portions of the curing compound that have been disturbed by sawing operations shall be restored by spraying with additional curing compound.
- Curing shall commence as soon as the finishing process provided in Section 40-1.10, "Final Finishing," has been completed. The method selected shall conform to the provisions in Section 90-7.01, "Methods of Curing."
- When the curing compound method is used, the compound shall be applied to the entire pavement surface by mechanical sprayers. Spraying equipment shall be of the fully atomizing type equipped with a tank agitator that provides for continual agitation of the curing compound during the time of application. The spray shall be adequately protected against wind, and the nozzles shall be so oriented or moved mechanically transversely as to result in the minimum specified rate of coverage being applied uniformly on exposed faces. Hand spraying of small and irregular areas, and areas inaccessible to mechanical spraying equipment, in the opinion of the Engineer, will be permitted. When the ambient air temperature is above 15°C, the Contractor shall fog the surface of the concrete with a fine spray of water as specified in Section 90-7.01A, "Water Method." The surface of the pavement shall be kept moist between the hours of 10:00 a.m. and 4:30 p.m. on the day the concrete is placed. However, the fogging done after the curing compound has been applied shall not begin until the compound has set sufficiently to prevent displacement. Fogging shall be discontinued if ordered in writing by the Engineer.

#### 90-7.03 CURING STRUCTURES

- Newly placed concrete for cast-in-place structures, other than highway bridge decks, shall be cured by the water method, the forms-in-place method, or, as permitted herein, by the curing compound method, in conformance with the provisions in Section 90-7.01, "Methods of Curing."
- The curing compound method using a pigmented curing compound may be used on concrete surfaces of construction joints, surfaces that are to be buried underground, and surfaces where only Ordinary Surface Finish is to be applied and on which a uniform color is not required and that will not be visible from a public traveled way. If the Contractor elects to use the curing compound method on the bottom slab of box girder spans, the curing compound shall be curing compound (1).
- The top surface of highway bridge decks shall be cured by both the curing compound method and the water method. The curing compound shall be curing compound (1).
- Concrete surfaces of minor structures, as defined in Section 51-1.02, "Minor Structures," shall be cured by the water method, the forms-in-place method or the curing compound method.
- When deemed necessary by the Engineer during periods of hot weather, water shall be applied to concrete surfaces being cured by the curing compound method or by the forms-in-place method, until the Engineer determines that a cooling effect is no longer required. Application of water for this purpose will be paid for as extra work as provided in Section 4-1.03D, "Extra Work."

# 90-7.04 CURING PRECAST CONCRETE MEMBERS

- Precast concrete members shall be cured in conformance with any of the methods specified in Section 90-7.01, "Methods of Curing." Curing shall be provided for the minimum time specified for each method or until the concrete reaches its design strength, whichever is less. Steam curing may also be used for precast members and shall conform to the following provisions:
  - A. After placement of the concrete, members shall be held for a minimum 4-hour presteaming period. If the ambient air temperature is below 10°C, steam shall be applied during the presteaming period to hold the air surrounding the member at a temperature between 10°C and 32°C.
  - B. To prevent moisture loss on exposed surfaces during the presteaming period, members shall be covered as soon as possible after casting or the exposed surfaces shall be kept wet by fog spray or wet blankets.
  - C. Enclosures for steam curing shall allow free circulation of steam about the member and shall be constructed to contain the live steam with a minimum moisture loss. The use of tarpaulins or similar flexible covers will be permitted, provided they are kept in good repair and secured in such a manner as to prevent the loss of steam and moisture.
  - D. Steam at the jets shall be at low pressure and in a saturated condition. Steam jets shall not impinge directly on the concrete, test cylinders, or forms. During application of the steam, the temperature rise within the enclosure shall

- not exceed 22°C per hour. The curing temperature throughout the enclosure shall not exceed 65°C and shall be maintained at a constant level for a sufficient time necessary to develop the required transfer strength. Control cylinders shall be covered to prevent moisture loss and shall be placed in a location where temperature is representative of the average temperature of the enclosure.
- E. Temperature recording devices that will provide an accurate, continuous, permanent record of the curing temperature shall be provided. A minimum of one temperature recording device per 60 m of continuous bed length will be required for checking temperature.
- F. Members in pretension beds shall be detensioned immediately after the termination of steam curing while the concrete and forms are still warm, or the temperature under the enclosure shall be maintained above 15°C until the stress is transferred to the concrete.
- G. Curing of precast concrete will be considered completed after termination of the steam curing cycle.

#### 90-7.05 CURING PRECAST PRESTRESSED CONCRETE PILES

- Newly placed concrete for precast prestressed concrete piles shall be cured in conformance with the provisions in Section 90-7.04, "Curing Precast Concrete Members," except that piles in a corrosive environment shall be cured as follows:
  - A. Piles shall be either steam cured or water cured. If water curing is used, the piles shall be kept continuously wet by the application of water in conformance with the provisions in Section 90-7.01A, "Water Method."
  - B. If steam curing is used, the steam curing provisions in Section 90-7.04, "Curing Precast Concrete Members," shall apply except that the piles shall be kept continuously wet for their entire length for a period of not less than 3 days, including the holding and steam curing periods.

# 90-7.06 CURING SLOPE PROTECTION

- Concrete slope protection shall be cured in conformance with any of the methods specified in Section 90-7.01, "Methods of Curing."
- Concreted-rock slope protection shall be cured in conformance with any of the methods specified in Section 90-7.01, "Methods of Curing," or with a blanket of earth kept wet for 72 hours, or by sprinkling with a fine spray of water every 2 hours during the daytime for a period of 3 days.

## 90-7.07 CURING MISCELLANEOUS CONCRETE WORK

- Exposed surfaces of curbs shall be cured by pigmented curing compounds as specified in Section 90-7.01B, "Curing Compound Method."
- Concrete sidewalks, gutter depressions, island paving, curb ramps, driveways, and other miscellaneous concrete areas shall be cured in conformance with any of the methods specified in Section 90-7.01, "Methods of Curing."
- Shotcrete shall be cured for at least 72 hours by spraying with water, or by a moist earth blanket, or by any of the methods provided in Section 90-7.01, "Methods of Curing."
  - Mortar and grout shall be cured by keeping the surface damp for 3 days.
- After placing, the exposed surfaces of sign structure foundations, including pedestal portions, if constructed, shall be cured for at least 72 hours by spraying with water, or by a moist earth blanket, or by any of the methods provided in Section 90-7.01, "Methods of Curing."

# 90-8 PROTECTING CONCRETE

# 90-8.01 GENERAL

- In addition to the provisions in Section 7-1.16, "Contractor's Responsibility for the Work and Materials," the Contractor shall protect concrete as provided in this Section 90-8.
- Concrete shall not be placed on frozen or ice-coated ground or subgrade nor on ice-coated forms, reinforcing steel, structural steel, conduits, precast members, or construction joints.
- Under rainy conditions, placing of concrete shall be stopped before the quantity of surface water is sufficient to damage surface mortar or cause a flow or wash of the concrete surface, unless the Contractor provides adequate protection against damage.
- Concrete that has been frozen or damaged by other causes, as determined by the Engineer, shall be removed and replaced by the Contractor at the Contractor's expense.

# 90-8.02 PROTECTING CONCRETE STRUCTURES

• Structure concrete and shotcrete used as structure concrete shall be maintained at a temperature of not less than 7°C for 72 hours after placing and at not less than 4°C for an additional 4 days. When required by the Engineer, the Contractor shall submit a written outline of the proposed methods for protecting the concrete.

# 90-8.03 PROTECTING CONCRETE PAVEMENT

- Pavement concrete shall be maintained at a temperature of not less than 4°C for 72 hours. When required by the Engineer, the Contractor shall submit a written outline of the proposed methods for protecting the concrete.
- Except as provided in Section 7-1.08, "Public Convenience," the Contractor shall protect concrete pavement against construction and other activities that abrade, scar, discolor, reduce texture depth, lower coefficient of friction, or otherwise damage the surface. Stockpiling, drifting, or excessive spillage of soil, gravel, petroleum products, and concrete or asphalt mixes on the surface of concrete pavement is prohibited unless otherwise specified in these specifications, the special provisions or permitted by the Engineer.
- When ordered by the Engineer or shown on the plans or specified in the special provisions, pavement crossings shall be constructed for the convenience of public traffic. The material and work necessary for the construction of the crossings, and their subsequent removal and disposal, will be paid for at the contract unit prices for the items of work involved and if there are no contract items for the work involved, payment for pavement crossings will be made by extra work as provided in Section 4-1.03D, "Extra Work.". Where public traffic will be required to cross over the new pavement, Type III portland cement may be used in concrete, if permitted in writing by the Engineer. The pavement may be opened to traffic as soon as the concrete has developed a modulus of rupture of 3.8 MPa. The modulus of rupture will be determined by California Test 523.
- No traffic or Contractor's equipment, except as hereinafter provided, will be permitted on the pavement before a period of 10 days has elapsed after the concrete has been placed, nor before the concrete has developed a modulus of rupture of at least 3.8 MPa. Concrete that fails to attain a modulus of rupture of 3.8 MPa within 10 days shall not be opened to traffic until directed by the Engineer.
- Equipment for sawing weakened plane joints will be permitted on the pavement as specified in Section 40-1.08B, "Weakened Plane Joints."
- When requested in writing by the Contractor, the tracks on one side of paving equipment will be permitted on the pavement after a modulus of rupture of 2.4 MPa has been attained, provided that:
  - A. Unit pressure exerted on the pavement by the paver shall not exceed 135 kPa;
  - B. Tracks with cleats, grousers, or similar protuberances shall be modified or shall travel on planks or equivalent protective material, so that the pavement is not damaged; and
  - C. No part of the track shall be closer than 0.3-m from the edge of pavement.
- In case of visible cracking of, or other damage to the pavement, operation of the paving equipment on the pavement shall be immediately discontinued.
- Damage to the pavement resulting from early use of pavement by the Contractor's equipment as provided above shall be repaired by the Contractor at the Contractor's expense.
- The State will furnish the molds and machines for testing the concrete for modulus of rupture, and the Contractor, at the Contractor's expense, shall furnish the material and whatever labor the Engineer may require.

## 90-9 COMPRESSIVE STRENGTH

# 90-9.01 **GENERAL**

- Concrete compressive strength requirements consist of a minimum strength that shall be attained before various loads or stresses are applied to the concrete and, for concrete designated by strength, a minimum strength at the age of 28 days or at the age otherwise allowed in Section 90-1.01, "Description." The various strengths required are specified in these specifications or the special provisions or are shown on the plans.
- The compressive strength of concrete will be determined from test cylinders that have been fabricated from concrete sampled in conformance with the requirements of California Test 539. Test cylinders will be molded and initially field cured in conformance with California Test 540. Test cylinders will be cured and tested after receipt at the testing laboratory in conformance with the requirements of California Test 521. A strength test shall consist of the average strength of 2 cylinders fabricated from material taken from a single load of concrete, except that, if any cylinder should show evidence of improper sampling, molding, or testing, that cylinder shall be discarded and the strength test shall consist of the strength of the remaining cylinder.
- When concrete compressive strength is specified as a prerequisite to applying loads or stresses to a concrete structure or member, test cylinders for other than steam cured concrete will be cured in conformance with Method 1 of Contract No. 02-374604

California Test 540. The compressive strength of concrete determined for these purposes will be evaluated on the basis of individual tests.

- When concrete is designated by 28-day compressive strength rather than by cementitious material content, the concrete strength to be used as a basis for acceptance of other than steam cured concrete will be determined from cylinders cured in conformance with Method 1 of California Test 540. If the result of a single compressive strength test at the maximum age specified or allowed is below the specified strength but is 95 percent or more of the specified strength, the Contractor shall, at the Contractor's expense, make corrective changes, subject to approval of the Engineer, in the mix proportions or in the concrete fabrication procedures, before placing additional concrete, and shall pay to the State \$14 for each in-place cubic meter of concrete represented by the deficient test. If the result of a single compressive strength test at the maximum age specified or allowed is below 95 percent of the specified strength, but is 85 percent or more of the specified strength, the Contractor shall make the corrective changes specified above, and shall pay to the State \$20 for each in place cubic meter of concrete represented by the deficient test. In addition, such corrective changes shall be made when the compressive strength of concrete tested at 7 days indicates, in the judgment of the Engineer, that the concrete will not attain the required compressive strength at the maximum age specified or allowed. Concrete represented by a single test that indicates a compressive strength of less than 85 percent of the specified 28-day compressive strength will be rejected in conformance with the provisions in Section 6-1.04, "Defective Materials."
- If the test result indicates that the compressive strength at the maximum curing age specified or allowed is below the specified strength, but is 85 percent or more of the specified strength, payments to the State as required above shall be made, unless the Contractor, at the Contractor's expense, obtains and submits evidence acceptable to the Engineer that the strength of the concrete placed in the work meets or exceeds the specified 28-day compressive strength. If the test result indicates a compressive strength at the maximum curing age specified or allowed below 85 percent, the concrete represented by that test will be rejected, unless the Contractor, at the Contractor's expense, obtains and submits evidence acceptable to the Engineer that the strength and quality of the concrete placed in the work are acceptable. If the evidence consists of tests made on cores taken from the work, the cores shall be obtained and tested in conformance with the requirements in ASTM Designation: C 42.
  - No single compressive strength test shall represent more than 250 m<sup>3</sup>.
- When a precast concrete member is steam cured, the compressive strength of the concrete will be determined from test cylinders that have been handled and stored in conformance with Method 3 of California Test 540. The compressive strength of steam cured concrete will be evaluated on the basis of individual tests representing specific portions of production. When the concrete is designated by 28-day compressive strength rather than by cementitious material content, the concrete shall be considered to be acceptable whenever its compressive strength reaches the specified 28-day compressive strength provided that strength is reached in not more than the maximum number of days specified or allowed after the member is cast.
- When concrete is specified by compressive strength, prequalification of materials, mix proportions, mixing equipment, and procedures proposed for use will be required prior to placement of the concrete. Prequalification shall be accomplished by the submission of acceptable certified test data or trial batch reports by the Contractor. Prequalification data shall be based on the use of materials, mix proportions, mixing equipment, procedures, and size of batch proposed for use in the work.
- Certified test data, in order to be acceptable, shall indicate that not less than 90 percent of at least 20 consecutive tests exceed the specified strength at the maximum number of cure days specified or allowed, and none of those tests are less than 95 percent of specified strength. Strength tests included in the data shall be the most recent tests made on concrete of the proposed mix design and all shall have been made within one year of the proposed use of the concrete.
- Trial batch test reports, in order to be acceptable, shall indicate that the average compressive strength of 5 consecutive concrete cylinders, taken from a single batch, at not more than 28 days (or the maximum age allowed) after molding shall be at least 4 MPa greater than the specified 28-day compressive strength, and no individual cylinder shall have a strength less than the specified strength at the maximum age specified or allowed. Data contained in the report shall be from trial batches that were produced within one year of the proposed use of specified strength concrete in the project. Whenever air-entrainment is required, the air content of trial batches shall be equal to or greater than the air content specified for the concrete without reduction due to tolerances.
- Tests shall be performed in conformance with either the appropriate California Test methods or the comparable ASTM test methods. Equipment employed in testing shall be in good condition and shall be properly calibrated. If the tests are performed during the life of the contract, the Engineer shall be notified sufficiently in advance of performing the tests in order to witness the test procedures.
  - The certified test data and trial batch test reports shall include the following information:
  - A. Date of mixing.
  - B. Mixing equipment and procedures used.
  - C. The size of batch in cubic meters and the mass, type, and source of all ingredients used.
  - D. Penetration of the concrete.

- E. The air content of the concrete if an air-entraining admixture is used.
- F. The age at time of testing and strength of all concrete cylinders tested.
- Certified test data and trial batch test reports shall be signed by an official of the firm that performed the tests.
- When approved by the Engineer, concrete from trial batches may be used in the work at locations where concrete of a lower quality is required and the concrete will be paid for as the type or class of concrete required at that location.
- After materials, mix proportions, mixing equipment, and procedures for concrete have been prequalified for use, additional prequalification by testing of trial batches will be required prior to making changes that, in the judgment of the Engineer, could result in a strength of concrete below that specified.
- The Contractor's attention is directed to the time required to test trial batches and the Contractor shall be responsible for production of trial batches at a sufficiently early date so that the progress of the work is not delayed.
- When precast concrete members are manufactured at the plant of an established manufacturer of precast concrete members, the mix proportions of the concrete shall be determined by the Contractor, and a trial batch and prequalification of the materials, mix proportions, mixing equipment, and procedures will not be required.

#### 90-10 MINOR CONCRETE

#### 90-10.01 GENERAL

- Concrete for minor structures, slope paving, curbs, sidewalks and other concrete work, when designated as minor concrete on the plans, in the specifications, or in the contract item, shall conform to the provisions specified herein.
- The Engineer, at the Engineer's discretion, will inspect and test the facilities, materials and methods for producing the concrete to ensure that minor concrete of the quality suitable for use in the work is obtained.

#### **90-10.02 MATERIALS**

• Minor concrete shall conform to the following requirements:

#### 90-10.02A Cementitious Material

Cementitious material shall conform to the provisions in Section 90-1.01, "Description."

# 90-10.02B Aggregate

- Aggregate shall be clean and free from deleterious coatings, clay balls, roots, and other extraneous materials.
- The Contractor shall submit to the Engineer for approval, a grading of the combined aggregate proposed for use in the minor concrete. After acceptance of the grading, aggregate furnished for minor concrete shall conform to that grading, unless a change is authorized in writing by the Engineer.
- The Engineer may require the Contractor to furnish periodic test reports of the aggregate grading furnished. The maximum size of aggregate used shall be at the option of the Contractor, but in no case shall the maximum size be larger than 37.5 mm or smaller than 19 mm.
- The Engineer may waive, in writing, the gradation requirements in this Section 90-10.02B, if, in the Engineer's opinion, the furnishing of the gradation is not necessary for the type or amount of concrete work to be constructed.

# 90-10.02C Water

• Water used for washing, mixing, and curing shall be free from oil, salts, and other impurities that would discolor or etch the surface or have an adverse affect on the quality of the concrete.

# 90-10.02D Admixtures

• The use of admixtures shall conform to the provisions in Section 90-4, "Admixtures."

# **90-10.03 PRODUCTION**

- Cementitious material, water, aggregate, and admixtures shall be stored, proportioned, mixed, transported, and discharged in conformance with recognized standards of good practice that will result in concrete that is thoroughly and uniformly mixed, that is suitable for the use intended, and that conforms to requirements specified herein. Recognized standards of good practice are outlined in various industry publications such as are issued by American Concrete Institute, AASHTO, or the Department.
- The cementitious material content of minor concrete shall conform to the provisions in Section 90-1.01, "Description."

- The amount of water used shall result in a consistency of concrete conforming to the provisions in Section 90-6.06, "Amount of Water and Penetration." Additional mixing water shall not be incorporated into the concrete during hauling or after arrival at the delivery point, unless authorized by the Engineer.
- Discharge of ready-mixed concrete from the transporting vehicle shall be made while the concrete is still plastic and before stiffening occurs. An elapsed time of 1.5 hours (one hour in non-agitating hauling equipment), or more than 250 revolutions of the drum or blades, after the introduction of the cementitious material to the aggregates, or a temperature of concrete of more than 32°C will be considered conditions contributing to the quick stiffening of concrete. The Contractor shall take whatever action is necessary to eliminate quick stiffening, except that the addition of water will not be permitted.
  - The required mixing time in stationary mixers shall be not less than 50 seconds or more than 5 minutes.
- The minimum required revolutions at mixing speed for transit-mixed concrete shall be not less than that recommended by the mixer manufacturer, and shall be increased, if necessary, to produce thoroughly and uniformly mixed concrete.
- Each load of ready-mixed concrete shall be accompanied by a weighmaster certificate that shall be delivered to the Engineer at the discharge location of the concrete, unless otherwise directed by the Engineer. The weighmaster certificate shall be clearly marked with the date and time of day when the load left the batching plant and, if hauled in truck mixers or agitators, the time the mixing cycle started.
- A Certificate of Compliance conforming to the provisions in Section 6–1.07, "Certificates of Compliance," shall be furnished to the Engineer, prior to placing minor concrete from a source not previously used on the contract, stating that minor concrete to be furnished meets contract requirements, including minimum cementitious material content specified.

#### 90-10.04 CURING MINOR CONCRETE

Curing minor concrete shall conform to the provisions in Section 90-7, "Curing Concrete."

#### 90-10.05 PROTECTING MINOR CONCRETE

• Protecting minor concrete shall conform to the provisions in Section 90-8, "Protecting Concrete," except the concrete shall be maintained at a temperature of not less than 4°C for 72 hours after placing.

# 90-10.06 MEASUREMENT AND PAYMENT

• Minor concrete will be measured and paid for in conformance with the provisions specified in the various sections of these specifications covering concrete construction when minor concrete is specified in the specifications, shown on the plans, or indicated by contract item in the Engineer's Estimate.

#### 90-11 MEASUREMENT AND PAYMENT

#### 90-11.01 MEASUREMENT

- Portland cement concrete will be measured in conformance with the provisions specified in the various sections of these specifications covering construction requiring concrete.
- When it is provided that concrete will be measured at the mixer, the volume in cubic meters shall be computed as the total mass of the batch in kilograms divided by the density of the concrete in kilograms per cubic meter. The total mass of the batch shall be calculated as the sum of all materials, including water, entering the batch. The density of the concrete will be determined in conformance with the requirements in California Test 518.

#### 90-11.02 PAYMENT

- Portland cement concrete will be paid for in conformance with the provisions specified in the various sections of these specifications covering construction requiring concrete.
- Full compensation for furnishing and incorporating admixtures required by these specifications or the special provisions will be considered as included in the contract prices paid for the concrete involved and no additional compensation will be allowed therefor.
- Should the Engineer order the Contractor to incorporate any admixtures in the concrete when their use is not required by these specifications or the special provisions, furnishing the admixtures and adding them to the concrete will be paid for as extra work as provided in Section 4-1.03D, "Extra Work."
- Should the Contractor use admixtures in conformance with the provisions in Section 90-4.05, "Optional Use of Chemical Admixtures," or Section 90-4.07, "Optional Use of Air-entraining Admixtures," or should the Contractor request and obtain permission to use other admixtures for the Contractor's benefit, the Contractor shall furnish those admixtures and incorporate them into the concrete at the Contractor's expense and no additional compensation will be allowed therefor.

#### **SECTION 91: PAINT**

Issue Date: November 18, 2005

Section 91-3, "Paints for Timber," of the Standard Specifications is amended to read:

# 91-3 PAINTS FOR TIMBER

# 91-3.01 WOOD PRIMER, LATEX-BASE

#### **Classification:**

• This specification covers a ready-mixed priming paint for use on unpainted wood or exterior woodwork. It shall conform with the requirements in the Detailed Performance Standards of the Master Painters Institute (MPI) for exterior wood primers, and be listed on the Exterior Latex Wood Primer MPI List Number 6.

# 91-3.02 PAINT; LATEX-BASE FOR EXTERIOR WOOD, WHITE AND TINTS

#### **Classification:**

- This specification covers a ready-mixed paint for use on wood surfaces subject to outside exposures. This paint shall conform to the requirements in the Detailed Performance Standards of the Master Painters Institute (MPI) for Paint, Latex, Exterior, and shall be listed on the following MPI Approved Products List:
  - A. Exterior Latex, Flat MPI Gloss Level 1, MPI List Number 10.
  - B. Exterior Latex, Semi-Gloss, MPI Gloss Level 5, MPI List Number 11.
  - C. Exterior Latex, Gloss, MPI Gloss Level 6, MPI List Number 119.
- Unpainted wood shall first be primed with wood primer conforming to the provisions in Section 91-3.01, "Wood Primer, Latex-Base."

Section 91-4, "Miscellaneous Paints," of the Standard Specifications is amended to read:

#### 91-4 MISCELLANEOUS PAINTS

# 91-4.01 THROUGH 91-4.04 (BLANK)

# 91-4.05 PAINT; ACRYLIC EMULSION, EXTERIOR WHITE AND LIGHT AND MEDIUM TINTS

#### **Classification:**

- This specification covers an acrylic emulsion paint designed for use on exterior masonry. This paint shall conform to the requirements in the Detailed Performance Standards of the Master Painters Institute (MPI) for Paint, Latex, Exterior, and shall be listed on the following MPI Approved Products Lists:
  - A. Exterior Latex, Flat MPI Gloss Level 1, MPI List Number 10.
  - B. Exterior Latex, Semi-Gloss, MPI Gloss Level 5, MPI List Number 11.
  - C. Exterior Latex, Gloss, MPI Gloss Level 6, MPI List Number 119.
  - This paint may be tinted by using "universal" or "all purpose" concentrates.

# **SECTION 92: ASPHALTS**

Issue Date: November 18, 2005

Section 92, "Asphalts," of the Standard Specifications is amended to read:

# 92-1.01 DESCRIPTION

- Asphalt shall consist of refined petroleum or a mixture of refined liquid asphalt and refined solid asphalt, prepared from crude petroleum. Asphalt shall be:
  - A. Free from residues caused by the artificial distillation of coal, coal tar, or paraffin.
  - B. Free from water.
  - C. Homogeneous.

# **92-1.02 MATERIALS**

# 92-1.02(A) General

• The Contractor shall furnish asphalt under the Department's "Certification Program for Suppliers of Asphalt." The Department maintains the program requirements, procedures, and a list of approved suppliers at:

http://www.dot.ca.gov/hq/esc/Translab/fpmcoc.htm

- The Contractor shall ensure the safe transportation, storage, use, and disposal of asphalt.
- The Contractor shall prevent the formation of carbonized particles caused by overheating asphalt during manufacturing or construction.

# 92-1.02(B) Grades

• Performance graded (PG) asphalt binder shall conform to the following:

Performance Graded Asphalt Binder

		Specification				
		Grade				
Property	AASHTO					
	Test	PG	PG	PG	PG	PG
	Method	58-22 <sup>a</sup>	64-10	64-16	64-28	70-10
		Original Bind	ler			
Flash Point, Minimum °C	T48	230	230	230	230	230
Solubility, Minimum % b	T44	99	99	99	99	99
Viscosity at 135°C, °	T316					
Maximum, Pa·s		3.0	3.0	3.0	3.0	3.0
Dynamic Shear,	T315					
Test Temp. at 10 rad/s, °C		58	64	64	64	70
Minimum G*/sin(delta), kPa		1.00	1.00	1.00	1.00	1.00
RTFO Test, <sup>e</sup>	T240					
Mass Loss, Maximum, %		1.00	1.00	1.00	1.00	1.00
		O Test Aged	Binder			
Dynamic Shear,	T315					
Test Temp. at 10 rad/s, °C		58	64	64	64	70
Minimum G*/sin(delta), kPa		2.20	2.20	2.20	2.20	2.20
Ductility at 25°C	T51					
Minimum, cm		75	75	75	75	75
PAV f Aging,	R28					
Temperature, °C		100	100	100	100	110
		st and PAV A	ged Binder			
Dynamic Shear,	T315		_		_	_
Test Temp. at 10 rad/s, °C		22 <sup>d</sup>	31 <sup>d</sup>	28 <sup>d</sup>	22 <sup>d</sup>	34 <sup>d</sup>
Maximum G*/sin(delta), kPa		5000	5000	5000	5000	5000
Creep Stiffness,	T313					
Test Temperature, °C		-12	0	-6	-18	0
Maximum S-value, Mpa		300	300	300	300	300
Minimum M-value		0.300	0.300	0.300	0.300	0.300

# Notes:

- a. For use as asphalt rubber base stock for high mountain and high desert area.
- b. The Engineer will waive this specification if the supplier is a Quality Supplier as defined by the Department's "Certification Program for Suppliers of Asphalt."
- c. The Engineer will waive this specification if the supplier certifies the asphalt binder can be adequately pumped and mixed at temperatures meeting applicable safety standards.
- d. Test the sample at 3°C higher if it fails at the specified test temperature. G\*sin(delta) shall remain 5000 kPa maximum.
- e. "RTFO Test" means the asphaltic residue obtained using the Rolling Thin Film Oven Test, AASHTO Test Method T240 or ASTM Designation: D 2872.
- f. "PAV" means Pressurized Aging Vessel.
- Performance based asphalt (PBA) binder shall conform to the following:

Performance Based Asphalt Binder

Ferforma	nce Based Asp	Specification			
		Specification			
			Gra	ade	
	AASHTO				
	Test	PBA	PBA	PBA	PBA
Property	Method	6a	6a(mod)	6b	7
Absolute Viscosity (60°C), Pa·s(x10 <sup>-1</sup> ) <sup>a</sup>	T202				
Original Binder, Minimum		2000	2000	2000	1100
RTFO Aged Residue b, Minimum		5000	5000	5000	3000
Kinematic Viscosity (135°C), m <sup>2</sup> /s(x10 <sup>-6</sup> )	T201				
Original Binder, Maximum		2000	2000	2000	2000
RTFO Aged Residue, Minimum		275	275	275	275
Absolute Viscosity Ratio					
(60°C), Maximum					
RTFO Test Visc./Orig. Visc.		4.0	4.0	4.0	4.0
Flash Point, Cleveland Open Cup, °C, d	T48				
Original Binder, Minimum		232	232	232	232
Mass Loss After RTFO Test, %	T240	0.60	0.60	0.60	0.60
Solubility in Trichloroethylene, % c	T44				
Original Binder, Minimum		Report	Report	Report	Report
Ductility	T51				
(25°C, 5 cm/min), cm					
RTFO Test Aged Residue <sup>b</sup> , Minimum		60	60	60	75
On RTFO Test Aged Residue, °C:	f				
1 to 10 rad/sec: $SSD \ge 0$ and					
Phase Angle (at 1 rad/sec) < 72°		_	35	_	
On Residue from	R28				
PAV <sup>g</sup> at temp., °C		100	100	100	110
Or Residue from Tilt Oven <sup>f</sup> (@113°C), hours		36	36	36	72
° SSD ≥ -115(SSV)-50.6, °C	f				25
Stiffness,	T313				
Test Temperature, °C		-24	-24	-30	-6
Maximum S-value, MPa		300	300	300	300
Minimum M-value		0.300	0.300	0.300	0.300

#### Notes:

- a. Absolute viscosity (60°C) will be determined at one sec<sup>-1</sup> using ASTM Designation: D 4957 with Asphalt Institute vacuum capillary viscometers.
- b. "RTFO Aged Residue" means the asphaltic residue obtained using the Rolling Thin Film Oven Test (RTFO Test), AASHTO Test Method T240 or ASTM Designation: D 2872.
- c. There is no requirement; however results of the test shall be part of the certified copy of test results furnished with the Certificate of Compliance.
- d. "Residue from Tilt Oven" means the asphalt obtained using California Test 374, Method B, "Method for Determining Asphalt Durability Using the California Tilt-Oven Durability Test."
- e. "SSD" means Shear Susceptibility of Delta; "SSV" means Shear Susceptibility of Viscosity.
- f. California Test 381.
- g. "PAV" means Pressurized Aging Vessel.

# **92-1.02(C)** Sampling

- The Contractor shall provide a sampling device in the asphalt feed line connecting the plant storage tanks to the asphalt weighing system or spray bar. The sampling device shall be accessible between 600 mm and 750 mm above the platform. The Contractor shall provide a receptacle for flushing the sampling device.
  - The sampling device shall include a valve:
  - A. With a diameter between 10 mm and 20 mm.
  - B. Manufactured in a manner that a one-liter sample may be taken slowly at any time during plant operations.
  - C. Maintained in good condition.

- The Contractor shall replace failed valves.
- In the presence of the Engineer, the Contractor will take 2 one-liter samples per operating day. The Contractor shall provide round, friction top, one-liter containers for storing samples.

#### 92-1.03 APPLYING ASPHALT

- Unless otherwise specified, the Contractor shall heat and apply asphalt in conformance with the provisions in Section 93, "Liquid Asphalts."
- The Contractor shall apply paving asphalt at a temperature between 120°C and 190°C. The Engineer will determine the exact temperature of paving asphalt.

#### 92-1.04 MEASUREMENT

- If asphalt is paid as a contract work item on a mass basis, the Department will measure asphalt by the tonne under the provisions for determining the mass for payment of liquid asphalt in Section 93, "Liquid Asphalt."
  - The Engineer will determine the mass of asphalt from volumetric measurements if the Contractor:
  - A. Uses partial loads of asphalt.
  - B. Uses asphalt at locations other than a mixing plant and no suitable scales are available within 35 km.
  - C. Delivers asphalt meeting either of the following:
    - 1. In calibrated trucks and each tank is accompanied by its measuring stick and calibration card.
    - 2. In trucks equipped with a calibrated thermometer that determines the asphalt temperature at the time of delivery and equipped with a vehicle tank meter meeting Section 9-1.01, "Measurement of Quantities," for weighing, measuring, and metering devices.
- If the Contractor furnishes asphalt concrete from a mixing plant producing material for only one project, the Department will determine the amount of asphalt from volumetric measurements by measuring the amount in the tank at the start and the end of the project provided the tank is calibrated and equipped with its measuring stick and calibration card. The Engineer will determine pay quantities in conformance with the following:
  - A. Before converting the volume to mass, the Engineer will reduce the volume measured to that which the asphalt would occupy at 15°C.
  - B. The Engineer will use 981 L/tonne and 1020 g/L for the average weight and volume for both PG and PBA grades of asphalt at 15°C.
  - C. The Engineer will use the Conversion Table in Section 93, "Liquid Asphalts."

#### **SECTION 93: LIQUID ASPHALTS**

Issue Date: November 18, 2005

The ninth paragraph of Section 93-1.04, "Measurement," of the Standard Specifications is amended to read:

• The following Legend and Conversion Table is to be used for converting volumes of liquid asphalt products, Grades 70 to 3000, inclusive, and paving asphalt Grades PG 58-22, PG 64-10, PG 64-16, PG 64-28, and PG 70-10, and Grades PBA 6a, PBA 6a (mod), PBA 6b, and PBA 7.

**SECTION 95: EPOXY** 

Issue Date: June 30, 2006

Section 95, "Epoxy," of the Standard Specifications is amended to read:

# 95-1 GENERAL

# 95-1.01 DESCRIPTION

- These specifications are intended to specify epoxy that will meet service requirements for highway construction.
- Epoxy shall be furnished as 2 components, which shall be mixed together at the site of the work.

# 95-1.02 SAMPLING AND TESTING

- Epoxy shall not be used prior to sampling and testing unless its use is permitted prior to sampling and testing in conformance with the provisions in Section 6-1.07, "Certificates of Compliance."
- Tests will be conducted in conformance with the latest test methods of the American Society for Testing and Materials, and California Test Methods in use by the Transportation Laboratory.
- Epoxy components shall be formulated to maintain the specified properties for a minimum of one year. The Engineer may require additional testing of any epoxy component that has not been used within one year of manufacture.

# 95-1.03 PACKAGING, LABELING AND STORING

- Each component shall be packaged in containers of size proportional to the amount of that component in the mix so that one container of each component is used in mixing one batch of epoxy. The containers shall be of such design that all of the contents may be readily removed and shall be well sealed to prevent leakage. The containers and labeling shall meet U.S. Department of Transportation Hazardous Material Shipping Regulations, and the containers shall be of a material, or lined with a material, of such character as to resist any action by the components. Each container shall be clearly labeled with the ASTM Designation: C881 Class and Type; designation (Component A or B); manufacturer's name; date of manufacture; batch number (a batch shall consist of a single charge of all components in a mixing chamber); all directions for use (as specified elsewhere) and such warning or precautions concerning the contents as may be required by State or Federal Laws and Regulations. The manufacturer of the finished epoxy components shall furnish a Certificate of Compliance in conformance with the provisions in Section 6-1.07, "Certificates of Compliance," and a copy of the label for each material. The certificate shall include a list, by Title and Section, of the State and Federal packaging and labeling laws and regulations that the manufacturer has complied with.
- Attention is directed to the characteristic of some epoxy components to crystallize or thicken excessively prior to use when stored at temperatures below 2°C. Any material which shows evidence of crystallization or a permanent increase in viscosity or settling of pigments which cannot be readily redispersed with a paddle shall not be used.

# 95-1.04 DIRECTIONS FOR USE

- At the time of mixing, components A and B shall be at a temperature between 15°C and 30°C, unless otherwise specified. Any heating of the adhesive components shall be done by application of indirect heat. Immediately prior to mixing, each component shall be thoroughly mixed with a paddle. Separate paddles shall be used to stir each component. Immediately prior to use, the 2 components shall be thoroughly mixed together in the specified ratios. No solvent shall be added to any epoxy.
- After mixing, epoxies shall be placed in the work and any overlaying or inserted material which is to be bonded to the work by the epoxy shall also be placed before thickening of the epoxy has begun. Surfaces upon which epoxy is to be placed shall be free of rust, paint, grease, asphalt, and loose and deleterious material. When epoxy is used as a binder to make epoxy concrete or mortar, the 2 components of epoxy shall be thoroughly mixed together before the aggregate is added and, unless otherwise specified, the mix proportions shall consist of one part of binder to approximately 4 parts of aggregate, by volume. Aggregate for use in epoxy concrete and mortar shall be clean and shall have a moisture content of not more than 0.50-percent when tested by California Test 226. Surfaces against which epoxy concrete and mortar are to be placed shall be primed with a coat of the epoxy used just prior to placing the concrete or mortar.

# 95-2 TYPES OF EPOXIES

# 95-2.01 BINDER (ADHESIVE), EPOXY RESING BASE

## **Classification:**

• This specification covers a low viscosity epoxy formulated primarily for use in making high-strength epoxy concrete and epoxy mortar and in pressure grouting of cracks in concrete. For load bearing applications, use ASTM Designation: C 881, Type IV, Grade 1, Class B or C. Class B or C shall be used depending on the substrate and ambient temperatures. Use Grade B for atmospheric and surface temperatures as low as 4°C. Use Class C when temperatures are 15°C or higher. For non-load bearing applications use ASTM Designation: C881, Type I, Grade 1, Class B or C. Apply no thicker than recommended by the manufacturer. Thick sections of this epoxy are not suitable for use in freeze thaw environments. In a freeze-thaw environment, increase the aggregate loading to improve the properties of the epoxy concrete.

## **Directions for Use:**

• Mix in conformance with the manufacturer's written recommendations. No more material shall be mixed than can be used within the pot-life from the time mixing operations are started.

## 95-2.03 EPOXY RESIN ADHESIVE FOR BONDING NEW CONCRET TO OLD CONCRETE

#### Classification:

• This specification covers a low viscosity paste epoxy formulated primarily for use in bonding new portland cement concrete to hardened portland cement concrete. The epoxy shall meet the specification requirements of ASTM Designation: C 881, Type V, Grade 2. This epoxy is available in 2 Classes: Class C for general use at temperature greater than 15°C and Class B for use when cure temperatures are below 15°C and above 4°C, or when a faster cure is required.

#### **Directions for Use:**

• The mixing ratio and use shall be in conformance with the manufacturer's written recommendations. When measuring as individual Components A and B, stir and tap the measuring containers to remove possible air voids. The ingredients in Components A and B shall be thoroughly dispersed such that each component forms a uniform paste. Do not mix more material than can be spread within the pot life from the time mixing operations are started. The spreading rate shall be sufficient to thoroughly coat the surface. Spread the mixed adhesive by brush or roller over blast-cleaned concrete at a rate recommended by the manufacturer. The new concrete shall be placed against the adhesive coating on the old concrete before the adhesive has set. If the adhesive has set and is not tacky prior to placing the new concrete, a new coating of adhesive shall be applied.

#### 95-2.04 RAPID SET EPOXY ADHESIVE FOR PAVEMENT MARKERS

#### Classification:

• This specification covers a high viscosity paste, rapid set epoxy formulated primarily for use in bonding pavement markers to portland cement concrete and asphalt concrete. The adhesive shall meet ASTM Designation: C 881, Type IV, Grade 3, Class B and C except that the gel time may be shorter than 30 minutes. The adhesive shall conform to these requirements and the following.

# **Characteristics of Combined Components:**

• All tests shall be performed in conformance with the requirements in California Test 434.

Property	Requirement
Gel time, minutes, maximum, at 25°C	30
Bond Strength to Concrete, Time, minutes	
(maximum) to reach not less than 1.4 MPa	
at 25°C ±1°C	35
at 10°C ±1°C	45
Slant Shear Strength	
2 days at 25°C ±1°C, MPa	7
14 days at 25°C $\pm$ 1°C, plus water soak, MPa	10.5
Tensile Adhesion and Cohesion	
Ceramic marker bottom, MPa	4.8 min.
Ceramic marker bottom, including post cure,	4.8 min.
MPa	
Retroreflective pavement marker bottom,	3.4 min.
MPa	
Color of mixed epoxy	gray
Glass transition temperature, Tg, samples conditioned at 25°C for 24 hours, ASTM Designation: D 4065	30°C min.

#### **Directions for Use:**

• Components A and B shall be mixed in conformance with the manufacturer's written recommendations. When an automatic proportioning and mixing machine is used, the temperature of the components shall be maintained by indirect heating or cooling, so that the adhesive will meter, mix and extrude properly. The maximum temperature shall be such that after proper mixing no excess adhesive shall flow from under the marker other than that specified in Section 85-1.06, "Placement."

# 95-2.05 STANDARD SET EPOXY ADHESIVE FOR PAVEMENT MARKERS

#### Classification:

• This specification covers a high viscosity paste standard set epoxy formulated primarily for use in bonding pavement markers to portland cement concrete and asphalt concrete. The epoxy shall meet ASTM Designation: C 881, Type IV, Viscosity Grade 3, Classes B or C, except that the gel time may be shorter than 30 minutes.

# **Characteristics of Combined Components:**

• All tests shall be performed in conformance with the requirements in California Test 434.

Property	Requirement
Gel time, minutes, maximum, at 25°C	30
Bond Strength to Concrete, Time (maximum)	
to reach not less than 1.4 MPa	
at 25°C ±1°C	3.5 hours
at 13°C ±1°C	24 hours
Slant Shear Strength	
2 days at 25°C ±1°C, MPa	7 min.
14 days at 25°C ±1°C, plus water soak, MPa	10.5 min.
Tensile Adhesion and Cohesion	
Ceramic marker bottom, MPa	4.8 min.
Ceramic marker bottom, including post cure,	4.8 min.
MPa	
Reflective pavement marker bottom, MPa	3.4 min.
Color of Mixed Components	gray
Glass transition temperature, Tg, samples conditioned at 25°C for 24 hours, ASTM Designation: D 4065	30°C min.

#### **Directions for Use:**

• Components A and B shall be mixed in conformance with the manufacturer's written recommendations. When an automatic proportioning and mixing machine is used, the temperature of the components shall be maintained by indirect heating or cooling, so that the adhesive will meter, mix and extrude properly. The maximum temperature shall be such that after proper mixing no excess adhesive shall flow from under the marker other than that specified in Section 85-1.06, "Placement."

95-2.06 (BLANK)

95-2.07 (BLANK)

95-2.08 (BLANK)

# 95-2.09 EPOXY SEALANT FOR INDUCTIVE LOOPS

# **Classification:**

• This specification covers a high viscosity liquid epoxy formulated primarily for use in sealing inductive wire loops and leads imbedded in asphalt concrete and portland cement concrete for traffic signal controls and vehicle counters. This epoxy is to be used for repair work on existing spalls, cracks and other deformations in and around saw cuts housing inductor loops and leads. The rapid cure allows minimum traffic delay. This sealant is suitable for use in freeze-thaw areas. The epoxy shall meet ASTM Designation: C 881, Type I, Grade 2 and the following requirements.

# **Characteristics of Combined Components:**

All tests shall be performed in conformance with the requirements in California Test 434.

Property	Requirement	
Gel time, minutes, maximum	30	
On 3-mm cast sheet, cured 18 hours at 25°C, + 5 hours at		
70°C		
Tensile Strength, MPa	2.7 min.	
Elongation, percent	90 min.	
Shore D Hardness	45 min.	

## **Directions for Use:**

- Saw cuts shall be cleaned with compressed air to remove all excess moisture and debris. For repairing damaged saw cuts, all loose spalled material shall be cleaned away from the saw cut, chipping back to sound asphalt concrete or portland cement concrete and all loose material cleaned from loop wires.
- The mixing ratio shall be in conformance with the manufacturer's recommendations. No more material shall be mixed than can be used within the gel time from the time mixing operations are started.
- When automatic mixing equipment is used for mixing the sealant, the provisions in the twelfth paragraph in Section 85-1.06, "Placement," shall apply.

# 95-2.10 (BLANK)

# 95-2.11 EPOXY RESIN ADHESIVE FOR INJECTION GROUTING OF PORTLAND CEMENT CONCRETE PAVEMENTS

#### **Directions for Use:**

• Both components and the mixed material shall contain no solvents. The mixing ratio of the components in terms of volume and mass shall be clearly stated. The material shall be suitable for use in the mixing equipment used by the applicator. Epoxy adhesive samples shall be furnished to the Engineer for testing at least 12 days before the expected time of use.

## **Characteristics of Adhesive:**

T	California Test	Requirement
Test <sup>a</sup>	1031	Requirement
Brookfield Viscosity, No. 3		
Spindle at 20 rpm, Pa·s at 25°C	434, Part 4	0.9 max.
Gel time, minutes	434, Part 1	2 to 15
Slant Shear Strength on Dry	434, Part 5 <sup>b</sup>	
Concrete, MPa, after 4 days of		41.4 min.
cure in air at 25°C ±1°C		
Slant Shear Strength on Wet	434, Part 5 <sup>b</sup>	
Concrete, MPa, after 4 days of		21.1 min.
cure in air at 25°C ±1°C		
Tensile Strength, Mpa	434, Part 7, except	31.0 min.
	test after 4 days of	
	cure at 25°C ±1°C	
Elongation, %	434, Part 7, except	10 max.
	test after 4 days of	
	cure at 25°C ±1°C	

- a The mixing ratio used will be that recommended by the manufacturer.
- b For slant shear strength on concrete, delete Sections B-1 and B-5 of California Test 434, Part 5. For dry concrete, use Step "2" below only. For wet concrete, use both Steps "1" & "2":
- 1 Soak blocks in water for 24 hours at  $25^{\circ}\text{C} \pm 1^{\circ}\text{C}$ . Remove and wipe off excess water.
- 2 Mix epoxy as described in California Test 434, Part 1, and apply a coat approximately 250  $\mu$ m-inch thick to each diagonal surface. Place four 3-mm square pieces of shim stock 305  $\mu$ m thick on one block to control final film thickness. Before pressing the coated surfaces together, leave the blocks so that the coated surfaces are horizontal until the epoxy reacts slightly to prevent excessive flow.

# **END OF AMENDMENTS**

# SECTION 2. PROPOSAL REQUIREMENTS AND CONDITIONS

#### **2-1.01 GENERAL**

The bidder's attention is directed to the provisions in Section 2, "Proposal Requirements and Conditions," of the Standard Specifications and these special provisions for the requirements and conditions which the bidder must observe in the preparation of the proposal form and the submission of the bid.

The bidder shall complete the "List of Subcontractors" form in the Proposal and Contract book, listing the name, address, and portion of work to be performed by each subcontractor listed. In addition to the subcontractors required to be listed in conformance with Section 2-1.054, "Required Listing of Proposed Subcontractors," of the Standard Specifications, the bidder shall list on this form each first tier Disabled Veteran Business Enterprise subcontractor to be used for credit in meeting the goal. A first tier subcontractor is one to whom the bidder proposes to directly subcontract portions of the work.

The Bidder's Bond form mentioned in the last paragraph in Section 2-1.07, "Proposal Guaranty," of the Standard Specifications will be found following the signature page of the Proposal.

Submit request for substitution of an "or equal" item, and the data substantiating the request to the Department of Transportation, P.O. Box 911, Marysville, CA 95901, Attn: NRCO/Contract Administration Engineer, so that the request is received by the Department by close of business on the fourth day, not including Saturdays, Sundays and legal holidays, following bid opening.

In conformance with Public Contract Code Section 7106, a Noncollusion Affidavit is included in the Proposal. Signing the Proposal shall also constitute signature of the Noncollusion Affidavit.

Failure of the bidder to fulfill the requirements of the Special Provisions for submittals required to be furnished after bid opening, (including but not limited to DVBE submittals, and escrowed bid documents or prequalification materials when required), may subject the bidder to a determination of the bidder's responsibility in the event it is the apparent low bidder on any subsequent public works contracts.

## 2-1.02 DISABLED VETERAN BUSINESS ENTERPRISE (DVBE)

It is the policy of the Department that Disabled Veteran Business Enterprises (DVBEs) shall be provided the opportunity for full participation in the performance of contracts financed solely with state funds. The Contractor shall take all necessary and reasonable steps to ensure that DVBEs have such opportunity to participate in the performance of this contract. The Contractor shall not discriminate on the basis of race, color, national origin, or sex in the award and performance of subcontracts.

It is the bidder's responsibility to make a sufficient portion of the work available to subcontractors and suppliers and to select those portions of the work or material needs consistent with the available DVBE subcontractors and suppliers, so as to assure meeting the goal for DVBE participation or to provide information to establish that, prior to bidding, the bidder made good faith efforts to do so.

Section 999, et seq., of the Military and Veterans Code sets forth requirements for DVBE participation goals, summarized as follows:

- A. "Disabled Veteran Business Enterprise" (DVBE) means a business concern certified as a DVBE by the Office of Small Business and DVBE Services, Department of General Services.
- B. DVBEs must be certified on the date bids for the project are opened before credit may be allowed toward the DVBE goal. It is the Contractor's responsibility to verify that DVBEs are certified.
- C. The disabled veteran business owner must be domiciled in the State of California.
- D. A DVBE may participate as a prime contractor, as a subcontractor, as a joint venture partner with a prime or subcontractor, or as a vendor of material or supplies.
- E. The DVBE must perform a commercially useful function, that is, be responsible for the execution of a distinct element of the work and carry out its responsibility by actually performing, managing, or supervising the work. An extra participant will not be considered to perform a commercially useful function.
- F. Credit for DVBE prime contractors will be 100 percent of the contract price.
- G. Credit for participation of a DVBE subcontractor, supplier, or broker will be 100 percent provided such DVBE is performing a commercially useful function.
- H. A DVBE broker shall submit the required declarations and federal tax returns at the time of performance.

Failure to carry out the requirements of Section 999, et seq., of the Military and Veterans Code shall constitute a material breach of this contract and may result in termination of the contract or other remedy the Department deems appropriate.

A DVBE joint venture partner must be responsible for specific contract items of work, or portions thereof. The DVBE joint venture partner must share in the ownership, control, management responsibilities, risks, and profits of the joint venture. The DVBE joint venture must submit the joint venture agreement with the Caltrans Bidder DVBE Information form required in Section 2-1.04, "Submission of DVBE Information," elsewhere in these special provisions.

Section 10115 of the Public Contract Code requires the Department to establish a goal for Disabled Veteran Business Enterprise (DVBE) participation in contracts.

# 2-1.02A DVBE GOAL FOR THIS PROJECT

#### The Disabled Veteran Business Enterprise (DVBE) participation goal for this project: 3 percent.

The Office of Small Business and DVBE Services, Department of General Services, is located at 707 Third Street, West Sacramento, CA 95605. It may be contacted at (800) 559-5529 or (916) 375-4940 or its internet web site at http://www.pd.dgs.ca.gov/smbus/default.htm for program information.

# 2-1.02B SUBMISSION OF DVBE INFORMATION

The required DVBE information shall be submitted on the "CALTRANS BIDDER - DVBE INFORMATION" form included in the Proposal. If this information is not submitted with the bid, the DVBE information forms shall be removed from the documents prior to submitting the bid.

If the DVBE information is not submitted with the bid, the apparent successful bidder (low bidder), the second low bidder and the third low bidder shall submit the DVBE information to the Department of Transportation, 1120 N Street, Room 0200, MS #26, Sacramento, California 95814 so the information is received by the Department no later than 4:00 p.m. on the fourth day, not including Saturdays, Sundays and legal holidays, following bid opening. Failure to submit the required DVBE information by the time specified will be grounds for finding the bid or proposal nonresponsive. Other bidders need not submit DVBE information unless requested to do so by the Department.

The bidder's DVBE information shall establish that either it met the goal or that, prior to bidding, it made good faith efforts to meet the goal. Information demonstrating that a good faith effort to meet the DVBE goal has been made by the bidder shall be submitted on the "DVBE INFORMATION GOOD FAITH EFFORTS" form included in the Proposal.

Bidders are cautioned that even though their submittal indicates they will meet the stated DVBE goal, their submittal should also include their good faith efforts information along with their DVBE goal information to protect their eligibility for award of the contract in the event the Department, in its review, finds that the goal has not been met.

The bidder's DVBE information shall include the names of all DVBE firms that will participate, with a complete description of work or supplies to be provided by each and the dollar value of each DVBE transaction. When 100 percent of a contract item of work is not to be performed or furnished by a DVBE, a description of the exact portion of that work to be performed or furnished by that DVBE shall be included in the DVBE information, including the planned location of that work.

A bidder shall be deemed to have made good faith efforts if, within the time specified by the Department, it submits documentary evidence that all of the following actions were taken:

- A. Contact was made with the Office of Small Business and DVBE services, Department of General Services or their web site at http://www.pd.dgs.ca.gov/smbus/default.htm to identify Disabled Veteran Business Enterprises.
- B. Advertising was published in trade media and media focusing on Disabled Veteran Business Enterprises, unless time limits imposed by the Department do not permit that advertising.
- C. Invitations to bid were submitted to potential Disabled Veteran Business Enterprise contractors.
- D. Available Disabled Veteran Business Enterprises were considered.

#### 2-1.03 SMALL BUSINESS AND NON-SMALL BUSINESS SUBCONTRACTOR PREFERENCES

Attention is directed to the Small Business Procurement and Contract Act, Government Code Section 14835, et seq. and to the Small Business regulations at Title 2, California Code of Regulations, Section 1896, et seq.

Bidders, subcontractors, and suppliers who wish to be certified as Small Businesses under the provisions of those laws and regulations, shall be certified as Small Business by the Office of Small Business and DVBE Services, Department of General Services, 707 Third Street, West Sacramento, CA 95605.

Attention is directed to "Award and Execution of Contract" of these special provisions.

#### 2-1.03A SMALL BUSINESS PREFERENCE

To request Small Business Preference, bidders shall fill out and sign the "Request for Small Business Preference and Non-small Business Subcontractor Preference" form in the Proposal and shall attach a copy of their Office of Small Business and DVBE Services small business certification letter to the form. The bidder's signature on the "Request for Small Business Preference" certifies that the bidder is certified as a Small Business at the time and day of bid opening or has applied for certification and is subsequently certified by the Department of General Services.

# 2-1.03B NON-SMALL BUSINESS SUBCONTRACTOR PREFERENCE

To request Non-small Business Subcontractor Preference, bidders shall fill out and sign the "Request for Small Business Preference and Non-small Business Subcontractor Preference" form in the Proposal. The bidder's signature certifies that the bidder commits to subcontract at least 25 percent of its bid amount with one or more subcontractors or suppliers that are certified as Small Businesses.

The bidder shall also fill out the "CALTRANS BIDDER – SMALL BUSINESS SUBCONTRACTOR - INFORMATION" form. If the Small Business Subcontractor information is not submitted with the bid, the form shall be removed from the documents and submitted in the same time and manner specified for DVBE information in "Submission of DVBE Information" of these special provisions. The bidder shall attach a copy of the Office of Small Business and DVBE Services small business certification letter for each listed subcontractor or supplier, to the form. The listed subcontractors and suppliers shall be certified as Small Business at the time and day of bid opening or have applied for certification and are subsequently certified by the Department of General Services. Each listed subcontractor or supplier shall be designated to perform a commercially useful function.

# 2-1.04 CALIFORNIA COMPANY PREFERENCE

Attention is directed to "Award and Execution of Contract" of these special provisions.

In conformance with the requirements of Section 6107 of the Public Contract Code, a "California company" will be granted a reciprocal preference for bid comparison purposes as against a nonresident contractor from any state that gives or requires a preference to be given contractors from that state on its public entity construction contracts.

A "California company" means a sole proprietorship, partnership, joint venture, corporation, or other business entity that was a licensed California contractor on the date when bids for the public contract were opened and meets one of the following:

- A. Has its principal place of business in California.
- B. Has its principal place of business in a state in which there is no local contractor preference on construction contracts.
- C. Has its principal place of business in a state in which there is a local contractor construction preference and the Contractor has paid not less than \$5000 in sales or use taxes to California for construction related activity for each of the five years immediately preceding the submission of the bid.

To carry out the "California company" reciprocal preference requirements of Section 6107 of the Public Contract Code, all bidders shall fill out and sign the California Company Preference form in the Proposal. The bidder's signature on the California Company Preference form certifies, under penalty of perjury, that the bidder is or is not a "California company" and if not, the amount of the preference applied by the state of the nonresident Contractor.

A nonresident Contractor shall disclose any and all bid preferences provided to the nonresident Contractor by the state or country in which the nonresident Contractor has its principal place of business.

Proposals without the California Company Preference form filled out and signed may be rejected.

#### SECTION 3. AWARD AND EXECUTION OF CONTRACT

The bidder's attention is directed to the provisions in Section 3, "Award and Execution of Contract," of the Standard Specifications and these special provisions for the requirements and conditions concerning award and execution of contract.

Requests for relief of bid and bid protests are to be delivered to the following address: Department of Transportation, MS 43, Attn: Office Engineer, 1727 30th Street, Sacramento, CA 95816 or by facsimile to the Office Engineer at (916) 227-6282

The award of the contract, if made, will be to the lowest responsible bidder whose proposal complies with all the requirements prescribed and who has met the goal for DVBE participation or has demonstrated, to the satisfaction of the Department, good faith efforts to do so.

The contract shall be executed by the successful bidder and shall be returned, together with the contract bonds, to the Department so that it is received within 10 days, not including Saturdays, Sundays and legal holidays, after the bidder has received the contract for execution. Failure to do so shall be just cause for forfeiture of the proposal guaranty. The executed contract documents shall be delivered to the following address: Department of Transportation MS 43, Attn: Office Engineer, 1727 30th Street, Sacramento, CA 95816.

A "Payee Data Record" form will be included in the contract documents to be executed by the successful bidder. The purpose of the form is to facilitate the collection of taxpayer identification data. The form shall be completed and returned to the Department by the successful bidder with the executed contract and contract bonds. For the purposes of the form, payee shall be deemed to mean the successful bidder. The form is not to be completed for subcontractors or suppliers. Failure to complete and return the "Payee Data Record" form to the Department as provided herein will result in the retention of 20 percent of payments due the Contractor and penalties of up to \$20,000. This retention of payments for failure to complete the "Payee Data Record" form is in addition to any other retention of payments due the Contractor.

Attention is also directed to "Small Business and Non-small Business Subcontractor Preferences" of these special provisions.

A bidder who is certified as a Small Business by the Office of Small Business and DVBE Services, Department of General Services, will be allowed a preference in the award of this contract under the following conditions:

- A. The bidder filled out and signed the "Request for Small Business Preference and Non-small Business Subcontractor Preference" form, requesting Small Business preference, and attached a copy of its Office of Small Business and DVBE Services small business certification letter to the form; and
- B. The apparent low bidder is not certified as a Small Business.

A bidder who is not certified as a Small Business by the Office of Small Business and DVBE Services, Department of General Services, will be allowed a preference in the award of this contract under the following conditions:

A. The bidder filled out and signed the "Request for Small Business Preference and Non-small Business Subcontractor Preference" form, requesting Non-small Business Subcontractor preference and notifying the Department that it commits to subcontract at least 25 percent of its bid amount with one or more Small Businesses, and submitted the "CALTRANS BIDDER – SMALL BUSINESS SUBCONTRACTOR – INFORMATION" form listing the subcontractors and suppliers it commits to subcontract with; and

B. The apparent low bidder is not certified as a Small Business, and has not filled out and signed the "Request for Small Business Preference and Non-small Business Subcontractor Preference."

The small business preference will be a reduction in the bid submitted by the small business contractor, for bid comparison purposes, by an amount equal to 5 percent of the amount bid by the apparent low bidder, the amount not to exceed \$50,000. If this reduction results in the small business contractor becoming the low bidder, then the contract will be awarded to the small business contractor on the basis of the actual bid of the small business contractor notwithstanding the reduced bid price used for bid comparison purposes.

The Non-Small Business Subcontractor preference will be a reduction in the bid submitted by the Non-small Business contractor requesting the preference, for bid comparison purposes, by an amount equal to 5 percent of the amount bid by the apparent low bidder, the amount not to exceed \$50,000. If this reduction results in the Non-small Business contractor requesting the preference becoming the low bidder, or in a precise tie with a Non-small Business apparent low bidder not requesting the preference, then the contract will be awarded to the Non-small Business contractor requesting the preference on the basis of its actual bid notwithstanding the reduced bid price used for bid comparison purposes. Application of the Non-Small Business Subcontractor preference shall not result in the displacement of a Small Business in winning the award.

Attention is also directed to "California Company Preference" of these special provisions.

The amount of the California company reciprocal preference shall be equal to the amount of the preference applied by the state of the nonresident contractor with the lowest responsive bid, except where the "California company" is eligible for a California Small Business Preference or a California Non-small Business Subcontractor Preference, in which case the preference applied shall be the greater of the two, but not both.

If the bidder submitting the lowest responsive bid is not a "California company" and with the benefit of the reciprocal preference, a "California company's" responsive bid is equal to or less than the original lowest responsive bid, the "California company" will be awarded the contract at its submitted bid price except as provided below.

Small business bidders shall have precedence over nonsmall business bidders in that the application of the "California company" preference for which nonsmall business bidders may be eligible shall not result in the denial of the award to a small business bidder.

DVBE bidders shall have precedence over non-DVBE bidders in that in the event the application of the small business preference to more than one bidder results in a precise tie in the bid amounts used for comparison purposes, the award shall go to the DVBE that is also a small business. This precedence shall not apply to the application of the California company reciprocal preference.

# SECTION 4. BEGINNING OF WORK, TIME OF COMPLETION AND LIQUIDATED DAMAGES

Attention is directed to the provisions in Section 8-1.03, "Beginning of Work," Section 8-1.06, "Time of Completion," and Section 8-1.07, "Liquidated Damages," of the Standard Specifications and these special provisions.

The Contractor shall begin work within 15 calendar days after the contract has been approved by the Attorney General or the attorney appointed and authorized to represent the Department of Transportation.

This work shall be diligently prosecuted to completion before the expiration of **150 WORKING DAYS** beginning on the fifteenth calendar day after approval of the contract.

The Contractor shall pay to the State of California the sum of \$ per day, for each and every calendar day's delay in finishing the work in excess of **150 WORKING DAYS**.

# **SECTION 5. GENERAL**

# **SECTION 5-1. MISCELLANEOUS**

# 5-1.01 PLANS AND WORKING DRAWINGS

When the specifications require working drawings to be submitted to the Division of Structure Design, the drawings shall be submitted to: Division of Structure Design, Documents Unit, Mail Station 9, 1801 30th Street, Sacramento, CA 95816, Telephone 916 227-8252.

#### 5-1.013 LINES AND GRADES

Attention is directed to Section 5-1.07, "Lines and Grades," of the Standard Specifications.

Stakes or marks will be set by the Engineer in conformance with the requirements in Chapter 12, "Construction Surveys," of the Department's Surveys Manual.

#### 5-1.017 CONTRACT BONDS

Attention is directed to Section 3-1.02, "Contract Bonds," of the Standard Specifications and these special provisions.

The payment bond shall be in a sum not less than one hundred percent of the total amount payable by the terms of the standard specifications.

The payment bond shall be in a sum not less than one hundred percent of the total amount payable by the terms of the contract.

# **5-1.018 GUARANTEE**

#### **GENERAL**

The Contractor shall guarantee the work is in accordance with contract requirements and remains free from substantial defects in materials and workmanship for a period of one year after contract acceptance. For certain portions of the work where the Director relieves the Contractor of responsibility in accordance with Section 7-1.15, "Relief from Maintenance and Responsibility," of the Standard Specifications, the guarantee period starts on the relief date and ends one year therefrom.

Substantial defects in materials and workmanship means defective work objectively manifested by damaged, displaced, or missing parts or components: and workmanship resulting in improper function of materials, components, equipment, or systems, as installed or manufactured by the Contractor, subcontractor, supplier, or manufacturer.

During the guarantee period, the Contractor shall repair or replace contract work and associated work which is not in accordance with contract requirements or has substantial defects in materials and workmanship. The Contractor shall perform the corrective work with no expense to the Department other than State-provided field inspection services.

The guarantee of work excludes damage or displacement that is outside the control of the Contractor and caused by normal wear and tear, improper operation, insufficient maintenance, abuse, unauthorized modification, or natural disaster as described in Section 7-1.165, "Damage by Storm, Flood, Tsunami or Earthquake," of the Standard Specifications.

The Contractor shall have the same insurance coverage during corrective work operations as prior to contract acceptance, in accordance with Section 7-1.12, "Indemnification and Insurance," of the Standard Specifications.

The contract bonds furnished in accordance with Section 3-1.02, "Contract Bonds," of the Standard Specifications must remain in full force and effect during the guarantee period and until all corrective work is complete.

In the case of conflict between this guarantee provision and any warranty provision included in the contract, the warranty provision shall govern for the specific construction product or feature covered.

#### **CORRECTIVE WORK**

During the guarantee period, the Department will monitor performance of the highway facilities completed by the Contractor and will perform a thorough review of the contract work at least 60 days before the expiration of the one-year guarantee.

If the Engineer discovers contract work not in compliance with contract requirements or that has substantial defects in materials and workmanship, at any time during the guarantee period, a list of items that require corrective work will be developed and forwarded to the Contractor. Within 15 days of receipt of a list, the Contractor shall submit to the Engineer a detailed plan for performing corrective work. The work plan shall include a start to finish schedule. It shall include a list of labor, equipment, materials, and any special services intended to be used. It shall clearly show related work including traffic control, temporary delineation, and permanent delineation.

The Contractor shall start the corrective and related work within 15 days of receiving notice from the Engineer that the Contractor's work plan is approved. The corrective work shall be diligently prosecuted and completed within the time allotted in the approved work plan.

If the Engineer determines that corrective work, covered by the guarantee, is urgently needed to prevent injury or property damage, the Engineer will give the Contractor a request to start emergency repair work and a list of items that require repair work. The Contractor shall mobilize within 24 hours and diligently perform emergency repair work on the damaged highway facilities. The Contractor shall submit a work plan within 5 days of starting emergency repair work.

If the Contractor fails to commence and execute, with due diligence, corrective work and related work required under the guarantee in the time allotted, the Engineer may proceed to have the work performed by State forces or other forces at the Contractor's expense. Upon demand, the Contractor shall pay all costs incurred by the Department for work performed by State forces or other forces including labor, equipment, material, and special services.

# **PAYMENT**

Full compensation for performing corrective work; and related work such as traffic control, temporary delineation, and permanent delineation, and to maintain insurance coverage and bonds, shall be considered as included in the contract prices paid for the various contract items of work and no separate payment will be made therefore.

# 5-1.019 COST REDUCTION INCENTIVE

Attention is directed to Section 5-1.14, "Cost Reduction Incentive," of the Standard Specifications.

Prior to preparing a written cost reduction proposal, the Contractor shall request a meeting with the Engineer to discuss the proposal in concept. Items of discussion will also include permit issues, impact on other projects, impact on the project schedule, peer reviews, overall merit of the proposal, and review times required by the Department and other agencies.

If a cost reduction proposal submitted by the Contractor, and subsequently approved by the Engineer, provides for a reduction in contract time, 50 percent of that contract time reduction shall be credited to the State by reducing the contract working days, not including plant establishment. Attention is directed to "Beginning of Work, Time of Completion and Liquidated Damages" of these special provisions regarding the working days.

If a cost reduction proposal submitted by the Contractor, and subsequently approved by the Engineer, provides for a reduction in traffic congestion or avoids traffic congestion during construction, 60 percent of the estimated net savings in construction costs attributable to the cost reduction proposal will be paid to the Contractor. In addition to the requirements in Section 5-1.14, "Cost Reduction Incentive," of the Standard Specifications, the Contractor shall provide detailed comparisons of the traffic handling between the existing contract and the proposed change, and estimates of the traffic volumes and congestion.

# 5-1.02 LABOR NONDISCRIMINATION

Attention is directed to the following Notice that is required by Chapter 5 of Division 4 of Title 2, California Code of Regulations.

# NOTICE OF REQUIREMENT FOR NONDISCRIMINATION PROGRAM

#### (GOV. CODE, SECTION 12990)

Your attention is called to the "Nondiscrimination Clause", set forth in Section 7-1.01A(4), "Labor Nondiscrimination," of the Standard Specifications, which is applicable to all nonexempt State contracts and subcontracts, and to the "Standard California Nondiscrimination Construction Contract Specifications" set forth therein. The specifications are applicable to all nonexempt State construction contracts and subcontracts of \$5000 or more.

#### 5-1.022 PAYMENT OF WITHHELD FUNDS

Payment of withheld funds shall conform to Section 9-1.065, "Payment of Withheld Funds," of the Standard Specifications and these special provisions.

Funds withheld from progress payments to ensure performance of the contract that are eligible for payment into escrow or to an escrow agent pursuant to Section 10263 of the California Public Contract Code do not include funds withheld or deducted from payment due to failure of the Contractor to fulfill a contract requirement.

## 5-1.03 INTEREST ON PAYMENTS

Interest shall be payable on progress payments, payments after acceptance, final payments, extra work payments, and claim payments as follows:

- A. Unpaid progress payments, payment after acceptance, and final payments shall begin to accrue interest 30 days after the Engineer prepares the payment estimate.
- B. Unpaid extra work bills shall begin to accrue interest 30 days after preparation of the first pay estimate following receipt of a properly submitted and undisputed extra work bill. To be properly submitted, the bill must be submitted within 7 days of the performance of the extra work and in conformance with the provisions in Section 9-1.03C, "Records," and Section 9-1.06, "Partial Payments," of the Standard Specifications. An undisputed extra work bill not submitted within 7 days of performance of the extra work will begin to accrue interest 30 days after the preparation of the second pay estimate following submittal of the bill.
- C. The rate of interest payable for unpaid progress payments, payments after acceptance, final payments, and extra work payments shall be 10 percent per annum.
- D. The rate of interest payable on a claim, protest or dispute ultimately allowed under this contract shall be 6 percent per annum. Interest shall begin to accrue 61 days after the Contractor submits to the Engineer information in sufficient detail to enable the Engineer to ascertain the basis and amount of said claim, protest or dispute.

The rate of interest payable on any award in arbitration shall be 6 percent per annum if allowed under the provisions of Civil Code Section 3289.

# 5-1.04 PUBLIC SAFETY

The Contractor shall provide for the safety of traffic and the public in conformance with the provisions in Section 7-1.09, "Public Safety," of the Standard Specifications and these special provisions.

The Contractor shall install temporary railing (Type K) between a lane open to public traffic and an excavation, obstacle or storage area when the following conditions exist:

- A. Excavations—The near edge of the excavation is 3.6 m or less from the edge of the lane, except:
  - Excavations covered with sheet steel or concrete covers of adequate thickness to prevent accidental entry by traffic or the public.
  - 2. Excavations less than 0.3-m deep.
  - 3. Trenches less than 0.3-m wide for irrigation pipe or electrical conduit, or excavations less than 0.3-m in diameter
  - 4. Excavations parallel to the lane for the purpose of pavement widening or reconstruction.
  - 5. Excavations in side slopes, where the slope is steeper than 1:4 (vertical:horizontal).
  - 6. Excavations protected by existing barrier or railing.
- B. Temporarily Unprotected Permanent Obstacles—The work includes the installation of a fixed obstacle together with a protective system, such as a sign structure together with protective railing, and the Contractor elects to install the obstacle prior to installing the protective system; or the Contractor, for the Contractor's convenience and with permission of the Engineer, removes a portion of an existing protective railing at an obstacle and does not replace such railing complete in place during the same day.
- C. Storage Areas—Material or equipment is stored within 3.6 m of the lane and the storage is not otherwise prohibited by the provisions of the Standard Specifications and these special provisions.

The approach end of temporary railing (Type K), installed in conformance with the provisions in this section "Public Safety" and in Section 7-1.09, "Public Safety," of the Standard Specifications, shall be offset a minimum of 4.6 m from the edge of the traffic lane open to public traffic. The temporary railing shall be installed on a skew toward the edge of the traffic lane of not more than 0.3-m transversely to 3 m longitudinally with respect to the edge of the traffic lane. If the 4.6-m minimum offset cannot be achieved, the temporary railing shall be installed on the 10 to 1 skew to obtain the maximum available offset between the approach end of the railing and the edge of the traffic lane, and an array of temporary crash cushion modules shall be installed at the approach end of the temporary railing.

Except for installing, maintaining and removing traffic control devices, whenever work is performed or equipment is operated in the following work areas, the Contractor shall close the adjacent traffic lane unless otherwise provided in the Standard Specifications and these special provisions:

Approach Speed of Public Traffic (Posted Limit)	Work Areas
(Kilometers Per Hour)	
Over 72 (45 Miles Per Hour)	Within 1.8 m of a traffic lane but not on a traffic lane
56 to 72 (35 to 45 Miles Per Hour)	Within 0.9-m of a traffic lane but not on a traffic lane

The lane closure provisions of this section shall not apply if the work area is protected by permanent or temporary railing or barrier.

When traffic cones or delineators are used to delineate a temporary edge of a traffic lane, the line of cones or delineators shall be considered to be the edge of the traffic lane, however, the Contractor shall not reduce the width of an existing lane to less than 3 m without written approval from the Engineer.

When work is not in progress on a trench or other excavation that required closure of an adjacent lane, the traffic cones or portable delineators used for the lane closure shall be placed off of and adjacent to the edge of the traveled way. The spacing of the cones or delineators shall be not more than the spacing used for the lane closure.

Suspended loads or equipment shall not be moved nor positioned over public traffic or pedestrians.

Full compensation for conforming to the provisions in this section "Public Safety," including furnishing and installing temporary railing (Type K) and temporary crash cushion modules, shall be considered as included in the contract prices paid for the various items of work involved and no additional compensation will be allowed therefor.

# **5-1.05 TESTING**

Testing of materials and work shall conform to the provisions in Section 6-3, "Testing," of the Standard Specifications and these special provisions.

Whenever the provisions of Section 6-3.01, "General," of the Standard Specifications refer to tests or testing, it shall mean tests to assure the quality and to determine the acceptability of the materials and work.

The Engineer will deduct the costs for testing of materials and work found to be unacceptable, as determined by the tests performed by the Department, and the costs for testing of material sources identified by the Contractor which are not used for the work, from moneys due or to become due to the Contractor. The amount deducted will be determined by the Engineer.

# 5-1.06 REMOVAL OF ASBESTOS AND HAZARDOUS SUBSTANCES

When the presence of asbestos or hazardous substances are not shown on the plans or indicated in the specifications and the Contractor encounters materials which the Contractor reasonably believes to be asbestos or a hazardous substance as defined in Section 25914.1 of the Health and Safety Code, and the asbestos or hazardous substance has not been rendered harmless, the Contractor may continue work in unaffected areas reasonably believed to be safe. The Contractor shall immediately cease work in the affected area and report the condition to the Engineer in writing.

In conformance with Section 25914.1 of the Health and Safety Code, removal of asbestos or hazardous substances including exploratory work to identify and determine the extent of the asbestos or hazardous substance will be performed by separate contract.

If delay of work in the area delays the current controlling operation, the delay will be considered a right of way delay and the Contractor will be compensated for the delay in conformance with the provisions in Section 8-1.09, "Right of Way Delays," of the Standard Specifications.

# 5-1.065 SOLID WASTE DISPOSAL AND RECYCLING REPORT

This work shall consist of reporting disposal and recycling of construction solid waste, as specified in these special provisions. For the purposes of this section, solid waste includes construction and demolition waste debris, but not hazardous waste

Annually by the fifteenth day of January, the Contractor shall complete and certify Form CEM-2025, "Solid Waste Disposal and Recycling Report," which quantifies solid waste generated by the work performed and disposed of in landfills or recycled during the previous calendar year. The amount and type of solid waste disposed of or recycled shall be reported in either metric tonnes or cubic meters. The Contractor shall also complete and certify Form CEM-2025 within 5 days following contract acceptance.

Form CEM-2025, "Solid Waste Disposal and Recycling Report" can be downloaded from the following website:

http://www.dot.ca.gov/hq/construc/manual2001

If the Contractor has not submitted Form CEM-2025, by the dates specified above, the Department will withhold the amount of \$10,000 for each missing or incomplete report. The moneys withheld will be released for payment on the next monthly estimate for partial payment following the date that a complete and acceptable Form CEM-2025 is submitted to the Engineer. Upon completion of all contract work and submittal of the final Form CEM-2025, remaining withheld funds associated with this section, "Solid Waste Disposal and Recycling Report," will be released for payment. Withheld funds in conformance with this section shall be in addition to other moneys withheld provided for in the contract. No interest will be due the Contractor on withheld amounts.

Full compensation for preparing and submitting Form CEM-2025, "Solid Waste Disposal and Recycling Report," shall be considered as included in the contract price for the various items of work involved and no additional compensation will be allowed therefor.

5-1.07 (BLANK)

5-1.08 (BLANK)

# 5-1.09 SUBCONTRACTING

Attention is directed to the provisions in Section 8-1.01, "Subcontracting," of the Standard Specifications, Section 2, "Proposal Requirements and Conditions," and Section 3, "Award and Execution of Contract," of these special provisions.

Pursuant to the provisions in Section 1777.1 of the Labor Code, the Labor Commissioner publishes and distributes a list of contractors ineligible to perform work as a subcontractor on a public works project. This list of debarred contractors is available from the Department of Industrial Relations web site at:

http://www.dir.ca.gov/DLSE/Debar.html

The first sentence in the third paragraph of Section 8-1.01, "Subcontracting," of the Standard Specifications shall not apply.

Unauthorized substitution of a listed subcontractor may constitute a violation of the "Subletting and Subcontracting Fair Practices Act" and may subject the Contractor to the penalties imposed therein.

#### 5-1.09A DVBE SUBCONTRACTING

The DVBEs listed by the Contractor in response to the provisions in Section 2-1.02B, "Submission of DVBE Information," and Section 3, "Award and Execution of Contract," of these special provisions, which are determined by the Department to be certified DVBEs, shall perform the work and supply the materials for which they are listed, unless the Contractor has received prior written authorization to perform the work with other forces or to obtain the materials from other sources.

Unauthorized substitution of a DVBE may also constitute a violation of California Code of Regulations Section 1896.64. The Contractor shall not be entitled to payment for the work or material unless it is performed or supplied by the listed DVBE or by other forces (including those of the Contractor) pursuant to prior written authorization of the Engineer.

The provisions in Section 2-1.02, "Disabled Veteran Business Enterprise (DVBE)," of these special provisions that DVBEs shall be certified on the date bids are opened does not apply to substitutions after award of the contract.

The Contractor shall maintain records of all subcontracts entered into with certified DVBE subcontractors and records of materials purchased from certified DVBE suppliers. The records shall show the name and business address of each DVBE subcontractor or vendor and the total dollar amount actually paid each DVBE subcontractor or vendor.

The Contractor agrees that the awarding department will have the right to review, obtain and copy all records pertaining to performance of DVBEs during the contract. The Contractor agrees to provide the awarding department with any relevant information requested and shall permit access to its premises, upon reasonable notice, during normal business hours for the purpose of interviewing employees and inspecting and copying such books, records, accounts and other material that may be relevant to a matter under investigation for the purpose of determining compliance with Public Contract Code Section 10115 et seq. The Contractor further agrees to maintain such records for a period of three (3) years after final payment under the contract.

# 5-1.09B NON-SMALL BUSINESS SUBCONTRACTING

The Small Business subcontractors listed by the Contractor in response to the provisions in Section 2-1.03B, "Non-small Business Subcontractor Preference," and Section 3, "Award and Execution of Contract," of these special provisions, which are determined by the Department to be certified as Small Business, shall perform the work and supply the materials for which they are listed, unless the Contractor has received prior written authorization to perform the work with other forces or to obtain the materials from other sources.

Unauthorized substitution of a Small Business subcontractor may also constitute a violation of California Code of Regulations Section 1896.10 and may subject the Contractor to the sanctions referenced therein.

The provisions in Section 2-1.03B, "Non-small Business Subcontractor Preference," of these special provisions that Small Business subcontractors shall be certified on the date bids are opened does not apply to substitutions after award of the contract.

The Contractor shall maintain records of all subcontracts entered into with certified Small Business subcontractors and records of materials purchased from certified Small Business suppliers. The records shall show the name and business address of each Small Business subcontractor or vendor and the total dollar amount actually paid each Small Business subcontractor or vendor.

Contractor agrees that the awarding department will have the right to review, obtain and copy all records pertaining to performance of Small Businesses during the contract. The Contractor agrees to provide the awarding department with any relevant information requested and shall permit access to its premises, upon reasonable notice, during normal business hours for the purpose of interviewing employees and inspecting and copying such books, records, accounts and other material that may be relevant to a matter under investigation for the purpose of determining compliance with California Code of Regulations Section 1896, et seq. The Contractor further agrees to maintain such records for a period of three (3) years after final payment under the contract.

#### 5-1.10 PROMPT PROGRESS PAYMENT TO SUBCONTRACTORS

Attention is directed to the provisions in Sections 10262 and 10262.5 of the Public Contract Code concerning prompt payment to subcontractors.

## **5-1.103 RECORDS**

The Contractor shall maintain cost accounting records for the contract pertaining to, and in such a manner as to provide a clear distinction between, the following six categories of costs of work during the life of the contract:

- A. Direct costs of contract item work.
- B. Direct costs of changes in character in conformance with Section 4-1.03C, "Changes in Character of Work," of the Standard Specifications.
- C. Direct costs of extra work in conformance with Section 4-1.03D, "Extra Work," of the Standard Specifications.
- D. Direct costs of work not required by the contract and performed for others.
- E. Direct costs of work performed under a notice of potential claim in conformance with the provisions in Section 9-1.04, "Notice of Potential Claim," of the Standard Specifications.
- F. Indirect costs of overhead.

Cost accounting records shall include the information specified for daily extra work reports in Section 9-1.03C, "Records," of the Standard Specifications. The requirements for furnishing the Engineer completed daily extra work reports shall only apply to work paid for on a force account basis.

The cost accounting records for the contract shall be maintained separately from other contracts, during the life of the contract, and for a period of not less than 3 years after the date of acceptance of the contract. If the Contractor intends to file claims against the Department, the Contractor shall keep the cost accounting records specified above until complete resolution of all claims has been reached.

#### 5-1.104 INTERNET DAILY EXTRA WORK REPORT

When extra work is being paid for on a force account basis, the Contractor shall submit daily extra work reports in conformance with the provisions in Section 9-1.03C, "Records," of the Standard Specifications and these special provisions.

The Contractor shall send daily extra work reports to the Engineer using the Department's Internet extra work billing system. The reports shall conform to the requirements in the "iCAS User's Guide" (Guide). The Guide is available from the Department, and is also found on the Internet at:

http://www.dot.ca.gov/hq/construc/ewb/EWB INSTRUCTION.pdf

The Department will provide system accounts to the Contractor's authorized representatives when at least one of the representatives has received training. The Department will provide system training to at least one of the Contractor's authorized representatives within 30 days of the Contractor's request for training. The Department will assign an account and user identification to the Contractor's authorized representatives, and each Contractor's authorized representative shall maintain a unique password. A daily extra work report that the Contractor's authorized representative sends to the Department using the Internet extra work billing system will be considered signed by the Contractor. A daily extra work report that the Engineer approves using the Internet extra work billing system will be considered signed by the Engineer.

Daily extra work reports that include billing for materials shall be substantiated by a valid copy of a vendor's invoice in conformance to the requirements in Section 9-1.03C, "Records," of the Standard Specifications. Each materials invoice shall clearly identify the relative daily extra work report and the associated cost of the materials. In addition to postal service and parcel service and if approved by the Engineer, invoices may be sent by facsimile or as an electronic-mail attachment.

The Contractor shall maintain the Contractor's interface with the Department's Internet extra work billing system. If the Contractor is using the file transfer process to submit extra work reports, it shall conform to the file transfer format and process defined in the Guide.

#### 5-1.11 PARTNERING

The State will promote the formation of a "Partnering" relationship with the Contractor in order to effectively complete the contract to the benefit of both parties. The purpose of this relationship is to maintain a cooperative communication and to mutually resolve conflicts at the lowest responsible management level.

The Contractor may request the formation of a "Partnering" relationship by submitting a request in writing to the Engineer after approval of the contract. If the Contractor's request for "Partnering" is approved by the Engineer, scheduling of a "Partnering Workshop," selecting the "Partnering" facilitator and workshop site, and other administrative details shall be

as agreed to by both parties. If agreed to by the parties, additional "Partnering Workshops" will be conducted as needed throughout the life of the contract.

The costs involved in providing the "Partnering Workshop" facilitator and workshop site will be borne equally by the State and the Contractor. The division of cost will be made by determining the cost in providing the "Partnering Workshop" facilitator and workshop site in conformance with the provisions in Section 9-1.03B, "Work Performed by Special Forces or Other Special Services," of the Standard Specifications, and paying to the Contractor one-half of that cost, except no markups will be allowed.

All other costs associated with "Partnering Workshops" will be borne separately by the party incurring the costs, such as wages and travel expenses, and no additional compensation will be allowed therefor.

The establishment of a "Partnering" relationship will not change or modify the terms and conditions of the contract and will not relieve either party of the legal requirements of the contract.

#### 5-1.12 COMPENSATION ADJUSTMENTS FOR PRICE INDEX FLUCTUATIONS

The provisions of this section shall apply only to the following contract items:

ITEM CODE	ITEM
390102	ASPHALT CONCRETE (TYPE A)

The compensation payable for paving asphalt used in asphalt concrete will be increased or decreased in conformance with the provisions of this section for paving asphalt price fluctuations exceeding 10 percent (Iu/Ib is greater than 1.10 or less than 0.90) which occur during performance of the work.

The adjustment in compensation will be determined in conformance with the following formulae when the item of asphalt concrete is included in a monthly estimate:

- A. Total monthly adjustment = AQ
- B. For an increase in paving asphalt price index exceeding 10 percent:

$$A = 0.90 (1.1023) (Iu/Ib - 1.10) Ib$$

C. For a decrease in paving asphalt price index exceeding 10 percent:

$$A = 0.90 (1.1023) (Iu/Ib - 0.90) Ib$$

- D. Where:
  - A = Adjustment in dollars per tonne of paving asphalt used to produce asphalt concrete rounded to the nearest \$0.01.
  - Iu = The California Statewide Paving Asphalt Price Index which is in effect on the first business day of the month within the pay period in which the quantity subject to adjustment was included in the estimate.
  - Ib = The California Statewide Paving Asphalt Price Index for the month in which the bid opening for the project occurred.
  - Q = Quantity in tonnes of paving asphalt that was used in producing the quantity of asphalt concrete shown under "This Estimate" on the monthly estimate using the amount of asphalt determined by the Engineer.

The adjustment in compensation will also be subject to the following:

- A. The compensation adjustments provided herein will be shown separately on payment estimates. The Contractor shall be liable to the State for decreased compensation adjustments and the Department may deduct the amount thereof from moneys due or that may become due the Contractor.
- B. Compensation adjustments made under this section will be taken into account in making adjustments in conformance with the provisions in Section 4-1.03B, "Increased or Decreased Quantities," of the Standard Specifications.
- C. In the event of an overrun of contract time, adjustment in compensation for paving asphalt included in estimates during the overrun period will be determined using the California Statewide Paving Asphalt Price Index in effect on the first business day of the month within the pay period in which the overrun began.

The California Statewide Paving Asphalt Price Index is determined each month on the first business day of the month by the Department using the median of posted prices in effect as posted by Chevron, Mobil, and Unocal for the Buena Vista, Huntington Beach, Kern River, Long Beach, Midway Sunset, and Wilmington fields.

In the event that the companies discontinue posting their prices for a field, the Department will determine an index from the remaining posted prices. The Department reserves the right to include in the index determination the posted prices of additional fields.

The California Statewide Paving Asphalt Price Index is available on the Division of Engineering Services website at:

http://www.dot.ca.gov/hq/esc/oe/asphalt\_index/astable.html

#### 5-1.13 AREAS FOR CONTRACTOR'S USE

Attention is directed to the provisions in Section 7-1.19, "Rights in Land and Improvements," of the Standard Specifications and these special provisions.

The highway right of way shall be used only for purposes that are necessary to perform the required work. The Contractor shall not occupy the right of way, or allow others to occupy the right of way, for purposes which are not necessary to perform the required work.

No State-owned parcels adjacent to the right of way are available for the exclusive use of the Contractor within the contract limits. The Contractor shall secure, at the Contractor's own expense, areas required for plant sites, storage of equipment or materials, or for other purposes.

No area is available within the contract limits for the exclusive use of the Contractor. However, temporary storage of equipment and materials on State property may be arranged with the Engineer, subject to the prior demands of State maintenance forces and to other contract requirements. Use of the Contractor's work areas and other State-owned property shall be at the Contractor's own risk, and the State shall not be held liable for damage to or loss of materials or equipment located within such areas.

## **5-1.14 PAYMENTS**

Attention is directed to Sections 9-1.06, "Partial Payments," and 9-1.07, "Payment After Acceptance," of the Standard Specifications and these special provisions.

For the purpose of making partial payments pursuant to Section 9-1.06, "Partial Payments," of the Standard Specifications, the amount set forth for the contract items of work hereinafter listed shall be deemed to be the maximum value of the contract item of work which will be recognized for progress payment purposes:

After acceptance of the contract pursuant to the provisions in Section 7-1.17, "Acceptance of Contract," of the Standard Specifications, the amount, if any, payable for a contract item of work in excess of the maximum value for progress payment purposes hereinabove listed for the item, will be included for payment in the first estimate made after acceptance of the contract.

In determining the partial payments to be made to the Contractor, only the following listed materials will be considered for inclusion in the payment as materials furnished but not incorporated in the work:

- A. Lighting Standards
- B. Luminaires

#### 5-1.15 PROJECT INFORMATION

The information in this section has been compiled specifically for this project and is made available for bidders and Contractors. Other information referenced in the Standard Specifications and these special provisions do not appear in this section. The information is subject to the conditions and limitations set forth in Section 2-1.03, "Examination of Plans, Specifications, Contract, and Site of Work," and Section 6-2, "Local Materials," of the Standard Specifications. Bidders and Contractors shall be responsible for knowing the procedures for obtaining information.

Information attached to the project plans is as follows:

A. Asbestos and Lead-Containing Paint Survey Report.

Cross sections are not available for this project.

## **SECTION 6. (BLANK)**

#### **SECTION 7. (BLANK)**

#### **SECTION 8. MATERIALS**

## **SECTION 8-1. MISCELLANEOUS**

## 8-1.01 SUBSTITUTION OF NON-METRIC MATERIALS AND PRODUCTS

Only materials and products conforming to the requirements of the specifications shall be incorporated in the work. When metric materials and products are not available, and when approved by the Engineer, and at no cost to the State, materials and products in the United States Standard Measures which are of equal quality and of the required properties and characteristics for the purpose intended, may be substituted for the equivalent metric materials and products, subject to the following provisions:

- A. Materials and products shown on the plans or in the special provisions as being equivalent may be substituted for the metric materials and products specified or detailed on the plans.
- B. Before other non-metric materials and products will be considered for use, the Contractor shall furnish, at the Contractor's expense, evidence satisfactory to the Engineer that the materials and products proposed for use are equal to or better than the materials and products specified or detailed on the plans. The burden of proof as to the quality and suitability of substitutions shall be upon the Contractor and the Contractor shall furnish necessary information as required by the Engineer. The Engineer will be the sole judge as to the quality and suitability of the substituted materials and products and the Engineer's decision will be final.
- C. When the Contractor elects to substitute non-metric materials and products, including materials and products shown on the plans or in the special provisions as being equivalent, the list of sources of material specified in Section 6-1.01, "Source of Supply and Quality of Materials," of the Standard Specification shall include a list of substitutions to be made and contract items involved. In addition, for a change in design or details, the Contractor shall submit plans and working drawings in conformance with the provisions in Section 5-1.02, "Plans and Working Drawings," of the Standard Specifications. The plans and working drawings shall be submitted at least 7 days before the Contractor intends to begin the work involved.

Unless otherwise specified, the following substitutions of materials and products will be allowed:

# SUBSTITUTION TABLE FOR PLAIN WIRE REINFORCEMENT

ASTM Designation: A 82

METRIC SIZE SHOWN ON THE PLANS	SIZE TO BE SUBSTITUTED
mm <sup>2</sup>	inch <sup>2</sup> x 100
MW9	W1.4
MW10	W1.6
MW13	W2.0
MW15	W2.3
MW19	W2.9
MW20	W3.1
MW22	W3.5
MW25	W3.9, except W3.5 in piles only
MW26	W4.0
MW30	W4.7
MW32	W5.0
MW35	W5.4
MW40	W6.2
MW45	W6.5
MW50	W7.8
MW55	W8.5, except W8.0 in piles only
MW60	W9.3
MW70	W10.9, except W11.0 in piles only
MW80	W12.4
MW90	W14.0
MW100	W15.5

# SUBSTITUTION TABLE FOR BAR REINFORCEMENT

·	
METRIC BAR DESIGNATION NUMBER <sup>1</sup> SHOWN ON THE PLANS	BAR DESIGNATION NUMBER <sup>2</sup> TO BE SUBSTITUTED
NUMBER SHOWN ON THE PLANS	NUMBER TO BE SUBSTITUTED
10	3
13	4
16	5
19	6
22	7
25	8
29	9
32	10
36	11
43	14
57	18

<sup>&</sup>lt;sup>1</sup>Bar designation numbers approximate the number of millimeters of the nominal diameter of the bars.

No adjustment will be required in spacing or total number of reinforcing bars due to a difference in minimum yield strength between metric and non-metric bars.

<sup>&</sup>lt;sup>2</sup>Bar numbers are based on the number of eighths of an inch included in the nominal diameter of the bars

# SUBSTITUTION TABLE FOR SIZES OF:

(1) STEEL FASTENERS FOR GENERAL APPLICATIONS (ASTM Designation: A 307 or AASHTO Designation: M 314, Grade 36 or 55), and

(2) HIGH STRENGTH STEEL FASTENERS (ASTM Designation: A 325 or A 449)

METRIC SIZE SHOWN ON THE PLANS	SIZE TO BE SUBSTITUTED
mm	inch
6 or 6.35	1/4
8 or 7.94	5/16
10 or 9.52	3/8
11 or 11.11	7/16
13, 12.70, or M12	1/2
14 or 14.29	9/16
16, 15.88, or M16	5/8
19, 19.05, or M20	3/4
22, 22.22, or M22	7/8
24, 25, 25.40, or M24	1
29, 28.58, or M27	1-1/8
32, 31.75, or M30	1-1/4
35 or 34.93	1-3/8
38, 38.10, or M36	1-1/2
44 or 44.45	1-3/4
51 or 50.80	2
57 or 57.15	2-1/4
64 or 63.50	2-1/2
70 or 69.85	2-3/4
76 or 76.20	3
83 or 82.55	3-1/4
89 or 88.90	3-1/2
95 or 95.25	3-3/4
102 or 101.60	4

# SUBSTITUTION TABLE FOR NOMINAL THICKNESS OF SHEET METAL

		NAL THICKNESS OF SHEET I	
UNCOATED HOT AND COLD ROLLED SHEETS			
		(GALVANIZ	ZED)
METRIC THICKNESS	GAGE TO BE	METRIC THICKNESS	GAGE TO BE
SHOWN ON THE PLANS	SUBSTITUTED	SHOWN ON THE PLANS	SUBSTITUTED
mm	inch	mm	inch
7.94	0.3125	4.270	0.1681
6.07	0.2391	3.891	0.1532
5.69	0.2242	3.510	0.1382
5.31	0.2092	3.132	0.1233
4.94	0.1943	2.753	0.1084
4.55	0.1793	2.372	0.0934
4.18	0.1644	1.994	0.0785
3.80	0.1495	1.803	0.0710
3.42	0.1345	1.613	0.0635
3.04	0.1196	1.461	0.0575
2.66	0.1046	1.311	0.0516
2.28	0.0897	1.158	0.0456
1.90	0.0747	1.006 or 1.016	0.0396
1.71	0.0673	0.930	0.0366
1.52	0.0598	0.853	0.0336
1.37	0.0538	0.777	0.0306
1.21	0.0478	0.701	0.0276
1.06	0.0418	0.627	0.0247
0.91	0.0359	0.551	0.0217
0.84	0.0329	0.513	0.0202
0.76	0.0299	0.475	0.0187
0.68	0.0269		
0.61	0.0239		
0.53	0.0209		
0.45	0.0179		
0.42	0.0164		
0.38	0.0149		

# SUBSTITUTION TABLE FOR WIRE

METRIC THICKNESS	WIRE THICKNESS	
SHOWN ON THE PLANS	TO BE SUBSTITUTED	GAGE NO.
mm	inch	
6.20	0.244	3
5.72	0.225	4
5.26	0.207	5
4.88	0.192	6
4.50	0.177	7
4.11	0.162	8
3.76	0.148	9
3.43	0.135	10
3.05	0.120	11
2.69	0.106	12
2.34	0.092	13
2.03	0.080	14
1.83	0.072	15
1.57	0.062	16
1.37	0.054	17
1.22	0.048	18
1.04	0.041	19
0.89	0.035	20

# SUBSTITUTION TABLE FOR PIPE PILES

METRIC SIZE	SIZE
SHOWN ON THE PLANS	TO BE SUBSTITUTED
mm x mm	inch x inch
PP 360 x 4.55	NPS 14 x 0.179
PP 360 x 6.35	NPS 14 x 0.250
PP 360 x 9.53	NPS 14 x 0.375
PP 360 x 11.12	NPS 14 x 0.438
PP 406 x 12.70	NPS 16 x 0.500
PP 460 x T	NPS 18 x T"
PP 508 x T	NPS 20 x T"
PP 559 x T	NPS 22 x T"
PP 610 x T	NPS 24 x T"
PP 660 x T	NPS 26 x T"
PP 711 x T	NPS 28 x T"
PP 762 x T	NPS 30 x T"
PP 813 x T	NPS 32 x T"
PP 864 x T	NPS 34 x T"
PP 914 x T	NPS 36 x T"
PP 965 x T	NPS 38 x T"
PP 1016 x T	NPS 40 x T"
PP 1067 x T	NPS 42 x T"
PP 1118 x T	NPS 44 x T"
PP 1219 x T	NPS 48 x T"
PP 1524 x T	NPS 60 x T"
TP1 41:1 : '11: 4	(TI)

The thickness in millimeters (T) represents an exact conversion of the thickness in inches (T").

# SUBSTITUTION TABLE FOR CIDH CONCRETE PILING

DODDITTO TOTAL TRIBLE	OR CIDIT CONCRETE I ILINO
METRIC SIZE	ACTUAL AUGER SIZE
SHOWN ON THE PLANS	TO BE SUBSTITUTED
	inches
350 mm	14
400 mm	16
450 mm	18
600 mm	24
750 mm	30
900 mm	36
1.0 m	42
1.2 m	48
1.5 m	60
1.8 m	72
2.1 m	84
2.4 m	96
2.7 m	108
3.0 m	120
3.3 m	132
3.6 m	144
4.0 m	156

# SUBSTITUTION TABLE FOR STRUCTURAL TIMBER AND LUMBER

METRIC MINIMUM	METRIC MINIMUM	NOMINAL
DRESSED DRY,	DRESSED GREEN,	SIZE
SHOWN ON THE PLANS	SHOWN ON THE PLANS	TO BE SUBSTITUTED
mm x mm	mm x mm	inch x inch
19x89	20x90	1x4
38x89	40x90	2x4
64x89	65x90	3x4
89x89	90x90	4x4
140x140	143x143	6x6
140x184	143x190	6x8
184x184	190x190	8x8
235x235	241x241	10x10
286x286	292x292	12x12

# SUBSTITUTION TABLE FOR NAILS AND SPIKES

SUBSTITUTION TABLE FOR NAILS AND STIKES			
METRIC COMMON NAIL,	METRIC BOX NAIL,	METRIC SPIKE,	SIZE
SHOWN ON THE PLANS	SHOWN ON THE PLANS	SHOWN ON THE	TO BE
		PLANS	SUBSTITUTED
Length, mm	Length, mm	Length, mm	Penny-weight
Diameter, mm	Diameter, mm	Diameter, mm	
50.80	50.80		6d
2.87	2.51		
63.50	63.50		8d
3.33	2.87		
76.20	76.20	76.20	10d
3.76	3.25	4.88	
82.55	82.55	82.55	12d
3.76	3.25	4.88	
88.90	88.90	88.90	16d
4.11	3.43	5.26	
101.60	101.60	101.60	20d
4.88	3.76	5.72	
114.30	114.30	114.30	30d
5.26	3.76	6.20	
127.00	127.00	127.00	40d
5.72	4.11	6.68	
		139.70	50d
		7.19	
		152.40	60d
		7.19	

# SUBSTITUTION TABLE FOR IRRIGATION COMPONENTS

INEINIS
NOMINAL
SIZE
TO BE SUBSTITUTED
inch
1/2
3/4
1
1-1/4
1-1/2
2
2-1/2
3
4
6
8
10
12
14
16

Unless otherwise specified, substitutions of United States Standard Measures standard structural shapes corresponding to the metric designations shown on the plans and in conformance with the requirements in ASTM Designation: A 6/A 6M, Annex 2, will be allowed.

# 8-1.02 PREQUALIFIED AND TESTED SIGNING AND DELINEATION MATERIALS

The Department maintains the following list of Prequalified and Tested Signing and Delineation Materials. The Engineer shall not be precluded from sampling and testing products on the list of Prequalified and Tested Signing and Delineation Materials.

The manufacturer of products on the list of Prequalified and Tested Signing and Delineation Materials shall furnish the Engineer a Certificate of Compliance in conformance with the provisions in Section 6-1.07, "Certificates of Compliance," of the Standard Specifications for each type of traffic product supplied.

For those categories of materials included on the list of Prequalified and Tested Signing and Delineation Materials, only those products shown within the listing may be used in the work. Other categories of products, not included on the list of Prequalified and Tested Signing and Delineation Materials, may be used in the work provided they conform to the requirements of the Standard Specifications.

Materials and products may be added to the list of Prequalified and Tested Signing and Delineation Materials if the manufacturer submits a New Product Information Form to the New Product Coordinator at the Transportation Laboratory. Upon a Departmental request for samples, sufficient samples shall be submitted to permit performance of required tests. Approval of materials or products will depend upon compliance with the specifications and tests the Department may elect to perform.

#### PAVEMENT MARKERS, PERMANENT TYPE

#### **Retroreflective With Abrasion Resistant Surface (ARS)**

- A. Apex, Model 921AR (100 mm x 100 mm)
- B. Avery Dennison, Models C88 (100 mm x 100 mm), 911 (100 mm x 100 mm) and 953 (70 mm x 114 mm)
- C. Ray-O-Lite, Model "AA" ARS (100 mm x 100 mm)
- D. 3M Series 290 (89 mm x 100 mm)
- E. 3M Series 290 PSA, with pressure sensitive adhesive pad (89 mm x 100 mm)

#### **Retroreflective With Abrasion Resistant Surface (ARS)**

(for recessed applications only)

- A. Avery Dennison, Model 948 (58 mm x 119 mm)
- B. Avery Dennison, Model 944SB (51 mm x 100 mm)\*
- C. Ray-O-Lite, Model 2002 (58 mm x 117 mm)
- D. Ray-O-Lite, Model 2004 ARS (51 mm x 100 mm)\*
  - \*For use only in 114 mm wide (older) recessed slots

## Non-Reflective, 100 mm Round

- A. Apex Universal (Ceramic)
- B. Apex Universal, Models 929 (ABS) and 929PP (Polypropylene)
- C. Glowlite, Inc. (Ceramic)
- D. Hi-Way Safety, Inc., Models P20-2000W and 2001Y (ABS)
- E. Interstate Sales, "Diamond Back" (Polypropylene)
- F. Novabrite Models Cdot (White) Cdot-y (Yellow), Ceramic
- G. Novabrite Models Pdot-w (White) Pdot-y (Yellow), Polypropylene
- H. Three D Traffic Works TD10000 (ABS), TD10500 (Polypropylene)

# PAVEMENT MARKERS, TEMPORARY TYPE

## Temporary Markers For Long Term Day/Night Use (6 months or less)

A. Vega Molded Products "Temporary Road Marker" (75 mm x 100 mm)

# Temporary Markers For Short Term Day/Night Use (14 days or less)

(For seal coat or chip seal applications, clear protective covers are required)

- A. Apex Universal, Model 932
- B. Bunzl Extrusion, Models T.O.M., T.R.P.M., and "HH" (High Heat)
- C. Hi-Way Safety, Inc., Model 1280/1281
- D. Glowlite, Inc., Model 932

# STRIPING AND PAVEMENT MARKING MATERIAL

# Permanent Traffic Striping and Pavement Marking Tape

- A. Advanced Traffic Marking, Series 300 and 400
- B. Brite-Line, Series 1000
- C. Brite-Line, "DeltaLine XRP"
- D. Swarco Industries, "Director 35" (For transverse application only)
- E. Swarco Industries, "Director 60"
- F. 3M, "Stamark" Series 380 and 5730
- G. 3M, "Stamark" Series 420 (For transverse application only)

# Temporary (Removable) Striping and Pavement Marking Tape (6 months or less)

- A. Advanced Traffic Marking, Series 200
- B. Brite-Line, Series 100
- C. Garlock Rubber Technologies, Series 2000
- D. P.B. Laminations, Aztec, Grade 102
- E. Swarco Industries, "Director-2"
- F. Trelleborg Industries, R140 Series
- G. 3M, Series 620 "CR", and Series A750
- H. 3M, Series A145, Removable Black Line Mask

- (Black Tape: for use only on Asphalt Concrete Surfaces)
- I. Advanced Traffic Marking Black "Hide-A-Line"

(Black Tape: for use only on Asphalt Concrete Surfaces)

- J. Brite-Line "BTR" Black Removable Tape
  - (Black Tape: for use only on Asphalt Concrete Surfaces)
- K. Trelleborg Industries, RB-140

(Black Tape: for use only on Asphalt Concrete Surfaces)

# **Preformed Thermoplastic (Heated in place)**

- A. Avery Dennison, "Hotape"
- B. Flint Trading, "Premark," "Premark 20/20 Flex," and "Premark 20/20 Flex Plus"
- C. Ennis Paint Inc., "Flametape"

## Ceramic Surfacing Laminate, 150 mm x 150 mm

A. Highway Ceramics, Inc.

## **CLASS 1 DELINEATORS**

# One Piece Driveable Flexible Type, 1700 mm

- A. Bunzl Extrusion, "Flexi-Guide Models 400 and 566"
- B. Carsonite, Curve-Flex CFRM-400
- C. Carsonite, Roadmarker CRM-375
- D. FlexStake, Model 654 TM
- E. GreenLine Models HWD1-66 and CGD1-66

# Special Use Type, 1700 mm

- A. Bunzl Extrusion, Model FG 560 (with 450 mm U-Channel base)
- B. Carsonite, "Survivor" (with 450 mm U-Channel base)
- C. Carsonite, Roadmarker CRM-375 (with 450 mm U-Channel base)
- D. FlexStake, Model 604
- E. GreenLine Models HWDU and CGD (with 450 mm U-Channel base)
- F. Impact Recovery Model D36, with #105 Driveable Base
- G. Safe-Hit with 200 mm pavement anchor (SH248-GP1)
- H. Safe-Hit with 380 mm soil anchor (SH248-GP2) and with 450 mm soil anchor (SH248-GP3)

# Surface Mount Type, 1200 mm

- A. Bent Manufacturing Company, Masterflex Model MF-180EX-48
- B. Carsonite, "Super Duck II"
- C. FlexStake, Surface Mount, Models 704 and 754 TM
- D. Impact Recovery Model D48, with #101 Fixed (Surface-Mount) Base
- E. Three D Traffic Works "Channelflex" ID No. 522248W

#### **CHANNELIZERS**

## Surface Mount Type, 900 mm

- A. Bent Manufacturing Company, Masterflex Models MF-360-36 (Round) and MF-180-36 (Flat)
- B. Bunzl Extrusion, Flexi-Guide Models FG300PE and FG300UR
- C. Carsonite, "Super Duck" (Flat SDF-436, Round SDR-336)
- D. Carsonite, "Super Duck II" Model SDCF203601MB "The Channelizer"
- E. FlexStake, Surface Mount, Models 703 and 753 TM
- F. GreenLine, Model SMD-36
- G. Hi-Way Safety, Inc. "Channel Guide Channelizer" Model CGC36
- H. Impact Recovery Model D36, with #101 Fixed (Surface-Mount) Base
- I. Repo, Models 300 and 400
- J. Safe-Hit, Guide Post, Model SH236SMA
- K. Three D Traffic Works "Channelflex" ID No. 522053W

## **Lane Separation System**

- A. Bunzl "Flexi-Guide (FG) 300 Curb System"
- B. Qwick Kurb, "Klemmfix Guide System"
- C. Recycled Technology, Inc. "Safe-Lane System"

## **CONICAL DELINEATORS, 1070 mm**

(For 700 mm Traffic Cones, see Standard Specifications)

- A. Bent Manufacturing Company "T-Top"
- B. Plastic Safety Systems "Navigator-42"
- C. Radiator Specialty Company "Enforcer"
- D. Roadmaker Company "Stacker"
- E. TrafFix Devices "Grabber"
- F. Three D Traffic Works "Ringtop" TD7000, ID No. 742143

#### **OBJECT MARKERS**

# Type "K", 450 mm

- A. Bunzl, Model FG318PE
- B. Carsonite, Model SMD 615
- C. FlexStake, Model 701 KM
- D. Repo, Models 300 and 400
- E. Safe-Hit, Model SH718SMA

# Type "K-4" / "Q" Object Markers, 600 mm

- A. Bent Manufacturing "Masterflex" Model MF-360-24
- B. Bunzl Extrusion, Model FG324PE
- C. Carsonite, Super Duck II
- D. FlexStake, Model 701KM
- E. Repo, Models 300 and 400
- F. Safe-Hit, Models SH8 24SMA WA and SH8 24GP3 WA
- G. The Line Connection, Model DP21-4Q
- H. Three D Traffic Works "Q" Marker, ID No. 531702W

#### CONCRETE BARRIER MARKERS AND

## TEMPORARY RAILING (TYPE K) REFLECTORS

# Impactable Type

- A. ARTUK. "FB"
- B. Bunzl Extrusion, Models PCBM-12 and PCBM-T12
- C. Duraflex Corp., "Flexx 2020" and "Electriflexx"
- D. Hi-Way Safety, Inc., Model GMKRM100
- E. Plastic Safety Systems "BAM" Models OM-BARR and OM-BWAR
- F. Three D Traffic Works "Roadguide" Model TD 9304

# Non-Impactable Type

- A. ARTUK, JD Series
- B. Plastic Safety Systems "BAM" Models OM-BITARW and OM-BITARA
- C. Vega Molded Products, Models GBM and JD
- D. Plastic Vacuum Forming, "Cap-It C400"

# METAL BEAM GUARD RAIL POST MARKERS

(For use to the left of traffic)

- A. Bunzl Extrusion, "Mini" (75 mm x 254 mm)
- B. Creative Building Products, "Dura-Bull, Model 11201"
- C. Duraflex Corp., "Railrider"
- D. Plastic Vacuum Forming, "Cap-It C300"

# CONCRETE BARRIER DELINEATORS, 400 mm

(For use to the right of traffic)

- A. Bunzl Extrusion, Model PCBM T-16
- B. Safe-Hit, Model SH216RBM

# CONCRETE BARRIER-MOUNTED MINI-DRUM (260 mm x 360 mm x 570 mm)

A. Stinson Equipment Company "SaddleMarker"

#### SOUND WALL DELINEATOR

(Applied vertically. Place top of 75 mm x 300 mm reflective element at 1200 mm above roadway)

A. Bunzl Extrusion, PCBM S-36

#### **GUARD RAILING DELINEATOR**

(Place top of reflective element at 1200 mm above plane of roadway)

# Wood Post Type, 686 mm

- A. Bunzl Extrusion, FG 427 and FG 527
- B. Carsonite, Model 427
- C. FlexStake, Model 102 GR
- D. GreenLine GRD 27
- E. Safe-Hit, Model SH227GRD
- F. Three D Traffic Works "Guardflex" TD9100

# **Steel Post Type**

A. Carsonite, Model CFGR-327 with CFGRBK300 Mounting Bracket

#### RETROREFLECTIVE SHEETING

# Channelizers, Barrier Markers, and Delineators

- A. Avery Dennison T-6500 Series (For rigid substrate devices only)
- B. Avery Dennison WR-6100 Series
- C. Nippon Carbide Industries, Flexible Ultralite Grade (ULG) II
- D. Reflexite, PC-1000 Metalized Polycarbonate
- E. Reflexite, AC-1000 Acrylic
- F. Reflexite, AP-1000 Metalized Polyester
- G. Reflexite, Conformalight, AR-1000 Abrasion Resistant Coating
- H. 3M, High Intensity

# Traffic Cones, 330 mm Sleeves

A. Reflexite SB (Polyester), Vinyl or "TR" (Semi-transparent)

# Traffic Cones, 100 mm and 150 mm Sleeves

- A. Nippon Carbide Industries, Flexible Ultralite Grade (ULG) II
- B. Reflexite, Vinyl, "TR" (Semi-transparent) or "Conformalight"
- C. 3M Series 3840
- D. Avery Dennison S-9000C

#### **Barrels and Drums**

- A. Avery Dennison WR-6100
- B. Nippon Carbide Industries, Flexible Ultralite Grade (ULG) II
- C. Reflexite, "Conformalight", "Super High Intensity" or "High Impact Drum Sheeting"
- D. 3M Series 3810

# Barricades: Type I, Medium-Intensity (Typically Enclosed Lens, Glass-Bead Element)

- A. American Decal, Adcolite
- B. Avery Dennison, T-1500 and T-1600 series
- C. 3M Engineer Grade, Series 3170

# Barricades: Type II, Medium-High-Intensity (Typically Enclosed Lens, Glass-Bead Element)

- A. Avery Dennison, T-2500 Series
- B. Kiwalite Type II
- C. Nikkalite 1800 Series

# Signs: Type II, Medium-High-Intensity (Typically Enclosed Lens, Glass-Bead Element)

- A. Avery Dennison, T-2500 Series
- B. Kiwalite, Type II
- C. Nikkalite 1800 Series

# Signs: Type III, High-Intensity (Typically Encapsulated Glass-Bead Element)

- A. Avery Dennison, T-5500 and T-5500A Series
- B. Nippon Carbide Industries, Nikkalite Brand Ultralite Grade II
- C. 3M Series 3870

# Signs: Type IV, High-Intensity (Typically Unmetallized Microprismatic Element)

- A. Avery Dennison, T-6500 Series
- B. Nippon Carbide Industries, Crystal Grade, 94000 Series
- C. Nippon Carbide Industries, Model No. 94847 Fluorescent Orange
- D. Nippon Carbide Industries, Model No. 94844 Fluorescent Yellow Green

# Signs: Type VI, Elastomeric (Roll-Up) High-Intensity, without Adhesive

- A. Avery Dennison, WU-6014
- B. Novabrite LLC, "Econobrite"
- C. Reflexite "Vinyl"D. Reflexite "SuperBright"
- E. Reflexite "Marathon"
- F. 3M Series RS34 Orange and RS20 Fluorescent Orange

# Signs: Type VII, Super-High-Intensity (Typically Unmetallized Microprismatic Element)

- A. 3M LDP Series 3924 Fluorescent Orange
- B. 3M LDP Series 3970

# Signs: Type VIII, Super-High-Intensity (Typically Unmetallized Microprismatic Element)

- A. Avery Dennison, T-7500 Series
- B. Avery Dennison, T-7511 Fluorescent Yellow
- C. Avery Dennison, T-7513 Fluorescent Yellow Green
- D. Avery Dennison, W-7514 Fluorescent Orange
- E. Nippon Carbide Industries, Nikkalite Crystal Grade Series 92800
- F. Nippon Carbide Industries, Nikkalite Crystal Grade Model 92844 Fluorescent Yellow/Green
- G. Nippon Carbide Industries, Nikkalite Crystal Grade Model 92847 Fluorescent Orange

## Signs: Type IX, Very-High-Intensity (Typically Unmetallized Microprismatic Element)

- A. 3M VIP Series 3981 Diamond Grade Fluorescent Yellow
- B. 3M VIP Series 3983 Diamond Grade Fluorescent Yellow/Green
- C. 3M VIP Series 3990 Diamond Grade

#### SPECIALTY SIGNS

- A. Hallmark Technologies, Inc., All Sign STOP Sign (All Plastic), 750 mm
- B. Reflexite "Endurance" Work Zone Sign (with Semi-Rigid Plastic Substrate)

## SIGN SUBSTRATE

## Fiberglass Reinforced Plastic (FRP)

- A. Fiber-Brite
- B. Sequentia, "Polyplate"
- C. Inteplast Group "InteCel" (13 mm for Post-Mounted CZ Signs, 1200 mm or less)

# **Aluminum Composite**

- A. Alcan Composites "Dibond Material, 2 mm" (for temporary construction signs only)
- B. Mitsubishi Chemical America, Alpolic 350 (for temporary construction signs only)

## 8-1.03 STATE-FURNISHED MATERIALS

Attention is directed to Section 6-1.02, "State-Furnished Materials," of the Standard Specifications and these special provisions.

The following materials will be furnished to the Contractor:

- A. Sign panels for roadside signs and overhead sign structures.
- B. Entry SignC. Trash ReceptaclesD. Concrete Toilet PartitionsE. Precast Concrete PostsSign panels and overlay panels will be furnished to the Contractor at the District Warehouse located at 1000 Center Street; Redding, CA 96001.

The Contractor shall notify the District Warehouse Manager, Telephone 530-225-3291 and the Engineer not less than 48 hours before State-furnished material is to be picked up by the Contractor. A full description of the material and the time the material will be picked up shall be provided. The number, type, and size of the sign panels, and the contract number shall also be provided to the District Warehouse Manager.

## **SECTION 8-2. CONCRETE**

#### 8-2.01 PORTLAND CEMENT CONCRETE

Portland cement concrete shall conform to the provisions in Section 90, "Portland Cement Concrete," of the Standard Specifications and these special provisions.

References to Section 90-2.01, "Portland Cement," of the Standard Specifications shall mean Section 90-2.01, "Cement," of the Standard Specifications.

Mineral admixture shall be combined with cement in conformance with the provisions in Section 90-4.08, "Required Use of Mineral Admixtures," of the Standard Specifications for the concrete materials specified in Section 56-2, "Roadside Signs," of the Standard Specifications.

The requirements of Section 90-4.08, "Required Use of Mineral Admixture," of the Standard Specifications shall not apply to Section 19-3.025C, "Soil Cement Bedding," of the Standard Specifications.

The Department maintains a list of sources of fine and coarse aggregate that have been approved for use with a reduced amount of mineral admixture in the total amount of cementitious material to be used. A source of aggregate will be considered for addition to the approved list if the producer of the aggregate submits to the Transportation Laboratory certified test results from a qualified testing laboratory that verify the aggregate complies with the requirements. Prior to starting the testing, the aggregate test shall be registered with the Department. A registration number can be obtained by calling (916) 227-7228. The registration number shall be used as the identification for the aggregate sample in correspondence with the Department. Upon request, a split of the tested sample shall be provided to the Department. Approval of aggregate will depend upon compliance with the specifications, based on the certified test results submitted, together with any replicate testing the Department may elect to perform. Approval will expire 3 years from the date the most recent registered and evaluated sample was collected from the aggregate source.

Oualified testing laboratories shall conform to the following requirements:

- A. Laboratories performing ASTM Designation: C 1293 shall participate in the Cement and Concrete Reference Laboratory (CCRL) Concrete Proficiency Sample Program and shall have received a score of 3 or better on all tests of the previous 2 sets of concrete samples.
- B. Laboratories performing ASTM Designation: C 1260 shall participate in the Cement and Concrete Reference Laboratory (CCRL) Pozzolan Proficiency Sample Program and shall have received a score of 3 or better on the shrinkage and soundness tests of the previous 2 sets of pozzolan samples.

Aggregates on the list shall conform to one of the following requirements:

- A. When the aggregate is tested in conformance with the requirements in California Test 554 and ASTM Designation: C 1293, the average expansion at one year shall be less than or equal to 0.040 percent; or
- B. When the aggregate is tested in conformance with the requirements in California Test 554 and ASTM Designation: C 1260, the average of the expansion at 16 days shall be less than or equal to 0.15 percent.

The amounts of cement and mineral admixture used in cementitious material shall be sufficient to satisfy the minimum cementitious material content requirements specified in Section 90-1.01, "Description," or Section 90-4.05, "Optional Use of Chemical Admixtures," of the Standard Specifications and shall conform to the following:

- A. The minimum amount of cement shall not be less than 75 percent by mass of the specified minimum cementitious material content.
- B. The minimum amount of mineral admixture to be combined with cement shall be determined using one of the following criteria:
  - 1. When the calcium oxide content of a mineral admixture is equal to or less than 2 percent by mass, the amount of mineral admixture shall not be less than 15 percent by mass of the total amount of cementitious material to be used in the mix.
  - 2. When the calcium oxide content of a mineral admixture is greater than 2 percent by mass, and any of the aggregates used are not listed on the approved list as specified in these special provisions, then the amount of mineral admixture shall not be less than 25 percent by mass of the total amount of cementitious material to be used in the mix.
  - 3. When the calcium oxide content of a mineral admixture is greater than 2 percent by mass and the fine and coarse aggregates are listed on the approved list as specified in these special provisions, then the amount of mineral admixture shall not be less than 15 percent by mass of the total amount of cementitious material to be used in the mix.
  - 4. When a mineral admixture that conforms to the provisions for silica fume in Section 90-2.04, "Admixture Materials," of the Standard Specifications is used, the amount of mineral admixture shall not be less than 10 percent by mass of the total amount of cementitious material to be used in the mix.
  - 5. When a mineral admixture that conforms to the provisions for silica fume in Section 90-2.04, "Admixture Materials," of the Standard Specifications is used and the fine and coarse aggregates are listed on the approved list as specified in these special provisions, then the amount of mineral admixture shall not be less than 7 percent by mass of the total amount of cementitious material to be used in the mix.
- C. The total amount of mineral admixture shall not exceed 35 percent by mass of the total amount of cementitious material to be used in the mix. Where Section 90-1.01, "Description," of the Standard Specifications specifies a maximum cementitious content in kilograms per cubic meter, the total mass of cement and mineral admixture per cubic meter shall not exceed the specified maximum cementitious material content.

The Contractor will be permitted to use Type III portland cement for concrete used in the manufacture of precast concrete members.

#### 8-2.02 FREEZING CONDITION REQUIREMENTS

Portland cement concrete and precast portland cement concrete products shall contain not less than 350 kilograms of cement per cubic meter unless a higher cement content is required elsewhere in these special provisions.

An air-entraining admixture conforming to the provisions in Section 90-4, "Admixtures," of the Standard Specifications shall be added to the concrete at the rate required to result in an air content of  $6 \pm 1.5$  percent in the freshly mixed concrete, unless a different air content is specified in these special provisions.

## **SECTION 8-3. WELDING**

## **8-3.01 WELDING**

#### **GENERAL**

Flux core welding electrodes conforming to the requirements of AWS A5.20 E6XT-4 or E7XT-4 shall not be used to perform welding for this project.

Wherever reference is made to the following AWS welding codes in the Standard Specifications, on the plans, or in these special provisions, the year of adoption for these codes shall be as listed:

Contract No. 02-374604

AWS Code	Year of Adoption
D1.1	2002
D1.4	1998
D1.5	2002
D1.6	1999

Requirements of the AWS welding codes shall apply unless specified otherwise in the Standard Specifications, on the plans, or in these special provisions. Wherever the abbreviation AWS is used, it shall be equivalent to the abbreviations ANSI/AWS or AASHTO/AWS.

Section 6.1.1.1 of AWS D1.5 is replaced with the following:

Quality Control (QC) shall be the responsibility of the Contractor. As a minimum, the Contractor shall perform inspection and testing of each weld joint prior to welding, during welding, and after welding as specified in this section and as necessary to ensure that materials and workmanship conform to the requirements of the contract documents.

Sections 6.1.3 through 6.1.4.3 of AWS D1.1, Section 7.1.2 of AWS D1.4, and Sections 6.1.1.2 through 6.1.3.3 of AWS D1.5 are replaced with the following:

The QC Inspector shall be the duly designated person who acts for and on behalf of the Contractor for inspection, testing, and quality related matters for all welding.

Quality Assurance (QA) is the prerogative of the Engineer. The QA Inspector is the duly designated person who acts for and on behalf of the Engineer.

The QC Inspector shall be responsible for quality control acceptance or rejection of materials and workmanship, and shall be currently certified as an AWS Certified Welding Inspector (CWI) in conformance with the requirements in AWS QC1, "Standard for AWS Certification of Welding Inspectors."

The QC Inspector may be assisted by an Assistant QC Inspector provided that this individual is currently certified as an AWS Certified Associate Welding Inspector (CAWI) in conformance with the requirements in AWS QC1, "Standard for AWS Certification of Welding Inspectors." The Assistant QC Inspector may perform inspection under the direct supervision of the QC Inspector provided the Assistant is always within visible and audible range of the QC Inspector. The QC Inspector shall be responsible for signing all reports and for determining if welded materials conform to workmanship and acceptance criteria. The ratio of QC Assistants to QC Inspectors shall not exceed 5 to 1.

When the term "Inspector" is used without further qualification, it shall refer to the QC Inspector.

Section 6.14.6, "Personnel Qualification," of AWS D1.1, Section 7.8, "Personnel Qualification," of AWS D1.4, and Section 6.1.3.4, "Personnel Qualification," of AWS D1.5 are replaced with the following:

Personnel performing nondestructive testing (NDT) shall be qualified and certified in conformance with the requirements of the American Society for Nondestructive Testing (ASNT) Recommended Practice No. SNT-TC-1A and the Written Practice of the NDT firm. The Written Practice of the NDT firm shall meet or exceed the guidelines of the ASNT Recommended Practice No. SNT-TC-1A. Individuals who perform NDT, review the results, and prepare the written reports shall be either:

- A. Certified NDT Level II technicians, or;
- B. Level III technicians who hold a current ASNT Level III certificate in that discipline and are authorized and certified to perform the work of Level II technicians.

Section 6.5.4 of AWS D1.5 is replaced with the following:

The QC Inspector shall inspect and approve each joint preparation, assembly practice, welding technique, joint fit-up, and the performance of each welder, welding operator, and tack welder to make certain that the applicable requirements of this code and the approved Welding Procedure Specification (WPS) are met. The QC Inspector shall examine the work to make certain that it meets the requirements of Sections 3 and 6.26. The size and contour of all welds shall be measured using suitable gages. Visual inspection for cracks in welds and base metal, and for other discontinuities should be aided by strong light magnifiers, or such other devices as may be helpful. Acceptance criteria different from those specified in this code may be used when approved by the Engineer.

Section 6.6.5, "Nonspecified NDT Other than Visual," of AWS D1.1, Section 6.6.5 of AWS D1.4 and Section 6.6.5 of AWS D1.5 shall not apply.

For any welding, the Engineer may direct the Contractor to perform NDT that is in addition to the visual inspection or NDT specified in the AWS or other specified welding codes, in the Standard Specifications, or in these special provisions. Additional NDT required by the Engineer will be paid for as extra work as provided in Section 4-1.03D, "Extra Work," of the Standard Specifications. Should any welding deficiencies be discovered by this additional NDT, all costs associated with the repair of the deficient area, including NDT of the weld and of the weld repair, and any delays caused by the repair, shall be at the Contractor's expense.

Repair work to correct welding deficiencies discovered by visual inspection or NDT, or by additional NDT directed or performed by the Engineer, and any associated delays or expenses caused to the Contractor by performing these repairs, shall be at the Contractor's expense.

The Engineer shall have the authority to verify the qualifications or certifications of any welder, QC Inspector, or NDT personnel to specified levels by retests or other means approved by the Engineer.

Continuous inspection shall be provided when any welding is being performed. Continuous inspection, as a minimum, shall include having a QC Inspector within such close proximity of all welders or welding operators so that inspections by the QC Inspector of each welding operation at each welding location shall not lapse for a period exceeding 30 minutes.

Inspection and approval of all joint preparations, assembly practices, joint fit-ups, welding techniques, and the performance of each welder, welding operator, and tack welder shall be documented by the QC Inspector on a daily basis for each day welding is performed. For each inspection, including fit-up, Welding Procedure Specification (WPS) verification, and final weld inspection, the QC Inspector shall confirm and document compliance with the requirements of the AWS or other specified code criteria and the requirements of these special provisions on all welded joints before welding, during welding, and after the completion of each weld.

When joint weld details that are not prequalified to the details of Section 3 of AWS D1.1 or to the details of Figure 2.4 or 2.5 of AWS D1.5 are proposed for use in the work, the joint details, their intended locations, and the proposed welding parameters and essential variables, will be approved by the Engineer. The Engineer shall have 2 weeks to complete the review of the proposed joint detail locations. In the event the Engineer fails to complete the review within the time allowed, and if, in the opinion of the Engineer, completion of the work is delayed or interfered with by reason of the Engineer's delay in completing the review, the Contractor will be compensated for any resulting loss, and an extension of time will be granted, in the same manner as provided for in Section 8-1.09, "Right of Way Delays," of the Standard Specifications. Upon approval of the proposed joint detail locations and qualification of the proposed joint details, welders and welding operators using these details shall perform a qualification test plate using the WPS variables and the joint detail to be used in production. The test plate shall have the maximum thickness to be used in production and a minimum length of 180 mm and minimum finish welded width 460 mm. The test plate shall be mechanically and radiographically tested. Mechanical and radiographic testing and acceptance criteria shall be as specified in the applicable AWS codes.

In addition to the requirements specified in the applicable code, the period of effectiveness for a welder's or welding operator's qualification shall be a maximum of 3 years for the same weld process, welding position, and weld type. If production welding will be performed without gas shielding, then qualification shall also be without gas shielding. Excluding welding of fracture critical members, a valid qualification at the beginning of work on a contract will be acceptable for the entire period of the contract, as long as the welder's or welding operator's work remains satisfactory.

The Engineer will witness all qualification tests for WPSs that were not previously approved by the Department. An approved independent third party will witness the qualification tests for welders or welding operators. The independent third party shall be a current CWI and shall not be employed by the contractor performing the welding. The Engineer shall have 2 weeks to review the qualifications and copy of the current certification of the independent third party. In the event the Engineer fails to complete the review within the time allowed, and if, in the opinion of the Engineer, completion of the work is delayed or interfered with by reason of the Engineer's delay in completing the review, the Contractor will be compensated for any resulting loss, and an extension of time will be granted, in the same manner as provided for in Section 8-1.09, "Right of Way Delays," of the Standard Specifications. The Contractor shall notify the Engineer one week prior to performing any qualification tests. Witnessing of qualification tests by the Engineer shall not constitute approval of the intended joint locations, welding parameters, or essential variables.

In addition to the requirements of AWS D1.5 Section 5.12 or 5.13, welding procedures qualification, for work welded in conformance with that code, shall conform to the following requirements:

- A. Unless considered prequalified, fillet welds, including reinforcing fillet welds, shall be qualified in each position. The fillet weld soundness test shall be conducted using the essential variables of the WPS as established by the Procedure Qualification Record (PQR.)
- B. For qualification of joints that do not conform to Figures 2.4 and 2.5 of AWS D1.5, two WPS qualification tests are required. The tests conforming to AWS D1.5 Section 5.13 shall be conducted using both Figure 5.1 and Figure 5.3. The test conforming to Figure 5.3 shall be conducted using the same welding electrical parameters that were established for the test conducted conforming to Figure 5.1.

- C. The travel speed, current, and voltage values that are used for tests conducted per AWS D1.5 Section 5.12 or 5.13 shall be consistent for each weld joint, and shall in no case vary by more than 10 percent for travel speed, 10 percent for current, and 7 percent for voltage.
- D. For a WPS qualified in conformance with AWS D1.5 Section 5.13, the values to be used for calculating ranges for current and voltage shall be based on the average of all weld passes made in the test. Heat input shall be calculated using the average of current and voltage of all weld passes made in the test for a WPS qualified in conformance with Section 5.12 or 5.13.
- E. To qualify for unlimited material thickness, two qualification tests are required for WPSs utilized for welding material thicknesses greater than 38 mm. One test shall be conducted using 20-mm thick test plates, and one test shall be conducted using test plates with a thickness between 38 mm and 50 mm. Two maximum heat input tests may be conducted for unlimited thickness qualification.
- F. Macroetch tests are required for WPS qualification tests, and acceptance shall be per AWS D1.5 Section 5.19.3.
- G. When a weld joint is to be made using a combination of qualified WPSs, each process shall be qualified separately.
- H. When a weld joint is to be made using a combination of qualified and prequalified processes, the WPS shall reflect both processes and the limitations of essential variables, including weld bead placement, for both processes.
- I. Prior to preparing mechanical test specimens, the PQR welds shall be inspected by visual and radiographic tests. Backing bar shall be 75 mm in width and shall remain in place during NDT testing. Results of the visual and radiographic tests shall comply with AWS D1.5 Section 6.26.2, excluding Section 6.26.2.2. Test plates that do not comply with both tests shall not be used.

#### WELDING QUALITY CONTROL

Welding quality control shall conform to the requirements in the AWS or other specified welding codes, the Standard Specifications, and these special provisions.

Unless otherwise specified, welding quality control shall apply when any work is welded in conformance with the provisions in Section 49, "Piling," Section 52, "Reinforcement," Section 55, "Steel Structures," or Section 75-1.035, "Bridge Joint Restrainer Units," of the Standard Specifications.

The welding of fracture critical members (FCMs) shall conform to the provisions specified in the Fracture Control Plan (FCP) and herein.

The Contractor shall designate in writing a welding Quality Control Manager (QCM). The QCM shall be responsible directly to the Contractor for the quality of welding, including materials and workmanship, performed by the Contractor and subcontractors.

The QCM shall be the sole individual responsible to the Contractor for submitting, receiving, reviewing, and approving all correspondence, required submittals, and reports to and from the Engineer. The QCM shall be a registered professional engineer or shall be currently certified as a CWI or a CAWI.

The QCM shall not be employed or compensated by any subcontractor, or by other persons or entities hired by subcontractors, who will provide other services or materials for the project. The QCM may be an employee of the Contractor.

Welding inspection personnel or NDT firms to be used in the work shall not be employed or compensated by any subcontractor, or by other persons or entities hired by subcontractors, who will provide other services or materials for the project, except for the following conditions:

- A. The work is welded in conformance with AWS D1.5 and is performed at a permanent fabrication or manufacturing facility which is certified under the AISC Quality Certification Program, Category Cbr, Major Steel Bridges and Fracture Critical endorsement F.
- B. The welding is performed on pipe pile material at a permanent pipe manufacturing facility authorized to apply the American Petroleum Institute (API) monogram for API 5L pipe.

For welding performed at such facilities, the inspection personnel or NDT firms may be employed or compensated by the facility performing the welding.

Prior to submitting the Welding Quality Control Plan (WQCP) required herein, a pre-welding meeting between the Engineer, the Contractor's QCM, and a representative from each entity performing welding or inspection for this project, shall be held to discuss the requirements for the WQCP.

The Contractor shall submit to the Engineer, in conformance with the provisions in Section 5-1.02, "Plans and Working Drawings," of the Standard Specifications, 2 copies of a separate WQCP for each subcontractor or supplier for each item of work for which welding is to be performed.

The Contractor shall allow the Engineer 2 weeks to review the WQCP submittal after a complete plan has been received. No welding shall be performed until the WQCP is approved in writing by the Engineer. In the event the Engineer fails to complete the review within the time allowed, and if, in the opinion of the Engineer, completion of the work is delayed or

interfered with by reason of the Engineer's delay in completing the review, the Contractor will be compensated for any resulting loss, and an extension of time will be granted, in the same manner as provided for in Section 8-1.09, "Right of Way Delays," of the Standard Specifications.

An amended WQCP or any addendum to the approved WQCP shall be submitted to, and approved in writing by the Engineer, for proposed revisions to the approved WQCP. An amended WQCP or addendum will be required for revisions to the WQCP, including but not limited to a revised WPS; additional welders; changes in NDT firms, QC, or NDT personnel or procedures; or updated systems for tracking and identifying welds. The Engineer shall have 1 week to complete the review of the amended WQCP or addendum. Work affected by the proposed revisions shall not be performed until the amended WQCP or addendum has been approved. In the event the Engineer fails to complete the review within the time allowed, and if, in the opinion of the Engineer, completion of the work is delayed or interfered with by reason of the Engineer's delay in completing the review, the Contractor will be compensated for any resulting loss, and an extension of time will be granted, in the same manner as provided for in Section 8-1.09, "Right of Way Delays," of the Standard Specifications.

Information regarding the contents, format, and organization of a WQCP, is available at the Transportation Laboratory or the following website:

http://www.dot.ca.gov/hq/esc/Translab/smbresources.htm

After final approval of the WQCP, amended WQCP, or addendum, the Contractor shall submit 7 copies to the Engineer of the approved documents. A copy of the Engineer approved document shall be available at each location where welding is to be performed.

A daily production log for welding shall be kept for each day that welding is performed. The log shall clearly indicate the locations of all welding. The log shall include the welders' names, amount of welding performed, any problems or deficiencies discovered, and any testing or repair work performed, at each location. The daily report from each QC Inspector shall also be included in the log.

The following items shall be included in a Welding Report that is to be submitted to the Engineer within 10 days following the performance of any welding:

- A. Reports of all visual weld inspections and NDT.
- B. Radiographs and radiographic reports, and other required NDT reports.
- C. Documentation that the Contractor has evaluated all radiographs and other nondestructive tests and corrected all rejectable deficiencies, and all repaired welds have been reexamined by the required NDT and found acceptable.
- D. Daily production log.

The following information shall be clearly written on the outside of radiographic envelopes: name of the QCM, name of the nondestructive testing firm, name of the radiographer, date, contract number, complete part description, and all included weld numbers or a report number, as detailed in the WQCP. In addition, all innerleaves shall have clearly written on them the part description and all included weld numbers, as detailed in the WQCP.

Reports regarding NDT shall be signed by both the NDT technician and the person that performed the review, and then submitted directly to the QCM for review and signature prior to submittal to the Engineer. Corresponding names shall be clearly printed or typewritten next to all signatures.

The Engineer will review the Welding Report to determine if the Contractor is in conformance with the WQCP. Unless otherwise specified, the Engineer shall be allowed 10 days to review the report and respond in writing after a complete Welding Report has been received. Prior to receiving notification from the Engineer of the Contractor's conformance with the WQCP, the Contractor may encase in concrete or cover welds for which a Welding Report has been submitted. However, should the Contractor elect to encase or cover those welds prior to receiving notification from the Engineer, it is expressly understood that the Contractor shall not be relieved of the responsibility for incorporating material in the work that conforms to the requirements of the plans and specifications. Material not conforming to these requirements will be subject to rejection. Should the Contractor elect to wait to encase or cover welds pending notification by the Engineer, and in the event the Engineer fails to complete the review within the time allowed, and if, in the opinion of the Engineer, completion of the work is delayed or interfered with by reason of the Engineer's delay in completing the review, the Contractor will be compensated for any resulting loss, and an extension of time will be granted, in the same manner as provided for in Section 8-1.09, "Right of Way Delays," of the Standard Specifications.

The QC Inspector shall provide reports to the QCM on a daily basis for each day that welding is performed.

Except for noncritical weld repairs, the Engineer shall be notified immediately in writing when welding problems, deficiencies, base metal repairs, or any other type of repairs not submitted in the WQCP are discovered, and also of the proposed repair procedures to correct them. The Contractor shall allow the Engineer one week to review these procedures. No remedial work shall begin until the repair procedures are approved in writing by the Engineer. In the event the Engineer fails to complete the review within the time allowed, and if, in the opinion of the Engineer, completion of the work is delayed or interfered with by reason of the Engineer's delay in completing the review, the Contractor will be compensated for any

resulting loss, and an extension of time will be granted, in the same manner as provided for in Section 8-1.09, "Right of Way Delays," of the Standard Specifications.

The QCM shall sign and furnish to the Engineer, a Certificate of Compliance in conformance with the provisions in Section 6-1.07, "Certificates of Compliance," of the Standard Specifications for each item of work for which welding was performed. The certificate shall state that all of the materials and workmanship incorporated in the work, and all required tests and inspections of this work, have been performed in conformance with the details shown on the plans, the Standard Specifications, and these special provisions.

#### WELDING FOR OVERHEAD SIGN AND POLE STRUCTURES

The Contractor shall meet the following requirements for any work welded in conformance with the provisions in Section 56-1, "Overhead Sign Structures," or Section 86-2.04, "Standards, Steel Pedestals and Posts," of the Standard Specifications.

Welding inspection personnel or NDT firms to be used in the work shall not be employed or compensated by any subcontractor, or by other persons or entities hired by subcontractors, who will provide other services or materials for the project, except for when the welding is performed at a permanent fabrication or manufacturing facility which is certified under the AISC Quality Certification Program, Category Sbd, Conventional Steel Building Structures.

#### **Welding Qualification Audit**

Contractors or subcontractors performing welding operations for overhead sign and pole structures shall not deliver materials to the project without having successfully completed the Department's "Manufacturing Qualification Audit for Overhead Sign and Pole Structures," hereinafter referred to as the audit, not more than one year prior to the delivery of the materials. The Engineer will perform the audit. Copies of the audit form, and procedures for requesting and completing the audit, are available at the Transportation Laboratory or the following website:

http://www.dot.ca.gov/hq/esc/Translab/smbresources.htm

An audit that was approved by the Engineer no more than one year prior to the beginning of work on this contract will be acceptable for the entire period of this contract, provided the Engineer determines the audit was for the same type of work that is to be performed on this contract.

Successful completion of an audit shall not relieve the Contractor of the responsibility for furnishing materials or producing finished work of the quality specified in these special provisions and as shown on the plans.

## Welding Report

For work welded in conformance with the provisions in Section 56-1, "Overhead Sign Structures," or Section 86-2.04, "Standards, Steel Pedestals and Posts," of the Standard Specifications, a Welding Report shall be submitted in conformance with the provisions in "Welding Quality Control," of these special provisions.

# **PAYMENT**

Full compensation for conforming to the requirements of "Welding" shall be considered as included in the contract prices paid for the various items of work involved and no additional compensation will be allowed therefor.

# **SECTION 9. (BLANK)**

#### SECTION 10. CONSTRUCTION DETAILS

# **SECTION 10-1. GENERAL**

# 10-1.00 CONSTRUCTION PROJECT INFORMATION SIGNS

Before any major physical construction work readily visible to highway users is started on this contract, the Contractor shall furnish and erect 2 Type 1 Construction Project Information signs at the locations designated by the Engineer.

The signs and overlays shall be of a type and material consistent with the estimated time of completion of the project and shall conform to the details shown on the plans.

The sign letters, border and the Department's construction logos shall conform to the colors (non-reflective) and details shown on the plans, and shall be on a white background (non-reflective). The colors blue and orange shall conform to PR Color Number 3 and Number 6, respectively, as specified in the Federal Highway Administration's Color Tolerance Chart.

The sign message to be used for fund types shall consist of the following, in the order shown:

## FEDERAL HIGHWAY TRUST FUNDS

The sign message to be used for type of work shall consist of the following:

#### ROADSIDE WORK

The sign message to be used for the Year of Completion of Project Construction will be furnished by the Engineer. The Contractor shall furnish and install the "Year" sign overlay within 10 working days of notification of the year date to be used.

The letter sizes to be used shall be as shown on the plans. The information shown on the signs shall be limited to that shown on the plans.

The signs shall be kept clean and in good repair by the Contractor.

Upon completion of the work, the signs shall be removed and disposed of outside the highway right of way in conformance with the provisions in Section 7-1.13 of the Standard Specifications.

Full compensation for furnishing, erecting, maintaining, and removing and disposing of the construction project information signs shall be considered as included in the contract lump sum price paid for construction area signs and no additional compensation will be allowed therefor.

#### 10-1.01 ORDER OF WORK

Order of work shall conform to the provisions in Section 5-1.05, "Order of Work," of the Standard Specifications and these special provisions.

This Safety Roadside Rest Area is typically closed for the winter from November 1 to April 1. During construction activities, the rest area may be closed between April 1 and November 1 of 2006.

The Contractor shall notify the Engineer not less than 16 days prior to work that requires the closure of the rest area.

Attention is directed to "Color Concrete" of these special provisions regarding the concrete color requirements.

Attention is directed to "Miscellaneous Concrete Construction" of these special provisions regarding constructing a 600 mm by 600 mm test panel prior to constructing curb ramps with detectable warning surfaces.

Attention is directed to "Miscellaneous Concrete Construction" of these special provisions regarding constructing a 1.25 m by 1.25 m test panel prior to constructing sidewalks with exposed aggregate finish.

Attention is directed to "Water Pollution Control" of these special provisions regarding the submittal and approval of the Water Pollution Control Program prior to performing work having potential to cause water pollution.

The uppermost layer of new pavement shall not be placed until all underlying conduits and loop detectors have been installed

Not less than 30 days prior to applying seeds, the Contractor shall furnish the Engineer a statement from the vendor that the order for the seed required for this contract has been received and accepted by the vendor. The statement from the vendor shall include the names and quantity of seed ordered and the anticipated date of delivery.

#### 10-1.02 WATER POLLUTION CONTROL

Water pollution control work shall conform to the provisions in Section 7-1.01G, "Water Pollution," of the Standard Specifications and these special provisions.

Water pollution control work shall conform to the requirements in the "Storm Water Pollution Prevention Plan (SWPPP) and Water Pollution Control Program (WPCP) Preparation Manual" and the "Construction Site Best Management Practices (BMPs) Manual." and addenda thereto issued up to, and including, the date of advertisement of the project. These manuals are hereinafter referred to respectively as the "Preparation Manual" and the "Construction Site BMPs Manual," and collectively, as the "Manuals." Copies of the Manuals may be obtained from the Department of Transportation, Material Operations Branch, Publication Distribution Unit, 1900 Royal Oaks Drive, Sacramento, California 95815, Telephone: (916) 445-3520, and may also be obtained from the Department's Internet website http://www.dot.ca.gov/hg/construc/stormwater.html.

The Contractor shall know and fully comply with applicable provisions of the Manuals, and Federal, State, and local regulations and requirements that govern the Contractor's operations and storm water and non-storm water discharges from both the project site and areas of disturbance outside the project limits during construction. Attention is directed to Sections 7-1.01, "Laws to be Observed," and 7-1.12, "Indemnification and Insurance," of the Standard Specifications.

Water pollution control requirements shall apply to storm water and non-storm water discharges from areas outside the project site which are directly related to construction activities for this contract including, but not limited to, asphalt batch plants, material borrow areas, concrete plants, staging areas, storage yards and access roads. The Contractor shall comply with the Manuals for those areas and shall implement, inspect and maintain the required water pollution control practices. Installing, inspecting and maintaining water pollution control practices on areas outside the highway right of way not specifically arranged and provided for by the Department for the execution of this contract, will not be paid for.

The Contractor shall be responsible for penalties assessed or levied on the Contractor or the Department as a result of the Contractor's failure to comply with the provisions in this section "Water Pollution Control" including, but not limited to, compliance with the applicable provisions of the Manuals, and Federal, State and local regulations and requirements as set forth therein.

Penalties as used in this section shall include fines, penalties and damages, whether proposed, assessed, or levied against the Department or the Contractor, including those levied under the Federal Clean Water Act and the State Porter-Cologne Water Quality Control Act, by governmental agencies or as a result of citizen suits. Penalties shall also include payments made or costs incurred in settlement for alleged violations of the Manuals, or applicable laws, regulations, or requirements. Costs incurred could include sums spent instead of penalties, in mitigation or to remediate or correct violations.

#### RETENTION OF FUNDS

Notwithstanding any other remedies authorized by law, the Department may retain money due the Contractor under the contract, in an amount determined by the Department, up to and including the entire amount of Penalties proposed, assessed, or levied as a result of the Contractor's violation of the Manuals, or Federal or State law, regulations or requirements. Funds may be retained by the Department until final disposition has been made as to the Penalties. The Contractor shall remain liable for the full amount of Penalties until such time as they are finally resolved with the entity seeking the Penalties.

Retention of funds for failure to conform to the provisions in this section, "Water Pollution Control," shall be in addition to the other retention amounts required by the contract. The amounts retained for the Contractor's failure to conform to provisions in this section will be released for payment on the next monthly estimate for partial payment following the date when an approved WPCP has been implemented and maintained, and when water pollution has been adequately controlled, as determined by the Engineer.

When a regulatory agency identifies a failure to comply with the Manuals, or other Federal, State or local requirements, the Department may retain money due the Contractor, subject to the following:

- A. The Department will give the Contractor 30 days notice of the Department's intention to retain funds from partial payments which may become due to the Contractor prior to acceptance of the contract. Retention of funds from payments made after acceptance of the contract may be made without prior notice to the Contractor.
- B. No retention of additional amounts out of partial payments will be made if the amount to be retained does not exceed the amount being withheld from partial payments pursuant to Section 9-1.06, "Partial Payments," of the Standard Specifications.
- C. If the Department has retained funds, and it is subsequently determined that the State is not subject to the entire amount of the Costs and Liabilities assessed or proposed in connection with the matter for which the retention was made, the Department shall be liable for interest on the amount retained for the period of the retention. The interest rate payable shall be 6 percent per annum.

During the first estimate period that the Contractor fails to conform to the provisions in this section, "Water Pollution Control," the Department may retain an amount equal to 25 percent of the estimated value of the contract work performed.

The Contractor shall notify the Engineer immediately upon request from the regulatory agencies to enter, inspect, sample, monitor, or otherwise access the project site or the Contractor's records pertaining to water pollution control work. The Contractor and the Department shall provide copies of correspondence, notices of violations, enforcement actions or proposed fines by regulatory agencies to the requesting regulatory agency.

## WATER POLLUTION CONTROL PROGRAM PREPARATION, APPROVAL AND AMENDMENTS

As part of the water pollution control work, a Water Pollution Control Program (WPCP) is required for this contract. The WPCP shall conform to the provisions in Section 7-1.01G, "Water Pollution," of the Standard Specifications, the requirements in the Manuals, and these special provisions. Upon the Engineer's approval of the WPCP, the WPCP shall be considered to fulfill the provisions in Section 7-1.01G, "Water Pollution," of the Standard Specifications for development and submittal of a Water Pollution Control Program.

No work having potential to cause water pollution, shall be performed until the WPCP has been approved by the Engineer. Approval shall not constitute a finding that the WPCP complies with applicable requirements of the Manuals and applicable Federal, State and local laws, regulations, and requirements.

The Contractor shall designate a Water Pollution Control Manager. The Water Pollution Control Manager shall be responsible for the preparation of the WPCP and required modifications or amendments, and shall be responsible for the implementation and adequate functioning of the various water pollution control practices employed. The Contractor may designate different Water Pollution Control Managers to prepare the WPCP and to implement the water pollution control practices. The Water Pollution Control Managers shall serve as the primary contact for issues related to the WPCP or its implementation. The Contractor shall assure that the Water Pollution Managers have adequate training and qualifications necessary to prepare the WPCP, implement and maintain water pollution control practices.

Within 10 working days after the approval of the contract, the Contractor shall submit 3 copies of the draft WPCP to the Engineer. The Engineer will have 10 working days to review the WPCP. If revisions are required, as determined by the Engineer, the Contractor shall revise and resubmit the WPCP within 10 working days of receipt of the Engineer's comments. The Engineer will have 5 working days to review the revisions. Upon the Engineer's approval of the WPCP, 4 approved copies of the WPCP, incorporating the required changes, shall be submitted to the Engineer. In order to allow construction activities to proceed, the Engineer may conditionally approve the WPCP while minor revisions are being completed. In the event the Engineer fails to complete the review within the time allowed, and if, in the opinion of the Engineer, completion of the work is delayed or interfered with by reason of the Engineer's delay in completing the review, the Contractor will be compensated for resulting losses, and an extension of time will be granted, in the same manner as provided for in Section 8-1.09, "Right of Way Delays," of the Standard Specifications.

The WPCP shall incorporate water pollution control practices in the following categories:

- A. Soil stabilization.
- B. Sediment control.
- C. Wind erosion control.
- D. Tracking control.
- E. Non-storm water management.
- F. Waste management and materials pollution control.

The Contractor shall develop a Water Pollution Control Schedule that describes the timing of grading or other work activities that could affect water pollution. The Water Pollution Control Schedule shall be updated by the Contractor to reflect changes in the Contractor's operations that would affect the necessary implementation of water pollution control practices.

The Contractor shall complete the BMP checklists for each of the six categories presented in Section 3 of the Preparation Manual and shall incorporate the completed checklists and water pollution control practices into Sections 30.1, 30.2, and 30.3 of the WPCP. Water pollution control practices include the "Minimum Requirements" and other Contractor-selected water pollution control practices from the BMP checklists and "Project-Specific Minimum Requirements" identified in the Water Pollution Control Cost Break-Down of this section.

The following contract items of work shall be incorporated into the WPCP as "Temporary Water Pollution Control Practices": Temporary Concrete Washout Facility and Temporary Drainage Inlet Protection. The WPCP shall include, but not be limited to, the items described in the Manuals and related information contained in the contract documents. The Contractor shall prepare an amendment to the WPCP when there is a change in construction activities or operations which may affect the discharge of pollutants to surface waters, ground waters, municipal storm drain systems, or when the Contractor's activities or operations violate Federal, State or local regulations, or when directed by the Engineer. Amendments shall identify additional water pollution control practices or revised operations, including those areas or operations not identified in the initially approved WPCP. Amendments to the WPCP shall be prepared and submitted for review and approval within a time approved by the Engineer, but in no case longer than the time specified for the initial submittal and review of the WPCP.

The Contractor shall keep one copy of the approved WPCP and approved amendments at the project site. The WPCP shall be made available upon request by a representative of the Regional Water Quality Control Board, State Water Resources Control Board, United States Environmental Protection Agency, or the local storm water management agency. Requests by the public shall be directed to the Engineer.

## COST BREAK-DOWN

The Contractor shall include a Water Pollution Control Cost Break-Down in the WPCP which itemizes the contract lump sum for water pollution control work. The Contractor shall use the Water Pollution Control Cost Break-Down provided in this section as the basis for the cost break-down submitted with the WPCP. The Contractor shall use the Water Pollution Control Cost Break-Down to identify items, quantities and values for water pollution control work, excluding Temporary Water Pollution Control Practices for which there is a separate bid item. The Contractor shall be responsible for the accuracy of the quantities and values used in the cost break-down submitted with the WPCP. Partial payment for the item of water pollution control will not be made until the Water Pollution Control Cost Break-Down is approved by the Engineer.

Line items indicated in the Water Pollution Control Cost Break-Down in this section with a specified Estimated Quantity shall be considered a "Project-Specific Minimum Requirement." The Contractor shall incorporate the items with Contractor-designated quantities and values into the Water Pollution Control Cost Break-Down submitted with the WPCP.

Line items indicated in the Water Pollution Control Cost Break-Down in this section without a specified Estimated Quantity shall be considered by the Contractor for selection to meet the applicable "Minimum Requirements" as defined in the Manuals, or for other water pollution control work as identified in the BMP checklists presented in Section 3 of the Preparation Manual. In the Water Pollution Control Cost Break-Down submitted with the WPCP, the Contractor shall list only those water pollution control practices selected for the project, including quantities and values required to complete the work for those items.

The sum of the amounts for the items of work listed in the Water Pollution Control Cost Break-Down shall be equal to the contract lump sum price bid for water pollution control. Overhead and profit shall be included in each individual item listed in the cost break-down.

# WATER POLLUTION CONTROL COST BREAK-DOWN

# Contract No. 02-374604

ITEM	ITEM DESCRIPTION	UNIT	ESTIMATED QUANTITY	VALUE	AMOUNT
SS-3	Hydraulic Mulch	M2			
SS-4	Hydroseeding	M2			
SS-5	Soil Binders	M2			
SS-6	Straw Mulch	M2			
SS-7	Geotextiles, Plastic Covers & Erosion Control Blankets/Mats	M2			
SS-8	Wood Mulching	M2			
SS-9	Earth Dikes/Drainage Swales & Lined Ditches	M			
SS-10	Outlet Protection/Velocity Dissipation Devices	EA			
SS-11	Slope Drains	EA			
SC-1	Silt Fence	M			
SC-2	Desilting Basin	EA			
SC-3	Sediment Trap	EA			
SC-4	Check Dam	EA			
SC-5	Fiber Rolls	M			
SC-6	Gravel Bag Berm	M			
SC-7	Street Sweeping and Vacuuming	LS			
SC-8	Sandbag Barrier	M			
SC-9	Straw Bale Barrier	M			
WE-1	Wind Erosion Control	LS			
TC-1	Stabilized Construction Entrance/Exit	EA			
TC-2	Stabilized Construction Roadway	EA			
TC-3	Entrance/Outlet Tire Wash	EA			
NS-1	Water Conservation Practices	LS			
NS-2	Dewatering Operations	EA			
NS-3	Paving and Grinding Operations	LS			
NS-4	Temporary Stream Crossing	EA			
NS-5	Clear Water Diversion	EA			
NS-6	Illicit Connection/Illegal Discharge Detection and Reporting	LS			

ITEM	ITEM DESCRIPTION	UNIT	ESTIMATED QUANTITY	VALUE	AMOUNT
NS-7	Potable Water/Irrigation	LS			
NS-8	Vehicle and Equipment Cleaning	LS			
NS-9	Vehicle and Equipment Fueling	LS			
NS-10	Vehicle and Equipment Maintenance	LS			
WM-1	Material Delivery and Storage	LS			
WM-2	Material Use	LS			
WM-3	Stockpile Management	LS			
WM-4	Spill Prevention and Control	LS			
WM-5	Solid Waste Management	LS			
WM-6	Hazardous Waste Management	LS			
WM-7	Contaminated Soil Management	LS			
WM-9	Sanitary/Septic Waste Management	LS			
WM-10	Liquid Waste Management	LS			

<b>TOTAL</b>	
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Adjustments in the items of work and quantities listed in the approved cost break-down shall be made when required to address amendments to the WPCP, except when the adjusted items are paid for as extra work.

No adjustment in compensation will be made to the contract lump sum price paid for water pollution control due to differences between the quantities shown in the approved cost break-down and the quantities required to complete the work as shown on the approved WPCP. No adjustment in compensation will be made for ordered changes to correct WPCP work resulting from the Contractor's own operations or from the Contractor's negligence.

The approved cost break-down will be used to determine partial payments during the progress of the work and as the basis for calculating the adjustment in compensation for the item of water pollution control due to increases or decreases of quantities ordered by the Engineer. When an ordered change increases or decreases the quantities of an approved cost break-down item, the adjustment in compensation will be determined in the same manner specified for increases and decreases in the quantity of a contract item of work in conformance with the provisions in Section 4-1.03B, "Increased or Decreased Quantities," of the Standard Specifications. If an ordered change requires a new item which is not on the approved cost break-down, the adjustment in compensation will be determined in the same manner specified for extra work in conformance with Section 4-1.03D, "Extra Work," of the Standard Specifications.

If requested by the Contractor and approved by the Engineer, changes to the water pollution control practices listed in the approved cost break-down, including addition of new water pollution control practices, will be allowed. Changes shall be included in the approved amendment of the WPCP. If the requested changes result in a net cost increase to the lump sum price for water pollution control, an adjustment in compensation will be made without change to the water pollution control item. The net cost increase to the water pollution control item will be paid for as extra work as provided in Section 4-1.03D, "Extra Work," of the Standard Specifications.

## WPCP IMPLEMENTATION

Unless otherwise specified, upon approval of the WPCP, the Contractor shall be responsible throughout the duration of the project for installing, constructing, inspecting, maintaining, removing, and disposing of the water pollution control practices specified in the WPCP and in the amendments. Unless otherwise directed by the Engineer, the Contractor's responsibility for WPCP implementation shall continue throughout any temporary suspension of work ordered in conformance with the provisions in Section 8-1.05, "Temporary Suspension of Work," of the Standard Specifications. Requirements for installation, construction, inspection, maintenance, removal, and disposal of water pollution control practices shall conform to the requirements in the Manuals and these special provisions.

If the Contractor or the Engineer identifies a deficiency in the implementation of the approved WPCP or amendments, the deficiency shall be corrected immediately. The deficiency may be corrected at a later date and time if requested by the Contractor and approved by the Engineer in writing, but shall be corrected prior to the onset of precipitation. If the Contractor fails to correct the identified deficiency by the date agreed or prior to the onset of precipitation, the project shall be in nonconformance with this section. Attention is directed to Section 5-1.01, "Authority of Engineer," of the Standard Specifications, and to "Retention of Funds" of this section for possible nonconformance penalties.

If the Contractor fails to conform to the provisions of this section, "Water Pollution Control," the Engineer may order the suspension of construction operations until the project complies with the requirements of this section.

Implementation of water pollution control practices may vary by season. The Construction Site BMPs Manual and these special provisions shall be followed for control practice selection of year-round, rainy season and non-rainy season water pollution control practices.

#### **Year-Round Implementation Requirements**

The Contractor shall have a year-round program for implementing, inspecting and maintaining water pollution control practices for wind erosion control, tracking control, non-storm water management, and waste management and materials pollution control.

The National Weather Service weather forecast shall be monitored and used by the Contractor on a daily basis. An alternative weather forecast proposed by the Contractor may be used if approved by the Engineer. If precipitation is predicted, the necessary water pollution control practices shall be deployed prior to the onset of the precipitation.

Disturbed soil areas shall be considered active whenever the soil disturbing activities have occurred, continue to occur or will occur during the ensuing 21 days. Nonactive areas shall be protected as prescribed in the Construction Site BMPs Manual within 14 days of cessation of soil disturbing activities or prior to the onset of precipitation, whichever occurs first.

## **Rainy Season Implementation Requirements**

Soil stabilization and sediment control practices conforming to the requirements of these special provisions shall be provided throughout the rainy season, defined as between October 15 and April 15.

An implementation schedule of required soil stabilization and sediment control practices for disturbed soil areas shall be completed no later than 20 days prior to the beginning of each rainy season. The implementation schedule shall identify the soil stabilization and sediment control practices and the dates when the implementation will be 25 percent, 50 percent and 100 percent complete, respectively. For construction activities beginning during the rainy season, the Contractor shall implement applicable soil stabilization and sediment control practices.

#### **Non-Rainy Season Implementation Requirements**

The non-rainy season shall be defined as days outside the defined rainy season. The Contractor's attention is directed to the Construction Site BMPs Manual for soil stabilization and sediment control implementation requirements on disturbed soil areas during the non-rainy season. Disturbed soil areas within the project shall be protected in conformance with the requirements in the Construction Site BMPs Manual with an effective combination of soil stabilization and sediment control.

#### MAINTENANCE

To ensure the proper implementation and functioning of water pollution control practices, the Contractor shall regularly inspect and maintain the construction site for the water pollution control practices identified in the WPCP. The construction site shall be inspected by the Contractor as follows:

- A. Prior to a forecast storm.
- B. After a precipitation event which causes site runoff.
- C. At 24 hour intervals during extended precipitation events.
- D. Routinely, a minimum of once every two weeks outside of the defined rainy season.
- E. Routinely, a minimum of once every week during the defined rainy season.

The Contractor shall use the Storm Water Quality Construction Site Inspection Checklist provided in the Preparation Manual or an alternative inspection checklist provided by the Engineer. One copy of each site inspection record shall be submitted to the Engineer within 24 hours of completing the inspection.

# REPORTING REQUIREMENTS

# Report of Discharges, Notices or Orders

If the Contractor identifies discharges into surface waters or drainage systems in a manner causing, or potentially causing, a condition of pollution, or if the project receives a written notice or order from a regulatory agency, the Contractor shall immediately inform the Engineer. The Contractor shall submit a written report to the Engineer within 7 days of the discharge event, notice or order. The report shall include the following information:

- A. The date, time, location, nature of the operation, and type of discharge, including the cause or nature of the notice or order.
- B. The water pollution control practices deployed before the discharge event, or prior to receiving the notice or order.
- C. The date of deployment and type of water pollution control practices deployed after the discharge event, or after receiving the notice or order, including additional measures installed or planned to reduce or prevent reoccurrence.
- D. An implementation and maintenance schedule for affected water pollution control practices.

## **Report of First-Time Non-Storm Water Discharge**

The Contractor shall notify the Engineer at least 3 days in advance of first-time non-storm water discharge events. The Contractor shall notify the Engineer of the operations causing non-storm water discharges and shall obtain field approval for first-time non-storm water discharges. Non-storm water discharges shall be monitored at first-time occurrences and routinely thereafter.

#### **PAYMENT**

The contract lump sum price paid for prepare water pollution control program shall include full compensation for furnishing all labor, materials, tools, equipment, and incidentals for doing all the work involved in developing, preparing, obtaining approval of, revising, and amending the WPCP, as specified in the Standard Specifications and these special provisions, and as directed by the Engineer.

Attention is directed to Section 9-1.06, "Partial Payments," and Section 9-1.07, "Payment After Acceptance," of the Standard Specifications. Payments for Prepare Water Pollution Control Program will be made as follows:

- A. After the WPCP has been approved by the Engineer, 75 percent of the contract item price for Prepare Water Pollution Control Program will be included in the monthly partial payment estimate.
- B. After acceptance of the contract in conformance with the provisions in Section 7-1.17, "Acceptance of Contract," of the Standard Specifications, payment for the remaining 25 percent of the contract item price for Prepare Water Pollution Control Program will be made in conformance with the provisions in Section 9-1.07.

The contract lump sum price paid for water pollution control shall include full compensation for furnishing all labor, materials, tools, equipment, and incidentals, and for doing all the work involved in installing, constructing, maintaining, removing, and disposing of water pollution control practices, including non-storm water management, and waste management and materials pollution water pollution control practices, except those for which there is a contract item of work as specified in the Standard Specifications and these special provisions, and as directed by the Engineer.

Water pollution control practices for which there is a contract item of work will be measured and paid for as that contract item of work.

## 10-1.03 TEMPORARY CONCRETE WASHOUT FACILITY

Temporary concrete washout facilities shall be constructed, maintained, and later removed at the locations shown on the approved Water Pollution Control Program in conformance with "Water Pollution Control" of these special provisions, and in conformance with details shown on the plans and these special provisions.

Temporary concrete washout facilities shall be one of the water pollution control practices for waste management and materials pollution control. The Water Pollution Control Program shall include the use of temporary concrete washout facilities.

#### **MATERIALS**

#### **Plastic Liner**

Plastic liners shall be single ply, new polyethylene sheeting, a minimum of 0.25-mm thick and shall be free of holes, punctures, tears or other defects that compromise the impermeability of the material. Plastic liners shall not have seams or overlapping joints.

#### **Gravel-filled Bags**

Gravel bag fabric shall be nonwoven polypropylene geotextile (or comparable polymer) and shall conform to the following requirements:

Specification	Requirements
Mass per unit area, grams per square meter, min.	270
ASTM Designation: D 5261	
Grab tensile strength (25-mm grip), kilonewtons, min.	0.89
ASTM Designation: D4632*	
Ultraviolet stability, percent tensile strength retained after 500 hours,	70
ASTM Designation: D4355, xenon arc lamp method	

<sup>\*</sup> or appropriate test method for specific polymer

Gravel bags shall be between 600 mm and 800 mm in length, and between 400 mm and 500 mm in width.

Yarn used for binding gravel bags shall be as recommended by the manufacturer or bag supplier and shall be of a contrasting color.

Gravel shall be between 10 mm and 20 mm in diameter, and shall be clean and free from clay balls, organic matter, and other deleterious materials.

The opening of gravel-filled bags shall be secured to prevent gravel from escaping. Gravel-filled bags shall be between 13 kg and 22 kg in mass.

# **Straw Bales**

Straw for straw bales shall conform to the provisions in Section 20-2.06, "Straw," of the Standard Specifications.

Straw bales shall be a minimum of 360 mm in width, 450 mm in height, 900 mm in length and shall have a minimum mass of 23 kg. The straw bale shall be composed entirely of vegetative matter, except for binding material.

Straw bales shall be bound by either wire, nylon or polypropylene string. Jute or cotton binding shall not be used. Baling wire shall be a minimum 1.57 mm in diameter. Nylon or polypropylene string shall be approximately 2 mm in diameter with 360 N of breaking strength.

#### **Stakes**

Stakes shall be wood or metal. Wood stakes shall be untreated fir, redwood, cedar, or pine and cut from sound timber. They shall be straight and free of loose or unsound knots or other defects which would render them unfit for the purpose intended. Wood stakes shall be a minimum 50 mm x 50 mm in size. Metal stakes may be used as an alternative, and shall be a minimum 13 mm in diameter. Stakes shall be a minimum 1.2 m in length. The tops of the metal stakes shall be bent at a 90-degree angle or capped with an orange or red plastic safety cap that fits snugly to the metal stake. The Contractor shall submit a sample of the metal stake and plastic cap, if used, for the Engineer's approval prior to installation.

#### Staples

Staples shall be as shown on the plans. An alternative attachment device such as geotextile pins or plastic pegs may be used instead of staples. The Contractor shall submit a sample of the alternative attachment device for the Engineer's approval prior to installation.

# **Signs**

Wood posts for signs shall conform to the provisions in Section 56-2.02B, "Wood Posts," of the Standard Specifications. Lag screws shall conform to the provisions in Section 56-2.02D, "Sign Panel Fastening Hardware," of the Standard Specifications.

Plywood shall be freshly painted for each installation with not less than 2 applications of flat white paint. Sign letters shown on the plans shall be stenciled with commercial quality exterior black paint. Testing of paint will not be required.

#### INSTALLATION

Temporary concrete washout facilities shall be as follows:

- A. Temporary concrete washout facilities shall be installed prior to beginning placement of concrete and located a minimum of 15 m from storm drain inlets, open drainage facilities, and water courses unless determined infeasible by the Engineer. Temporary concrete washout facilities shall be located away from construction traffic or access areas at a location determined by the Contractor and approved by the Engineer.
- B. A sign shall be installed adjacent to each washout facility at a location determined by the Contractor and approved by the Engineer. Signs shall be installed in conformance with the provisions in Section 56-2.03, "Construction," and Section 56-2.04, "Sign Panel Installation," of the Standard Specifications.
- C. The length and width of a temporary concrete washout facility may be increased from the minimum dimensions shown on the plans, at the Contractor's expense and upon approval of the Engineer.
- D. Temporary concrete washout facilities shall be constructed in sufficient quantity and size to contain liquid and concrete waste generated by washout operations for concrete wastes. These facilities shall be constructed to contain liquid and concrete waste without seepage, spills, or overflow.
- E. Berms for below grade temporary concrete washout facilities shall be constructed from compacted native material. Gravel may be used in conjunction with compacted native material.
- F. A plastic liner shall be installed in below grade temporary concrete washout facilities.

Details for an alternative temporary concrete washout facility shall be submitted to the Engineer for approval at least 7 days prior to installation.

When temporary concrete washout facilities are no longer required for the work, as determined by the Engineer, the hardened concrete and liquid residue shall be removed and disposed of in conformance with the provisions in Section 15-3.02, "Removal Methods," of the Standard Specifications. Temporary concrete washout facilities shall be disposed of in conformance with the provisions in Section 7-1.13, "Disposal of Material Outside the Highway Right of Way," of the Standard Specifications.

Ground disturbance, including holes and depressions, caused by the installation and removal of the temporary concrete washout facilities shall be backfilled and repaired in conformance with the provisions in Section 15-1.02, "Preservation of Property," of the Standard Specifications.

#### **MAINTENANCE**

Temporary concrete washout facilities shall be maintained to provide adequate holding capacity with a minimum freeboard of 300 mm. Maintaining temporary concrete washout facilities shall include removing and disposing of hardened concrete and returning the facilities to a functional condition. Hardened concrete materials shall be removed and disposed of in conformance with the provisions in Section 15-3.02, "Removal Methods," of the Standard Specifications. Holes, rips, and voids in the plastic liner shall be patched and repaired by taping or the plastic liner shall be replaced. The plastic liner shall be replaced when patches or repairs compromise the impermeability of the material as determined by the Engineer.

Gravel bags shall be replaced when the bag material is ruptured or when the yarn has failed, allowing the bag contents to spill out.

Temporary concrete washout facilities shall be repaired or replaced on the same day the damage occurs. Damage to temporary concrete washout facilities resulting from the Contractor's vehicles, equipment, or operations shall be repaired at the Contractor's expense.

#### MEASUREMENT AND PAYMENT

Quantities of temporary concrete washout facilities will be measured as units determined from actual count in place.

The contract unit price paid for temporary concrete washout facility shall include full compensation for furnishing all labor, materials, tools, equipment and incidentals, and for doing all the work involved in constructing a temporary concrete washout facility, complete in place, including excavation and backfill, maintenance, and removal, as shown on the plans, as specified in the Standard Specifications and these special provisions, and as directed by the Engineer.

#### 10-1.04 TEMPORARY DRAINAGE INLET PROTECTION

Temporary drainage inlet protection shall be constructed, maintained, and removed at the locations shown on the approved Water Pollution Prevention Programin accordance with "Water Pollution Control" of these special provisions, and in accordance with the details shown on the plans and these special provisions.

Temporary drainage inlet protection shall be one of the water pollution control practices for sediment control.

The Contractor shall select the appropriate drainage inlet protection in accordance with the details to meet the field condition around the drainage inlet.

Throughout the duration of the contract, the Contractor shall provide protection to meet the changing condition around the drainage inlet.

Temporary drainage inlet protection shall be Types 3A or 3B.

#### **MATERIALS**

## **Erosion Control Blanket**

The erosion control blanket shall be a rolled erosion control product (RECP) and shall be classified either as temporary and degradable or long term and non-degradable and shall conform to one of the following:

# A. Temporary and Degradable:

- 1. Machine produced mats consisting of curled wood excelsior with 80 percent of the fiber 150 mm or longer. The excelsior blanket shall be of consistent thickness with wood fiber evenly distributed over the entire area of the blanket. The top surface of the blanket shall be covered with an extruded photodegradable plastic netting or lightweight non-synthetic netting. The blanket shall be smolder resistant without the use of chemical additives and shall be non-toxic and non-injurious to plant and animal life. The excelsior blanket shall be furnished in rolled strips with a minimum mass per unit area of 0.40-kg/m².
- 2. Machine produced mats consisting of 70 percent straw and 30 percent coconut fiber with an extruded photodegradable plastic netting or lightweight non-synthetic netting on the top and bottom surfaces of the blanket. The straw and coconut shall adhere to the netting using thread or glue strip. The straw and coconut blanket shall be of consistent thickness, and straw and coconut fiber shall be evenly distributed over the entire area of the blanket. The straw and coconut fiber blanket shall be furnished in rolled strips with a minimum mass per unit area of 0.27-kg/m<sup>2</sup>.
- 3. Machine produced mats consisting of 100 percent coir consisting of coconut fiber with an extruded photodegradable plastic netting or lightweight non-synthetic netting on the top and bottom surfaces of the blanket. The coconut fiber shall adhere to the netting using thread or glue strip. The coconut blanket shall be of consistent thickness, with coconut fiber evenly distributed over the entire area of the blanket. The coconut fiber blanket shall be furnished in rolled strips with a minimum mass per unit area of 0.27-kg/m².

- 4. Machine woven netting consisting of 100 percent spun coir consisting of coconut fiber with an average open area of 63 to 70 percent. Coconut coir netting shall be furnished in rolled strips with a minimum mass per unit area of 0.40-kg/m<sup>2</sup>.
- B. Long-Term and Non-degradable: Geotextile blanket shall conform to the provisions for rock slope protection fabric (Type A) in Section 88-1.04, "Rock Slope Protection Fabric," of the Standard Specifications.

#### **Staples**

Staples shall be as shown on the plans. An alternative attachment device such as geotextile pins or plastic pegs may be used instead of staples. The Contractor shall submit a sample of the alternative attachment device for the Engineer's approval prior to installation.

# **Gravel-filled Bags**

Gravel-filled bag fabric shall be non-woven polypropylene geotextile or polymer material and shall conform to the following requirements:

Specification	Requirements
Mass per unit area, grams per square meter, minimum.	270
ASTM Designation: D 5261	
Grab tensile strength (25-mm grip), kilonewtons, minimum.	0.89
ASTM Designation: D4632*	
Ultraviolet stability, percent tensile strength retained after 500 hours,	70
ASTM Designation: D4355, xenon arc lamp method	

<sup>\*</sup> or appropriate test method for specific polymer

Gravel-filled bags shall be between 600 mm and 800 mm in length, and between 400 mm and 500 mm in width.

Yarn used for binding gravel bags shall be as recommended by the manufacturer or bag supplier and shall be of a contrasting color to the bag.

Gravel shall be between 10 mm and 20 mm in diameter, and shall be clean and free from clay balls, organic matter, and other deleterious materials. The opening of gravel-filled bags shall be secured to prevent gravel from escaping. Gravel-filled bags shall be between 13 kg and 22 kg in mass.

# INSTALLATION

Temporary drainage inlet protection shall be installed at drainage inlets in paved and unpaved areas as follows:

- A. Temporary drainage inlet protection shall be installed such that ponded runoff does not encroach on the traveled way or overtop the curb or dike. Gravel-filled bags shall be placed to control ponding and prevent runoff from overtopping the curb or dike.
- B. The bedding area for the temporary drainage inlet protection shall be cleared of obstructions including, but not limited to, rocks, clods, and debris greater than 25 mm in diameter prior to installation.
- C. A temporary linear sediment barrier shall be installed up-slope of the existing drainage inlet and parallel with the curb, dike, or flow line to prevent sediment from entering the drainage inlet.

# **Erosion Control Blanket and Geotextile Fabric**

The erosion control blanket and geotextile fabric shall be secured to the surface of the excavated sediment trap with staples and embedded in a trench adjacent to the drainage inlet. The perimeter edge of the erosion control blanket and geotextile fabric shall be anchored in a trench.

# **Gravel-filled Bags**

Gravel-filled bags shall be stacked to form a gravel bag barrier. The gravel-filled bags shall be placed so that the bags are tightly abutted and overlap the joints in adjacent rows. A spillway shall be created by removing one or more gravel-filled bags from the upper layer of the gravel bag barrier.

#### REMOVAL

When the temporary drainage inlet protection is no longer required, temporary drainage inlet protection materials shall be removed and disposed of in accordance with the provisions in Section 7-1.13, "Disposal of Material Outside the Highway Right of Way," of the Standard Specifications.

Holes, depressions or other ground disturbance caused by the removal of the temporary drainage inlet protection shall be backfilled and repaired in accordance with the provisions in Section 15-1.02, "Preservation of Property," of the Standard Specifications.

#### **MAINTENANCE**

Temporary drainage inlet protection shall be maintained to provide sediment holding capacity and to reduce runoff velocities. Temporary drainage inlet protection shall be repaired or replaced immediately when the damage occurs.

Sediment deposits, trash and debris shall be removed from temporary drainage inlet protection as needed or when directed by the Engineer. Removed sediment shall be deposited within the project limits in such a way that the sediment is not subject to erosion by wind or by water. Trash and debris shall be removed and disposed of in accordance with the provisions in Section 7-1.13, "Disposal of Material Outside the Highway Right of Way," of the Standard Specifications.

At locations where rills and other evidence of concentrated runoff have occurred beneath the drainage inlet protection, the protection shall be adjusted to prevent that occurrence.

Sediment in excess of 50 mm above the surface of the erosion control blanket or geotextile fabric shall be removed.

Sediment deposits shall be removed when the deposit is one-third the height of the gravel bag barrier or one-half the height of the spillway; whichever is less.

Gravel-filled bags shall be replaced when the bag material ruptures or when the binding fails.

#### **MEASUREMENT**

Temporary drainage inlet protection will be measured by the unit as determined from actual count in place. The protection will be measured one time only and no additional measurement will be recognized.

#### **PAYMENT**

The contract unit price paid for temporary drainage inlet protection shall include full compensation for furnishing all labor, materials, tools, equipment, and incidentals, and for doing all the work involved in constructing the temporary drainage inlet protection, complete in place, including maintenance, removal of materials, and backfilling and repairing holes, depressions and other ground disturbance, as shown on the plans, as specified in the Standard Specifications and these special provisions, and as directed by the Engineer.

No additional compensation will be made if the temporary drainage inlet protection changes during the course of construction

No adjustment of compensation will be made for any increase or decrease in the quantities of temporary drainage inlet protection required, regardless of the reason for the increase or decrease. The provisions in Section 4-1.03B, "Increased or Decreased Quantities," of the Standard Specifications shall not apply to temporary drainage inlet protection.

#### 10-1.05 COOPERATION

Attention is directed to Section 7-1.14, "Cooperation," and Section 8-1.10, "Utility and Non-Highway Facilities," of the Standard Specifications and these special provisions.

It is anticipated that work by other contractors may be in progress adjacent to or within the limits of this project during progress of the work on this contract. Work by other contractors are as follows:

EA: 02-377804

County-Route-KP: Plu-70-KP 127.3

Type of Work: Lester T. Davis Safety Roadside Rest Area

This project also requires the use of a PCMS in Quincy when the rest area is closed. When both rest areas are closed at the same time, the contractor shall coordinate with the LT Davis contractor to insure only one PCMS is placed in Quincy informing the public of both rest area closures.

#### 10-1.06 PROGRESS SCHEDULE (CRITICAL PATH METHOD)

The Contractor shall submit to the Engineer practicable critical path method (CPM) progress schedules in conformance with these special provisions. Whenever the term "schedule" is used in this section it shall mean CPM progress schedule.

The provisions in Section 8-1.04, "Progress Schedule," of the Standard Specifications shall not apply.

## **DEFINITIONS**

The following definitions shall apply to this section:

- A. ACTIVITY.—A task, event or other project element on a schedule that contributes to completing the project. Activities have a description, start date, finish date, duration and one or more logic ties.
- B. BASELINE SCHEDULE.—The initial schedule representing the Contractor's work plan on the first working day of the project.
- C. CONTRACT COMPLETION DATE.—The current extended date for completion of the contract shown on the weekly statement of working days furnished by the Engineer in conformance with the provisions in Section 8-1.06, "Time of Completion," of the Standard Specifications.
- D. CRITICAL PATH.—The longest continuous chain of activities for the project that has the least amount of total float of all chains. In general, a delay on the critical path will extend the scheduled completion date.
- E. CRITICAL PATH METHOD (CPM).—A network based planning technique using activity durations and the relationships between activities to mathematically calculate a schedule for the entire project.
- F. DATA DATE.—The day after the date through which a schedule is current. Everything occurring earlier than the data date is "as-built" and everything on or after the data date is "planned."
- G. FLOAT.—The difference between the earliest and latest allowable start or finish times for an activity.
- H. MILESTONE.—An event activity that has zero duration and is typically used to represent the beginning or end of a certain stage of the project.
- I. NEAR CRITICAL PATH.—A chain of activities with total float exceeding that of the critical path but having no more than 10 working days of total float.
- J. SCHEDULED COMPLETION DATE.—The planned project finish date shown on the current accepted schedule.
- K. TOTAL FLOAT.—The amount of time that an activity or chain of activities can be delayed before extending the scheduled completion date.
- L. UPDATE SCHEDULE.—A current schedule developed from the baseline or subsequent schedule through regular monthly review to incorporate as-built progress and any planned changes.

# GENERAL REQUIREMENTS

The Contractor shall submit to the Engineer baseline, monthly update and final update schedules, each consistent in all respects with the time and order of work requirements of the contract. The project work shall be executed in the sequence indicated on the current accepted schedule.

Schedules shall show the order in which the Contractor proposes to carry out the work with logical links between time-scaled work activities, and calculations made using the critical path method to determine the controlling operation or operations. The Contractor is responsible for assuring that all activity sequences are logical and that each schedule shows a coordinated plan for complete performance of the work.

The Contractor shall produce schedules using computer software and shall furnish compatible software for the Engineer's exclusive possession and use. The Contractor shall furnish network diagrams and schedule data as parts of each schedule submittal.

Schedules shall include, but not be limited to, applicable activities that show the following:

- A. Project characteristics, salient features, or interfaces, including those with outside entities, that could affect time of completion.
- B. Project start date, scheduled completion date and other milestones.
- C. Work performed by the Contractor, subcontractors and suppliers.
- D. Submittal development, delivery, review and approval, including those from the Contractor, subcontractors and suppliers.
- E. Procurement, delivery, installation and testing of materials, plants and equipment.
- F. Testing and settlement periods.
- G. Utility notification and relocation.
- H. Erection and removal of falsework and shoring.
- Major traffic stage switches.
- J. Finishing roadway and final cleanup.

Schedule activities shall include the following:

- A. A clear and legible description.
- B. Start and finish dates.
- C. A duration of not less than one working day, except for event activities, and not more than 20 working days, unless otherwise authorized by the Engineer.
- D. At least one predecessor and one successor activity, except for project start and finish milestones.
- E. Required constraints.

The Engineer's review and acceptance of schedules shall not waive any contract requirements and shall not relieve the Contractor of any obligation thereunder or responsibility for submitting complete and accurate information. Schedules that are rejected shall be corrected by the Contractor and resubmitted to the Engineer within 5 working days of notification by the Engineer, at which time a new review period of one week will begin.

Errors or omissions on schedules shall not relieve the Contractor from finishing all work within the time limit specified for completion of the contract. If, after a schedule has been accepted by the Engineer, either the Contractor or the Engineer discover that any aspect of the schedule has an error or omission, it shall be corrected by the Contractor on the next update schedule.

#### COMPUTER SOFTWARE

The Contractor shall submit to the Engineer for approval a description of proposed software before delivery. The software shall be the current version of Primavera SureTrak Project Manager for Windows, or equal, and shall be compatible with Windows NT (version 4.0) operating system. If software other than SureTrak is proposed, it shall be capable of generating files that can be imported into SureTrak.

The Contractor shall furnish schedule software and all original software instruction manuals to the Engineer with submittal of the baseline schedule. The schedule software will be returned to the Contractor within 4 weeks of submittal of the final update schedule. The State will compensate the Contractor in conformance with the provisions in Section 4-1.03D, "Extra Work," of the Standard Specifications for replacement of software which is damaged, lost or stolen after delivery to the Engineer.

## NETWORK DIAGRAMS, REPORTS AND DATA

The Contractor shall include the following for each schedule submittal:

- A. Two sets of originally plotted, time-scaled network diagrams.
- B. One 1.44-megabyte 90 mm (3.5 inch) floppy diskette containing the schedule data.

The time-scaled network diagrams shall conform to the following:

- A. Show a continuous flow of information from left to right.
- B. Be based on early start and early finish dates of activities.
- C. Clearly show the primary paths of criticality using graphical presentation.
- D. Be prepared on B-size sheets, 280 mm x 430 mm (11 inch x 17 inch), or larger size.
- E. Include a title block and a timeline on each page.

## **BASELINE SCHEDULE**

The Contractor shall submit to the Engineer a baseline schedule within 20 working days of approval of the contract. The Contractor shall allow 3 weeks for the Engineer's review after the baseline schedule and all support data are submitted. Beginning the week the baseline schedule is first submitted, the Contractor shall meet with the Engineer weekly to discuss and resolve schedule issues until the baseline schedule is accepted.

The baseline schedule shall include the entire scope of work and shall show how the Contractor plans to complete all work contemplated. The baseline schedule shall show the activities that define the critical path. Multiple critical paths and near-critical paths shall be kept to a minimum. A total of not more than 50 percent of the baseline schedule activities shall be critical or near critical, unless otherwise authorized by the Engineer.

The baseline schedule shall not extend beyond the number of working days originally provided in these special provisions. The baseline schedule shall have a data date of the first working day of the contract and not include any completed work to date. The baseline schedule shall not attribute negative float or negative lag to any activity.

## **UPDATE SCHEDULE**

The Contractor shall submit an update schedule and meet with the Engineer to review contract progress, on or before the first day of each month, beginning one month after the baseline schedule is accepted. The Contractor shall allow 2 weeks for the Engineer's review after the update schedule and all support data are submitted, except that the review period shall not start until any previous month's required schedule is accepted. Update schedules that are not accepted or rejected within the review period will be considered accepted by the Engineer.

The update schedule shall have a data date of the twenty-first day of the month or other date established by the Engineer. The update schedule shall show the status of work actually completed to date and the work yet to be performed as planned. In addition, the update schedule shall show any proposed schedule modifications including adding or deleting activities or changing activity constraints, durations or logic. The Contractor shall state in writing the reasons for any changes to activities and the critical path that result in a delay to the scheduled completion date compared to the previous accepted schedule.

### FINAL UPDATE SCHEDULE

The Contractor shall submit a final update, as-built schedule with actual start and finish dates for the activities, within 30 days after completion of contract work. The Contractor shall provide a written certificate with this submittal signed by the Contractor's project manager and an officer of the company stating, "To my knowledge and belief, the enclosed final update schedule reflects the actual start and finish dates of the actual activities for the project contained herein." An officer of the company may delegate in writing the authority to sign the certificate to a responsible manager.

### RETENTION

The Department will retain an amount equal to 25 percent of the estimated value of the work performed during each estimate period in which the Contractor fails to submit an acceptable schedule conforming to the requirements of these special provisions as determined by the Engineer. Schedule retentions will be released for payment on the next monthly estimate for partial payment following the date that acceptable schedules are submitted to the Engineer or as otherwise specified herein. Upon completion of all contract work and submittal of the final update schedule and certification, any remaining retained funds associated with this section, "Progress Schedule (Critical Path Method)", will be released for payment. Retentions held in conformance with this section shall be in addition to other retentions provided for in the contract. No interest will be due the Contractor on retention amounts.

## **PAYMENT**

Full compensation for the required schedules and software shall be considered as included in the contract prices paid for the various items of work involved, and no additional compensation will be allowed therefor.

### 10-1.07 OBSTRUCTIONS

Attention is directed to Section 8-1.10, "Utility and Non-Highway Facilities," and Section 15, "Existing Highway Facilities," of the Standard Specifications and these special provisions.

The Contractor shall notify the Engineer and the appropriate regional notification center for operators of subsurface installations at least 2 working days, but not more than 14 calendar days, prior to performing any excavation or other work close to any underground pipeline, conduit, duct, wire or other structure. Regional notification centers include, but are not limited to, the following:

Notification Center	Telephone Number
Underground Service Alert-Northern California (USA)	1-800-642-2444
	1-800-227-2600
Underground Service Alert-Southern California (USA)	1-800-422-4133
	1-800-227-2600

### 10-1.08 CONSTRUCTION AREA TRAFFIC CONTROL DEVICES

Flagging, signs, and temporary traffic control devices furnished, installed, maintained, and removed when no longer required shall conform to the provisions in Section 12, "Construction Area Traffic Control Devices," of the Standard Specifications and these special provisions.

Category 1 temporary traffic control devices are defined as small and lightweight (less than 45 kg) devices. These devices shall be certified as crashworthy by crash testing, crash testing of similar devices, or years of demonstrable safe performance. Category 1 temporary traffic control devices include traffic cones, plastic drums, portable delineators, and channelizers.

If requested by the Engineer, the Contractor shall provide written self-certification for crashworthiness of Category 1 temporary traffic control devices at least 5 days before beginning any work using the devices or within 2 days after the request if the devices are already in use. Self-certification shall be provided by the manufacturer or Contractor and shall include the following:

- A. Date,
- B. Federal Aid number (if applicable),
- C. Contract number, district, county, route and kilometer post of project limits,
- D. Company name of certifying vendor, street address, city, state and zip code,
- E. Printed name, signature and title of certifying person; and
- F. Category 1 temporary traffic control devices that will be used on the project.

The Contractor may obtain a standard form for self-certification from the Engineer.

Category 2 temporary traffic control devices are defined as small and lightweight (less than 45 kg) devices that are not expected to produce significant vehicular velocity change, but may cause potential harm to impacting vehicles. Category 2 temporary traffic control devices include barricades and portable sign supports.

Category 2 temporary traffic control devices shall be on the Federal Highway Administration's (FHWA) list of Acceptable Crashworthy Category 2 Hardware for Work Zones. This list is maintained by FHWA and can be located at:

http://safety.fhwa.dot.gov/roadway\_dept/road\_hardware/listing.cfm?code=workzone

The Department also maintains this list at:

http://www.dot.ca.gov/hq/traffops/signtech/signdel/pdf/Category2.pdf

Category 2 temporary traffic control devices that have not received FHWA acceptance shall not be used. Category 2 temporary traffic control devices in use that have received FHWA acceptance shall be labeled with the FHWA acceptance letter number and the name of the manufacturer. The label shall be readable and permanently affixed by the manufacturer. Category 2 temporary traffic control devices without a label shall not be used.

If requested by the Engineer, the Contractor shall provide a written list of Category 2 temporary traffic control devices to be used on the project at least 5 days before beginning any work using the devices or within 2 days after the request if the devices are already in use.

Category 3 temporary traffic control devices consist of temporary traffic-handling equipment and devices that weigh 45 kg or more and are expected to produce significant vehicular velocity change to impacting vehicles. Temporary traffic-handling equipment and devices include crash cushions, truck-mounted attenuators, temporary railing, temporary barrier, and end treatments for temporary railing and barrier.

Type III barricades may be used as sign supports if the barricades have been successfully crash tested, meeting the NCHRP Report 350 criteria, as one unit with a construction area sign attached.

Category 3 temporary traffic control devices shall be shown on the plans or on the Department's Highway Safety Features list. This list is maintained by the Division of Engineering Services and can be found at:

http://www.dot.ca.gov/hq/esc/approved products list/HighwaySafe.htm

Category 3 temporary traffic control devices that are not shown on the plans or not listed on the Department's Highway Safety Features list shall not be used.

Full compensation for providing self-certification for crashworthiness of Category 1 temporary traffic control devices and for providing a list of Category 2 temporary traffic control devices used on the project shall be considered as included in the prices paid for the various items of work requiring the use of the Category 1 or Category 2 temporary traffic control devices and no additional compensation will be allowed therefor.

### 10-1.09 CONSTRUCTION AREA SIGNS

Construction area signs for temporary traffic control shall be furnished, installed, maintained, and removed when no longer required in conformance with the provisions in Section 12, "Construction Area Traffic Control Devices," of the Standard Specifications and these special provisions.

Attention is directed to "Furnish Sign" of these special provisions.

Attention is directed to the provisions in "Prequalified and Tested Signing and Delineation Materials" of these special provisions. Type II retroreflective sheeting shall not be used on construction area sign panels. Type III, IV, VII, VIII, or IX retroreflective sheeting shall be used for stationary mounted construction area sign panels.

Attention is directed to "Construction Project Information Signs" of these special provisions regarding the number and type of construction project information signs to be furnished, erected, maintained, and removed and disposed of.

Unless otherwise shown on the plans or specified in these special provisions, the color of construction area warning and guide signs shall have black legend and border on orange background, except W10-1 or W47(CA) (Highway-Rail Grade Crossing Advance Warning) sign shall have black legend and border on yellow background.

Orange background on construction area signs shall be fluorescent orange.

Repair to construction area sign panels will not be allowed, except when approved by the Engineer. Sign panels exhibiting a significant color difference between daytime and nighttime shall be immediately replaced at the Contractor's expenses.

The Contractor shall notify the appropriate regional notification center for operators of subsurface installations at least 2 working days, but not more than 14 calendar days, prior to commencing excavation for construction area sign posts. The regional notification centers include, but are not limited to, the following:

Notification Center	Telephone Number
Underground Service Alert-Northern California (USA)	(800) 642-2444
, ,	(800) 227-2600
Underground Service Alert-Southern California (USA)	(800) 422-4133

Excavations required to install construction area signs shall be performed by hand methods without the use of power equipment, except that power equipment may be used if it is determined there are no utility facilities in the area of the proposed post holes. The post hole diameter, if backfilled with portland cement concrete, shall be at least 100 mm greater than the major dimension of the post.

Construction area signs placed within 4.6 m from the edge of the travel way shall be mounted on stationary mounted sign supports as specified in "Construction Area Traffic Control Devices" of these special provisions.

The Contractor shall maintain accurate and timely information on construction area signs. Signs that are no longer required shall be immediately covered or removed. Signs that convey inaccurate information shall be immediately replaced or the information shall be corrected. Covers shall be replaced when they no longer cover the signs properly. The Contractor shall immediately restore to the original position and location any sign that is displaced or overturned, from any cause, during the progress of work.

#### 10-1.10 MAINTAINING TRAFFIC

Attention is directed to Sections 7-1.08, "Public Convenience," 7-1.09, "Public Safety," and 12, "Construction Area Traffic Control Devices," of the Standard Specifications and to the provisions in "Public Safety" of these special provisions and these special provisions. Nothing in these special provisions shall be construed as relieving the Contractor from the responsibilities specified in Section 7-1.09.

Lane closures shall conform to the provisions in section "Traffic Control System for Lane Closure" of these special provisions.

Personal vehicles of the Contractor's employees shall not be parked on Route 70 including any section closed to public traffic.

Whenever work vehicles or equipment are parked on the shoulder within 1.8 m of a traffic lane, the shoulder area shall be closed with fluorescent orange traffic cones or portable delineators placed on a taper in advance of the parked vehicles or equipment and along the edge of the pavement at 7.5-meter intervals to a point not less than 7.5 m past the last vehicle or piece of equipment. A minimum of 9 traffic cones or portable delineators shall be used for the taper. A W20-1 (ROAD WORK AHEAD) or W21-5b (RIGHT/LEFT SHOULDER CLOSED AHEAD) or C24(CA) (SHOULDER WORK AHEAD) sign shall be mounted on a portable sign stand with flags. The sign shall be placed where designated by the Engineer. The sign shall be a minimum of 1200 mm x 1200 mm in size. The Contractor shall immediately restore to the original position and location a traffic cone or delineator that is displaced or overturned, during the progress of work.

On Route 70 a minimum of one paved traffic lane not less than 3.6 m wide and entire adjacent paved shoulder, shall be open for use by public traffic.

Delay is defined as the difference between the time it takes traffic to travel through the project when no work is in progress, at the posted speed limit, and the time it takes traffic to travel through the project when the Contractor's operations are in progress.

During reversing, one-way traffic control operations, each direction of traffic shall not be stopped for more than 4 minutes at a time.

The Contractor shall conduct all operations so that the delay to public traffic does not exceed 5 minutes.

The maximum length of a single stationary lane closure shall be 0.5 km.

The full width of the traveled way shall be open for use by public traffic on Saturdays, Sundays and designated legal holidays; after 3:00 p.m. on Fridays and the day preceding designated legal holidays; and when construction operations are not actively in progress.

Designated legal holidays are: January 1st, the third Monday in February, the last Monday in May, July 4th, the first Monday in September, November 11th, Thanksgiving Day and the following Friday, and December 24th and 25th. When a designated legal holiday falls on a Sunday, the preceding Saturday and the following Monday shall be designated legal holidays. When a designated legal holiday falls on a Saturday, the preceding Friday and the following Sunday shall be designated legal holidays. When a designated legal holiday falls on a Friday or Monday, the entire weekend (Saturday and Sunday) shall be designated legal holidays.

Minor deviations from the requirements of this section concerning hours of work which do not significantly change the cost of the work may be permitted upon the written request of the Contractor if, in the opinion of the Engineer, public traffic will be better served and the work expedited. These deviations shall not be adopted by the Contractor until the Engineer has approved the deviations in writing. Other modifications will be made by contract change order.

# 10-1.11 CLOSURE REQUIREMENTS AND CONDITIONS

Lane closures shall conform to the provisions in "Maintaining Traffic" of these special provisions and these special provisions.

The term closure, as used herein, is defined as the closure of a traffic lane or lanes, including shoulders, within a single traffic control system and closure of the rest area.

## **CLOSURE SCHEDULE**

By noon Monday, the Contractor shall submit a written schedule of planned closures for the following week period, defined as Friday noon through the following Friday noon. Closures involving work (temporary barrier placement and paving operations) that will reduce horizontal clearances, traveled way inclusive of shoulders, to 2 lanes or less shall be submitted not less than 18 working days and no more than 90 working days before the anticipated start of operation. Closures involving work (pavement overlay, overhead sign installation, falsework and girder erection) that will reduce the vertical clearances available to the public, shall be submitted not less than 18 working days and no more than 90 working days before the anticipated start of operation.

The Closure Schedule shall show the locations and times when the proposed closures are to be in effect. The Contractor shall use the Closure Schedule request forms furnished by the Engineer. Closure Schedules submitted to the Engineer with incomplete, unintelligible or inaccurate information will be returned for correction and resubmittal. The Contractor will be notified of disapproved closures or closures that require coordination with other parties as a condition of approval.

## **CONTINGENCY PLAN**

The Contractor shall prepare a contingency plan for reopening closures to public traffic. The Contractor shall submit the contingency plan for a given operation to the Engineer within one working day of the Engineer's request.

# LATE REOPENING OF CLOSURES

If a closure is not reopened to public traffic by the specified time, work shall be suspended in conformance with the provisions in Section 8-1.05, "Temporary Suspension of Work," of the Standard Specifications. The Contractor shall not make further closures until the Engineer has accepted a work plan, submitted by the Contractor, that will insure that future closures will be reopened to public traffic at the specified time. The Engineer will have 2 working days to accept or reject the Contractor's proposed work plan. The Contractor will not be entitled to compensation for the suspension of work resulting from the late reopening of closures.

## **COMPENSATION**

The Contractor shall notify the Engineer of delay in the Contractor's operations due to the following conditions, and if, in the opinion of the Engineer, the Contractor's controlling operation is delayed or interfered with by reason of those conditions, and the Contractor's loss due to that delay could not have been avoided by rescheduling the affected closure or by judicious handling of forces, equipment and plant, the delay will be considered a right of way delay within the meaning of Section 8-1.09, "Right of Way Delays," and compensation for the delay will be determined in conformance with the provisions in Section 8-1.09:

- A. The Contractor's proposed Closure Schedule is denied and his planned closures are within the time frame allowed for closures in "Maintaining Traffic" of these special provisions, except that the Contractor will not be entitled to compensation for amendments to the Closure Schedule that are not approved.
- B. The Contractor is denied a confirmed closure.

Should the Engineer direct the Contractor to remove a closure prior to the time designated in the approved Closure Schedule, delay to the Contractor's schedule due to removal of the closure will be considered a right of way delay within the meaning of Section 8-1.09, "Right of Way Delays," and compensation for the delay will be determined in conformance with the provisions in Section 8-1.09.

#### 10-1.12 TRAFFIC CONTROL SYSTEM FOR LANE CLOSURE

A traffic control system shall consist of closing traffic lanes in conformance with the details shown on the plans, the provisions in Section 12, "Construction Area Traffic Control Devices," of the Standard Specifications, the provisions under "Maintaining Traffic" and "Construction Area Signs" of these special provisions, and these special provisions.

The provisions in this section will not relieve the Contractor from the responsibility to provide additional devices or take measures as may be necessary to comply with the provisions in Section 7-1.09, "Public Safety," of the Standard Specifications.

If components in the traffic control system are displaced or cease to operate or function as specified, from any cause, during the progress of the work, the Contractor shall immediately repair the components to the original condition or replace the components and shall restore the components to the original location.

When lane closures are made for work periods only, at the end of each work period, components of the traffic control system, except portable delineators placed along open trenches or excavation adjacent to the traveled way, shall be removed from the traveled way and shoulder. If the Contractor so elects, the components may be stored at selected central locations designated by the Engineer within the limits of the highway right of way.

One-way traffic shall be controlled through the project in conformance with the plan entitled "Traffic Control System for Lane Closure on Two Lane Conventional Highways" and these special provisions.

Utilizing a pilot car will be at the option of the Contractor. If the Contractor elects to use a pilot car, the cones shown along the centerline on the plan need not be placed. The pilot car shall have radio contact with personnel in the work area. The maximum speed of the pilot car through the traffic control zone shall be 40 kilometers per hour (25 mph).

The contract lump sum price paid for traffic control system shall include full compensation for furnishing all labor (except for flagging costs), materials (including signs), tools, equipment, and incidentals, and for doing all the work involved in placing, removing, storing, maintaining, moving to new locations, replacing, and disposing of the components of the traffic control system and for furnishing and operating the pilot car, (including driver, radios, other equipment, and labor required), as shown on the plans, as specified in the Standard Specifications and these special provisions, and as directed by the Engineer. Flagging costs will be paid for as provided in Section 12-2.02, "Flagging Costs," of the Standard Specifications.

The adjustment provisions in Section 4-1.03, "Changes," of the Standard Specifications shall not apply to the item of traffic control system. Adjustments in compensation for traffic control system will be made only for increased or decreased traffic control system required by changes ordered by the Engineer and will be made on the basis of the cost of the increased or decreased traffic control necessary. The adjustment will be made on a force account basis as provided in Section 9-1.03, "Force Account Payment," of the Standard Specifications for increased work and estimated on the same basis in the case of decreased work.

Traffic control system required by work which is classed as extra work, as provided in Section 4-1.03D of the Standard Specifications, will be paid for as a part of the extra work.

## 10-1.13 PORTABLE CHANGEABLE MESSAGE SIGN

Portable changeable message signs shall be furnished, placed, operated, and maintained at those locations shown on the plans, described in special provisions, or where designated by the Engineer in conformance with the provisions in Section 12, "Construction Area Traffic Control Devices," of the Standard Specifications and these special provisions.

A portable changeable message sign shall be placed, for each direction of travel, in advance of the first warning sign for each stationary lane closure.

During rest area closures a portable changeable message sign shall be placed in Quincy to inform the public the rest area is closed. Exact location and message to be determined by the Engineer.

Attention is directed to "Cooperation" of these special provisions regarding the placement of the portable message sign in Quincy.

## 10-1.14 TEMPORARY CRASH CUSHION MODULE

This work shall consist of furnishing, installing, and maintaining sand filled temporary crash cushion modules in groupings or arrays at each location shown on the plans, as specified in these special provisions or where designated by the Engineer. The grouping or array of sand filled modules shall form a complete sand filled temporary crash cushion in conformance with the details shown on the plans and these special provisions.

Attention is directed to "Public Safety" of these special provisions.

Whenever the work or the Contractor's operations establishes a fixed obstacle, the exposed fixed obstacle shall be protected with a sand filled temporary crash cushion. The sand filled temporary crash cushion shall be in place prior to opening the lanes adjacent to the fixed obstacle to public traffic.

Sand filled temporary crash cushions shall be maintained in place at each location, including times when work is not actively in progress. Sand filled temporary crash cushions may be removed during a work period for access to the work provided that the exposed fixed obstacle is 4.6 m or more from a lane carrying public traffic and the temporary crash cushion is reset to protect the obstacle prior to the end of the work period in which the fixed obstacle was exposed. When no longer required, as determined by the Engineer, sand filled temporary crash cushions shall be removed from the site of the work.

At the Contractor's option, the modules for use in sand filled temporary crash cushions shall be either Energite III Inertial Modules, Fitch Inertial Modules or TrafFix Sand Barrels manufactured after March 31, 1997, or equal:

- A. Energite III and Fitch Inertial Modules, manufactured by Energy Absorption Systems, Inc., One East Wacker Drive, Chicago, IL 60601-2076. Telephone 1-312-467-6750, FAX 1-800-770-6755
  - Distributor (North): Traffic Control Service, Inc., 8585 Thys Court, Sacramento, CA 95828. Telephone 1-800-884-8274, FAX 1-916-387-9734
  - Distributor (South): Traffic Control Service, Inc., 1881 Betmor Lane, Anaheim, CA 92805. Telephone 1-800-222-8274, FAX 1-714-937-1070
- B. TrafFix Sand Barrels, manufactured by TrafFix Devices, Inc., 220 Calle Pintoresco, San Clemente, CA 92672. Telephone 1-949 361-5663, FAX 1-949 361-9205
  - 1. Distributor (North): United Rentals, Inc., 1533 Berger Drive, San Jose, CA 95112. Telephone 1-408 287-4303, FAX 1-408 287-1929
  - 2. Distributor (South): Statewide Safety & Sign, Inc., P.O. Box 1440, Pismo Beach, CA 93448. Telephone 1-800-559-7080, FAX 1-805 929-5786

Modules contained in each temporary crash cushion shall be of the same type at each location. The color of the modules shall be the standard yellow color, as furnished by the vendor, with black lids. The modules shall exhibit good workmanship free from structural flaws and objectionable surface defects. The modules need not be new. Good used undamaged modules conforming to color and quality of the types specified herein may be utilized. If used Fitch modules requiring a seal are furnished, the top edge of the seal shall be securely fastened to the wall of the module by a continuous strip of heavy duty tape.

Modules shall be filled with sand in conformance with the manufacturer's directions, and to the sand capacity in kilograms for each module shown on the plans. Sand for filling the modules shall be clean washed concrete sand of commercial quality. At the time of placing in the modules, the sand shall contain not more than 7 percent water as determined by California Test 226.

Modules damaged due to the Contractor's operations shall be repaired immediately by the Contractor at the Contractor's expense. Modules damaged beyond repair, as determined by the Engineer, due to the Contractor's operations shall be removed and replaced by the Contractor at the Contractor's expense.

Temporary crash cushion modules shall be placed on movable pallets or frames conforming to the dimensions shown on the plans. The pallets or frames shall provide a full bearing base beneath the modules. The modules and supporting pallets or frames shall not be moved by sliding or skidding along the pavement or bridge deck.

A Type R or P marker panel shall be attached to the front of the crash cushion as shown on the plans, when the closest point of the crash cushion array is within 3.6 m of the traveled way. The marker panel, when required, shall be firmly fastened to the crash cushion with commercial quality hardware or by other methods determined by the Engineer.

At the completion of the project, temporary crash cushion modules, sand filling, pallets or frames, and marker panels shall become the property of the Contractor and shall be removed from the site of the work. Temporary crash cushion modules shall not be installed in the permanent work.

Temporary crash cushion modules placed in conformance with the provisions in "Public Safety" of these special provisions will not be measured nor paid for.

## 10-1.15 EXISTING HIGHWAY FACILITIES

The work performed in connection with various existing highway facilities shall conform to the provisions in Section 15, "Existing Highway Facilities," of the Standard Specifications and these special provisions.

Except as otherwise provided for damaged materials in Section 15-2.04, "Salvage," of the Standard Specifications, the materials to be salvaged shall remain the property of the State, and shall be cleaned, packaged, bundled, tagged, and hauled to the District Recycle Center at 1555 E. Main Street, Quincy, CA 95971 and stockpiled.

The Contractor shall notify the Engineer and the District Recycle Coordinator, telephone (530)282-2610 a minimum of 48 hours prior to hauling salvaged material to the Recycle Center.

### ABANDON CULVERT

Existing culverts, where shown on the plans to be abandoned, shall be abandoned in place or, at the option of the Contractor, the culverts shall be removed and disposed of. Resulting openings into existing structures that are to remain in place shall be plugged with commercial quality concrete containing not less than 300 kg of cement per cubic meter.

Abandoning culverts in place shall conform to the following:

- A. Culverts that intersect the side slopes shall be removed to a depth of not less than one meter measured normal to the plane of the finished side slope, before being abandoned.
- B. Culverts 300 mm in diameter and larger, shall, at the Contractor's option, be backfilled with either sand, controlled low strength material or slurry cement backfill conforming to the provisions in Section 19-3.062, "Slurry Cement Backfill," of the Standard Specifications by any method acceptable to the Engineer that completely fills the pipe. Sand backfill material shall be clean, free draining, and free from roots and other deleterious substances.
- C. The ends of culverts shall be securely closed by a 150 mm thick tight fitting plug or wall of commercial quality concrete.

Culverts shall not be abandoned until their use is no longer required. The Contractor shall notify the Engineer in advance of any intended culvert abandonment.

If the Contractor elects to remove and dispose of a culvert which is specified to be abandoned, as provided herein, backfill specified for the pipe will be measured and paid for in the same manner as if the culvert has been abandoned in place. Backfill will be measured by the cubic meter determined from the dimensions of the culverts to be abandoned.

The contract price paid per cubic meter for sand backfill shall include full compensation for furnishing all labor, materials, tools, equipment, and incidentals, and for doing all the work involved in backfilling culverts with sand, complete in place, as shown on the plans, as specified in the Standard Specifications and these special provisions, and as directed by the Engineer.

Controlled low strength material and slurry cement backfill, if used at the Contractor's option, will be measured and paid for by the cubic meter as sand backfill.

Full compensation for concrete plugs, pipe removal, structure excavation, and backfill shall be considered as included in the contract unit price paid for abandon culvert and no additional compensation will be allowed therefor.

### ABANDON INLET

Existing concrete drainage inlets, where shown on the plans to be abandoned, shall be abandoned. The top portion of the inlets shall be removed to a depth of 1 m below finished grade. Removed frames and grates shall be disposed of.

# SALVAGE TRASH RECEPTACLE

Existing trash receptacles, where shown on the plans to be salvaged, shall be removed and salvaged.

### REMOVE PAVEMENT MARKING

Pavement marking shall be removed at the locations shown on the plans and as directed by the Engineer.

### REMOVE DRAINAGE FACILITY

Existing culverts and inlets where shown on the plans to be removed, shall be completely removed and disposed of.

## **REMOVE SIGN**

Existing signs, at those locations shown on the plans to be removed, shall be removed and disposed of.

Existing signs shall not be removed until replacement signs have been installed or until the existing signs are no longer required for the direction of public traffic, unless otherwise directed by the Engineer.

## REMOVE RETAINING WALL

The existing retaining wall, where shown on the plans to be removed, shall be removed and disposed of. Concrete foundations shall be removed and disposed of.

The contract unit price paid per meter for remove retaining wall shall include full compensation for furnishing all labor, materials, tools, equipment, and incidentals, and for doing all the work involved in removing retaining wall, including concrete foundation removal, as shown on the plans, as specified in the Standard Specifications and these special provisions, and as directed by the Engineer.

### REMOVE TRASH ENCLOSURE

Existing trash enclosures, where shown on the plans to be removed, shall be removed and disposed of.

Concrete pads shall be removed and disposed of.

The contract unit price paid per trash enclosure for remove trash enclosure shall include full compensation for furnishing all labor, materials, tools, equipment, and incidentals, and for doing all the work involved in removing trash enclosure, including concrete pad removal, as shown on the plans, as specified in the Standard Specifications and these special provisions, and as directed by the Engineer.

#### REMOVE HOSE BIB ASSEMBLY

Existing hose bibs, where shown on the plans to be removed, shall be removed and disposed of.

Hose bib removal shall consist of removing the pipe riser and capping the existing water line.

The contract unit price paid per hose bib for remove hose bib shall include full compensation for furnishing all labor, materials, tools, equipment, and incidentals, and for doing all the work involved in removing hose bibs, including capping the existing water line, as shown on the plans, as specified in the Standard Specifications and these special provisions, and as directed by the Engineer.

## RELOCATE SIGN

Existing signs shall be removed and relocated to the new locations shown on the plans.

Two holes shall be drilled in each existing post as required to provide the breakaway feature shown on the plans.

### COLD PLANE ASPHALT CONCRETE PAVEMENT

Existing asphalt concrete pavement shall be cold planed at the locations and to the dimensions shown on the plans.

Planing asphalt concrete pavement shall be performed by the cold planing method. Planing of the asphalt concrete pavement shall not be done by the heater planing method.

Cold planing machines shall be equipped with a cutter head not less than 750 mm in width and shall be operated so that no fumes or smoke will be produced. The cold planing machine shall plane the pavement without requiring the use of a heating device to soften the pavement during or prior to the planing operation.

The depth, width, and shape of the cut shall be as shown on the typical cross sections or as designated by the Engineer. The final cut shall result in a uniform surface conforming to the typical cross sections. The outside lines of the planed area shall be neat and uniform. Planing asphalt concrete pavement operations shall be performed without damage to the surfacing to remain in place.

Planed widths of pavement shall be continuous except for intersections at cross streets where the planing shall be carried around the corners and through the conform lines. Following planing operations, a drop-off of more than 45 mm will not be allowed between adjacent lanes open to public traffic.

Where transverse joints are planed in the pavement at conform lines no drop-off shall remain between the existing pavement and the planed area when the pavement is opened to public traffic. If asphalt concrete has not been placed to the level of existing pavement before the pavement is to be opened to public traffic a temporary asphalt concrete taper shall be constructed.

Operations shall be scheduled so that not more than 7 days shall elapse between the time when transverse joints are planed in the pavement at the conform lines and the permanent surfacing is placed at the conform lines.

The material planed from the roadway surface, including material deposited in existing gutters or on the adjacent traveled way, shall be disposed of in conformance with the provisions in Section 7-1.13, "Disposal of Material Outside the Highway Right of Way," of the Standard Specifications. Removal operations of cold planed material shall be concurrent with planing operations and follow within 15 m of the planer, unless otherwise directed by the Engineer.

Cold plane asphalt concrete pavement will be measured by the square meter. The quantity to be paid for will be the actual area of surface cold planed irrespective of the number of passes required to obtain the depth shown on the plans.

The contract price paid per square meter for cold plane asphalt concrete pavement shall include full compensation for furnishing all labor, materials, tools, equipment, and incidentals, and for doing all the work involved in cold planing asphalt concrete surfacing and disposing of planed material as specified in the Standard Specifications and these special provisions and as directed by the Engineer.

## REMOVE CONCRETE

Concrete, where shown on the plans to be removed, shall be removed.

Removing concrete curb and gutterwill be measured by the meter, measured once along the curb and gutter before removal operations.

Pay quantities for removing concrete sidewalk will be measured by the square meter, based on horizontal dimensions of the sidewalk before removal operations.

Concrete removed shall be disposed of outside the highway right of way in conformance with the provisions in Section 7-1.13, "Disposal of Material Outside the Highway Right of Way," of the Standard Specifications.

Where no joint exists between concrete to be removed and concrete to remain in place, the concrete shall be cut on a neat line to a minimum depth of 50 mm with a power driven saw before the concrete is removed.

#### REMOVE TREE

Existing trees, at those locations shown on the plans to be removed, shall be removed and disposed of.

Remove tree stump shall conform to Section 20-4.025, "Roadside Clearing," and Section 15-1.02 "Preservation of Property," of the Standard Specifications.

Removed trees, and the stumps, shall be disposed of outside the highway right of way in conformance with the provisions in Section 7-1.13, "Disposal of Material Outside the Highway Right of Way," of the Standard Specifications.

In locations where one or more trees originate from the same stump, the item shall be measured as one tree.

The contract unit price paid for remove tree shall include full compensation for furnishing all labor, materials, tools, equipment, and incidentals, and for doing all the work involved in removing tree (including the stumps), complete in place, as shown on the plans, as specified in the Standard Specifications and these special provisions, and as directed by the Engineer.

## 10-1.16 EARTHWORK

Earthwork shall conform to the provisions in Section 19, "Earthwork," of the Standard Specifications and these special provisions.

Surplus excavated material shall become the property of the Contractor and shall be disposed of in conformance with the provisions in Section 7-1.13, "Disposal of Material Outside the Highway Right of Way," of the Standard Specifications.

Where a portion of the existing surfacing is to be removed, the outline of the area to be removed shall be cut on a neat line with a power-driven saw to a minimum depth of 50 mm before removing the surfacing. Full compensation for cutting the existing surfacing shall be considered as included in the contract price paid per cubic meter for roadway excavation and no additional compensation will be allowed therefor.

Reinforcement or metal attached to reinforced concrete rubble placed in embankments shall not protrude above the grading plane. Prior to placement within 0.6-m below the grading plane of embankments, reinforcement or metal shall be trimmed to no greater than 20 mm from the face of reinforced concrete rubble. Full compensation for trimming reinforcement or metal shall be considered as included in the contract prices paid per cubic meter for the types of excavation shown in the Engineer's estimate, or the contract prices paid for furnishing and placing imported borrow or embankment material, as the case may be, and no additional compensation will be allowed therefor.

Pervious backfill material placed within the limits of payment for retaining walls will be measured and paid for as structure backfill (retaining wall).

#### 10-1.17 SHOULDER BACKING

This work shall consist of constructing shoulder backing adjacent to the edge of new pavement surfacing in conformance with the details shown on the plans and these special provisions.

Material for shoulder backing shall be imported material or material processed from reclaimed portland cement concrete, lean concrete base, cement treated base, or a combination of any of these materials, conforming to the grading and quality of "Aggregate Base" of these special provisions.

At the option of the Contractor, aggregate for shoulder backing may consist of material processed from reclaimed asphalt concrete conforming to the following grading and quality requirements:

Grading Requirements		Quality Requirements		
Sieve Sizes	Percentage Passing	Specification	California Test	Requirement
50 mm	100	Resistance (R-value)	301	50 minimum
19 mm	70 - 100	Percentage Crushed Particles	205	75% minimum
4.75 mm	30 - 80	Durability Index	229	20 minimum

Coarse aggregate consisting of material retained on the 4.75-mm sieve, shall consist of material of which at least 75 percent by mass shall be crushed particles with a minimum of two fractured faces, as determined in conformance with California Test 205.

Shoulder backing material shall have a minimum unit weight of 2160 kg/m<sup>3</sup> as determined in conformance with California Test 212.

Shoulder backing material consisting of reclaimed asphalt concrete, shall not be placed within 30 m measured horizontally of any culvert, watercourse, or bridge within the project limits.

The areas where shoulder backing is to be constructed shall be cleared of weeds, grass, and debris. Removed weeds grass and debris shall be disposed of in conformance with the provisions in Section 7-1.13, "Disposal of Material Outside the Highway Right of Way," of the Standard Specifications.

Prior to placement of shoulder backing material, basement material shall be scarified to a minimum depth of 75 mm. Immediately prior to placement of shoulder backing material, scarified material shall be watered. Shoulder backing material shall be placed, watered, and rolled a minimum of two passes with a steel tired roller weighing not less than 7.2 tonne to form a smooth, compacted surface. Watering shall conform to the provisions in Section 17, "Watering," of the Standard Specifications.

Shoulder backing material shall not be deposited on new pavement surfacing prior to placing the material in the final position, nor shall the material be deposited onto new pavement surfacing during mixing, watering, and blading operations.

Shoulder backing construction shall be completed along the edges of any portion of new pavement surfacing within 5 days after completion of that portion of the new surfacing.Quantities of imported material (shoulder backing) will be measured by the tonne in conformance with the provisions in Section 9-1.01, "Measurement of Quantities," of the Standard Specifications, except that the mass of water in the aggregate will not be determined and no deduction will be made from the mass of material delivered to the work.

The contract price paid per tonne for imported material (shoulder backing) shall include full compensation for furnishing all labor, materials, tools, equipment, and incidentals, and for doing all the work involved in constructing shoulder backing, complete in place, as shown on the plans, as specified in the Standard Specifications and these special provisions, and as directed by the Engineer.

# 10-1.18 EROSION CONTROL (TYPE D)

Erosion control (Type D) shall conform to the provisions in Section 20-3, "Erosion Control," of the Standard Specifications and these special provisions and shall consist of applying erosion control materials to embankment and excavation slopes and other areas disturbed by construction activities.

If the slope on which the erosion control is to be placed is finished during the rainy season as specified in "Water Pollution Control" of these special provisions, the erosion control shall be applied immediately to the slope.

Prior to installing erosion control materials, soil surface preparation shall conform to the provisions in Section 19-2.05, "Slopes," of the Standard Specifications, except that rills and gullies exceeding 50 mm in depth or width shall be leveled. Vegetative growth, temporary erosion control materials, and other debris shall be removed from areas to receive erosion control.

# **MATERIALS**

Materials shall conform to the provisions in Section 20-2, "Materials," of the Standard Specifications and these special provisions.

### Seed

Seed shall conform to the provisions in Section 20-2.10, "Seed," of the Standard Specifications. Individual seed species shall be measured and mixed in the presence of the Engineer.

Seed shall be delivered to the project site in unopened separate containers with the seed tag attached. Containers without a seed tag attached will not be accepted.

A sample of approximately 10 g of seed will be taken from each seed container by the Engineer.

## Legume Seed

Legume seed shall be pellet-inoculated or industrial-inoculated and shall conform to the following:

- A. Inoculated seed shall be inoculated in conformance with the provisions in Section 20-2.10, "Seed," of the Standard Specifications.
- B. Inoculated seed shall have a calcium carbonate coating.
- C. Industrial-inoculated seed shall be inoculated with Rhizobia and coated using an industrial process by a manufacturer whose principal business is seed coating and seed inoculation.
- D. Industrial-inoculated seed shall be sown within 180 calendar days after inoculation.
- E. Legume seed shall consist of the following:

### LEGUME SEED

Botanical Name	Percent Germination	Kilograms Pure Live Seed Per Hectare
(Common Name)	(Minimum)	(Slope Measurement)
Lotus scoparius	50%	8.0
(Deerweed)		
Lupinus succulentus	50%	14.0
(Arroyo Lupine)		
Trifolium wildenoviii	50%	8.0
(Tom Cat Clover)		

## Non-Legume Seed

Non-legume seed shall consist of the following:

### NON-LEGUME SEED

Botanical Name (Common Name)	Percent Germination (Minimum)	Kilograms Pure Live Seed Per Hectare (Slope Measurement)
Achillea millefolium (Yarrow)	50%	1.0
Bromus carinatus California Brome	50%	8.0
Chrysanthemum maximum (Shasta Daisies)	50%	1.0
Elymus glaucus (Blue Wild Rye)	50%	8.0
Elymus triticoides (Creeping Wild Rye)	50%	4.0
Eschscholzia californica (California poppy)	50%	2.0
Festuca idahoenis (Idaho fescue)	50%	10.0
Poa scabrella (secunda) (Pine Bluegrass)	50%	4.0
Triticum X elymus (Sterile Wheat Grass)	50%	18.0
Vulpia microstachys (Three Weeks Fescue)	50%	8.0

### **Commercial Fertilizer**

Commercial fertilizer shall conform to the provisions in Section 20-2.02, "Commercial Fertilizer," of the Standard Specifications and shall have a guaranteed chemical analysis of 15 percent nitrogen, 15 percent phosphoric acid and 15 percent water soluble potash. Commercial fertilizer shall be a formulation suitable for hydroseeding purposes and soluble in water.

#### Straw

Straw shall conform to the provisions in Section 20-2.06, "Straw," of the Standard Specifications and these special provisions.

Wheat and barley straw shall be derived from irrigated crops.

Prior to delivery of wheat or barley straw to the project site, the Contractor shall provide the name, address and telephone number of the grower.

Straw shall be derived from wheat or barley.

Straw shall be free of plastic, glass, metal, rocks, and refuse or other deleterious material.

### **Compost**

At the option of the Contractor, compost may be either A, B, or any combination of both:

- A. Green material consisting of chipped, shredded, or ground vegetation; or clean processed recycled wood products.
- B. Class A, exceptional quality biosolids composts, conforming to the requirements in United States Environmental Protection Agency (EPA) regulation 40 CFR, Part 503c.

Compost shall not contain paint, petroleum products, herbicides, fungicides or other chemical residues harmful to plant or animal life. Other deleterious material, plastic, glass, metal or rock shall not exceed 0.1-percent by weight or volume.

Compost shall be thermophilically processed for 15 days. During this process, the compost shall be maintained at minimum internal temperature of 55°C and be thoroughly turned at least 5 times. A 90-day curing period shall follow the thermophilic process.

Compost shall be screened through a screen no larger than 12 mm.

Compost shall measure at least 6 on the maturity and stability scale with a Solvita test kit.

A Certificate of Compliance for compost shall be furnished to the Engineer in conformance with the provisions in Section 6-1.07, "Certificates of Compliance," of the Standard Specifications. The Certificate of Compliance shall state the Solvita maturity and stability scale test result of the compost.

## **Stabilizing Emulsion**

Stabilizing emulsion shall conform to the provisions in Section 20-2.11, "Stabilizing Emulsion," of the Standard Specifications and these special provisions.

Stabilizing emulsion shall be in a dry powder form, may be reemulsifiable, and shall be a processed organic adhesive used as a soil tackifier.

# APPLICATION

Erosion control materials shall be applied in separate applications in the following sequence:

A. The following mixture in the rates indicated shall be applied with hydro-seeding equipment within 60 minutes after the seed has been added to the mixture:

Material	Kilograms Per Hectare	
	(Slope Measurement)	
Legume Seed	30	
Non-Legume Seed	64	
Fiber	600	
Commercial Fertilizer	100	

Material	Cubic Meter Per Hectare (Slope Measurement)
Compost	2

- B. Straw shall be applied at the rate of 4.0 tonnes per hectare based on slope measurements. Incorporation of straw will not be required. Straw shall be distributed evenly without clumping or piling.
- C. The following mixture in the rates indicated shall be applied with hydro-seeding equipment:

Material	Kilograms Per Hectare (Slope Measurement)	
Fiber	150	
Stabilizing Emulsion	140	

Material	Cubic Meter Per	
	Hectare	
	(Slope Measurement)	
Compost	1.5	

The ratio of total water to total stabilizing emulsion in the mixture shall be as recommended by the manufacturer.

Once straw work is started in an area, stabilizing emulsion applications shall be completed in that area on the same working day.

The rates of erosion control materials may be changed by the Engineer to meet field conditions.

### MEASUREMENT AND PAYMENT

Compost (erosion control) will be measured by the cubic meter in the vehicle at the point of delivery in conformance with the provisions in Section 9-1.01, "Measurement of Quantities," of the Standard Specifications.

The contract price paid per cubic meter for compost (erosion control) shall include full compensation for furnishing all labor, materials, tools, equipment, and incidentals, and for doing all the work involved in applying compost for erosion control, complete in place, as shown on the plans, as specified in the Standard Specifications and these special provisions, and as directed by the Engineer.

#### 10-1.19 AGGREGATE BASE

Aggregate base shall be Class 2 and shall conform to the provisions in Section 26, "Aggregate Bases," of the Standard Specifications and these special provisions.

#### 10-1.20 ASPHALT CONCRETE

Asphalt concrete shall be Type A and shall conform to the provisions in Section 39, "Asphalt Concrete," of the Standard Specifications and these special provisions.

The grade of asphalt binder to be mixed with aggregate for Type A asphalt concrete shall be Grade PBA-6A conforming to the provisions in Section 92, "Asphalts," of the Standard Specifications.

California Test 367 is modified by amending Section C, "Optimum Bitumen Content," as follows:

# C. OPTIMUM BITUMEN CONTENT

- 1. Plot asphalt content versus void content for each specimen on Form TL-306 (Figure 3), and connect adjacent points with straight lines.
- 2. Modify Form TL-306 (Figure 3) to show stability on the vertical axis beginning with a stability value of 20 on the bottom horizontal line and ending with a value of 60 on the top horizontal line.
- 3. Plot stability versus asphalt content for each specimen on Form TL-306 (Figure 3) as modified in step 2 above and connect adjacent points with straight lines.
- 4. Select the theoretical asphalt content which is at the point passing through the minimum specification for stability from modified Figure 3.
- 5. Optimum asphalt content is determined as follows:
  - a. If voids are less than 4.0% at the asphalt content selected in Step 4, then select the asphalt content at 4.0% voids from Figure 3. Selected optimum asphalt content should be as close to 4.0% voids as possible.
- 6. To establish a recommended range, use the Optimum Bitumen Content (OBC) as the high value and 0.3% less as the low value where the OBC is 7.9% or less. When the OBC is between 8.0% and 8.6%, use it as the high value of the range and use 7.6% as the low value. When the OBC is greater than 8.6%, use it as the high value and 1.0% less as the low value.

If the recommended bitumen ratio range, as determined by California Test 367, is increased or decreased by the Engineer beyond the recommended range by more than 0.1 percent by weight of the dry aggregate, the compensation payable to the Contractor for asphalt concrete will be increased or decreased on the basis of the total increase or decrease in tonnes of asphalt binder times the cost of asphalt binder per tonne, f.o.b. the asphalt binder plant (including sales tax) plus the freight cost per tonne, at the carrier's established rates, for the delivery of the asphalt binder from the asphalt binder plant to the asphalt concrete plant being used for the project. In determining the cost of the asphalt binder, any cash or trade discount offered or available will be credited to the State notwithstanding the fact that such discount may not have been taken by the purchaser. The highest value of the specified range will be considered to be the specified asphalt content for determining the

total increase in asphalt binder and the lowest value of the specified range will be considered to be the specified asphalt content for determining the total decrease in asphalt binder.

The amount of asphalt binder used in asphalt concrete placed in dikes, gutters, gutter flares, overside drains and aprons at the ends of drainage structures shall be increased one percent by mass of the aggregate over the amount of asphalt binder determined for use in asphalt concrete placed on the traveled way.

The aggregate for Type A asphalt concrete shall conform to the 12.5 mm maximum, medium grading specified in Section 39-2.02, "Aggregate," of the Standard Specifications.

In addition to aggregate quality requirements specified in Section 39-2.02, "Aggregate," in the Standard Specifications, aggregate from each source shall also conform to the following quality requirements:

Test	California Test	Requirement
Los Angeles Rattler	211	
Loss at 500 Rev. (Max)		25%
Durability Index	229	
Fine Aggregate (Df) (Max).		50

The asphalt content of the asphalt mixture will be determined in conformance with the requirements in California Test 379, or in conformance with the requirements in California Test 382.

In addition to the aggregate provisions listed in Section 39, "Asphalt Concrete," of the Standard Specifications, the combined aggregates shall conform to the following quality requirement when mixed with performance based asphalt (PBA) binder grade 6A in the amount of asphalt determined to be optimum by California Test 367, as modified in these special provisions:

Test	California Test	Requirement
Surface Abrasion	360	Loss not to exceed 0.4g/cm <sup>2</sup>

In addition to the temperature requirements specified in Section 39-6.01, "General Requirements," of the Standard Specifications, asphalt concrete shall be placed only when the surface temperature of the area to be paved is above 7° C.

Paint binder (tack coat) shall be applied to existing surfaces to be surfaced and between layers of asphalt concrete, except when eliminated by the Engineer.

Paint binder (tack coat) shall be, at the option of the Contractor, either rapid-setting asphaltic emulsion CRS-2, or PMCRS-2, or paving asphalt. Rapid-setting asphaltic emulsion shall conform to the provisions in Section 39-4.02, "Prime Coat and Paint Binder (Tack Coat)," and the provisions in Section 94, "Asphaltic Emulsions," of the Standard Specifications. When paving asphalt is used for paint binder, the grade will be determined by the Engineer. Paving asphalt shall conform to the provisions in Section 39-4.02, "Prime Coat and Paint Binder (Tack Coat)," and the provisions in Section 92, "Asphalts," of the Standard Specifications.

Paint binder (tack coat) shall be applied in the liter per square meter range limits specified for the surfaces to receive asphalt concrete in the tables below. The exact application rate within the range will be determined by the Engineer.

Application Rates for Asphaltic Emulsion Paint Binder (Tack Coat) on Asphalt Concrete (except Open Graded) and on Portland Cement Concrete Pavement (PCCP)		
Type of surface to receive Rapid-Setting Asphaltic Emulsion paint binder (tack coat)  Rapid-Setting Asphaltic Emulsion L/m <sup>2</sup> (Note B)		
Dense, compact surfaces, between layers, and on PCCP		
Open textured, or dry, aged surfaces 0.20 – 0.40		

Note B: Undiluted rapid-setting asphaltic emulsion.

Application Rates for Paint Binder (Tack Coat) on Asphalt Concrete (except Open Graded) and on Portland Cement Concrete Pavement (PCCP)	
Type of surface to receive paint binder (tack coat)	Paving Asphalt L/m <sup>2</sup>
Dense, compact surfaces, between layers, and on PCCP	0.05 - 0.10
Open textured, or dry, aged surfaces	0.10 - 0.25

Application Rates for Asphaltic Emulsion Paint Binder (Tack Coat) on Open Graded Asphalt Concrete		
Type of surface to receive	Rapid-setting As	phaltic Emulsion
paint binder (tack coat)	$L/m^2$ (N	Note B)
Dense, compact surfaces	0.10 -	- 0.25
and between layers		
Open textured, or dry,	0.25 -	- 0.55
aged surfaces		

Note B: Undiluted rapid-setting asphaltic emulsion.

When asphaltic emulsion is used as paint binder (tack coat), asphalt concrete shall not be placed until the applied asphaltic emulsion has completely changed color from brown to black.

If the Contractor selects the batch mixing method, asphalt concrete shall be produced by the automatic batch mixing method in conformance with the provisions in Section 39-3.03A(2), "Automatic Proportioning," of the Standard Specifications.

In addition to the provisions in Section 39-5.01, "Spreading Equipment," of the Standard Specifications, asphalt paving equipment shall be equipped with automatic screed controls and a sensing device or devices.

When placing asphalt concrete to the lines and grades established by the Engineer, the automatic controls shall control the longitudinal grade and transverse slope of the screed. Grade and slope references shall be furnished, installed, and maintained by the Contractor. Should the Contractor elect to use a ski device, the minimum length of the ski device shall be 9 m. The ski device shall be a rigid one piece unit and the entire length shall be utilized in activating the sensor.

When placing the initial mat of asphalt concrete on existing pavement, both ends of the screed shall be controlled by a sensor activated by a ski device not less than 9 m long.

When paving contiguously with previously placed mats, the end of the screed adjacent to the previously placed mat shall be controlled by a sensor that responds to the grade of the previously placed mat and will reproduce the grade in the new mat within a 3-mm tolerance. The end of the screed farthest from the previously placed mat shall be controlled in the same way it was controlled when placing the initial mat.

Should the methods and equipment furnished by the Contractor fail to produce a layer of asphalt concrete conforming to the provisions of Section 39-6.03, "Compacting," of the Standard Specifications, the paving operations shall be discontinued and the Contractor shall modify the equipment or methods, or furnish substitute equipment.

Should the automatic screed controls fail to operate properly during a day's work, the Contractor may manually control the spreading equipment for the remainder of that day. However, the equipment shall be corrected or replaced with alternative automatically controlled equipment conforming to the provisions in this section before starting another day's work.

The area to which paint binder has been applied shall be closed to public traffic. Care shall be taken to avoid tracking binder material onto existing pavement surfaces beyond the limits of construction.

A vertical longitudinal joint of more than 45 mm will not be allowed at any time between adjacent lanes open to public traffic.

Where the existing pavement is to be widened by constructing a new structural section adjacent to the existing pavement, the new structural section shall be completed to match the elevation of the edge of the existing pavement at each location prior to spreading and compacting asphalt concrete over the adjacent existing pavement.

## 10-1.21 CONCRETE STRUCTURES

Portland cement concrete structures shall conform to the provisions in Section 51, "Concrete Structures," of the Standard Specifications and these special provisions.

Portland cement concrete shall conform to the provisions in "Freezing Condition Requirements" of these special provisions.

# 10-1.22 TYPE 6 RETAINING WALL

Type 6 retaining wall, consisting of a reinforced concrete footing and a reinforced concrete masonry unit stem, shall conform to the provisions in Section 51, "Concrete Structures," and Section 52, "Reinforcement," of the Standard Specifications and these special provisions.

Wall stems shall be constructed of reinforced concrete masonry units.

Hollow load-bearing concrete masonry units shall conform to the requirements in ASTM Designation: C 90, Type II and shall be of uniform color and size.

Portland cement for grout and mortar shall conform to Section 90-2.01, "Portland Cement," of the Standard Specifications or shall conform to the requirements in ASTM Designation: C 150, Type II.

Hydrated lime shall conform to the requirements in ASTM Designation: C 207, Type S.

Mortar sand shall be commercial quality.

Caulking, for sealing expansion joints, shall be a non-sag polysulfide or polyurethane material conforming to the provisions in Federal Specification TT-S-230, Type II.

Mortar for laying masonry units shall consist, by volume, of one part portland cement, 0 to 0.5 parts hydrated lime, and 2.25 to 3 parts mortar sand. Sufficient water shall be added to make a workable mortar. Each batch of mortar shall be accurately measured and thoroughly mixed. Mortar shall be freshly mixed as required. Mortar shall not be re-tempered more than one hour after mixing.

Aggregate for grout used to fill masonry units shall consist of fine aggregate and coarse aggregate conforming to the provisions in Section 90-2.02, "Aggregates," of the Standard Specifications. At least 20 percent of the aggregate by mass shall be coarse aggregate. The Contractor shall determine the grading except that between 90 percent and 100 percent of the combined grading shall pass the 12.5-mm sieve.

At the option of the Contractor, grout for filling masonry units may be proportioned either by volume or mass. Grout shall contain only enough water to cause it to flow and fill the voids without segregation. The maximum amount of free water shall not exceed 0.7 times the mass of the cement.

Grout proportioned by volume shall consist of at least one part portland cement and 4.5 parts aggregate. Aggregate volumes shall be based on a loose, air-dry condition.

Grout proportioned by mass shall contain at least 350 kg of portland cement per cubic meter.

Concrete masonry unit construction shall be true and plumb. Recesses in the units for horizontal reinforcement shall be provided.

Cleanout openings shall be provided at the bottoms of all cells where the height of wall is in excess of 1.25 m. The cleanouts shall be sealed before filling with grout, after inspection.

Mortar joints shall be approximately 10 mm wide. Units shall be laid with full mortar coverage of the face in both the vertical and horizontal joints, except where weep holes are specified. Vertical joints shall be shoved tight. Exposed joints shall be concave, tooled smooth.

All cells in the hollow unit masonry shall be filled solidly with grout. All grout shall be consolidated at the time of pouring by puddling or vibrating. The top lift of grout shall be placed approximately 25 mm below the top of the units, to provide for a cement mortar cap.

The cement mortar cap shall conform to the provisions for mortar.

Splashing, staining or spotting on the exposed face of the wall stem shall be removed.

Pay quantities of the the reinforced concrete masonry unit stem for Type 6 retaining walls will be determined by the square meter of completed wall stem, including the cap, measured along the horizontal length and the vertical height from the top of footing to the top of the wall.

The contract price paid per square meter for retaining wall stem (Type 6) shall include full compensation for furnishing all labor, materials, (except reinforcement), tools, equipment, and incidentals, and for doing all the work involved in constructing the reinforced concrete masonry unit retaining wall stem, complete in place, as shown on the plans, as specified in the Standard Specifications and these special provisions, and as directed by the Engineer.

Measurement and payment of concrete for the footing and reinforcement for the footing and wall stem shall conform to the provisions in Section 51, "Concrete Structures," and Section 52, "Reinforcement," of the Standard Specifications.

## 10-1.23 REINFORCEMENT

Reinforcement shall conform to the provisions in Section 52, "Reinforcement," of the Standard Specifications and these special provisions.

The Department's mechanical splices prequalified list can be found at the following internet site:

http://www.dot.ca.gov/hq/esc/approved products list/

The provisions of "Welding Quality Control" of these special provisions shall not apply to resistance butt welding.

## 10-1.24 COLOR CONCRETE

All of the concrete (except the retaining wall footing and curb ramp) shall be colored with Federal Color No.23619, Light Sand. Equivalent color may be used with approval of the Engineer. Coloring shall be integral, chemically inert, fade resistant mineral oxide or synthetic type.

Full compensation for integrally coloring the concrete shall be considered as included in the various items of work and no separate payment will be made therefor.

### 10-1.25 INSTALL ENTRY SIGN

Install entry sign shall consist of installing State furnished entry sign as shown in the plans and as described in these special provisions and per manufacturers specifications

The contract lump sum price paid for install entry sign shall include full compensation for furnishing all labor, tools, equipment, and incidentals, and for doing all the work involved in installing entry sign, complete in place, as shown in the plans, as specified in the Standard Specifications and these special provisions and per manufacturers specifications, and as directed by the Engineer.

## 10-1.26 FURNISH SIGN

Signs shall be fabricated and furnished in accordance with details shown on the plans, the Traffic Sign Specifications, and these special provisions.

Traffic Sign Specifications for California sign codes are available for review at the Department's internet site:

http://www.dot.ca.gov/hq/traffops/signtech/signdel/specs.htm

Traffic Sign Specifications for signs referenced with Federal MUTCD sign codes can be found in Standard Highway Signs Book, administered by the Federal Highway Administration, which is available for review at the following Internet website:

http://mutcd.fhwa.dot.gov/ser-pubs.htm

Information on cross-referencing California sign codes with the Federal MUTCD sign codes is available at the Department's internet site:

http://www.dot.ca.gov/hg/traffops/signtech/signdel/specs.htm

Temporary or permanent signs shall be free from blemishes that may affect the serviceability and detract from the general sign color and appearance when viewing during daytime and nighttime from a distance of 8 m. The face of each finished sign shall be uniform, flat, smooth, and free of defects, scratches, wrinkles, gel, hard spots, streaks, extrusion marks, and air bubbles. The front, back, and edges of the sign panels shall be free of router chatter marks, burns, sharp edges, loose rivets, delaminated skins, excessive adhesive over spray and aluminum marks.

## **SHEET ALUMINUM**

Alloy and temper designations for sheet aluminum shall be in accordance with ASTM Designation: B209.

The Contractor shall furnish the Engineer a Certificate of Compliance in accordance to Section 6-1.07, "Certificates of Compliance," of the Standard Specifications for the sheet aluminum.

Sheet aluminum shall be pretreated in accordance to ASTM Designation: B449. Surface of the sheet aluminum shall be cleaned, deoxidized, and coated with a light and tightly adherent chromate conversion coating free of powdery residue. The conversion coating shall be Class 2 with a mass between 108 mg/m² and 377 mg/m², and an average mass of 269 mg/m². Following the cleaning and coating process, the sheet aluminum shall be protected from exposure to grease, oils, dust, and contaminants.

Sheet aluminum shall be free of buckles, warps, dents, cockles, burrs, and defects resulting from fabrication. Base plate for standard route marker shall be die cut.

### RETROREFLECTIVE SHEETING

The contractor shall furnish retroreflective sheeting for sign background and legend in accordance with ASTM Designation: D4956 and "Prequalified and Tested Signing and Delineation Materials" of these special provisions.

Retroreflective sheeting shall be applied to sign panels as recommended by the retroreflective sheeting manufacturer without stretching, tearing, and damage.

Class 1, 3, or 4 adhesive backing shall be used for Type II, III, IV, VII, VIII, and IX retroreflective sheeting. Class 2 adhesive backing may also be used for Type II retroreflective sheeting. The adhesive backing shall be pressure sensitive and fungus resistant.

When the color of the retroreflective sheeting determined from instrumental testing is in dispute, the Engineer's visual test will govern.

### PROCESS COLOR AND FILM

The Contractor shall furnish and apply screened process color, non-reflective opaque black film, and protective overlay film of the type, kind, and product that are approved by the manufacturer of the retroreflective sheeting.

The Contractor shall furnish the Engineer a Certificate of Compliance in accordance to Section 6-1.07, "Certificates of Compliance," of the Standard Specifications for the screened process color, non-reflective opaque black film, and protective overlay film.

The surface of the screened process color shall be flat and smooth. When the screened process colors determined from the instrumental testing in accordance to ASTM Designation: D4956 are in dispute, the Engineer's visual test will govern.

The Contractor shall provide patterns, layouts, and set-ups necessary for the screened process.

The Contractor may use green, red, blue, and brown reverse-screened process colors for background and non-reflective opaque black film or black screened process color for legend. The coefficient of retroreflection for reverse-screened process colors on white retroreflective sheeting shall not be less than 70 percent of the coefficient of retroreflection specified in ASTM Designation: D4956.

The screened process colors and non-reflective opaque black film shall have the same outdoor weatherability as that of the retroreflective sheeting.

After curing, screened process colors shall withstand removal when tested by applying 3M Company Scotch Brand Cellophane Tape No. 600 or equivalent tape over the color and removing with one quick motion at 90° angle.

## SINGLE SHEET ALUMINUM SIGN

Single Sheet aluminum signs shall be fabricated and furnished with or without frame. The Contractor shall furnish the sheet aluminum in accordance to "Sheet Aluminum" of these special provisions. Single sheet aluminum signs shall be fabricated from sheet aluminum alloy 6061-T6 or 5052-H38.

Single Sheet aluminum signs shall not have a vertical splice in the sheet aluminum. For signs with depth greater than 1220 mm, one horizontal splice will be allowed in the sheet aluminum.

Framing for single sheet aluminum sign shall consist of aluminum channel or rectangular aluminum tubing. The framing shall have a length tolerance of +3 mm. The face sheet shall be affixed to the frame with rivets of 5-mm diameter. Rivets shall be placed within the web of channels and shall not be placed less than 13 mm from edges of the sign panels. Rivets shall be made of aluminum alloy 5052 and shall be anodized or treated with conversion coating to prevent corrosion. The exposed portion of rivets on the face of signs shall be the same color as the background or legend where the rivets are placed.

Finished signs shall be flat within a tolerance of +3 mm per meter when measured across the plane of the sign in all directions. The finished signs shall have an overall tolerance within +3 mm of the detailed dimensions.

Aluminum channels or rectangular aluminum tubings shall be welded together with the inert gas shielded-arc welding process using E4043 aluminum electrode filler wires as shown on the plans. Width of the filler shall be equal to wall thickness of smallest welded channel or tubing.

## FIBERGLASS REINFORCED PLASTIC PANEL SIGN

The contractor shall furnish fiberglass reinforced plastic panel sign in accordance with ASTM Designation: D3841 and "Prequalified and Tested Signing and Delineation Materials" of these special provisions.

Fiberglass reinforced plastic shall be acrylic modified and ultraviolet stabilized for outdoor weatherability. The plastic shall contain additives designed to suppress fire ignition and flame propagation. When tested in accordance with the requirements in the ASTM Designation: D635, the extent of burning shall not exceed 25 mm.

Fiberglass reinforced plastic shall be stabilized to prevent the release solvents and monomers. The front and back surfaces of the laminate shall be clean and free of constituents and releasing agents that can interfere with the bonding of retroreflective sheeting.

The fiberglass reinforced plastic panel sign shall be weather resistant Grade II thermoset polyester laminate.

The fiberglass reinforced plastic panels shall be minimum 3.4 mm thick. Finished fiberglass reinforced plastic panel signs shall be flat within a tolerance of +3 mm per meter when measured across the plane of the sign in all directions. The finished signs shall have an overall tolerance within +3 mm of the specified dimensions.

Color of fiberglass reinforced plastic panels shall be uniform gray within Munsel range of N7.5 to N8.5.

Fiberglass reinforced plastic panels shall be cut from a single piece of laminate. Bolt holes shall be predrilled. The predrilled bolt holes, panel edges, and the front and back surfaces of the panels shall be true and smooth. The panel surfaces shall be free of visible cracks, pinholes, foreign inclusions, warping and wrinkles that can affect performance and serviceability.

### 10-1.27 CORRUGATED METAL PIPE

Corrugated steel pipe culverts shall conform to the provisions in Section 66, "Corrugated Metal Pipe," of the Standard Specifications and these special provisions.

Asphaltic mastic coating or polymeric sheet coating substituted for bituminous coating shall be placed on the outside and inside surfaces of the pipe.

Corrugated steel pipe shall be fabricated from zinc-coated steel sheet.

## 10-1.28 INSTALL TRASH RECEPTACLE

Install Trash Receptacle shall consist of installing trash receptacles as shown in the plans and as described in these special provisions and per manufacturers specifications. All materials will be State Furnished as described in "State Furnished Materials" of these special provisions.

The contract unit price paid for install trash receptacle shall include full compensation for furnishing all labor, materials, except for State-furnished materials, tools, equipment, and incidentals, and for doing all the work involved in installing trash receptacle, complete in place, as shown in the plans, as specified in the Standard Specifications and these special provisions and per manufacturers specifications, and as directed by the Engineer.

## 10-1,29 MISCELLANEOUS CONCRETE CONSTRUCTION

Minor Concrete (Curb), Minor Concrete (Miscellaneous Construction), and Minor Concrete (Exposed Aggregate Sidewalk) shall conform to the provisions in Section 73, "Concrete Curbs and Sidewalks," of the Standard Specifications and these special provisions.

Curb ramp detectable warning surface shall consist of raised truncated domes constructed or installed on curb ramps in conformance with the details shown on the plans and these special provisions. At the option of the Contractor, the detectable warning surface shall be prefabricated, cast-in-place, or stamped into the surface of the curb ramp. The color of the detectable warning surface shall be yellow conforming to Federal Standard 595B, Color No. 33538.

Prefabricated detectable warning surface shall be in conformance with the requirements established by the Department of General Services, Division of State Architect and be attached in conformance with the manufacturer's recommendations.

Cast-in-place and stamped detectable warning surfaces shall be painted in conformance with the provisions in Section 59-6, "Painting Concrete," of the Standard Specifications.

The finished surfaces of the detectable warning surface shall be free from blemishes.

Prior to constructing the cast-in-place or stamping the detectable warning surface, the Contractor shall demonstrate the ability to produce a detectable warning surface conforming to the details shown on the plans and these special provisions by constructing a 600-mm by 600-mm test panel.

The manufacturer shall provide a written 5-year warranty for prefabricated detectable warning surfaces, guaranteeing replacement when there is defect in the dome shape, color fastness, sound-on-cane acoustic quality, resilience, or attachment. The warranty period shall begin upon acceptance of the contract.

Full compensation for constructing or furnishing and installing curb ramp detectable warning surfaces shall be considered as included in the contract price paid per cubic meter for minor concrete and no separate payment will be made therefor.

All of the concrete shall be colored as indicated in "Color Concrete" in these special provisions.

# EXPOSED AGGREGATE SIDEWALK

Aggregate for minor concrete (exposed aggregate concrete) shall conform to the grading specified for fine aggregate in Section 90-3.03, "Fine Aggregate Grading," of the Standard Specifications. Aggregate for grout shall conform to the following grading:

Sieve Sizes	Percentage Passing
4.75-mm	100
2.36-mm	90 - 100
1.18-mm	60 - 100
600-µm	35 - 70
300-μm	15 - 35
150-µm	2 - 15

A sample of aggregate shall be submitted for approval of colors and color proportions.

## **Test Panel**

A test panel at least 1.25 m x 1.25 m in size shall be successfully completed at a location approved by the Engineer before beginning work on minor concrete for the exposed aggregate sidewalk.

Minor concrete (exposed aggregate sidewalk) shall not be placed on the project prior to written approval by the Engineer of the samples prepared and submitted by the Contractor. In the event more than one test panel of textured paving to be placed is required by the Engineer, each additional test panel will be paid for as extra work as provided in Section 4-1.03D of the Standard Specifications.

The concrete for exposed aggregate shall be placed at the locations shown on the plans, struck off and compacted until a layer of mortar is brought to the surface. The concrete shall be screeded to the required grade and cross section and floated to a uniform surface. Round aggregate 7mm minimum and 20mm maximum in size shall be added to the top layer of concrete and tamped in place until concrete has completely surrounded aggregate on the bottom and on all sides and until the concrete is flush with the top of the aggregate. After the concrete has set up, clean cement residue from aggregate.

Surfaces shown on the plans to receive exposed aggregate finish shall have a dense layer of aggregate, approximately 10 mm thick, broadcast uniformly over the wood floated surface. The layer shall be tamped into the surface to embed the particles between 40 percent and 75 percent of their depth.

After the concrete matrix has set sufficiently to prevent dislodging or loosening of the exposed aggregate stones, all cement film and other loose material shall be cleaned from the exposed aggregate and all other exposed surfaces using stiff brooms and water.

An equivalent exposed aggregate finish produced by a concrete set retarder method, when approved by the Engineer, may be used as an alternative to the procedure specified herein.

The concrete for Minor Concrete (exposed aggregate sidewalk), Minor Concrete (miscellaneous construction), and Minor Concrete (curb) shall be cured by the curing compound method. The curing compound shall be curing compound (6) conforming to the provisions in Section 90-7.01B, "Curing Compound Method," of the Standard Specifications.

The curing compound shall be applied in a manner that will provide a complete coating of all exposed faces of the concrete surface.

### 10-1.30 MISCELLANEOUS IRON AND STEEL

Miscellaneous iron and steel shall conform to the provisions in Section 75, "Miscellaneous Metal," of the Standard Specifications.

# 10-1.31 THERMOPLASTIC TRAFFIC STRIPE AND PAVEMENT MARKING

Thermoplastic traffic stripes (traffic lines) and pavement markings shall be applied in conformance with the provisions in Section 84, "Traffic Stripes and Pavement Markings," of the Standard Specifications and these special provisions.

Thermoplastic material shall be free of lead and chromium, and shall conform to the requirements in State Specification PTH-02ALKYD.

Retroreflectivity of the thermoplastic traffic stripes and pavement markings shall conform to the requirements in ASTM Designation: D 6359-99. White thermoplastic traffic stripes and pavement markings shall have a minimum initial retroreflectivity of 250 mcd·m<sup>-2</sup>·lx<sup>-1</sup>. Yellow thermoplastic traffic stripes and pavement markings shall have a minimum initial retroreflectivity of 150 mcd·m<sup>-2</sup>·lx<sup>-1</sup>.

Where striping joins existing striping, as shown on the plans, the Contractor shall begin and end the transition from the existing striping pattern into or from the new striping pattern a sufficient distance to ensure continuity of the striping pattern.

Thermoplastic material for traffic stripes shall be applied at a minimum rate of 0.3 kg/m. The minimum application rate is based on a solid stripe of 100 mm in width.

Thermoplastic traffic stripes and pavement markings shall be free of runs, bubbles, craters, drag marks, stretch marks, and debris.

At the option of the Contractor, permanent traffic striping and pavement marking tape conforming to the provisions in "Prequalified and Tested Signing and Delineation Materials" of these special provisions may be placed instead of the thermoplastic traffic stripes and pavement markings specified herein. Permanent tape, if used, shall be installed in conformance with the manufacturer's specifications.

If permanent tape is placed instead of thermoplastic traffic stripes and pavement markings, the tape will be measured and paid for by the meter as thermoplastic traffic stripe and by the square meter as thermoplastic pavement marking.

## **SECTION 10-2. (BLANK)**

### SECTION 10-3. SIGNALS, LIGHTING AND ELECTRICAL SYSTEMS

#### 10-3.01 DESCRIPTION

Traffic monitoring stationshall conform to the provisions in Section 86, "Signals, Lighting and Electrical Systems," of the Standard Specifications and these special provisions.

#### 10-3.02 COST BREAK-DOWN

Cost break-downs shall conform to the provisions in Section 86-1.03, "Cost Break-Down," of the Standard Specifications and these special provisions.

The Engineer shall be furnished a cost break-down for each contract lump sum item of work described in this Section 10-3.

The cost break-down shall be submitted to the Engineer for approval within 15 days after the contract has been approved. The cost break-down shall be approved, in writing, by the Engineer before any partial payment for the items of electrical work will be made.

The cost breakdown shall include the following items in addition to those listed in the Standard Specifications:

A. Object marker (type PB)

## 10-3.03 CONDUIT

Conduit to be installed underground-shall be Type 1 or Type 3 unless otherwise specified. Detectable underground tape shall be used with Type 3 conduit installations.

Conduit sizes shown on the plans and specified in the Standard Specifications and these special provisions are referenced to metallic type conduit. When rigid non-metallic conduit is required or allowed, the nominal equivalent industry size shall be used as shown in the following table:

Size Designation for Metallic Type Conduit	Equivalent Size for Rigid Non-metallic Conduit
21	20
27	25
41	40
53	50
63	65
78	75
103	100

When a standard coupling cannot be used for joining Type 1 conduit, a UL listed threaded union coupling conforming to the provisions in Section 86-2.05C, "Installation," of the Standard Specifications shall be used.

When Type 3 conduit is placed in a trench (not in pavement or under portland cement concrete sidewalk), after the bedding material is placed and the conduit is installed, the trench shall be backfilled with commercial quality concrete, containing not less than 250 kg of portland cement per cubic meter, to not less than 100 mm above the conduit before additional backfill material is placed.

When Type 3 conduit is placed using the "Trenching in Pavement Method," a minimum of 50 mm of sand shall be placed over the conduit prior to backfilling with concrete.

After conductors have been installed, the ends of conduits terminating in pull boxes shall be sealed with an approved type of sealing compound.

### DETECTABLE UNDERGROUND TAPE

Detectable underground tape shall be 150 mm wide and shall have a printed warning in black letters on APWA(American Public Works Associations) approved color background. The printed warning shall be non-erasable when submerged underwater and resistant to insects, acids, alkali, and other corrosive element in the soil. The tape shall be a minimum of 0.10 mm thick and shall be either foil backed, have a solid aluminum core, or have a metallic coating. The tape shall be suitable for detection using a non-ferrous metal detector.

Detectable underground tape shall be installed 300 mm directly above all buried Type 3 conduit runs except for conduits installed using the "Trenching in Pavement Method." When installing Type 3 conduits using the "Trenching in Pavement

Method," detectable underground tape shall be installed directly above the sand covering the conduits prior to backfilling the trench with concrete.

Detectable underground tape shall meet the following specifications: NTSB-PSS-73-1, GSA Public Buildings Service Guide, American Gas Association 72-D-%6, API RP 1109, OSHA 1926.956 (c) (1), APWA Uniform Color Code, and DOT Office of Pipeline Safety USAS B31.8.

#### 10-3.04 CONDUCTORS AND WIRING

Detector splices shall be insulated by "Method B." and the completed splice shall be dipped in electrical insulating coating.

The minimum insulation thickness, at any point, for Type USE, RHH or RHW wire shall be 1.0 mm for conductor sizes No. 14 to No. 10, inclusive, and 1.3 mm for No. 8 to No. 2, inclusive. The minimum insulation thickness, at any point, for Type THW and TW wires shall be 0.69 mm for conductor sizes No. 14 to No. 10, inclusive, 1.02 mm for No. 8, and 1.37 mm for No. 6 to No. 2, inclusive.

#### 10-3.05 BONDING AND GROUNDING

Bonding and grounding shall conform to the provisions in Section 86-2.10, "Bonding and Grounding," of the Standard Specifications and these special provisions.

Bonding jumpers in standards with handholes and traffic pull box lid covers shall be attached by a UL listed lug using 4.5-mm diameter or larger brass or bronze bolts and shall run to the conduit or bonding wire in the adjacent pull box. The grounding jumper shall be visible after the standard has been installed and the mortar pad and cap have been placed on the foundation.

Standards without handholes shall have bonding accomplished by jumpers attached to UL listed ground clamps on each anchor bolt.

For slip base standards or slip base inserts, bonding shall be accomplished by jumpers attached to UL listed ground clamps on each anchor bolt, or a UL listed lug attached to the bottom slip base plate with a 4.5-mm diameter or larger brass or bronze bolt.

Equipment bonding and grounding conductors are required in conduits, except when the conduits contain combinations of loop lead-in cable, fiber optic cable, or signal interconnect cable. A No. 8 minimum, bare copper wire shall run continuously in circuits, except for series lighting circuits, where No. 6 bare copper wire shall run continuously. The bonding wire size shall be increased to match the circuit breaker size in conformance with the Code, or shall be as shown on the plans. Conduits to be installed for future conductors, may omit the copper wire.

Bonding of metallic conduits in metal pull boxes shall be by means of bonding bushings and bonding jumpers connected to the bonding wire running in the conduit system.

## **10-3.06 DETECTORS**

Loop wire shall be Type 2.

Loop detector lead-in cable shall be Type B.

Slots shall be filled with asphaltic emulsion sealant.

### **10-3.07 PAYMENT**

Full compensation for object marker (type PB) shall be considered as included in the contract unit price paid for traffic monitoring station and no separate payment made therefor.

Full compensation for pull box paving shall be considered as included in the contract unit price paid for traffic monitoring station and no separate payment made therefor.

### **SECTION 11. (BLANK)**

# **SECTION 12-1. GENERAL REQUIREMENTS**

# 12-1.01 SCOPE

Building work described herein and as shown on the plans shall conform to the requirements of these special provisions and Sections 1 through 9 of the Standard Specifications. Sections 10 through 95 of the Standard Specifications shall not apply to the work in this Section 12 except when specific reference is made thereto.

The building work to be done consists, in general, of upgrades to existing facility and new construction of auxiliary facility and such other items or details, not mentioned above, that are required by the plans, Standard Specifications, or these special provisions shall be performed, placed, constructed or installed.

### 12-1.02 ABBREVIATIONS

Section 1-1.02, "Abbreviations," of the Standard Specifications is amended by adding the following:

AAMA American Architectural Manufacturers' Association

ACI American Concrete Institute AGA American Gas Association

AITC American Institute of Timber Construction AMCA Air Movement and Control Association

APA American Plywood Association ARI American Refrigeration Institute

ASHRAE American Society of Heating, Refrigeration and Air Conditioning Engineers

CBC California Building Code (2001 Edition)
CEC California Electrical Code (2001 Edition)
CMC California Mechanical Code (2001 Edition)
CPC California Plumbing Code (2001 Edition)

CS Commercial Standards (US Department of Commerce)

ESO Electrical Safety Orders

FGMA Flat Glass Marketing Association

FM Factory Mutual FS Federal Specification

ICBO International Conference of Building Officials

NAAMM National Association of Architectural Metal Manufacturers

NBFU National Board Fire Underwriters

NEC National Electrical Code

NFPA National Fire Protection Association or National Forests Products Association

PEI Porcelain Enamel Institute

PS Product Standard (US Department of Commerce)

RIS Redwood Inspection Service SCPI Structural Clay Products Institute

SMACNA Sheet Metal and Air Conditioning Contractors' National Association

SSPC Steel Structures Paint Council
TCA Tile Council of America
TPI Truss Plate Institute

UBC Uniform Building Code (1997 Edition)

WCLIB West Coast Lumber Inspection Bureau (stamped WCLB)

WCLB Grade stamp for WCLIB

WIC Woodwork Institute of California
WWPA Western Wood Products' Association

## **12-1.03 GUARANTEE**

The Contractor hereby unconditionally guarantees that the building work will be done in accordance with the requirements of the contract, and further guarantees the building work of the contract to be and remain free of defects in workmanship and materials for a period of one year from the date of acceptance of the contract, unless a longer guarantee period is required elsewhere in these special provisions. The Contractor hereby agrees to repair or replace any and all building work, together with any other adjacent work which may be displaced in so doing, that may prove to be not in accordance with the requirements of the contract or that may be defective in its workmanship or material within the guarantee period specified, without any expense whatsoever to the Department, ordinary wear and tear and unusual abuse or neglect excepted.

The performance bond for contract price of the building work, shall remain in full force and effect during the guarantee period.

The Contractor further agrees, that within 10 calendar days after being notified in writing by the Department of any building work not in accordance with the requirements of the contract or any defects in the building work, he shall commence and prosecute with due diligence all work necessary to fulfill the terms of this guarantee, and shall complete the work within a reasonable period of time, and, in the event he fails to comply, he does hereby authorize the Department to proceed to have such work done at the Contractor's expense and he shall honor and pay the cost and charges therefor upon demand. The Department shall be entitled to all costs and expenses, including reasonable attorney's fees, necessarily incurred upon the Contractor's refusal to honor and pay the above costs and charges.

### **12-1.04 SUBMITTALS**

Working drawings, material lists, descriptive data, samples and other submittals specified in these special provisions shall be submitted for approval in accordance with the provisions in Section 5-1.02, "Plans and Working Drawings," of the Standard Specifications and these special provisions.

Unless otherwise permitted in writing by the Engineer, all submittals required by these special provisions shall be submitted within 35 days after the contract has been approved.

Attention is directed to the provisions in Section 5-1.01, "Authority of Engineer," of the Standard Specifications. The Engineer may request submittals for materials or products where submittals have not been specified in these special provisions, or may request that additional information be included in specified submittals, as necessary to determine the quality or acceptability of such materials or products.

Attention is directed to Section 6-1.05, "Trade Names and Alternatives," of the Standard Specifications. The second indented paragraph of the first paragraph of said Section 6-1.05 is amended to read:

Whenever the specifications permit the substitution of a similar or equivalent material or article, no test or action relating to the approval of such substituted material will be made until the request for substitution is made in writing by the Contractor accompanied by complete data as to the equality of the material or article proposed. Such request shall be made within 35 days after the date the contract has been approved and in ample time to permit approval without delaying the work, but need not be made in less than 35 days after award of the contract.

Work requiring the submittal of working drawings, material lists, descriptive data, samples, or other submittals shall not begin prior to approval of said submittal by the Engineer. Fifteen working days shall be allowed for approval or return for correction of each submittal or resubmittal. Should the Engineer fail to complete his review within the time specified and if, in the opinion of the Engineer, the Contractor's controlling operation is delayed or interfered with by reason of the delay in review, an extension of time commensurate with the delay in completion of the work thus caused will be granted as provided in Section 8-1.07, "Liquidated Damages," of the Standard Specifications.

Submittals shall be delivered to the locations indicated in these special provisions. If a specific location is not indicated, the submittal shall be delivered to the Division of Structure Design, Documents Unit, Fourth Floor, Mail Station 9-4/4I, 1801 30th Street, Sacramento, California 95816, telephone (916) 227-8252, or the submittals shall be mailed to the Division of Structure Design, Documents Unit, Mail Station 9-4/4I, P. O. Box 942874, Sacramento, California 94274-0001.

Each submission of drawings, material lists and descriptive data shall consist of at least 5 copies. Two copies will be returned to the Contractor either approved for use or returned for correction and resubmittal.

Each separate item submitted shall bear a descriptive title, the name of the project, district, county, and contract number. Plans and detailed drawings shall be not larger than 559 mm x 914 mm.

The material list shall be complete as to name of manufacturer, catalog number, size, capacity, finish, all pertinent ratings, and identification symbols used on the plans and in the special provisions for each unit.

Parts lists and service instructions packaged with or accompanying the equipment installed in the work shall be delivered to the Engineer at the jobsite. Required operating and maintenance instructions shall be submitted in triplicate.

Manufacturer's warranties for products installed in the work shall be delivered to the Engineer at the jobsite.

Unapproved samples and samples not incorporated in the work shall be removed from State property, when directed by the Engineer.

# 12-1.05 SCHEDULE OF VALUES

The Contractor shall prepare and submit to the Engineer for approval 2 copies of a Schedule of Values within 15 working days of approval of the contract covering each lump sum item for building work. Fifteen working days shall be allowed for approval or return for correction of each submittal or resubmittal. Should the Engineer fail to complete his review within the time specified and if, in the opinion of the Engineer, the Contractor's controlling operation is delayed or interfered with by reason of the delay in review, an extension of time commensurate with the delay in completion of the work thus caused will be granted as provided in Section 8-1.07, "Liquidated Damages," of the Standard Specifications.

The Schedule of Values must be accurately divided into sections representing the cost of each separate building or structure. All work that is not part of a separate building or structure, such as excavation, grading, curbs, gutters, sidewalks, paving, sewer and storm drainage and utility distribution lines are to be included under a specific section as General Work and not included in the building or structure cost. Indirect Costs and General Condition items are to be listed as a separate line item of work. The sections representing each building or structure must be identified as to the building or structure they represent and be broken down to show the corresponding value of each craft, trade or other significant portion of the work. A sub-total for each section shall be provided.

The Schedule of Values shall be approved by the Engineer before any partial payment estimate is prepared.

The sum of the items listed in the Schedule of Values shall equal the contract lump sum price for building work. Overhead, profit and bond premium are to be proportionately distributed across all line items of cost.

### **12-1.06 INSPECTION**

All items covered or all stages of work that are not to remain observable must be inspected and approved before progress of work conceals portions to be inspected. The Contractor shall notify the Engineer not less than 72 hours in advance of when such inspection is needed.

## 12-1.07 PRESERVATION OF PROPERTY

Attention is directed to Sections 7-1.11, "Preservation of Property," 7-1.12, "Responsibility for Damage," 7-1.16, "Contractor's Responsibility for the Work and Materials," and 8-1.10, "Utility and Non-Highway Facilities," of the Standard Specifications.

Operations shall be conducted in such a manner that existing facilities, surfacing, installations, and utilities which are to remain in place will not be damaged. Temporary surfacing, facilities, utilities and installations shall also be protected until they are no longer required. The Contractor, at his expense shall furnish and install piling, sheet piling, cribbing, bulkheads, shores, or whatever means may be necessary to adequately support material carrying such facilities, or to support the facilities themselves and shall maintain such support until they are no longer needed.

#### 12-1.08 UTILITY CONNECTION

The Contractor shall make all arrangements, and obtain all permits and licenses required for the extension of and connection to each utility service applicable to this project, shall furnish all labor and materials necessary for such extensions which are not performed or provided by the utility, and shall furnish and install any intermediate equipment required by the serving utilities.

Upon written request by the Contractor, the State will pay all utility permits, licenses, connection charges, and excess length charges directly to the utility. Such request shall be submitted not less than 45 days before service connections are required.

The costs incurred by the Contractor for the extensions of utilities beyond the limits shown on the plans, and in furnishing and installing any intermediate equipment required by the serving utilities, will be paid for as extra work as provided in Section 4-1.03D of the Standard Specifications.

Full compensation for any costs incurred by the Contractor to obtain the permits and licenses shall be considered as included in the contract lump sum price paid for building work and no additional compensation will be allowed therefor.

## 12-1.09 TEMPORARY UTILITIES

The Contractor may obtain electrical power and water from existing State electrical power and water outlets within the contract limits free of charge for contract operations where such utilities exist, provided that such utility services are in service and are not required by the State for other purposes and subject to the provisions in the section "Cooperation" of these special provisions.

The Contractor shall make his own arrangements to obtain any additional electrical power and water or other utilities required for his operations and shall make and maintain the necessary service connections at his own expense.

When existing utility systems are being modified, periods of shutdown will be determined by the Engineer.

The Contractor shall provide adequate temporary lighting to perform the work and allow the Engineer to inspect the project as each portion is completed.

The Contractor shall provide and pay for telephone service he may require. State telephone facilities shall not be used.

# 12-1.10 SANITARY FACILITIES

When operational, State sanitary facilities will be available for use by the Contractor's employees. Tools shall not be cleaned nor shall cleaning liquids be disposed of in State sanitary facilities or sewers.

During toilet room renovation or other periods when State-owned sanitary facilities are not operational, the Contractor shall provide and pay for wash facilities, drinking water fixtures and a minimum of two temporary toilet units for State forces. Separate toilet facilities shall be provided for Contractor's personnel. Facilities shall include the periodic flushing, waste removal and cleaning of such facilities. Units shall to be maintained in a clean and sanitary condition, including a supply of toilet tissue, toilet seat covers, paper towels and paper cups. Waste material shall be disposed of off site in a lawful manner. Temporary toilet units shall be single occupant units of the chemical, aerated recirculation or combustion type, properly vented and fully enclosed with a glass fiber reinforced polyester shell or similar nonabsorbent material.

## 12-1.11 MEASUREMENT AND PAYMENT

The contract lump sum price paid for building work shall include full compensation for furnishing all labor, materials, tools, equipment, and incidentals, and for doing all the work involved in constructing the building work, complete in place, as shown on the plans, as specified in the Standard Specifications and these special provisions, and as directed by the Engineer.

Full compensation for any incidental materials and labor, not shown on the plans or specified, which are necessary to complete the buildings and appurtenances shall be considered as included in the contract lump sum price paid for building work and no additional compensation will be allowed therefor.

### 12-1.12 PROJECT RECORD DRAWINGS

The Contractor shall prepare and maintain one set of project record drawings, using an unaltered set of original project plans, to clearly show all as-constructed information for the project. As a minimum, the information to be shown shall include 1) any plan clarifications or change orders, 2) locations of any underground utilities, or 3) the location, size, type, and manufacturer of all major products or components selected by the Contractor for use in the work.

All markings shall be placed on the project record drawings using red ink or red pencil. Original figures shall not be eradicated nor written over and superseded material shall be neatly lined out. Additional drawings shall be submitted if the required information cannot be clearly shown on the original set of project plans. The additional drawings shall be not less than 279 mm x 432 mm in size and shall have the contract number on each sheet. The Contractor shall sign and date each sheet of the project record drawings to verify that all as-constructed information shown on the drawings is correct.

The Contractor shall periodically review the set of project record drawings with the Engineer during the progress of the work to assure that all changes and other required information are being recorded.

Before completion of the work, the Contractor shall request a review of the project record drawings to determine the completeness and adequacy of them. If the project record drawings are unacceptable, the Contractor shall inspect, measure, and survey the project as necessary to record the required additional information.

The set of completed project record drawings shall be delivered to the Engineer prior to acceptance of the contract.

### 12-1.13 FIELD ENGINEERING

This section specifies administrative and procedural requirements for field engineering services to be performed by the Contractor.

**Lines and grades.-**-Attention is directed to Section 5-1.07 "Lines and Grades," of the Standard Specifications.

Such stakes or marks will be set by the Engineer as he determines to be necessary to establish the lines and grades required for the completion of the work shown on the plans and as specified in these special provisions. In general, these will consist of the primary vertical and horizontal control points.

Stakes and marks set by the Engineer shall be carefully preserved by the Contractor. In case such stakes and marks are destroyed or damaged they will be replaced at the Engineer's earliest convenience. The Contractor will be charged for the cost of necessary replacement or restoration of such stakes and marks which in the judgment of the Engineer were carelessly or willfully destroyed or damaged by the Contractor's operations. This charge will be deducted from any moneys due or to become due the Contractor.

All other stakes or marks required to establish the lines and grades required for the completion of the work shall be the responsibility of the Contractor.

**Existing utilities and equipment.-**The existence and location of underground and other utilities and construction indicated as existing are not guaranteed. Before beginning sitework, the Contractor shall investigate and verify the existence and location of underground utilities and other construction.

Prior to construction, the Contractor shall verify the location and invert elevation at points of connection of sanitary and septic sewers, storm sewer, and water or fire service piping.

**Surveys for layout and performance.-**The Contractor shall perform all surveys for layout and performance, reduce field notes, and make all necessary calculations and drawings necessary to carry out the work.

The Contractor shall locate and layout site improvements, and other work requiring field engineering services, including pavements, stakes for grading, fill and topsoil placement, utility slopes and invert elevations by instrumentation and similar appropriate means.

Batter boards shall be located and laid out for structures, building foundations, column grids and locations, floor levels and, control lines and levels required for mechanical and electrical work.

**Survey accuracy and tolerances.-**The tolerances generally applicable in setting survey stakes for foundations, slabs, and underground work shall not exceed the following:

Survey Stakes or Markers	Tolerance
Rough grading or excavation	30 mm
Trimming or preparation of subgrade for roadways	15 mm
Roadway surfacing, steel or concrete pipe	6 mm
Structures or building construction	3 mm

Such tolerance shall not supersede stricter tolerances required by the plans or special provisions, and shall not otherwise relieve the Contractor of responsibility for measurements in compliance therein.

### **12-1.14 ASBESTOS**

. The building areas to be removed are not known to contain asbestos containing materials. A hazardous material survey report by Geocon Consultants, Inc. (Project No. S8875-06-32) dated April 25, 2005 is available as an Informational Handout.

### 12-1.15 LEAD BASED MATERIALS

The Contractor shall take special precautions for that part of the work which involve the demolition and handling of materials which may contain leadduring demolition. The building areas to be removed are known to contain lead containing materials. A hazardous material survey report by Geocon Consultants, Inc. (Project No. S8875-06-32) dated April 25, 2005 is available as an Informational Handout. The following items tested positive for lead-based paint:

Lead-based paint (Restroom Facility)		
Item	Description	Mg/kg
Interior and Exterior	White paint, intact	9.0
Components	-	
Interior and Exterior	Brown trim, intact	10.7
Components		

Any work that disturbs the existing paint system may expose workers to health hazards and may (1) produce amounts of material and residue containing heavy metal which exceed the hazardous thresholds established in the California Code of Regulations or (2) produce toxic fumes when heated.

Attention is directed to "Lead Abatement," in Section 12-2 of these special provisions regarding governing codes and requirements for the removal and disposal of lead based materials.

The sampling and testing program work done by the certified industrial hygienist, including furnishing the sampling program, sample collection, analysis and reporting, will be paid for as extra work as provided in Section 4-1.03D of the Standard Specifications.

Any adjustment of contract time will be made in accordance with the provisions of Section 8-1.06, "Time of Completion," of the Standard Specifications.

## **SECTION 12-2. SITEWORK**

# 12-2.01 BUILDING DEMOLITION

**SCOPE.**—This work consists of the requirements for demolition and/or removal work as part of new construction or renovation work.

#### REFERENCES .--

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by the basic designation only.

### AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI)

ANSI A10.6 (1990) Safety Requirements for Demolition Operations

### AIR CONDITIONING AND REFRIGERATION INSTITUTE (ARI)

ARI Guideline K (1997) Containers for Recovered Fluorocarbon Refrigerants

**GENERAL.--**Contractor shall not begin demolition until authorization is received from the Engineer. The work includes demolition, salvage of identified items and materials, and removal of resulting rubbish and debris. Rubbish and debris shall be removed from State property daily, unless otherwise directed, to avoid accumulation at the demolition site. Materials that cannot be removed daily shall be stored in areas specified by the Engineer. In the interest of occupational safety and health, the work shall be performed in accordance with applicable sections of State safety ordinances for demolition work. In the interest of conservation, salvage shall be pursued to the maximum extent possible.

### SUBMITTALS.--

Work Plan.—Contractor shall submit the procedures proposed for the accomplishment of the work. The procedures shall provide for safe conduct of the work, including procedures and methods to provide necessary supports, lateral bracing and shoring when required, careful removal and disposition of materials specified to be salvaged, protection of property which is to remain undisturbed, coordination with other work in progress, and timely disconnection of utility services. The procedures shall include a detailed description of the methods and equipment to be used for each operation, and the sequence of operations. Submit proposed salvage, demolition and removal procedures to the Engineer for approval before work is started.

## REGULATORY AND SAFETY REQUIREMENTS.--

The Contractor shall comply with federal, state, and local hauling and disposal regulations. In addition to the requirements of the "Contract Clauses," safety requirements shall conform with ANSI A10.6.

**Notifications.-**The Contracor shall furnish timely notification to Federal, State, regional, and local authorities in accordance with 40 CFR 61-SUBPART M. Notify the State Environmental Protection Agency and the Engineer in writing 10 working days prior to the commencement of work.

## **DUST AND DEBRIS CONTROL.--**

Prevent the spread of dust and debris on roadway pavements or building compound and avoid the creation of a nuisance or hazard in the surrounding area. Do not use water if it results in hazardous or objectionable conditions such as, but not limited to, ice, flooding, or pollution. Vacuum and dust the work area frequently. Sweep pavements as often as necessary to control the spread of debris that may result in foreign object damage potential to vehicles.

## PROTECTION.--

**Traffic Control Signs.--**Where pedestrian and driver safety is endangered in the area of removal work, use traffic barricades with flashing lights. Notify the Engineer prior to beginning such work.

**Existing Work.--**Before beginning any demolition work, the Contractor shall survey the site and examine the drawings and specifications to determine the extent of the work. The Contractor shall take necessary precautions to avoid damage to existing items to remain in place, to be reused, or to remain the property of the State; any damaged items shall be repaired or replaced as approved by the Engineer. The Contractor shall coordinate the work of this section with all other work and shall construct and maintain shoring, bracing, and supports as required. The Contractor shall ensure that structural elements are not overloaded and shall be responsible for increasing structural supports or adding new supports as may be required as a result of any cutting, removal, or demolition work performed under this contract

**Facilities.--**Protect electrical and mechanical services and utilities. Where removal of existing utilities and pavement is specified or indicated, provide approved barricades, temporary covering of exposed areas, and temporary services or connections for electrical and mechanical utilities.

**Protection of Personnel.-**-During the demolition work the Contractor shall continuously evaluate the condition of the structure being demolished and take immediate action to protect all personnel working in and around the demolition site. No area, section, or component of floors, roofs, walls, columns, pilasters, or other structural element will be allowed to be left standing without sufficient bracing, shoring, or lateral support to prevent collapse or failure while workmen remove debris or perform other work in the immediate area.

**BURNING**.--The use of burning at the project site for the disposal of refuse and debris will not be permitted.

**RELOCATIONS.--**Perform the removal and reinstallation of relocated items as indicated with workmen skilled in the trades involved. Repair items to be relocated which are damaged or replace damaged items with new undamaged items as approved by the Engineer.

## EXISTING FACILITIES TO BE REMOVED.--

**Structures.**--Existing structures indicated shall be removed to grade.

**Utilities and Related Equipment.--**Remove existing utilities as indicated and terminate in a manner conforming to the nationally recognized code covering the specific utility and approved by the Engineer. When utility lines are encountered that are not indicated on the drawings, the Engineer shall be notified prior to further work in that area. Remove meters and related equipment and deliver to a location in accordance with instructions of the Engineer. If utility lines are encountered that are not shown on drawings, contact the Engineer for further instructions.

**Paving and Slabs.-**Sawcut concrete and asphaltic concrete paving and slabs, including aggregate base, as indicated grade. Provide neat sawcuts at limits of pavement removal as indicated.

**Roofing.**--Remove existing roof system and associated components in their entirety down to existing roof deck.

**Concrete.--**Saw concrete along straight lines to a depth of not less than 50 mm 2 inches. Make each cut in walls perpendicular to the face and in alignment with the cut in the opposite face. Break out the remainder of the concrete provided that the broken area is concealed in the finished work, and the remaining concrete is sound. At locations where the broken face cannot be concealed, grind smooth or saw cut entirely through the concrete.

# **DISPOSITION OF MATERIAL.--**

**Title to Materials.-**Except where specified in other sections, all materials and equipment removed, and not reused, shall become the property of the Contractor and shall be removed from State property. Title to materials resulting from demolition, and materials and equipment to be removed, is vested in the Contractor upon approval by the Engineer of the Contractor's demolition and removal procedures, and authorization by the Engineer to begin demolition. The State will not be responsible for the condition or loss of, or damage to, such property after contract award. Materials and equipment shall not be viewed by prospective purchasers or sold on the site.

**Reuse of Materials and Equipment.--**Remove and store materials and equipment indicated on the plans to be reused or relocated to prevent damage, and reinstall as the work progresses. Contractor shall coordinate this work with with the requirements of "Relocating Materials and Equipment," in Division 2 of these Special Provisions.

Salvaged Materials and Equipment.--Remove materials and equipment that are indicated on the plans to be removed by the Contractor and that are to remain the property of the State.. Contractor shall salvage items and material to the maximum extent possible. Material salvaged for the Contractor shall be stored as approved by the Engineer and shall be removed from State property before completion of the contract. Material salvaged for the Contractor shall not be sold on the site. Salvaged items to remain the property of the State shall be removed in a manner to prevent damage, and packed or crated to protect the items from damage while in storage or during shipment. Items damaged during removal or storage shall be repaired or replaced to match existing items. Containers shall be properly identified as to contents.

**Disposal of Ozone Depleting Substance (ODS).-**-Class I and Class II ODS are defined in Section, 602(a) and (b), of The Clean Air Act. Prevent discharge of Class I and Class II ODS to the atmosphere. Place recovered ODS in cylinders meeting ARI Guideline K suitable for the type ODS (filled to no more than 80 percent capacity) and provide appropriate labeling. Recovered ODS shall be remove from State property and dispose of in accordance with State requirements. Equipment and appliances containing ODS in a sealed, self-contained system (e.g. residential refrigerators and window air conditioners) shall be disposed of in accordance with 40 CFR 82.

Unsalvageable Material.--Concrete, masonry, and other noncombustible material, except concrete permitted to remain in place, shall be disposed of in the disposal area located off site. Combustible material shall be disposed of in the sanitary fill area located off the site.

**CLEANUP.--**Debris and rubbish shall be removed from basement and similar excavations. Debris shall be removed and transported in a manner that prevents spillage on streets or adjacent areas. Local regulations regarding hauling and disposal shall apply.

**Debris and Rubbish.--**Debris and rubbish shall be removed from basement and similar excavations. Debris shall be removed and transported in a manner that prevents spillage on streets or adjacent areas. Such disposal shall conform to the laws, rules, and regulations of all agencies having jurisdiction at the disposal site.

#### 12-2.02 LEAD ABATEMENT

### **PART 1.- GENERAL**

### SUMMARY.--

**Scope.-**The work shall consist of procedures for removal, repair, and disposal of lead based materials which are designation on the plans or specified in these special provisions to be removed and disposed of.

Where existing lead based materials are to be removed during demolition, construction or alterations, such material shall be treated as hazardous waste, and shall be removed, hauled and disposed of in accordance with all applicable Federal, State and local laws and ordinances.

**Payment.--**Removal, including necessary measures for protection of personnel, and disposal of lead based materials will be paid for as provided in Section 4-1.03, "Extra Work," of the Standard Specifications.

## SUBMITTALS.--

**Health and safety.-**-A Code of Safe Practices, an Injury and Illness Prevention Program, and a Hazard Communication Program in accordance with the provisions of Construction Safety Orders 1509 and 1510 shall be submitted for approval.

## QUALITY ASSURANCE.--

Codes and standards.--Codes which govern removal and disposal of materials containing lead include, but are not limited to the following:

- 1. California Health and Safety Code, Division 20, Chapter 6.5, "Hazardous Waste Control Act."
- 2. California Code of Regulations, Title 22, Division 4, Chapter 30, "Minimum Standards for Management of Hazardous and Extremely Hazardous Material."
- 3. California Code of Regulations, Title 8, General Industry Safety Order, Section 1532.1, Lead.
- 4. Occupational Safety and Health Administration, Part 26 (amended), of Title 29 of the Code of Federal Regulations.

**Compliance program.-**The Contractor shall submit the compliance programs required in subsection (e)(2), "Compliance Program," of said Section 1532.1, "Lead," to the Engineer for approval before starting removal work on the project and at such times when revisions to the program are ordered by the Engineer. The compliance programs shall be prepared by an industrial hygienist certified by the American Council of Industrial Hygiene. The Engineer will notify the Contractor of the approval or rejection of any submitted or revised compliance program in not more than 10 working days.

If measures being taken by the Contractor are inadequate to provide for worker safety and the containment and collection of residue from existing paint systems, the Engineer will direct the Contractor to revise his operations and the compliance program. Such directions will be in writing and will specify the items of work for which the Contractor's compliance programs are inadequate. No further work shall be performed on said items until the compliance programs are adequate and, if required, a revised compliance program has been approved.

The State will not be liable to the Contractor for failure to approve all or any portion of an originally submitted or revised compliance program for worker safety and the containment and collection of residue from existing paint systems, nor for any delays to the work due to the Contractor's failure to submit an acceptable compliance program.

**Field sampling.--**The Contractor shall furnish sampling and testing programs for air and soil as applicable. The programs shall be prepared and carried out by an industrial hygienist certified by the American Council of Industrial Hygiene. The number and location of the samples shall be designated by the Engineer.

Air samples, if required, shall be collected during removal operations to measure concentrations of heavy metals and total particulate matter in the ambient air as PM-10 (particulate matter with an aerodynamic diameter less than or equal to 10 micrometers). Air samples shall be collected and analyzed in accordance with the Code of Federal Regulations 40 CFR PART 50. Appendix J, except as follows:

- 1. Air samples shall be Reference or Equivalent Method PM-10 Samplers as designated by the U. S. Environmental Agency and in accordance with requirements of 40 CFR PART 53.
- 2. Sampling time each day shall coincide with the time of removal operations but the duration of sampling shall be not less than 8 hours.
- 3. Immediately following analysis for PM-10, all samples will be analyzed for heavy metal content in accordance with 40 CFR PART 50, Appendix G.

A minimum of 4 soil samples shall be collected before start of work which disturbs the existing paint system, and a minimum of 4 soil samples shall be collected within 36 hours following completion of the work which disturbs the existing paint system. A soil sample shall consist of 5 plugs, each 20 mm diameter and 15 mm deep, taken at each corner and center of a 0.30 meter square area. Soil samples shall be analyzed for total lead, total chromium and total zinc in accordance with Method 3050 in "Test Methods for Evaluating Solid Waste, Physical/Chemical Methods, SW-846" by the United States Environmental Protection Agency.

Sample analysis results shall be submitted in triplicate to the Engineer within 10 days after sampling. Sample analysis reports shall be prepared by the certified hygienist and include the following information:

For both air and soil sample analysis results, the date and sample location of sample collection, sample number, contract number, and facility name as shown on the contract plans will be required.

For air sample analysis results, the following will be required:

- 1. Start time, end time and duration of sample collection.
- 2. Start time and end times of cleaning on the day of sample collection.
- 3. Concentrations of PM-10 expressed as micrograms PM-10 per standard cubic meter of air.
- 4. Concentrations of heavy metals expressed as micrograms per standard cubic meter of air.

For soil sample analysis results, the concentrations of heavy metal expressed as parts million will be required.

PART 2.- PRODUCTS (Not applicable.)

**PART 3.- EXECUTION** 

REMOVAL .--

**Notification.-**The Contractor shall notify the Engineer 3 working days in advance of commencement of removal operations of material containing lead or lead based materials.

**Method of removal.-**-Painted materials shall be removed using the wet process removal equipment and methods, to a depth required to remove all paint and provide clean substrate suitable for a new finish.

Removed material and water used for removal shall be collected. Removed material shall be separated from water using approved filters.

**Handling.--**The Contractor shall comply with all Federal, State, and local regulations for the removal of material containing lead prior to demolition, shall place such removed material in approved plastic containers (double ply, 0.15 mm minimum thickness, plastic bags) with caution labels affixed to said bags. Such caution labels shall have conspicuous, legible lettering which spells out the following, or equivalent warning:

#### **CAUTION**

#### CONTAINS LEAD

Temporary storage on the ground of material and residue produced when the existing paint system is disturbed will not be permitted. Material and residue shall be stored in leak proof containers and shall be handled in such a manner that no spillage will occur.

At the option of the Contractor, the removed lead based materials may be placed directly into a roll off or drop box which shall have the same caution label affixed on all side s.

**Safety measures.-**The Contractor shall comply with all Federal, State and local requirements for safety which shall include providing employees with coveralls (preferably disposable plastic coat ed), rubber gloves (to be discarded after use), rubber boots (to be washed thoroughly after use), and respirators.

The Contractor shall be responsible for verifying that all employees, who are involved in removal operations, wear the required protective devices during removal operations.

#### DISPOSAL.--

**Transporting.-**-All haulers of hazardous waste material shall be currently registered with the State Department of Health Services (DOHS), and shall have a U.S. Environmental Protection Agency Identification Number (U.S. EPA I.D. Number). All vehicles used to transport hazardous waste material shall have affixed to the vehicle a valid Certificate of Compliance issued by DOHS. If a roll off or drop box is utilized, both the drop box and the transporting vehicle must have a valid Certificate of Compliance issued by DOHS.

**Disposal.-**-The Engineer will obtain the required EPA generator identification numbers, and will sign the hazardous waste manifests.

All material and residue produced during removal operations shall be tested and disposed of by the Contractor in California at an approved Class 1 disposal facility in accordance with the requirements of the disposal facility operator.

The Contractor shall notify the proper authorities at the disposal site in advance of delivery of hazardous waste containing lead to the disposal site.

## 12-2.03 EARTHWORK FOR BUILDING WORK

# **PART 1.- GENERAL**

#### **SUMMARY.--**

**Scope.-**This work shall consist of performing earthwork for building work in accordance with the details shown on the plans and these special provisions.

Earthwork for building work shall consist of structure excavation and structure backfill. Structure excavation shall include excavation for footings, foundations, slabs, and trenches. Structure backfill shall include backfilling under slabs; backfilling under and around footings; backfilling for pipes and conduits. In addition to structure excavation and structure backfill, earthwork for building work shall include any other earthwork, not mentioned, but necessary to complete the building work.

Attention is directed to the requirements of "Field Engineering" in Section 12-1, "General Requirements," of these special provisions.

## QUALITY ASSURANCE.--

**Samples.--**Samples of sand, pea gravel, or crushed stone, weighing not less than 11 kg, shall be submitted to the Engineer at the jobsite for approval.

### SITE CONDITIONS.--

**Existing underground piping and conduit.--**The location of existing underground piping and conduit is based on the best records available. Before beginning work, the Contractor shall accurately locate the piping and conduit involved in the work. If the location of the existing piping or conduit deviates from the location shown on the plans by more than 1.5 meters, or, if no elevations are indicated and the piping or conduit is more than 0.9 meter below grade, the cost of the additional excavation, backfill, piping or conduit, and removal and replacement of concrete, if any, will be paid for as extra work as provided in Section 4-1.03D of the Standard Specifications.

**Existing surfaced or planted areas.-**-Existing surfaced or planted areas that are removed, broken or damaged by the Contractor's operations shall be restored to their original condition except as otherwise shown on the plans or specified herein.

Restoration materials shall be equal to or better than the original materials. Surfacing shall be replaced to match the material thickness, grades, and finish of the adjacent surrounding surfaces.

## **PART 2.- PRODUCTS**

### **BACKFILL MATERIALS.--**

#### Structure backfill.--

Structure and trench backfill shall be free of organic and other deleterious material and shall be suitable for the required compaction. Gravel without sand matrix shall not be used except as free draining granular material beneath slabs and footings.

#### Sand.--

Sand shall be clean, washed sand, free from clay or organic material graded such that 100 percent passes the 6 mm sieve, 90 percent to 100 percent passes the 4.75 mm sieve and not more than 5 percent passes the 75 µm sieve size.

# Pea gravel (naturally rounded).--

Pea gravel (naturally rounded) shall be clean, washed, dry density of not less than 1522 kg/m<sup>3</sup>, free from clay or organic material and shall conform to the following grading as determined by California Test 202:

Sieve or Screen Size	Percentage Passing
19 mm	100
13 mm	90-100
9.5 mm	40-70
4.75 mm	0-15
2.36 mm	0-3

Pea gravel shall conform to the following requirements:

Test	California Test No.	Test Requirement s
Durability Index	229	35 Min.

### Crushed stone .--

Crushed stone shall be clean, washed, dry density of not less than 1522 kg/m<sup>3</sup>, crushed stone or crushed gravel with an angular particle size not less than 3 mm or more than 13 mm.

Sieve or Screen Size	Percentage Passing
13 mm	100
9.5 mm	85-100
4.75 mm	10-30
2.36 mm	0-3

Crushed stone shall conform to the following requirements:

Test	California Test No.	Test Requirement s
Durability Index	229	35 Min.

#### **PART 3.- EXECUTION**

### PREPARATION & RESTORATION.--

**Sawcutting.-**-Prior to excavation or trenching, existing surfacing shall be removed to saw cut lines, or to existing wood dividers or expansion joints, if any. The saw cut shall be to a neat line and have a depth not less than 25 mm.

**Restoration.**-Surfacing shall be replaced to match the thickness, grades and finish of the adjacent surrounding surfaces.

### STRUCTURE EXCAVATION .--

**General.-**-Unless otherwise noted, all excavation for building work shall be classified as structure excavation.

**Footing excavation.--**The bottom of excavation shall not be disturbed. The contractor shall excavate by hand to the final grade. The bottom of concrete footings shall be poured against undisturbed material. Unless otherwise noted, compaction of the bottom of footing excavation is not required unless the material is disturbed. The footing depths shown on the plans shall be changed to suit field conditions when directed by the Engineer. Solid rock at or near required depths shall not be disturbed. Unsuitable material shall be excavated down to firm bearing as directed by the Engineer. Work and materials required because of excavation in excess of the depths shown on the plans, when such excavation has been ordered by the Engineer, will be paid for as extra work as provided in Section 4-1.03D of the Standard Specifications.

Excavate to the elevations and dimensions within a tolerance of  $\pm 12$  mm. Limits of the excavation shall allow for adequate working space for installing materials and as required for safety of personnel. Such working space excavation shall be replaced in kind and compacted at the Contractor's expense.

Overdepth excavation for footings shall be backfilled with concrete or such other material recommended by the Contractor and approved by the Engineer. Relative compaction shall be not less than 95 percent.

At locations and to the limits shown on the plans, material below the bottom of the foundation or footing shall be removed and replaced with select backfill in accordance with the placing and compacting requirements for backfill.

**Excavation for pipes and conduits.--**Pipes or conduits in the same trench shall have a minimum clear distance between pipes or conduits of 150 mm. Pipes or conduits shall have not less than 0.75 meter of cover from top of pipes or conduits to finished grade unless otherwise shown on the plans or specified.

Trenching shall be of sufficient depth to permit placing a minimum depth of 100 mm of compacted sand under all pipes and conduits.

Excavation adjacent to trees shall be performed by hand methods where necessary to avoid injury to trees and roots. Roots 50 mm in diameter and larger shall be protected with heavy burlap. Roots smaller than 50 mm in diameter adjacent to trees shall be hand trimmed. Cuts through roots 13 mm in diameter and larger shall be sealed with tree trimmers' asphaltic emulsion. If trenches remain open more than 24 hours, the side of the trench adjacent to the tree shall be shaded with burlap and kept damp. Materials shall not be stockpiled within the drip line of trees.

**Dewatering.--**Excavations shall be kept clear of standing water. Water shall be removed by pumping if necessary. Water removed from excavation shall be carried away from the building site and disposed of in a manner that will not harm State or adjacent property.

#### STRUCTURE BACKFILLING.--

**General.--**Unless otherwise noted, all backfill for building work shall be classified as structure backfill. Backfill shall be placed and compacted in horizontal layers, not more than 150 mm thick prior to compaction, and to the lines and grades shown on the plans or to original ground.

**Structure backfill.--**After structures are in place and forms are removed, wood and other debris shall be removed from excavations before placing structure backfill.

**Backfilling pipes and conduits.**—Backfill placed under pipe and conduits shall be compacted sand, 100 mm minimum depth. Backfill material placed to a level 150 mm above tops of pipes and conduits shall be sand or fine earth and particles shall not exceed 13 mm in greatest dimension. For wrapped, coated, or plastic pipe or conduits, sand shall be used for backfill. Backfill material placed higher than 150 mm above tops of pipes or conduits shall consist of material free of stones or lumps exceeding 100 mm in greatest dimension except:

- (a) The top 300 mm of backfill under roads, walks or paying shall consist of aggregate base material.
- (b) The top 150 mm of backfill in planted areas shall consist of topsoil.

Unless otherwise shown on the plans, pipe under roads, with less than 0.75 m of cover over the top of pipe, shall be backfilled with concrete to a level 100 mm above the top of pipe. Concrete for backfill shall be commercial quality concrete containing not less than  $350 \text{ kg/m}^3$  of cement.

#### COMPACTION .--

**General.-**-Relative compaction shall be determined in accordance with California Test 216 or 231. Unless otherwise noted below, all backfill shall be compacted to a minimum relative compaction of 90 percent. Unless approved in writing by the Engineer, compaction by jetting or ponding will not be permitted.

**Compact original ground.-**-Original ground surface under fill with surfacing of concrete and asphalt concrete shall be compacted to a relative compaction of not less than 95 percent for a minimum depth of 150 mm.

**Subgrade preparation.--**Preparation of subgrade material for placing aggregate base, surfacing, or slabs thereon shall include fine grading, compaction, reworking as necessary. The upper 150 mm of the subgrade shall have the same compaction as the fill to be placed over it.

The prism of backfill directly underneath the building foundation and sloping downward at 1:1 shall be compacted to 95 percent.

Structure backfill.--Structure backfill shall be compacted to not less than 95 percent relative compaction.

**Trench backfill.--**Trench backfill placed beneath slabs or paved areas shall be compacted to a relative compaction of not less than 95 percent.

#### DISPOSAL .--

**Surplus material.--**Surplus material from the excavation shall be removed and disposed of outside the right-of-way in accordance with Section 7-1.13 of the Standard Specifications.

### FIELD QUALITY CONTROL .--

**Inspection.--**When the excavation is substantially completed to grade, the Contractor shall notify the Engineer. No concrete shall be placed until the foundation has been approved by the Engineer.

**Testing.-**-The State will conduct compaction tests during the backfilling and compacting operations.

### 12-2.04 FREE DRAINING GRANULAR MATERIAL

#### **PART 1.- GENERAL**

#### **SUMMARY.--**

**Scope.-**This work shall consist of furnishing and placing free draining granular material beneath slabs in accordance with the details shown on the plans and these special provisions.

#### PART 2.- PRODUCTS

## Free draining granular material.--

Free draining granular material shall be clean, hard, durable, free-draining rock. The material gradation shall be such that all passes the 25 mm screen, and not more than 10 percent passes the 4.75 mm sieve as determined by California Test 202. Granular material shall be free from organic material, clay balls or other deleterious substances.

### PART 3.- EXECUTION.--

# SPREADING AND CONSOLIDATING.--

General.--Free draining granular material shall be placed, spread and consolidated by tamping or vibrating.

### 12-2.05 TERMITE CONTROL

### PART 1.-GENERAL.--

### **SUMMARY.--**

**Scope.-**This work shall consist of furnishing and applying soil treatment for termite control in accordance with these special provisions.

#### SUBMITTALS.--

**Product data.--**Product labels for the soil treatment material showing descriptive information on the active chemical ingredients, mixing instructions for concentration levels, directions for use, application rates, and precautionary information shall be submitted for approval. Labels shall include an EPA product registration number.

# **QUALITY ASSURANCE.--**

Attention is directed to Section 7-1.01H, "Use of Pesticides," of the Standard Specifications.

Soil treatment operations for control of termites shall be performed by a pest control operator who is licensed by the State of California.

Insecticides used in termite control work shall be approved and registered by the United States Environmental Protection Agency (EPA) and the State of California.

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### DELIVERY, HANDLING AND STORAGE .--

**General.-**-The storage, mixing and application of chemicals; the cleaning of equipment; and the disposal of product containers shall be in accordance with federal, state and local regulations.

#### **PART 2.-PRODUCTS**

#### Soil treatment material.--

Soil treatment materials for termite control shall be commercial quality and shall be water emulsifiable.

The active chemical ingredient of the termiticide shall be any EPA approved chemical or combinations of chemicals intended for the eradication and control of subterranean termites.

All product containers shall bear the manufacturer's EPA approved label with EPA registration number.

#### **PART 3.-EXECUTION**

#### PREPARATION .--

**General.-**-The Engineer shall be notified not less than 3 working days in advance of the planned termite control work. Similar notice shall be given to any state or local agency which requires that their representative be present during the termite control work.

**Soil preparation.-**-Excavation, embankment construction, backfilling and grading operations shall be completed prior to the application of the soil treatment solution. Deleterious matter that will decrease the effectiveness of the treatment shall be removed from all areas to be treated.

Soil to be treated, except under slabs and foundations and vertical surfaces of trenches, shall be cultivated a minimum of 50 mm in depth, and shall be graded as shown on the plans.

Termite control work shall be performed in the presence of the Engineer unless the Contractor has received written approval from the Engineer to proceed.

#### MIXING .--

**General.-**The soil treatment emulsion shall be mixed in accordance with the manufacturer's instructions to achieve the chemical concentration level shown on the EPA approved product label for the type of soil and the area to be treated.

## APPLICATION.--

**General.-**The soil treatment emulsion shall be applied to all soil within the area of the building including floor slab areas, under foundations and footings, to the horizontal and vertical surfaces of excavations and to such other areas or surfaces, not mentioned, but which are required for the complete and total protection of the building. The application shall be in accordance with the instructions shown on the EPA approved product label.

Where free draining material has previously been placed, sufficient amount of dilution shall be added to reach the soil beneath the free draining material.

Treated areas that are subsequently excavated, graded, trenched or filled shall be given an additional application.

# PROTECTION .--

**General.--**Treated areas shall be protected in accordance with the instructions shown on the EPA approved product label until the treated surface is covered by subsequent construction.

If concrete slab cannot be placed over the soil the same day it has been treated, a vapor barrier shall be placed over the treated area to prevent disturbance of the treated soil.

#### 12-2.06 PAINTED PAVEMENT MARKINGS

### PART 1.- GENERAL.--

**Scope.-**This work shall consist of furnishing and applying paint for pavement markings in accordance with the details shown on the plans and these special provisions.

Pavement markings include, but are not limited to, word and symbol markings, and parking stall markings.

#### PART 2.- PRODUCTS.--

#### Paint.--

Paint shall be top commercial quality for pavement marking, formulated for the use intended, and manufactured by a nationally recognized manufacturer of paint and other coating products.

The kind of paint to be used (solvent or water borne) shall be determined by the Contractor, based on local air pollution control regulations and weather conditions.

### PART 3.- EXECUTION.--

**ALIGNMENT AND LAYOUT.--**All necessary alignment and layout work shall be performed by the Contractor, in a manner that will not damage the pavement.

Unless otherwise shown on the plans, the width of parking stall markings shall be 105 mm.

**EQUIPMENT AND OPERATION.**—Mechanical means shall be used to paint pavement markings.

All equipment used in the application of paint shall produce pavement markings of uniform quality.

All spray equipment shall be the proper type and of adequate capacity for the work involved.

Air atomized spray equipment shall be equipped with oil and water extractors and pressure regulators, and shall have adequate air volume and compressor recovery capacity. Spray gun tip needle assemblies and orifices shall be the proper size. Rapid dry paint shall be applied only with airless type equipment.

Stencils and hand spray equipment shall be used to paint word and symbol markings. Stencils shall be furnished by the Contractor. The stencil layout shall conform to the dimensions shown on the plans.

**SURFACE PREPARATION.--**Surfaces which are to receive paint shall be cleaned of all dirt and loose material.

**APPLICATION.--**Paint shall be applied only on dry surfaces, and only during periods of favorable weather, in accordance with the manufacturer's recommendations.

On new surfacing, paint shall be applied in 2 coats. The first coat shall be dry before application of the second coat is applied.

On existing surfacing, paint shall be applied in one coat.

Completed pavement markings shall have clean and well-defined edges, and shall conform to the dimensions shown on the plans or as specified in these special provisions.

Drips, oversprays, improper markings, and paint material tracked by traffic shall be immediately removed from the pavement by methods approved by the Engineer. All such removal shall be at the Contractor's expense.

**APPLICATION RATES.-**-Each application of paint shall be applied at the rates recommended by the paint manufacturer for the type of surface involved.

**PROTECTION.--**Newly placed pavement markings shall be protected from damage by traffic or other causes until the paint is thoroughly dry.

**DISABLED ACCESSIBLE PARKING STALL SYMBOL.-**-Each parking space reserved for persons with physical disabilities shall have a minimum 0.9 m x 0.9 m surface identification with the international symbol of accessibility. The symbol and border shall be white and the background shall be blue conforming to Federal Standard 595B, Color No. 15090.

#### **12-2.07 WATER WELL**

**GENERAL.--**This work shall consist of drilling a pilot hole, performing geophysical tests, reaming the bore hole to final diameter and depth, installing casing and screens, developing, testing and disinfecting the water well in accordance with the details shown on the plans and these special provisions.

**REGULATIONS.-**-Attention is directed to the provisions of water well construction and sealing as set forth in the Bulletins 74-81 and 74-90, "Water Well Standards: State of California" issued by the California Department of Water Resources.

**WELL PERMIT.--**The Contractor shall make all arrangements and obtain a well permit from the Plumas County Public Health Agency - Environmental Health Division at (530) 258-2536 at a cost of \$298.

**EQUIPMENT AND PERSONNEL.-**-All necessary materials, equipment, labor, transportation, machinery, tools, fuel, water, power, light, sanitary facilities, and all other items incidental to the completion of the work shall be provided by the Contractor. All drilling and reaming shall be accomplished by the direct rotary, reverse rotary or air hammer method.

**ORDER OF WORK.--**The order of work shall proceed with accepted water well drilling practices, and in general consists of the following sequence of operations:

- 1. Drill and sample pilot hole.
- 2. Run geophysical logs.
- 3. Ream well to final diameter.
- 4. Caliper log reamed hole.
- 5. Set casings and screens and complete well.
- 6. Develop well and perform development tests.
- 7. Steady-discharge pump test.
- 8. Disinfect well.
- 9. Perform well video survey.

Once work has started on the pilot hole, the work shall be continued without delay to the completion of development, testing and disinfection unless otherwise permitted by the Engineer.

**SUBMITTALS.-**-Material lists, descriptive data, samples and other submittals specified in these special provisions shall be submitted for approval.

Submittals shall include, but not be limited to, the following:

- 1. One copy of the mechanical analysis results including gradation curves from the drill cutting samples.
- 2. One copy of the log of the pilot hole after completion of drilling the pilot hole.
- 3. One field copy of the completed geophysical log upon completion of logging.
- 4. Manufacturer's information for the casings and well screens.
- 5. One copy of the filter material gradation analysis.
- 6. One copy of the results of the water level measurements taken during each of the steady-discharge pump tests.
- 7. One copy of the "Water Well Driller's Report" with an attachment of one copy of the geophysical log.
- 8. One copy of the well video survey recorded on a compact disc.

Submittals shall be delivered to the Division of Structure Design, Documents Unit, Fourth Floor, 1801 30th Street, Sacramento, California 95816, (916) 227-8252 or mailed to the Division of Structure Design, Documents Unit, P.O. Box 942874, Mail Station 9-4/4I, Sacramento, California 94274-0001.

Each separate item submitted shall bear a descriptive title, the name of the project, district, county, and contract number. Plans and detailed drawings shall be not larger than 559 mm x 914 mm (22 in x 36 in).

**TEMPORARY SHUTDOWN.--**Whenever the well site is left unattended for any reason, the bore hole shall be maintained full of drilling fluid as required to maintain bore hole integrity and shall be covered in a manner satisfactory to the Engineer.

**WATER SUPPLY.--**An adequate supply of water for drilling, developing and testing the well shall be provided in such a manner that a shortage of water will not be a cause for delay in the work.

**WELL DRILLER'S REPORT.-**-Within 30 days after completion of the water well, the Contractor shall submit a complete and accurate "Water Well Driller's Report" to the Department of Water Resources in accordance with the provisions of Section 13750 through 13755 of the California Water Code. A final copy of the geophysical log shall be attached to the "Water Well Driller's Report". A copy of the "Water Well Driller's Report" with one final copy of the geophysical log shall be submitted to the Engineer at the time of filing with the Department of Water Resources.

#### DRILL PILOT HOLE

**GENERAL.-**-A pilot hole, of 100-mm minimum diameter, shall be drilled to the depth as shown on the plans.

**DRILLING FLUID.--**Drilling fluid, if used, shall be water except as otherwise provided herein. The fluid level in the pilot hole shall be kept at the ground surface at all times. Should lost circulation or other drilling problems require the addition of small amounts of bentonite, organic-base material, or other material, such material may be added with the approval of the Engineer. Prior to the addition of such material, the Contractor shall submit complete information sheets describing the composition of the materials to be added, including but not limited to Material Safety and Data Sheets (MSDS). The Contractor shall also submit to the Engineer for approval a procedure that will insure the removal of these additives during well development. Toxic or dangerous substances shall not be added to the drilling fluid.

**DRILL CUTTING SAMPLES.-**One pint of drill cutting samples shall be collected at least once every 1.5 meters from a depth of approximately 15.25 meters to the bottom of the pilot hole, or as directed by the Engineer. Samples shall be placed in one liter, clean, water-tight rigid containers, securely closed and sealed to avoid spillage and contamination, and clearly marked with the depth interval represented by the sample. Samples shall be made available for inspection at all times.

After the geophysical logging of the pilot hole has been completed, the Contractor, subject to the review of the Engineer, shall select drill-cutting samples in the water production zones. Each sample selected shall have mechanical analyses performed by a State certified soils laboratory. A gradation curve for each sample analyzed shall be included along with the mechanical analysis and delivered to the Engineer.

**WELL LOG.-**-During the drilling of the pilot hole, the Contractor shall prepare and shall keep a complete log of the hole, setting forth the following:

- 1. The reference point of all measurements.
- 2. The depth at which each change in stratigraphy occurs.
- 3. The identification of the material of each stratigraphic level (clay, sand, gravel, etc.) and its physical condition (caving, running, squeezing, etc.)
- 4. The depth of any substantial loss of drilling fluid to the formation and the remedial measures taken.

The log of the pilot hole shall be made available for inspection at all times. One copy of the log of the pilot hole shall be delivered to the Engineer immediately after completion of the drilling of the pilot hole.

**GEOPHYSICAL LOGGING.--**After the pilot hole has reached its final depth, a geophysical log shall be made of the entire hole. The pilot hole shall be clear of obstructions prior to running the log. Logging shall commence at the bottom of the pilot hole and shall end approximately at the ground surface. The pilot hole shall be kept full of drilling fluid during logging.

The geophysical log shall consist of the following:

- 1. Spontaneous potential curve
- 2. Point resistivity curve
- 3. 1.6 meter lateral resistivity curve

The logging scale shall be subject to approval by the Engineer. The completed geophysical log shall show the mud resistivity (showing temperature) and the mud filtrate resistivity (showing temperature) of the drilling fluid. One field copy of the completed geophysical log shall be delivered to the Engineer immediately on completion of logging.

### REAMING WATER WELL

**GENERAL.-**-After the geophysical logging has been completed, the upper portion of the pilot hole shall be reamed to the diameter and depth of the well seal as shown on the plans. After the conductor casing has been placed and sealed, the remainder of the pilot hole shall be reamed to the borehole diameter and depth as shown on the plans.

Following the reaming of the pilot hole, the hole shall be caliper logged. One field copy of the completed caliper log shall be delivered to the Engineer immediately on completion of logging.

After reaming and caliper logging has been completed, the well shall be cased and developed.

#### CONDUCTOR CASING

**GENERAL.--**The water well shall be equipped with a conductor casing. The casing shall have an outside diameter as shown on the plans and a wall thickness of 6.35 mm. It is estimated that the conductor casing will be set to the depth as shown on the plans, however, the Engineer may order the setting to a greater depth depending on subsurface conditions. The conductor casing shall extend above the ground surface a sufficient distance so that no surface water can drain into the well.

**MATERIALS.-**The conductor casing material shall be the same as that specified for "Blank Well Casing" material specified under "Blank Well Casing" elsewhere in these special provisions.

**FILTER FEED PIPE.--**A filter feed pipe shall be welded to the top of the conductor casing in such a manner that filter material can be added to the well at any time in the future. The filter feed pipe shall be Schedule 40 galvanized steel pipe of the diameter as shown on the plans. The filter feed pipe shall be inclined as shown on the plans and shall be equipped with a screw cap.

**SOUNDING PIPE.--**A sounding pipe shall be welded to the top of the conductor casing in such a manner that the water level in the well can be measured at any time in the future. The sounding pipe shall be Schedule 40 galvanized steel pipe of the diameter as shown on the plans. The sounding pipe shall be inclined as shown on the plans and shall be equipped with a screened casing vent.

**WELL SEAL.--**After the conductor casing has been landed, a well seal shall be placed between the wall of the reamed bore hole and the conductor casing. The seal shall be composed of a slurry of neat cement and water. The neat cement mixture shall be composed of one bag (42.6 kg) of portland cement to not more than 22.5 liters of clean water. Bentonite may be used up to total of 3 percent of the volume of cement. The sealing material shall be placed in one continuous pour by use of a pressure grout pump from the bottom of the interval to be sealed to the ground surface. Upon completion of the placement of the well seal material, the slurry shall be visible above the ground surface at all points around the circumference of the conductor casing. After sealing operations are complete, the seal shall be left undisturbed for a period of not less than 48 hours.

**WATER TIGHT COVER.**—After the installation of the filter material, a watertight cover shall be installed between the conductor casing and the well casing in a manner approved by the Engineer.

#### **BLANK WELL CASING**

**GENERAL.**—The blank well casing shall have an outside diameter, as shown on the plans, and a wall thickness of 6.35 mm. The blank well casing shall extend from the ground surface to the top of the well screen, in between the screened sections and extend from the bottom of the screen to the bottom of the well. The bottom end of the blank casing shall have a bottom plate welded to it in a manner approved by the Engineer.

**MATERIALS.-**The blank well casing material shall be new and shall conform to the requirements of ASTM Designation: A 139, Grade B, and the following:

- 1. Requirements for hydrostatic testing shall be waived.
- 2. The steel from which the casing is manufactured shall contain not less than 0.20 percent copper by ladle analysis.
- 3. The casing shall contain not more than one continuous spiral seam.

**WELDING COLLARS.--**The blank well casing shall be equipped with welding collars. All field joints shall be welded and shall be watertight. All welds shall be made using welding rod appropriate for the type of metal to be welded.

All field joints shall be welded and shall be watertight. All welds shall be made using welding rod appropriate for the type of metal to be welded.

Welding collars shall be of the same thickness and shall have the same chemical and physical properties as the corresponding casing section, shall be a minimum of 125 mm in width, shall be rolled to fit the diameter, and shall be welded to the casing section. The inside edge of the collars shall be ground or sufficiently scarified to remove sharp edges or burrs. Section ends shall be machined flat perpendicular to the axis of the casing and shall not vary more than 0.25 mm at any point from a true plane at right angles to the casing. Three round alignment holes shall be provided in each collar to insure proper matching of the sections.

CENTRALIZERS.--Centralizers shall be commercially manufactured of the type of appropriate material for the intended use.

**INSTALLATION.--**Installation of the blank well casing shall be as specified under "Well Screen" elsewhere in these Special Provisions.

#### WELL SCREEN

**GENERAL.--** The well screen shall have the same outside diameter as the blank well casing. The wall thickness shall be 6.35 mm. The well screen shall be a total of 7 meters in length. Appropriate welding rings shall be provided for the connection between the blank well casing sections and the well screen. The well screen shall be welded to the blank well casing using an appropriate type of welding rod for the type of metals to be welded.

The screen opening size to be used shall be selected by the Contractor, subject to the review and concurrence of the Engineer based on the filter material gradation and the mechanical analysis of the soil samples collected during the drilling of the pilot hole. The screen opening size and length shall be determined based upon a maximum entrance velocity of 0.03 meter per second at a design pumping rate of 57 liters per minute.

**MATERIALS.--**The well screen shall be new and shall be manufactured of mild steel wire spirally wrapped on mild steel rods providing a continuous-slot opening. The wire shall be of a general keystone shape, oriented to retard plugging and attached to the outside surface of the rods by welding.

**WELL SCREEN SETTINGS.--**The final determination of the depth settings and lengths of well screen to be installed shall be made by the Contractor, in writing, subject to the review and concurrence of the Engineer after examination of the geophysical logs. Any change in length of well screen from that specified shall be submitted in writing to the Engineer for approval.

**INSTALLATION OF BLANK CASING AND WELL SCREEN.--**Sections of blank casing and well screen, herein called the casing string, complete with appropriate centralizers and closed bottom, shall be lowered into the well. In no instance shall the casing string be driven, forced, or allowed to rest on the bottom of the hole. The casing string shall remain suspended from the surface until the filter material has been added to the well.

Centralizers shall be placed 1.5 meters above and 1.5 meters below any section of well screen and at any other location, which the Contractor determines, is necessary to assure plumbness and alignment of the blank casing and well screen. Wherever possible, centralizers shall be placed in clay formation.

### FILTER MATERIAL

**GENERAL.**—The well shall contain filter material in the annular space between the bore hole and casing string from the bottom of the hole to the depth as shown on the plans.

MATERIAL.--Filter material shall be composed of thoroughly washed, sound, durable, well-rounded particles, containing no silt, clay, organic matter, or deleterious materials. The gradation of the filter material shall be determined by the Contractor subject to the review and approval of the Engineer based on the mechanical analyses of the drill cuttings samples collected during the drill pilot hole. The size of the filter material shall be matched to the grain size of the water-bearing stratum. The gradation of the filter material, as determined by a State certified testing laboratory, shall be submitted to the Engineer prior to delivery of the filter material to the well site. Filter material may be delivered in bags, and stacked at the well site or it may be delivered in bulk. If delivered in bulk, it shall be placed on a protective sheet.

**INSTALLATION.--**After the centralized casing string has been suspended in the hole, the placement of the filter material shall proceed without delay. The filter material shall be placed by a tremie pipe lowered to the bottom of the annular space between the outside of the casing and the wall of the bore hole. As the filter material is poured into the tremie pipe, water shall also be introduced to help carry the filter material. The tremie pipe shall be slowly raised as the filter material fills the annular space. After the pouring of the filter material has commenced, a solution of polyphosphate shall be added to the circulation water. The total amount of polyphosphate added shall be in the amount of 0.6 kilograms per 100 liters of circulation water. Polyphosphates used shall be one of the following: tetra sodium polyphosphate, sodium tripolyphosphate, sodium hexameta phosphate or sodium septaphosphate. The annular space shall be filled from the bottom of the hole back to the ground surface.

The volume of filter material introduced into the well shall be not less than the computed volume of the annular space between the outside of the casing string and the wall of the hole. If the amount of filter material introduced is less than the computed amount, it is an indication of bridging and the Contractor shall perform appropriate corrective measures, to ensure all voids are filled, at no additional cost to the State. The Contractor shall provide a means for the accurate measurement of the volume of filter material added to the well. The surface level of the filter material shall be maintained at all times by adding filter material as needed.

### PLUMBNESS AND ALIGNMENT

**GENERAL.-**-After the casing string is installed, alignment and plumbness shall be tested by the Contractor, in the presence of the Engineer, by lowering a minimum 12 meter long section of pipe, or a dummy of the same length, into the well for the full depth of the casing. The difference between the inside diameter of the casing and the outside diameter of the dummy or pipe shall not exceed 25 mm.

If a dummy is used, it shall consist of a rigid spindle with rings. Each ring shall be at least 300 mm wide. The rings shall be truly cylindrical and shall be spaced one at each end of the dummy and one ring in the center. The central member of the dummy shall be rigid, so that it will maintain the alignment of the axis of the rings.

Should the section of pipe or dummy fail to move freely throughout the length of casing in the well to the full depth, or should the well vary from the vertical in excess of two-thirds the inside diameter of the casing per 30 meters in the total depth of the well, the plumbness and alignment of the well shall be corrected by the Contractor at his expense.

## WELL DEVELOPMENT

**GENERAL.--**Within 48 hours after the filter material installation is completed and the casing tested and accepted for alignment and plumbness, the well shall be thoroughly developed by mechanical and chemical methods including surging, backwashing, and pumping with the test pump equipment, to remove any mud cake from the wall of the reamed bore, remove any mud that may have penetrated the water-bearing formation and to stabilize the water-bearing materials and filter material. The methods and procedures used for development shall be at the option of the Contractor.

**CLEANING BOTTOM OF WELL.--**After developing and before the development tests, the well shall be sounded, and if any material is found inside the well within 1.5 meters of the bottom of the lowest screen, it shall be cleaned out of the well.

**DEVELOPMENT TESTS.-**-All necessary measuring instruments and pumping equipment needed to conduct the testing shall be furnished and installed and then removed upon completion of testing. Measuring instruments shall be capable of indicating the depth of water within 10 seconds of the required time of measurement and shall be accurate to within 30 mm. The test pumping equipment shall be capable of discharging not less than 95 liters per minute at the pumping water level encountered in the well. The pumping unit shall be complete with an ample power source, controls, and appurtenances and shall be capable of being operated without interruption for a period of at least 36 hours. The prime mover shall be equipped with a throttling device so that the discharge can be reduced to 20 liters per minute. The Contractor shall furnish, install, and remove a discharge pipe of sufficient size and length to conduct water from the pumping unit to a point designated by the Engineer.

Development of the well shall be continued until, in the Contractor's opinion, the well is fully developed. The Contractor shall notify the Engineer when the well is developed and ready for testing. The Contractor, in the presence of the Engineer, shall perform three steady-discharge pump tests on the well. The tests shall be of 3 hours duration each at the flow rates of 95, 57 and 38 liters per minute, respectively, during which time water level readings will be taken as specified under "Testing Well" in these special provisions. Each test shall start with the water elevation in the well at the static water level.

Sand production shall be less than 5 parts per million within 15 minutes after commencement of pumping at a rate of 95 liters per minute. Sand production shall be measured by a centrifugal sand separator (Rossum sand sampler) as described in the American Water Works Association Standard for Water Wells (AWWA A 100-97) Appendix E, Section E.4.6 "Measurement of Sand Content."

From the steady discharge pump tests of the well, the Engineer will determine the 3 hour specific capacity of the well in liters per minute per meter of drawdown and the transmissivity of the water-bearing materials in liters per day per meter. The specific capacity will be determined for a pumping rate of 95 liters per minute or a drawdown which is approximately 3 meters above the top of the uppermost well screen after 3 hours of pumping, whichever is achieved first. If the sand production exceeds 5 parts per million or if the Engineer determines that the three hour specific capacity of the well at the selected pumping rate is not equal to or greater than 0.0004 times the transmissivity in liters per day (LPD) per meter, the Contractor shall resume development operations at his own expense, to reduce the sand production or to improve the well's specific capacity as required. If the Contractor is unable to construct and develop the well as specified herein to meet these requirements consistently, the well shall be abandoned as provided for under "Incompletion of Well" in these special provisions.

These tests during the development shall not be counted as part of the pumping tests specified under "Testing Well" in these special provisions.

## WATER SAMPLING

**GENERAL.--**After completion of all well testing, the Contractor shall collect samples of water from the well. Water samples shall be collected in accordance with, and submitted to, a State certified water-testing laboratory for analysis. The results of the water analyses shall be furnished to the Engineer without delay.

The samples shall be analyzed as listed below:

- **1. Primary Inorganics.-**-Aluminum, antimony, arsenic, barium, beryllium, cadmium, chromium, cyanide, fluoride, lead, mercury, nickel, selenium and thallium.
- 2. Asbestos. -- Asbestos.
- **3.** Nitrate/Nitrite.--Nitrate (as NO3), nitrite (as nitrogen) and nitrate + nitrite (total nitrogen).
- **4. Secondary Standards.-**-Aluminum, color, cooper, corrosivity, foaming agents, iron, manganese, methyl-tert-butylether (MTBE), silver, thiobencarb, turbidity, zinc total dissolved solids (TDS), specific conductance, chloride, and sulfate
- 5. General Minerals.--Bicarbonate, carbonate, hydroxide alkalinity, calcium, magnesium, sodium, hardness and pH.

#### DISINFECTION

**GENERAL.-**-After all work on the water well has been completed, the well shall be thoroughly disinfected while the test pump is in place. The disinfection shall be conducted in the following manner and in accordance with the provisions set forth for the disinfection of water wells in the Department of Water Resources Bulletins No.74-81 and 74-90:

- 1. The proper amount of chlorine solution shall be added to the well such that the concentration of chlorine in the well water shall be at least 50 parts per million available chlorine.
- 2. The pump shall be surged as necessary so as to thoroughly mix the chlorine solution with the water in the well. Water shall then be pumped to waste until the discharged water has a noticeable odor of chlorine.
- 3. The well shall then be allowed to stand undisturbed for at least 24 hours.
- 4. The water shall then be pumped to waste until there is no noticeable taste or odor of chlorine.
- 5. The Contractor shall sample the water pumped from the well. The sample shall be placed in a sterile container, available from laboratories, and sent to a State certified laboratory for bacterial analysis. If the laboratory analysis shows that the water pumped from the well is not free from all harmful bacteria, the disinfection procedure shall be repeated until a subsequent analysis shows the water safe for human consumption.
- 6. A copy of the analysis shall be delivered to the Engineer.

#### WELL VIDEO SURVEY

**GENERAL.-**-After the well has been disinfected a video survey shall be made of the inside of the well from the ground surface to the bottom of the well and from the bottom of the well to the ground surface. The survey shall clearly show the interior of the blank casing and well screen through the means of a downward-looking camera having adequate illumination; the depth, in meters, of the camera shall be indicated at all times on the survey. The survey shall be recorded on a standard compact disc, which shall be delivered to the Engineer on completion of the survey.

### **TESTING WELL**

**GENERAL.--**Within 48 hours after well development, the Contractor shall perform a steady-discharge pump test on the well.

The pumping tests shall be made for a period of 6 hours at a pumping rate of 57 liters per minute followed immediately by a 2-hour recovery test.

During the pumping test, the discharge of the pump shall be measured with an accurate totalizing meter, a circular orifice meter, or a venturi meter approved by the Engineer. The pump discharge shall be maintained at all times during test within plus or minus 5 percent of the pumping rate by means of a valve. Prior to the start of the test, the pump shall be turned off and the static, or non-pumping level shall be determined. The static water level will be considered to be attained when 3 successive water level measurements, spaced 20 minutes apart, show no appreciable rise in water level in the well.

The tests shall be made according to the following schedule:

- 1. Turn pump on to approved test pumping rate at time t=0.
- 2. The Contractor shall measure and record depth to water as follows:
  - a. Each minute, from t=1 to t=12
  - b. Each 2 minutes, from t=14 to t=20
  - c. Each 5 minutes from t=25 to t=50
  - d. Each 10 minutes from t=60 to t=100
  - e. At t=130, t=160, t=200, t=250, t=300 (5 hours)
  - f. At t=360 (6 hours).
- 3. Turn pump off at t=360 (6 hours).
- 4. The Contractor shall measure depth to water and record as follows:
  - a. Each minute, from t=360 to t=370
  - b. Each 2 minutes, from t=372 to t=380
  - c. Each 5 minutes, from t=385 to t=400
  - d. Each 10 minutes, from t=410 to t=480 (8 hours).

In the case of failure of the pump operation for a period greater than one percent of the elapsed pumping time from t=0, the test shall be suspended until the static water level has been attained. Should the test be aborted as a result of a deficiency on the part of the Contractor's equipment or personnel, all time consumed in waiting for complete water level recovery and in resuming the pump test to the point where it was aborted or suspended shall be at no cost to the State.

After the pump test has been completed, the record of water level measurements shall be delivered to the Engineer. All sand, silt, and materials from inside the casing shall be removed and the annular space between the casing and the wall of the hole shall be refilled with filter material to replenish any settlement which may have occurred during development and testing operations.

### INCOMPLETION OF WELL

**GENERAL.--**In the event that the pilot hole or well cannot be completed as specified due to the Contractor's operations, the Contractor, at no expense to the State, shall destroy the pilot hole or water well in the following manner and in accordance with the provisions set forth for the destruction of water wells in the Department of Water Resources Bulletins No.74-81 and 74-90:

- 1. The pilot hole or well shall be filled with native or other approved materials from the bottom of the well to a depth of 6 meters below ground surface.
- 2. If there is any casing remaining in the hole at the time of abandonment, an excavation shall be made around it to a depth of 1.5 meters below ground surface. The casing shall be cut off at a depth of 1.5 meters below ground surface and shall be removed and disposed of.

- 3. The pilot hole or water well shall be filled with neat cement, cement grout, or concrete from a depth of 6 meters to a depth of 1.5 meters. If there is any casing remaining in the hole, the sealing material shall be allowed to spill over into the surrounding excavation to form a cap at least 300 mm thick.
- 4. After the upper sealing material has set, the remaining portion of the pilot hole or excavation shall be filled and graded with native materials.

After destruction of the pilot hole or water well, the Contractor shall, at no expense to the State, move the drilling equipment a short distance and drill a new pilot hole or water well.

#### MEASUREMENT AND PAYMENT

No adjustment of the contract unit price will be made for any increase, decrease, or elimination in the quantity of the items of work involved in drill pilot hole, reaming water well, conductor casing, blank well casing, well screen, and testing well regardless of the reason for such increase, decrease, or elimination. The provisions in Section 4-1.03B, "Increased or Decreased Quantities," of the Standard Specifications shall not apply to the items of work involved in drill pilot hole, reaming water well, conductor casing, blank well casing, well screen, and testing well.

The contract lump sum price paid for well development shall include full compensation for furnishing all labor, materials, tools, equipment, and incidentals, and for doing all the work involved in well development, complete in place, including well permit, development tests, cleaning bottom of well, water sampling, disinfection, and well video survey, as shown on the plans, as specified in the Standard Specifications and these special provisions, and as directed by the Engineer.

The length of drill pilot hole and reaming water well shall be the measured length from original ground surface to the bottom of the pilot hole or reamed well.

The contract unit price paid per linear meter for drill pilot hole shall include full compensation for furnishing all labor, materials, tools, equipment, and incidentals, and for doing all the work involved in drill pilot hole, complete in place, including drilling fluid, drill cutting samples, well log and geophysical logging, as shown on the plans, as specified in the Standard Specifications and these special provisions, and as directed by the Engineer.

The contract unit price paid per linear meter for reaming water well shall include full compensation for furnishing all labor, materials, tools, equipment, and incidentals, and for doing all the work involved in reaming water well, complete in place, including filter material and installation of filter material, as shown on the plans, as specified in the Standard Specifications and these special provisions, and as directed by the Engineer.

The length of conductor casing, blank well casing and well screen shall be the total measured length in-place in the completed work.

The contract unit price paid per linear meter for conductor casing shall include full compensation for furnishing all labor, materials, tools, equipment, and incidentals, and for doing all the work involved in conductor casing, complete in place, including well seal, as shown on the plans, as specified in the Standard Specifications and these special provisions, and as directed by the Engineer.

The contract unit price paid per linear meter for blank well casing shall include full compensation for furnishing all labor, materials, tools, equipment, and incidentals, and for doing all the work involved in blank well casing, complete in place, as shown on the plans, as specified in the Standard Specifications and these special provisions, and as directed by the Engineer.

The contract unit price paid per linear meter for well screen shall include full compensation for furnishing all labor, materials, tools, equipment, and incidentals, and for doing all the work involved in well screen, complete in place, as shown on the plans, as specified in the Standard Specifications and these special provisions, and as directed by the Engineer.

Testing well shall be measured and paid for by the hour. Testing well shall be the actual time required for the steady-discharge pump test and the 2-hour recovery test.

The contract unit price paid per hour for testing well shall include full compensation for furnishing all labor, materials, tools, equipment, and incidentals, and for doing all the work involved in testing well, complete in place, as specified in these special provisions, and as directed by the Engineer.

#### 12-2.08 WATER SUPPLY SYSTEM

### **PART 1.-GENERAL**

### **SUMMARY.--**

**Scope.-**This work shall consist of furnishing and installing components of a water supply system in accordance with the details shown on the plans and these special provisions. The water supply system components shall include all equipment, accessories and appurtenances necessary for the complete installation and operation of said system.

**Related work.**--Earthwork, foundations, supports, sheet metal, painting, mechanical, electrical, and all other work incidental to and necessary for the proper installation and operation of the water supply system shall conform to the requirements for similar work elsewhere in these special provisions.

### **QUALITY ASSURANCE.--**

**Codes and standards.--**This work shall be installed in accordance with the applicable requirements in the 1998 California Plumbing Code, applicable AWWA and NSF standards, the manufacturer's recommendations and the requirements specified herein.

### SUBMITTALS.—

**Working Drawings.**--Working drawings shall show complete layout and details of the tanks, pumps, equipment and materials to be installed. Submittals for the storage and pressure tank shall include, structural calculations, including any support saddles, shown on the plans, and seismic restraint calculations and shall be signed by an Civil or Structural Engineer licensed in the State of California.

**Product data.**--A material list, including catalog cuts, and descriptive data shall be submitted and complete as to name of manufacturer, catalog number, size, capacity, finish, all pertinent performance ratings, and identification symbols used on the plans and in the special provisions for each item. The items to be submitted shall include, but not necessarily be limited to the following:

Well Pump Submersible Cable Submersible Cable Splice Kit Water Level Indicator System Sanitary Well Seal Screened Casing Vent Pipe and Fittings Flexible Connector Pressure Tank Ball Valve Check Valve Safety Relief Valve Sampling Valve Pressure Switch Air Volume Controller Sight Gauge and Enclosure Pressure Gauge Gauge Cock Water Meter Disinfection Equipment Enclosure Valve Box

Underground Tracer Tape

Manufacturer's warranties and guarantees for equipment and materials installed in the work shall be delivered to the Engineer at the jobsite.

### **CLOSEOUT SUBMITTALS.--**

**Operation and maintenance manuals.**--Prior to completion of the project, 3 bound identified copies of the operation and maintenance instructions and parts lists for equipment furnished shall be delivered to the Engineer at the jobsite. Manuals that are inadequate or incomplete will be returned and the Contractor shall resubmit adequate and complete manuals. Manuals shall be included for the following equipment:

Well Pump Water Level Indicator System Pressure Switch Air Volume Controller Water Meter Disinfection Equipment

**Maintenance instructions.--**Before completion of the project, one set of maintenance instructions for each pump including the pump curve, shall be encased between two heat fused laminated plastic sheets and shall be attached at a convenient location approved by the Engineer.

#### PART 2.- PRODUCTS

#### PUMPS. -

#### Well pump.--

The well pump shall be a submersible turbine deep well type. The well pump shall include; pump bowls, pump screen, and motor.

The pump bowls, suction bell and discharge case shall be thermoplastic or hard, close-grained, cast iron. The pump diffusers shall be thermoplastic or bronze. The pump bowl assembly shall have an outside diameter not greater than 100 millimeters. All bolts, studs, and nuts used on the pump bowl assembly shall be nonmagnetic stainless steel.

The pump screens shall be stainless steel or non-magnetic material and shall have a diameter no larger than the suction bell.

The impellers shall be thermoplastic or bronze, enclosed type, and shall be dynamically balanced. The bowl bearings shall be bronze or combination bronze and rubber. The impeller shaft shall be stainless steel.

The pump shall be capable of pumping water, under test, at the flow rates and the total heads shown on the plans. The pump shall not load the motor beyond the nameplate rating multiplied by the service factor at any point on the pump curve.

The motor shall be a solid shaft, induction motor, and shall be designed for continuous duty underwater operation. Kilowatt rating, voltage, phase, and RPM shall be as shown on the plans.

## MISCELLANEOUS WELL ACCESSORIES .--

### Submersible cable.--

The submersible cable shall consist of 2 No. 12 AWG and one No. 12 AWG ground copper conductors in a flat, single-jacketed, cable assembly. Each conductor shall be insulated with synthetic rubber or plastic suitable for continuous immersion in water. The jacket material shall be oil and water resistant synthetic rubber or other suitable mechanically protective material.

A stainless steel guard shall protect the cable assembly where it passes the pump bowls.

The cable shall be continuous without splices between the wellhead junction box and the well pump motor leads.

## Submersible cable splice kit.--

The splice at the pump motor leads shall be made with the motor manufacturer's recommended heat shrink splice kit. Electrical tape is not allowed.

## Water level indicator system.--

The water level indicator system shall consist of tubing, altitude gauge, hand air pump, and all necessary fittings. The altitude gauge shall have a 100 mm dial face and shall be calibrated in feet of water and adjustable for various lengths of air tubing. The tubing shall be 6 mm diameter, hard plastic tubing with a bend radius of approximately 75 mm and a pressure rating of at least 1380 kPa. The tubing shall extend to the bottom of the bowl assembly. The hand air pump shall be capable of supplying air at 860 kPa.

### Sanitary well seal.--

The sanitary well seal shall be a standard commercially manufactured product that seals against the entrance of surface water when the cap screws are tightened to force a rubber packer against the well casing and the discharge pipe. The unit shall be factory painted cast. The well seal shall have two tapped openings.

## Screened casing vent.--

Screened casing vent shall have dual outlets facing downward, cast iron body and stainless steel or brass screen. The size shall be as shown on the plans.

### Galvanized Steel Pipe (GSP).--

Galvanized steel pipe shall be schedule 40 conforming to ASTM Designation: A 53, with 1040 kPa galvanized malleable iron banded screwed fittings and galvanized steel couplings. The weight of the zinc coating shall be not less than 90 percent of that specified in ASTM Designation: A 53.

### Polyvinyl chloride (PVC) less than 100 mm diameter.--

Polyvinyl chloride (PVC) standard weight pipe and fittings, Schedule 40, conforming to ASTM Designation: D 1785. Pipe shall meet or exceed requirements of National Sanitation Foundation Standard No. 14. Pipe shall have bell ends conforming to ASTM Designation: D 2672. For pipe sizes 75 mm and smaller, plain end pipe with solvent welded fittings conforming to ASTM Designation: D 2241 may be used.

### Unions (for steel pipe).--

Unions (for steel pipe) shall be 1730 kPa, threaded malleable iron, ground joint, brass to iron seat, galvanized or black to match piping.

### Flexible connector.--

Flexible connector shall be gasketed short sleeve type connectors consisting of a mild steel middle ring with pipe stop, tworubber compound wedge-section ring gaskets, two mild steel follower rings and sufficient mild steel bolts to compress the gaskets. All ferrous metal parts of the coupling shall be hot-dip galvanized after fabrication.

#### TANKS.—

## Pressure tank (vertical).—

Pressure tank shall be a vertical, epoxy lined, steel pressure vessel conforming to the ASME Code for unfired pressure vessels. The wall thickness of the tank shall be increased 1.6 mm above nominal design to account for corrosion. The tank shall have a working pressure of 860 kPa and shall be stamped accordingly. The tank shall have a 279 mm x 381 mm oval manhole, lifting lugs, support legs, and extra-heavy half couplings welded to the tank. Openings in the tank shall accommodate the piping as shown on the plans. Capacity shall be as shown on the plans.

Epoxy lining of the tank interior shall be NSF approved for potable water applications. Epoxy lining shall not impart any odor or taste. The surface preparation and application rate shall be as per the epoxy lining manufacturer's recommendations.

The exterior surface of the tank shall be factory prepared and primed prior to delivery to the jobsite. Surface preparation and final coating shall be prepared and painted in accordance with the requirements specified for "Shop Primed Steel" under "Painting" in Section 12-9 "Finishes," of these special provisions. Color shall be as shown on the plans.

#### VALVES .--

#### Ball valve .--

Ball valve shall be two-piece, minimum 2760 kPa WOG, bronze body and chrome plated or brass ball with full size port. Valve shall be Nibco Scott, T-580; Watts, B-6000; Kitz, 56; or equal.

### Check valve (on discharge column).--

Check valve (on discharge column) shall be silent spring loaded type, threaded bronze body, nylon or teflon disc, stainless steel helical spring and shaft, Class 125 and same size as pipe in which installed. Check valve shall be designed to operate in the vertical position.

### Check valve (less than 100 mm).--

Check valve (less than 100 mm) shall be silent spring loaded type, threaded bronze body, nylon or teflon disc, stainless steel helical spring and shaft, Class 125 and same size as pipe in which installed.

## Safety relief valve.--

Safety relief valve shall be rated for a working pressure of 1380 kPa, factory set to open at 860 kPa and equipped with a manual test lever. The size shall be as shown on the plans.

### Sampling valve.--

Sampling valve shall be 13 mm, brass or bronze, rated at 690 kPa minimum, with lever handle and bib nose outlet without threads.

#### FAUCET AND HYDRANTS.--

#### Hose faucet .--

Hose faucet shall be compression type, angle pattern, wall flange at exterior locations, tee handle, 20 mm female thread with hose end, rough chrome or nickel plated finish for locations inside building, rough brass finish for others. Hose faucet shall be supplied with an integral or nonremovable threaded outlet vacuum breaker, which meets the requirements of the American Society of Sanitary Engineering (ASSE) Standard: 1011. Hose faucet shall be Nibco, No. 63VB; Chicago, No. 13T; or equal.

### CONTROLS.--

#### Pressure switch.--

The pressure switch shall be a diaphragm activated, adjustable differential pressure switch with one normally open and one normally closed, 10-ampere, 120-volt AC, snap action contact in a NEMA Type 4 or 4X enclosure. The switch shall have an adjustable differential range of at least 140 kPa and shall be factory set to de-energize the pump when the water pressure reaches 414 kPa and energize the pump when water pressure drops below 276 kPa.

### MISCELLANEOUS EQUIPMENT .--

## Air volume controller (AVC).--

The AVC shall be a completely self-contained unit and shall consist of an oilless piston type air compressor, encapsulated solid-state controls, safety valve, pressure switch, and adjustable electrode with a weatherproof cover. The unit shall be rated to operate at tank pressures up to 760 kPa. The air compressor motor shall have thermal overload protection and shall be rated to operate at 120 volts AC.

### Sight gauge.--

Sight gauge shall be bronze, water-gauge rated for pressures up to 1725 kPa, with dual hand wheel shut off valves, automatic ball check, 15 mm diameter polycarbonate tube and a 10 mm drain valve. Length of the tube shall be as shown on the plans.

Sight gauge enclosure shall be fabricated of 1.90 mm galvanized steel completely enclosing the sight gauge and shall contain rigid polystyrene foam plastic insulation inside. The enclosure shall have a hinged cover and lockable latch.

## Pressure gauge.--

Pressure gauge shall be ANSI standard: B40.1, 65 mm dial, liquid filled, plain case, reset screw, and bottom inlet. Gauge shall read from 0 psi to 100 psi with  $1\frac{1}{2}$  % of full range accuracy. Each pressure gauge shall be equipped with a gauge cock and snubber valve.

### Gauge cock .--

Gauge cock shall be 6 mm, brass or bronze, and rated for 1040 kPa.

## Disinfection equipment.--

The disinfection equipment shall consist of a water meter, metering pump, chemical storage tank with rigid cover, flow indicator, injection check valve, tank support, static mixer, all necessary tubes and electrical cables and a chlorine test kit. The disinfection equipment shall be supplied by the same manufacturer as a packaged unit.

The water meter shall be a water operated magnetic drive turbine meter with bronze body and polypropylene rotor and ceramic magnet, 7 digit minimum totalizer in gallons, and shall meet or exceed AWWA Standards for Class 1 turbine meters. The meter shall have an external stream mounted magnetic pickup with provisions for sending electronic pulses based upon varying flow to the metering pump. Size of the water meter shall be as shown on the plans.

The metering pump shall be a positive displacement, diaphragm type pump and shall be electronically controlled with modular construction. The pump shall operate independently of line voltage frequency and shall be stroke frequency and length adjustable, anti-siphon, pressure relief set for 1210 kPa, available for line priming, back pressure limited and with a maximum adjustable feed ratio of at least one part per 4,000. The unit shall be 115 volts, AC and shall be supplied with a line cord and plug.

The chemical storage tank shall be a flat bottom, cylindrical polyethylene tank with a rigid polyethylene cover. Tank size and/or capacity shall be as shown on the plans. Tank shall have graduated marking indicating capacity.

Static mixer shell be an in-line type for micing chlorine with water. The mixer unit shall consist of no moving parts, and shall be contained in a clear PVC pipe with threaded ends. Size shall be as shown on the plans.

Chemical feed tubing shall be flexible polyvinyl chloride, and shall be installed with a shut-off ball valve, flow indicator and an injection check valve. Tubing size shall be as shown on the plans or as recommended by the metering pump manufacturer.

The chemical storage tank support unit shall be capable of adequately supporting the tank and contents and the metering pump. Support unit shall be properly designed for the tank size.

The chlorine test kit shall be EPA approved for analysis of potable water. Kit shall be capable of measuring total chlorine in the range from 0 to 3.5 mg/l. Kit shall include case, vials, and color comparison standard and enough chemicals for at least 100 tests.

### Valve box.--

Valve box shall be precast, traffic-rated, concrete box with extensions, as required, and a cast iron cover. Cover shall be factory marked "Water". Valve box shall be Bes, Christy, Cook Concrete, or equal. Size shall be as shown on the plans or of adequate size to allow for proper access to equipment.

### Underground tracer tape.--

Underground tracer tape shall be permanent, bright colored, continuous printed plastic tape with integral metallic strip or wire intended for direct burial service; not less than 50 mm wide; lettering shall read "CAUTION WATER PIPE BURIED BELOW".

## Miscellaneous metals.--

Angle iron, steel supports and other miscellaneous metals required for the water supply system shall be in accordance with the requirements specified under "Building Miscellaneous Metal" in Section 12-5, "Metals," of these special provisions.

## **PART 3.- EXECUTION**

### INSTALLATION.--

#### PUMPS.--

Well pump.--Prior to installation of the well pump all name tag information shall be properly documented and given to the Engineer. The well pump, motor and discharge pipe shall be installed at the settings shown on the plans unless prior written approval is given by the Engineer.

The splice at the well pump motor leads with the heat shrink tubing shall be as per the manufacturer's recommended procedure.

### MISCELLANEOUS WELL ACCESSORIES .--

**Submersible cable**.--The submersible cable shall be continuous without splices between the wellpump disconnect and the well pump motor leads.

The cable shall be supported from the discharge pipe with nylon straps at 3-meter intervals.

**Water level indicator system.**—The water level indicator system shall be installed as shown on the plans. The altitude gauge and all fittings including a Schrader valve shall be adequately secured to the well seal. The hard plastic tubing shall be secured to the discharge pipe with nylon straps at 3-meter intervals.

### PIPE AND FITTINGS.—

**Pipe and fittings.-**-Pipe and fittings as shown on the Water sheets shall be installed in accordance with the following designated uses, unless otherwise shown on the plans:

Designated Use	Pipe and Fitting Class
Discharge Pipe	GSP
Water pipe above ground and underground risers	GSP
Water underground 1.5 m beyond the well enclosure	PVC

**Installing piping.-**-Water piping shall be installed generally level, free of traps and bends, and arranged to conform to the building requirements.

**Cutting pipe.--**All pipe shall be cut straight and true and the ends shall be reamed to the full inside diameter of the pipe after cutting.

**Damaged pipe.-**-Pipe that is cracked, bent or otherwise damaged shall be removed from the work.

**Pipe joints and connections.--**Joints in threaded steel pipe shall be made with teflon tape or a pipe joint compound that is non-hardening and non-corrosive, placed on the pipe and not in the fittings.

The use of thread cement or caulking on threaded joints will not be permitted. Threaded joints shall be made tight. Long screw or other packed joints will not be permitted. Any leaky joints shall be remade with new material.

Cleaning and closing pipe.--The interior of all pipe shall be cleaned before installation. All openings shall be capped or plugged as soon as the pipe is installed to prevent the entrance of any materials. The caps or plugs shall remain in place until their removal is necessary for completion of the installation.

**Securing pipe.--**Pipes in the buildings shall be securely supported and braced to prevent swaying, sagging or flexing of joints. Pipes shall be held in place by hangers, supports, pipe rests, anchors, sway braces, guides or other special hangers. Material for hangers and supports shall be compatible with the piping or neoprene isolators shall be used. Allowances shall be made for expansion and contraction. Steel pipe shall have hangers or supports every 3 m. Copper pipe 25 mm or smaller shall have hangers or supports every 2 m and sizes larger than 25 mm shall have hangers or supports every 3 m. Plastic pipe shall have hangers or supports every 1 m. Vertical pipes shall be supported with clamps or straps.

**Hangers and supports.-**-Hangers and supports shall be selected to withstand all conditions of loading to which the piping and associated equipment may be subjected and within the manufacturer's load ratings. Hangers and supports shall be spaced and distributed so as to avoid load concentrations and to minimize the loading effect on the building structure.

Hangers and supports shall be sized to fit the outside diameter of pipe or pipe insulation. Hangers shall be removable from around pipe and shall have provisions for vertical adjustment after erection. Turnbuckles may be used.

Hanger rods shall be provided with locknuts at all threaded connections. Hanger rods shall be sized as follows:

Pipe Size	Minimum Hanger Rod Diameter
15 mm to 50 mm	10 mm
65 mm to 87 mm	13 mm
100 mm to 125 mm	16 mm
150 mm	19 mm

**Wrapping and coating steel pipe.-**-Steel pipe buried in the ground shall be wrapped or shall be plastic coated as specified herein:

- 1. Wrapped steel pipe shall be thoroughly cleaned and primed as recommended by the tape manufacturer.
- 2. Tapes shall be tightly applied with 1/2 uniform lap, free from wrinkles and voids with approved wrapping machines and experienced operators to provide not less than 1.00 mm thickness.
- 3. Plastic coating on steel pipe shall be factory applied. Coating imperfections and damage shall be repaired to the satisfaction of the Engineer.
- 4. Field joints, fittings and valves for wrapped and plastic coated steel pipe shall be covered to provide continuous protection by puttying and double wrapping with 0.50 mm thick tape. Wrapping at joints shall extend a minimum of 150 mm over the adjacent pipe covering. Width of tape for wrapping fittings shall not exceed 50 mm. Adequate tension shall be applied so tape will conform closely to contours of fittings. Putty tape insulation compounds approved by the Engineer shall be used to fill voids and provide a smooth even surface for the application of the tape wrap.

The Engineer shall approve wrapped or coated pipe, fittings, and field joints after assembly. Piping shall be placed on temporary blocks to allow for inspection. Deficiencies shall be repaired to the satisfaction of the Engineer prior to backfilling or closing in.

**Thrust blocks.**--Thrust blocks shall be formed by pouring concrete between the pipe and trench wall. Thrust blocks shall be sized and so placed as to take all thrusts created by maximum internal water pressure.

Plastic pipe underground shall be provided with thrust blocks and clamps at changes in direction of piping, connections or branches from mains 50 mm and larger, and all capped connections.

**Water pipe near sewers.**--Water pipes shall not be run or laid in the same trench as a sewer pipe unless both of the following requirements are met:

- 1. The bottom of the water pipe, at all points, shall be at least 305 mm above the top of the sewer pipe.
- 2. The water pipe shall be placed on a solid shelf excavated at one side of the common trench with a minimum clear horizontal distance of at least 305 mm from the sewer pipe.

When a water pipe crosses a sewer pipe, the water pipe shall be laid a minimum of 305 mm above the sewer pipe.

#### TANKS .--

**Pressure tank.**--The pressure tank shall be installed, anchored and supported in accordance with the manufacturer's recommendations and as shown on the plans.

Surfaces marred or damaged, as a result of the Contractor's operations shall be repaired, at the Contractor's expense, to match the condition of the surfaces prior to the beginning of the Contractor's operations.

#### VALVES .--

**Valves below ground.--**Valves installed below ground shall be installed in an appropriate sized valve or meter box as shown on the plans. The valves shall be installed on a minimum of 150 mm of free draining granular material.

Valves aboveground.--Valves above ground attached to storage tanks shall have a pipe support installed adjacent to the valve.

### MISCELLANEOUS EQUIPMENT.--

**AVC.-**-AVC electrode shall be installed to the elevation shown on the plans. The integral pressure switch shall be adjusted to de-energize the air compressor when the tank pressure reaches 14 kPa above the water pump cut-off pressure.

**Disinfection Equipment.**—The equipment shall be installed as per manufacturer's recommendations. The chemical storage tank support unit shall be securely anchored to the floor with appropriately sized mechanical anchor devices.

Twelve liters of a chlorine solution shall be added to the chemical storage tank that will produce a residual of 0.2 to 0.5 mg/l total chlorine, after a residence time of 10 minutes in the pressure tank.

Valve box.--Valve box shall be installed 90 degrees to finished grade. Extensions shall be provided as required.

A reinforced concrete collar shall be formed and cast-in-place around each valve box as shown on the plans. Collars shall be broom surface finished or shall match the surrounding surface texture.

Where valve boxes are to be installed to grade in areas to be paved or surfaced, no individual structure shall be constructed to final grade until the paving or surfacing has been completed in the indicated area.

### **TESTING.--**

**Pumps.--**After the installation work has been completed, the pumping installation shall be tested for conformance with the operating conditions specified herein. The Contractor, at his expense, shall provide the materials and labor required for testing.

Before starting or operating equipment or systems, said systems or equipment shall be flushed and cleaned as required and the equipment shall be lubricated and serviced.

The Engineer shall be notified at least 48 hours in advance of starting the testing.

The measurements of flow shall be by means of venturi meter, a weir, or other reliable means as approved by the Engineer. The water shall be discharged in such a manner that erosion is held to a minimum.

Valves shall be adjusted and the pump operated at no flow, full flow and the flow rates specified on the plans.

The following information shall be tabulated and submitted by the Contractor for each test:

- 1. Flow rate in liters per minute.
- 2. Pumping water level in the well for the well pump or the suction pressure for the booster pump in millimeters of water.
- 3. Discharge pressure for the well pump or booster pump in kPa. Discharge pressure for the well pump shall be measured at the well head.
- 4. Total dynamic head.
- 5. Current reading of the pump motor in amperes.
- 6. Motor voltage (loaded and unloaded).

**Pipe and fittings.-**-All piping shall be tested after assembly and prior to backfill, pipe wrapping, connecting fixtures, wrapping joints and covering the pipe. Systems shall show no loss in pressure or visible leaks. The Contractor shall test the system for a period of not less than 4 hours at a pressure of 860 kPa. The water obtained for the test shall be from a potable water supply.

The Contractor shall take precautions to prevent damage to tanks, gauges and appurtenances and to prevent the joints from drawing while pipes are being tested. The Contractor shall repair any damage resulting from or caused by testing pipes.

The system shall be tested as a single unit, or in sections as approved by the Engineer. The Contractor shall furnish necessary materials, test pumps, instruments and labor and notify the Engineer at least 3 working days in advance of testing. After testing, the Contractor shall repair all leaks and retest to determine that leaks have been stopped. Surplus water shall be disposed of after testing as directed by the Engineer.

#### **DISINFECTION.--**

**Pipe and fittings.**--The Contractor shall flush and disinfect all potable water piping fixtures and equipment from the new well to all the faucets at the Comfort Station and the Auxiliary Restroom.

Calcium hypochlorite granules or tablets, if used, shall not be applied in the dry form, but shall first be dissolved into a solution before application.

The Contractor shall take adequate precautions in handling chlorine so as not to endanger workmen or damage materials. All pipes and fittings shall be completely filled with water containing a minimum of 50 ppm available chlorine. Each outlet in the system shall be opened and water run to waste until a strong chlorine test is obtained. The line shall then be closed and the chlorine solution allowed to remain in the system for a minimum of 24 hours so that the line shall contain no less than 25 ppm chlorine throughout. After the retention period, the system shall be drained, flushed and refilled with fresh water.

**Sampling and testing.**--After the disinfection procedure is completed and before the facility is placed into service, the contractor shall sample the water for bacteriological quality. The sample shall be sent to a State certified laboratory for analysis and shall show an absence of coliform organisms. A copy of the results shall be sent directly to the Engineer by the testing laboratory.

If the laboratory results fail to produce satisfactory bacteriological results, the disinfection procedure shall be repeated until a satisfactory result is obtained.

Samples of water shall be obtained from each of the following locations for the initial test and any subsequent testing:

- 1. Faucet in Women's Restroom
- 2. Faucet in Men's Restroom
- 3. Faucet in the Auxiliary Restroom
- 4. Hose Faucet in Well Enclosure

### **OPERATIONAL TEST.--**

The water supply system shall be operated and checked by the Contractor to demonstrate the satisfactory overall operation of the water supply system as a completed unit. The test shall be conducted in the presence of the Engineer. During the test period, final adjustments shall be made to the equipment and components as required to place the system in satisfactory operating condition.

Any equipment, systems, or work found deficient during the test shall be replaced or repaired and retested. The Engineer shall be notified at least 72 hours in advance of starting the initial test and any retesting.

### 12-2.09 DESTROY WELL

**GENERAL.--**This work shall consist of destroying a well and well enclosure on concrete pad in accordance with the details shown on the plans and these special provisions. The existing well casing is 200 mm in diameter and approximately 26.2 meters in depth. The existing well enclosure consists of an approximately 1400 by 2400 by 700 mm high CMU wall. The wall sits on a reinforced concrete pad and an old well pit that is approximately 750 mm deep.

All existing appurtenances, including well pump, motor, discharge piping, and well enclosure on concrete pad shall be removed and properly disposed of or salvaged.

The well pump consists of a submersible type well pump and motor.

**REGULATIONS.-**-Attention is directed to the provisions of destruction of wells as set forth in the current issue of the Department of Water Resources Bulletin No.74, "Water Well Standards: State of California".

**WELL DESTRUCTION PERMIT.-**-The Contractor shall make all arrangements and obtain a well permit from the Plumas County Public Health Agency -, Environmental Health Division at (530) 258-2536 at a cost of \$65.00.

**EQUIPMENT AND PERSONNEL.-**-All necessary materials, equipment, labor, transportation, machinery, tools, fuel, water, power, light, sanitary facilities, and all other items incidental to the completion of the work shall be provided by the Contractor.

**MATERIALS.--**Sealing materials shall be neat cement, cement grout, concrete, bentonite clays, silt and clays, well proportioned mixes of silts, sands, and clays (or cement), or native soils and natural material having a coefficient of permeability of less than 30 meters per year. Used drilling muds shall not be used.

Neat cement shall be composed of portland cement and clean water. The water content of the neat cement shall be between 17 and 25 liters per 43 kg of cement.

Cement grout shall be composed of water, one part cement and not more than 2 parts of sand. The water content of the cement grout shall be the same as for neat cement above.

Concrete shall be commercial quality concrete with not less than 325 kilograms of cement per cubic meter.

Filler materials shall be clay, silt, sand, gravel, crushed stone, native soils, or mixture thereof. Material containing organic matter shall not be used.

**EXECUTION.--**The well shall be filled with native or other approved materials from the bottom of the well to a depth of 6 meters below ground surface and with neat cement, cement grout, or concrete from a depth of 6 meters to a depth of 1.5 meters.

Any casing within 1.5 meters of the ground surface at the time of abandonment shall be cut off, removed and disposed of and the well sealing material shall be allowed to spill over the top of the cut-off casing into the surrounding excavation to form a cap at least 300 mm thick.

After the upper sealing material has set, the remaining portion of the existing well or excavation shall be filled and graded with native materials.

**MEASUREMENT AND PAYMENT.--**The well shown on the plans to be destroyed will be measured and paid for on a lump sum basis as destroy well.

The contract lump sum price paid for destroy well shall include full compensation for furnishing all labor, materials, tools, equipment, and incidentals, and for doing all the work involved in destroying the well, complete in place, including well permit, as shown on the plans, as specified in the Standard Specifications and these special provisions, and as directed by the Engineer.

## 12-2.10 SEPTIC SEWAGE DISPOSAL SYSTEM

### **PART 1.- GENERAL**

**SUMMARY.--**

**Scope.-**This work shall consist of connecting the Auxiliary Restroom to the existing septic sewage disposal system in accordance with the details shown on the plans and these special provisions.

Septic sewage disposal system shall include such other materials and appurtenances, not mentioned, which are required for the complete installation and proper operation of the system.

**Related work.--**Sewer pipes in buildings and to a point 1.5 meters beyond the building shall be as specified in Section 12-15, "Mechanical," of these special provisions.

**Order of Work.--**Work which will curtail the use of the existing sewage system shall not be done until the facilities utilizing the system are closed and are no longer required.

#### SUBMITTALS.--

**Product data.-**-Material lists for materials to be used shall be submitted for approval and shall include the name of the manufacturer and the source, model number, description, and standard of manufacture.

Manufacturer's descriptive data and catalog cuts for the following shall be submitted for approval:

Underground tracer tape Sewer pipe and fittings Cleanouts Valve boxes

**Samples.**—Test results and a representative sample of the following products weighing approximately 11 kg shall be submitted to the Engineer at the jobsite for approval:

Sand

## **QUALITY ASSURANCE.--**

**Codes and standards.--**All sanitary sewage work shall be installed in accordance with the applicable requirements in the 1998 California Plumbing Code, the manufacturer's recommendations and the requirements specified herein.

#### **PART 2.- PRODUCTS**

#### **MATERIALS.--**

### **IDENTIFICATION.--**

#### **Underground tracer tape.--**

Underground tracer tape shall be permanent, detectable, bright colored, continuous printed plastic tape intended for direct burial service; not less than 50 mm wide; lettering shall read "CAUTION SEWER BURIED BELOW".

### PIPES AND PIPE FITTINGS .--

### Sewer pipe and fittings.--

Sewer pipe and fittings shall be 100 mm diameter polyvinyl chloride (PVC) gravity sewer plastic pipe and fittings conforming to ASTM Designation: D 3034, Standard Dimension Ratio (SDR) 35, with integral bell and bell and spigot rubber gasketed joints or conforming to ASTM Designation: D2665 with solvent welded fittings. Rubber gaskets shall conform to ASTM Designation: F 477. Stainless steel clamps with rubber boots shall not be used.

## Sewer pipe adapters.--

Sewer pipe adapters for PVC to cast iron soil or clay pipe shall be appropriately sized PVC flexible coupling manufactured for connecting dissimilar pipes. Adapters shall be attached to piping with adjustable stainless steel band clamps with hex tightening screws. Rubber boots will not be allowed. Sewer pipe adapter shall be Indiana Seal; Fernco; or equal.

### MANHOLES, METER AND VALVE BOXES .--

#### Valve box.--

Valve box shall be precast concrete box with cast iron cover. Cover shall be factory marked "SEWER," "SS," or "SANITARY SEWER", and shall be traffic rated. Valve box shall be Cook Concrete Products, No. 10-T-12; Christy No. G-5C; Brooks, No. 3-RT; or equal with extensions as required.

#### CLEANOUTS .--

## Cleanout to grade.--

Cleanout piping shall terminate with an appropriately sized flexible PVC access cap and stainless steel band coupler with hex tightening screw. Rubber coupling or cap will not be allowed. Access cap shall be Indiana Seal; Fernco; or equal.

#### Cement mortar.--

Cement mortar shall be one part cement to 2 to 3 parts clean plaster or concrete sand mixed with just enough water for suitable consistency.

## Sand.--

Sand shall be clean, washed sand, free from clay or organic material graded such that 90 percent to 100 percent passes the 4.75 mm sieve size and not more than 20 passes the 300  $\mu$ m sieve size.

#### Epoxy mortar.--

Epoxy mortar shall be a commercial quality trowelable 3-component epoxy mortar consisting of 2 pourable epoxy components and a chemically resistant aggregate filler of silica quartz sand with maximum water absorption of 0.1 percent. Epoxy shall have a pull-off strength of not less than 6895 MPa and a 90 percent cure in 24 hours. Epoxy mortar shall be the type that requires no primer as bonding agent.

#### **COATINGS.--**

### **PART 3.- EXECUTION**

## PREPARATION.--

**Existing system.--**The existing septic tank shall be pumped of solids and liquid, and the sewage and sediment disposed of away from the premises. Such disposal shall conform to the laws, rules, and regulations of all agencies having jurisdiction at the disposal site.

#### INSTALLATION OF IDENTIFICATION.--

**General.-**-Continuous underground tracer tape shall be installed directly above the buried line and 150 mm to 200 mm below finished grade during backfilling operations.

#### INSTALLATION OF PIPES AND FITTINGS.--

**General.--**Sewer and drain pipe shall be installed upgrade unless otherwise permitted by the Engineer.

**Sewers near water lines.--**Sewers near water lines shall be installed as specified in "Water Supply System" elsewhere in these Special Provisions.

Connections between differing pipe types.--Joints between different types of pipes shall be made with sewer pipe adapters intended for that purpose.

**Damaged pipe.-**-Damaged pipe shall be replaced prior to use. Misaligned pipe shall be corrected or replaced prior to use.

**Cleaning pipe.-**-Interior of pipes shall be cleaned of dirt and other materials as the work progresses. Lines between manholes shall be flushed as necessary to remove collected material.

#### INSTALLATION OF VALVE BOXES.--

**Sewer structures.--**Manufactured sewer structures shall be installed in accordance with the manufacturer's recommendations and to the lines and grades shown on the plans.

Where cleanouts to grade are located in areas to be paved or surfaced, no individual structure shall be constructed to final grade until the paving or surfacing has been completed immediately adjacent to said structure.

### INSTALLATION OF CLEANOUTS.--

**General.-**-Cleanouts shall be installed 90 degrees to finished grade and shall terminate in a valve box. A concrete pad shall be provided full width of the trench under a wye branch.

Cleanouts to grade shall be a combination of fittings as shown on the plans. Piping and fittings for 100 mm pipe shall be sewer pipe and for 75 mm and smaller shall be drain pipe.

Collars shall be broom surface finished. Collars shall match existing/finished grade. Compaction prior to form work shall be as specified elsewhere in these special provisions.

## FIELD QUALITY CONTROL .--

#### TESTING .--

**Testing pipes.--**All sewer and drain pipes shall be tested for obstructions before covering the pipes by balling and flushing the pipes with an approved commercial sewer cleaning ball. The ball shall be moved slowly through the sewer with a tag line. 100 mm sewer pipe shall be tested by pulling an appropriate sized inflatable plug through the pipe. Obstructions or irregularities shall be removed or repaired.

Sewer and drain pipes shall be tested for leakage for a minimum period of 4 hours by filling with water to an elevation of 1.22 meters above the average invert of sewer, or to the top of the manholes where less than 1.22 meters deep. The system shall show no visible leaks, and the leakage rate shall not exceed 13.25 liters per 24 hours, per 25 mm diameter, per 30.5 meters of pipe. Sewers may be tested in sections with the test water progressively passed down the sewers if feasible. Water shall be released at a rate which will not create water hammer or surge in the plugged section of sewer.

In lieu of hydrostatic test with water, the air test method, "Air Test," as outlined in the CPC, may be used.

#### 12-2.11 ACCESSIBLE PARKING AND AUTHORIZATION SIGNS

### **PART 1.- GENERAL**

#### **SUMMARY.--**

**Scope.-**This work shall consist of furnishing and installing accessible parking and authorization signs in accordance with the details shown on the plans and these special provisions.

#### SUBMITTALS.--

**Product data.-**-Manufacturer's descriptive data and sign fastening details shall be submitted for approval.

#### **PART 2.- PRODUCTS**

### Accessible parking stall identification sign.--

Accessible parking stall identification sign shall be a metal sign with baked enamel finish and the international symbol of accessibility. Sign background shall be blue and shall conform to Federal Standard 595B, Color No. 15090. Symbol, lettering and border shall be white and shall conform to Federal Standard 595B, Color No. 17886.

## Van accessible sign.--

Van accessible sign shall be a metal sign with baked enamel finish and the international symbol of accessibility. Sign background shall be blue and shall conform to Federal Standard 595B, Color No. 15090. Lettering and border shall be white and shall conform to Federal Standard 595B, Color No. 17886.

### Unauthorized vehicles parking sign.--

Unauthorized vehicles parking sign shall be a metal sign with baked enamel finish. Sign background shall be blue and shall conform to Federal Standard 595B, Color No. 15090. Lettering and border shall be white and shall conform to Federal Standard 595B, Color No. 17886. Lettering shall be not less than 25 mm in height and shall read as shown on the plans.

## Support post.--

Support post shall be commercial quality, standard weight, galvanized steel pipe. Pipe diameter shall be 35 mm.

### Fastening hardware.--

Fastening hardware shall be galvanized or cadmium plated.

#### Concrete.--

Concrete for support posts shall be commercial quality concrete, proportioned to provide a workable mix suitable for the intended use, with not less than 300 kilograms of cement per cubic meter.

### PART 3.- EXECUTION

**Installation.--**Support posts shall be placed in holes excavated to the depth and cross-section shown on the plans. Posts shall be set vertical and shall be firmly embedded in concrete backfill. The top of the concrete backfill around the post shall be crowned to drain water.

Support posts shall be fitted with a rainproof top.

Sign shall be fastened rigidly and securely to the support post.

The Engineer will provide the Contractor with the necessary information for the disabled authorization sign.

#### SECTION 12-3. CONCRETE AND REINFORCEMENT

#### 12-3.01 CAST-IN-PLACE CONCRETE

### **PART 1.- GENERAL**

#### SUMMARY.--

**Scope.-**-This work shall consist of constructing cast-in-place concrete facilities in accordance with the details shown on the plans and these special provisions.

SUBMITTALS.--

**Product data.-**-Manufacturer's descriptive data for admixtures, expansion joint material, vapor barrier, hardener, and sealer shall be submitted for approval.

Descriptive data shall be delivered to the Engineer at the jobsite.

## QUALITY ASSURANCE.--

Certificates of Compliance.--Certificates of Compliance shall be furnished for cement, reinforcement, epoxy products, and admixtures in accordance with the requirements specified in Section 6-1.07, "Certificates of Compliance," of the Standard Specifications.

#### **PART 2.- PRODUCTS**

#### **CONCRETE MIXES.--**

#### Concrete (structural work).--

Commercial quality concrete shall be proportioned to provide a workable mix suitable for the intended use; shall have not less than 350 kg/m<sup>3</sup> of cement; 0 to 50 mm penetration, inclusive, as determined by California Test 533.

The air content of the freshly mixed concrete shall be  $6 \pm 1$  1/2 percent, as determined by California Test 504.

#### Concrete (minor work).--

Commercial quality concrete for concrete curbs, sidewalks, driveways, gutter depressions, and collars shall be proportioned to provide a workable mix suitable for the intended use; shall have not less than 300 kg/m<sup>3</sup> of cement; 0 to 50 mm penetration, inclusive, as determined by California Test 533.

The air content of the freshly mixed concrete shall be  $6 \pm 1$  1/2 percent, as determined by California Test 504.

#### Concrete (sewer structures).--

Commercial quality concrete for sewer structures shall be proportioned to provide a workable mix suitable for the intended use; shall have not less than 400 kg/m<sup>3</sup> total of a mixture of Type II cement and 15 percent by weight of a mineral admixture or Type IP (MS) Modified cement; 0 to 50 mm penetration, inclusive, as determined by California Test 533.

The air content of the freshly mixed concrete shall be  $6 \pm 1$  1/2 percent, as determined by California Test 504.

## **CONCRETE MATERIALS.--**

#### Cement.--

Cement shall conform to ASTM Designation: C 150, Types II, or III portland cement; or Type IP (MS) Modified cement. Type IP (MS) Modified shall conform to ASTM Designation: C 595 and shall be comprised of an intimate mixture of Type II Modified cement and not more than 20 percent of a pozzolanic material.

### Aggregates.--

Aggregates shall be free from deleterious coatings, clay balls and other extraneous materials.

Aggregates proposed for use shall conform to the requirements for freezing and thawing shall as determined by California Test 528.

### Admixtures .--

Admixtures used in portland cement concrete shall be included on the Department's current list of approved admixtures, and shall conform to ASTM Designation: C 494, Types A, B, D, F or G for chemical admixtures; ASTM Designation: C 260 for air-entraining admixtures; and ASTM Designation: C 618 for mineral admixtures, except loss on ignition shall not exceed 4 percent. Properties of admixtures shall be uniform in each lot.

### Coloring for concrete.--

Coloring for portland cement concrete shall be chemically inert, fade resistant mineral oxide or synthetic type.

#### FORM MATERIALS.--

### Forms for exposed finish concrete.--

Forms for exposed surfaces shall be plywood, metal or other panel type materials. Plywood shall be not less than 16 mm thick and without scars, dents, and delaminations. Forms shall be furnished in largest practical pieces to minimize number of joints.

Plywood shall conform to the requirements of U. S. Product Standard PS-1 for Exterior B-B (Concrete Form) Class I

Forms for edges of slabs shall be nominal 50 mm solid stock lumber, plywood, or metal forms.

## Forms for unexposed finish concrete.--

Forms for unexposed finish concrete surfaces shall be plywood, lumber, metal or other acceptable material.

# Forms for cylindrical columns or supports.--

Forms for cylindrical columns shall be metal, fiberglass reinforced plastic, paper or fiber tubes. Paper or fiber tubes shall be constructed of laminated plies using water-resistant adhesive with wax-impregnated exterior for protection against weather or moisture.

#### Form ties .--

Form ties shall be factory fabricated, removable or snapoff metal ties for use as necessary to prevent spreading of forms during concrete placement.

#### Form oil.--

Form oil shall be commercial quality form oil which will permit the ready release of the forms and will not discolor the concrete.

### REINFORCING MATERIALS.--

#### Bar reinforcement.--

Bar reinforcement shall conform to ASTM Designation: A 615/A 615M, Grade 60 [420], or ASTM Designation: A 706/A 706M.

#### Welded wire fabric.--

Welded wire fabric shall conform to ASTM Designation: A 185.

# Bar supports.--

Bar supports for reinforcement shall be precast mortar blocks or ferrous metal chairs, spacers, metal hangers, supporting wires, and other approved devices of sufficient strength to resist crushing under applied loads.

### Sand.--

Sand for use in epoxy mortars shall be clean and shall have a moisture content of not more than 0.50-percent when tested in accordance with California Test 226.

Sand for epoxy mortar surface treatment shall be graded such that 100-percent passes the 150 µm sieve.

#### RELATED MATERIALS.--

#### Anchor bolts, nuts, and washers.--

Nonheaded anchor bolts shall conform to ASTM Designation: A 36/A 36M, with a minimum hook length of 6.2 diameters.

Headed anchor bolts shall conform to ASTM Designation: A 307.

Threaded rods shall conform to ASTM Designation: A 572.

Nuts shall conform to ASTM Designation: A 563M, Grade A.

Washers for anchor bolts shall be commercial quality.

Exposed anchor bolts, nuts, and washers shall be hot dipped galvanized.

### Expansion joint material.--

Expansion joint material shall be commercial quality asphalt impregnated pressed fiber sheets, 13 mm minimum thickness

## Vapor barrier .--

Vapor barrier shall be commercial quality polyethylene sheets not less than 0.15 mm thick.

#### Bond breaker .--

Bond breaker shall be Type I asphalt saturated organic felt or such other material approved by the Engineer.

### Nonskid abrasive aggregate.--

Nonskid abrasive aggregate shall be commercial quality aluminum oxide, silicon carbide, or almandite garnet grit particles; screen size 12-30 or 14-36.

#### Type A control joints.--

Type A control joints shall be commercial quality, preformed, T-shaped plastic strips with detachable top flange.

### **Keyed construction joint forms.--**

Keyed construction joint forms shall be commercial quality, galvanized metal or plastic, factory fabricated construction joint forms. Forms shall produce a rabbeted key type joint.

### Divider and edger strips.--

Divider and edger strips shall be foundation grade redwood.

#### Mortar.--

Mortar shall consist of one part cement to 2 parts clean sand and only enough water to permit placing and packing.

# Curing compound.--

Curing compound shall be a non-pigmented curing compound with fugitive dye conforming to the requirements of ASTM Designation: C 309, Type 1-D, Class A.

#### Concrete hardener.--

Concrete hardener shall be commercial quality water borne penetrating type magnesium fluosilicate, zinc fluosilicate or combination thereof.

### Splash block .--

Splash blocks shall be precast concrete splash blocks with depressed runoff trough. Splash blocks shall be 305 mm x 610 mm x 89 mm in size unless otherwise shown on the plans.

### **ADMIXTURES.--**

**General.-**-Admixtures shall be used when specified or ordered by the Engineer and may be used at the Contractor's option to conserve cement or to facilitate any construction operation.

Calcium chloride shall not be used in any concrete.

Admixtures shall be combined with concrete materials by methods that produce uniform properties throughout the concrete.

If more than one admixture is used, said admixtures shall be compatible with each other so that the desirable effects of all admixtures will be realized.

Mineral admixtures may be used to replace up to 15 percent of Type II portland cement provided the weight of mineral admixture used is not less than the weight of cement replaced. Mineral admixtures shall not be used to replace Type IP (MS) Modified or Type III cements. Chemical admixtures may be used to reduce up to 5 percent of the portland cement except that the cement content shall not be less than 300 kg/m<sup>3</sup>. When both chemical and mineral admixtures are used with Type II cement, the weight of cement replaced by mineral admixture may be considered as cement in determining the resulting cement content.

Mineral admixtures will be required in the manufacture of concrete containing aggregates that are determined to be "deleterious" or "potentially deleterious" when tested in accordance with ASTM Designation: C 289. The use of mineral admixture in such concrete shall conform to the requirements in this section except that the use of set retarding admixtures will not be permitted.

When the use of a chemical admixture is specified or is ordered by the Engineer, the admixture shall be used at the rate specified or ordered. If no rate is specified or ordered, or if the Contractor uses a chemical admixture for his own convenience, the admixture shall be used at the dosage normally recommended by the admixture manufacturer.

When air-entrainment is specified or is ordered by the Engineer, the air-entraining admixture shall be used in amounts to produce concrete having the specified or ordered air content as determined by California Test 504. If the Contractor uses air-entrainment for his own convenience, the average air content shall not exceed 4 percent and no single test shall exceed 5 1/2 percent.

Chemical admixtures and air-entraining admixtures shall be dispensed in liquid form. Dispensers shall have sufficient capacity to measure at one time the total quantity required for each batch. If more than one liquid admixture is used in the concrete, a separate measuring unit shall be provided for each liquid admixture and dispensing shall be such that the admixtures are not mixed at high concentrations. When air-entraining admixtures are used with other liquid admixtures, the air-entraining admixtures shall be the first to be incorporated into the mix. Unless liquid admixtures are added to premeasured water for the batch, they shall be discharged to flow into the stream of water so that the admixtures are well dispersed throughout the batch.

### BAR REINFORCING STEEL.--

Bending.--Reinforcing steel bars shall accurately conform to the dimensions shown on the plans.

Bars shall be bent or straightened in a manner that will not crack or break the material. Bars with kinks or improper bends shall not be used.

Hooks, bends and splices shall conform to the provisions of the Building Code Requirements for Reinforced Concrete of the American Concrete Institute.

#### MIXING AND TRANSPORTING CONCRETE.--

**General.--**When a truck mixer or agitator is used for transporting concrete to the delivery point, discharge shall be complete within 1 1/2 hours, or before 250 revolutions of the drum or blades, whichever comes first, after the introduction of cement to the aggregates.

The temperature of mixed concrete, immediately before placing, shall be not less than 10°C nor more than 32°C.

Truck mixers or agitator shall be equipped with electrically or mechanically actuated revolution counters by which the number of revolutions of the drum or blades may readily be verified. The counters shall be of the continuous-registering type, which accurately register the number of revolutions and shall be mounted on the truck so that the Engineer may safely and conveniently inspect them from alongside the truck. Under conditions contributing to quick stiffening of the concrete, or when the temperature of the concrete is 30°C or above, a time less than 1 1/2 hours may be required.

When non-agitating hauling equipment is used for transporting concrete to the delivery point, discharge shall be complete within one hour after the introduction of cement to the aggregates. Under conditions contributing to quick stiffening of the concrete, or when the temperature of the concrete is 30°C, or above, the time between the introduction of cement to the aggregates and discharge shall not exceed 45 minutes.

Each load of concrete for the work shall be accompanied by a trip ticket, a copy of which shall be delivered to the Engineer at the jobsite. The trip ticket shall show volume of concrete, weight of cement and aggregates, quantity of each admixture, quantity of water including water added at the jobsite, time of day the concrete is batched, and revolution counter readings on transit mix trucks at the times the truck is charged and unloaded.

#### **PART 3.- EXECUTION**

#### PREPARATION .--

**Existing concrete construction.-**Where fresh concrete joins existing or previously placed concrete or masonry, the contact surfaces of the existing or previously placed material shall be roughened, cleaned, flushed with water and allowed to dry to a surface dry condition immediately prior to placing the fresh concrete. The roughened surface shall be no smoother than a wood trowelled surface. Cleaning of the contact surfaces shall remove laitance, curing compounds, debris, dirt and such other substances or materials which would prevent bonding of the fresh concrete.

Abrasive blast methods shall be used to clean horizontal construction joints to the extent that clean aggregate is exposed. Exposed reinforcing steel located at the contact surfaces which is to be encased in the fresh concrete shall be cleaned to remove any substance or material that would prevent bonding of the fresh concrete.

**Forms.--**Forms shall be mortar tight, true to the dimensions, lines, and grades shown on the plans, securely fastened and supported, and of adequate rigidity to prevent distortion during placing of concrete.

Forms for exposed surfaces shall be constructed with triangular fillets not less than 19 mm x 19 mm attached so as to prevent mortar runs and to produce smooth straight chamfers at all sharp edges of the concrete.

Form fasteners shall be removable without chipping, spalling, heating or otherwise damaging the concrete surface. Form ties shall be removed to a depth of at least 25 mm below the surface of the concrete.

The inside surfaces of forms shall be cleaned of all dirt, mortar and foreign material. Forms shall be thoroughly coated with form oil prior to use.

Forms shall not be stripped until at least 40 hours after placing concrete, except soffit forms and supports shall not be released or removed until at least 10 days after placing concrete.

Anchorages and embedded items shall be placed and rigidly secured at their planned locations prior to placing concrete.

Reglets or embedded flashing shall be installed on concrete forms before the concrete is placed.

Redwood dividers shall have 4 mm x 89 mm galvanized nails partially driven into both vertical faces at 450 mm on centers.

**Vapor barrier.--**Vapor barrier shall be lapped 150 mm and securely taped at splices. Vapor barrier shall be protected with a 75 mm layer of clean uncompacted sand cover.

Unless otherwise shown on the plans, vapor barrier shall be placed under portions of the floor slab scheduled to receive finish flooring.

Placing reinforcing steel.--Reinforcing steel bars shall be accurately placed to the dimensions shown on the plans.

Bar reinforcement conforming to ASTM Designation: A 615/A 615M, Grade 60 [420], or A 706//A 706M shall be lapped at least 45 diameters.

Bars shall be firmly and securely held in position by means of wiring and approved bar supports. The spacing of supports and ties shall prevent displacement of the reinforcing or crushing of supports.

Tie wire shall be clear of concrete formwork and concrete surfaces.

All reinforcing steel shall be in place and inspected before concrete placement begins. Placing of bars on fresh layers of concrete will not be permitted.

Within areas where epoxy-coated reinforcement is required, tie wire and bar chairs or other metallic devices used to secure or support the reinforcement shall be plastic-coated or epoxy-coated to prevent corrosion of the devices or damage to the coated reinforcement.

**Ground bar.-**A continuous reinforcing steel bar shall be installed in the building foundation at the location indicated on the plans for the electrical ground bar. The use of epoxy coated reinforcing bar is not permitted. The end of the ground bar shall extend beyond the concrete surface and shall be protected from damage by construction operations.

#### PLACING CONCRETE.--

**General.-**Concrete shall be placed and consolidated by means of internal vibrators to form dense, homogeneous concrete free of voids and rock pockets.

Forms and subgrade shall be thoroughly moistened with water immediately before placing concrete.

Concrete shall be placed as nearly as possible to its final location and the use of vibrators for extensive shifting of the concrete will not be permitted.

Concrete shall be deposited and consolidated in a continuous operation within limits of construction joints, until the placing of the panel or section is completed.

When concrete is to be placed in large areas requiring more than two pours, concrete shall be placed in alternate long strips between construction joints and the final slab infilled.

Vibrators used to consolidate concrete containing epoxy-coated bar reinforcement shall have a resilient covering to prevent damage to such reinforcement.

### FINISHING CONCRETE SURFACES.--

**Finishing unformed surfaces.--**Slabs shall be placed full thickness to finish elevation and leveled to screeds by use of long straightedges. The screeds shall be set to grade at approximately 1.8 meter centers. After leveling, screeds shall be removed and the surface shall be floated with wooden floats.

Type A control joint strips shall be inserted into the floated concrete so that the bottom of the top flange is flush with the finish elevation. Strips shall be standard manufactured lengths and shall be placed on an approximate straight line. The top flange of the strips shall be removed after the concrete has set and cured.

The floated surface shall be trowelled with steel trowels. Troweling shall form a dense, smooth and true finish. Walkways, pedestrian ramps, stairs and outdoor slabs for pedestrian traffic shall be given a non-slip broom finish unless a different finish is called for on the plans or in these special provisions.

The application of cement dust coat will not be permitted.

Steel trowel finish and broom finish will not be required for slabs to receive exposed aggregate finish nor for slabs to be covered with ceramic tile.

Concrete floor surfaces to receive ceramic tile shall be floated to grade and then, before final set of the concrete, the floated surfaces shall be roughened with stiff bristled brushes or rakes.

Finished surfaces of floor slabs shall not deviate more than 3 mm from the lower edge of a 3-meter long straight edge.

**Finishing formed surfaces.-**-Formed concrete surfaces shall be finished by filling holes or depressions in the surface, repairing all rock pockets, and removing fins. All surfaces of formed concrete exposed to view shall have stains and discolorations removed, unsightly bulges removed, and all areas which do not exhibit the required smooth, even surface of uniform texture and appearance shall be sanded with power sanders or other approved abrasive means until smooth, even surfaces of uniform texture and appearance are obtained.

Cement mortar, patching and finishing materials used to finish exposed surfaces of concrete shall closely match the color of surrounding surfaces.

**Nonskid abrasive aggregate finish.--**Where shown on the plans, walkways shall receive a nonskid abrasive aggregate (grit) finish. The grit shall be applied uniformly at the rate of not less than 1.5 kg/m<sup>2</sup> and tamped into the floated concrete surface while the concrete is plastic. The grit shall be buried about 0.7-diameter of each particle into the concrete.

### **CURING CONCRETE.--**

**General.**--Freshly placed concrete shall be protected from premature drying and excessive cold or hot temperatures.

Initial curing of floor slabs shall start as soon as free water has disappeared from the concrete surface. The concrete shall be kept continuously wet by application of water for not less than 7 days after the concrete has been placed.

Cotton mats, rugs, carpets, or sand blankets may be used as a curing medium to retain the moisture during the curing period. Curing materials that will stain or discolor concrete shall not be used on surfaces exposed to view.

Prior to placing the curing medium, the entire surface of the concrete shall be kept damp by applying water with a nozzle that so atomizes the flow that a mist and not a spray is formed, until the surface of the concrete is covered with the curing medium. At the expiration of the curing period, the concrete surfaces shall be cleared of all curing mediums.

Concrete surfaces, other than floor slabs, shall be kept moist for a period of at least 5 days by leaving the forms in place or by covering the exposed surfaces using moist rugs, cotton mats or other curing materials approved by the Engineer.

Concrete curbs, sidewalks, collars, and gutter depressions may be cured with a curing compound.

### PROTECTING CONCRETE.--

**General.-**-Concrete shall not be placed on frozen or frost covered surfaces.

Concrete shall be protected from damage due to rain, freezing or inclement weather, and shall be maintained at a temperature of not less than 4°C for 72 hours. When required by the Engineer, the Contractor shall provide a written outline of his proposed methods of protecting concrete.

Vehicles, equipment, or concentrated loads weighing more than 140 kg individually and material stockpiles weighing more than 240 kg/m<sup>2</sup> will not be permitted on the concrete within 10 calendar days after placing.

### SPECIAL TREATMENTS.--

**Concrete hardener.--**Chemical concrete hardener shall be applied to the floor surfaces shown on the plans, prior to the application of concrete sealer. Surfaces shall be clean and dry before the application of hardener.

The solution shall be applied in accordance with the manufacturer's instructions.

After the hardener has dried, the surface shall be mopped with water to remove encrusted salts.

### **SECTION 12-4. MASONRY**

### 12-4.01 CONCRETE MASONRY UNITS

#### PART 1.- GENERAL

#### SUMMARY.--

**Scope.-**This work shall consist of constructing reinforced hollow concrete masonry units in accordance with the details shown on the plans and these special provisions.

**Related work.--**Water repellent coating shall be applied in accordance with the requirements specified under "Water Repellent Coating" in Section 12-7, "Thermal and Moisture Protection," of these special provisions.

Prefaced masonry units shall conform to the requirements specified under "Prefaced Masonry Units," elsewhere in this Section 12-4.

## PERFORMANCE REQUIREMENTS.--

**Unit Strength.**--Provide masonry units that develop the following installed compressive strengths (fm) at 28 days:

Based on net area fm = 10.34 MPa

## SUBMITTALS.--

**Product data.-**-Manufacturer's descriptive data for each type of masonry unit, accessory, and other manufactured products shall be submitted for approval.

Samples.--Two samples of masonry units of each color and architectural finish shall be submitted for approval.

### **QUALITY ASSURANCE.--**

**Masonry preconstruction testing service.--**The Contractor shall employ and pay all costs for the services of a testing laboratory acceptable to the Engineer and experienced in performing preconstruction masonry tests. The testing laboratory shall comply with the requirements of ASTM Designation: E 329.

Preconstruction tests shall be performed on the following materials by the Unit Strength Method as defined by Section 2105, "Quality Assurance," of the CBC:

Concrete masonry units shall be tested in accordance with ASTM Designation: C 140.

Grout shall be tested in accordance with ASTM Designation: C 1019.

In addition:

Mortar shall be tested in accordance with UBC Standard: 21-16.

Test results shall be reported in writing to the Engineer and the Contractor on the same day the tests are made.

**Single source responsibility.--**Exposed masonry units of uniform color and texture shall be obtained from one manufacturer for each different product required for each continuous surface or visually related surfaces.

Mortar ingredients of uniform quality, including color for exposed masonry, shall be obtained from one manufacturer for each cementitious component and from one source and producer for each aggregate.

**Certificates of Compliance.-**-Certificate of Compliance shall be furnished for masonry units, aggregate for grout and transit mixed grout in accordance with the requirements specified in Section 6-1.07, "Certificates of Compliance," of the Standard Specifications.

## DELIVERY, HANDLING AND STORAGE.--

**Delivery.-**-Masonry materials shall be delivered to the project in an undamaged condition.

**Storage and handling.-**-Masonry units shall be stored and handled in order to prevent deterioration or damage due to moisture, temperature changes, contamination, corrosion or other causes.

## **PART 2.- PRODUCTS**

#### **CONCRETE MASONRY UNITS.--**

#### Concrete masonry units.--

Concrete masonry units shall be nominal size, color and architectural finish as shown on plans; hollow load bearing, light weight or medium weight, Grade N, Type II, conforming to ASTM Designation: C 90; standard or open ended masonry units.

Special shapes shall be provided where required for lintels, corners, jambs, sash, control joints, headers, bonding and other special conditions.

#### MORTAR AND GROUT MATERIALS.--

# Cement.--

Cement for mortar shall be Type II, low alkali portland cement conforming to ASTM Designation: C 150; or masonry cement conforming to ASTM Designation: C 91.

Cement for grout shall be Type II portland cement conforming to ASTM Designation: C 150 with maximum 15 percent Class N, F, or C mineral admixture conforming to ASTM Designation: C 618 except that the loss on ignition shall not exceed 4 percent; or Type IP(MS) blended hydraulic cement conforming to ASTM Designation: C 595.

#### Aggregate .--

Aggregate for mortar shall conform to ASTM Designation: C 144, except not more than 10 percent shall pass the No. 100 sieve.

Aggregate for grout shall conform to ASTM Designation: C 404, except 100 percent of the coarse aggregate shall pass the 9.5 mm sieve. Soundness loss shall not exceed 10 percent as determined by California Test 214.

# Coloring for mortar.--

Coloring for mortar shall be chemically inert, fade resistant mineral oxide or synthetic type.

#### Lime.--

Lime shall conform to ASTM Designation: C 207, Type S.

#### Premixed mortar or grout.--

A premixed packaged blend of cement, lime, and sand, with or without color, that requires only water to prepare for use as masonry mortar or grout may be furnished. Packages of premix shall bear the manufacturer's name, brand, contents, weight, and color identification.

# Transit mixed grout.--

Transit mixed grout shall conform to ASTM Designation: C 94, except aggregate shall be as specified herein for aggregate for grout. The minimum compressive strength shall be 17236 kPa at 28 days when tested in accordance with ASTM Designation: C 39. Admixtures, if used, shall conform to ASTM Designation: C 494, Types A, E or F and shall not contain chlorides.

### REINFORCEMENT, TIES AND ANCHORING DEVICES .--

#### Bar reinforcement.--

Bar reinforcement shall conform to ASTM Designation: A 615/A 615 M, Grade 60 [420], or ASTM Designation: A 706/A 706 M.

## Anchor bolts.--

Anchor bolts shall conform to ASTM Designation: A 36/A 6M with a minimum hook length of 6.2 diameters, and shall be 12 mm diameter unless otherwise shown on the plans.

#### Anchors, ties, angles, and metal lath.--

Anchors, ties, angles, and metal lath shall be commercial quality, and shall be galvanized.

# Dry pack.--

Dry pack to set items into masonry shall be one part portland cement to not over 3 parts of clean sand and with a minimum amount of water for hydration and packing.

#### PROPORTIONING MORTAR AND GROUT.--

**General.--**Mortar shall be proportioned by loose volume and shall have one part cement, one quarter part of hydrated lime and 2 1/4 to 3 parts aggregate. Mortar shall be tinted with coloring to match the masonry units.

Grout, except transit mixed and packaged premix grout, shall be proportioned by loose volume and shall have one part cement, not more than 1/10 part hydrated lime, 2 1/4 to 3 parts sand aggregate, and not more than 2 parts gravel aggregate.

Aggregate shall be measured in a damp loose condition.

Grout shall be mixed with sufficient water to produce a mix consistency suitable for pumping without segregation. Slump shall not exceed 229 mm.

#### **PART 3.- EXECUTION**

### **CONSTRUCTION.--**

General.--Masonry units shall be laid in running bond, except as otherwise shown on the plans.

Surfaces of metal, glass, wood, completed masonry, and other such materials exposed to view shall be protected from spillage, splatters and other deposits of cementitious materials from masonry construction. All such deposits shall be removed without damage to the materials or exposed surfaces.

Construction will comply with Section 2104, "Construction," of the CBC. Tolerances specified in Section 2104 shall be in affect unless otherwise shown on the plans.

Where fresh masonry joins concrete or masonry, the contact surfaces of existing material shall be roughened, cleaned and lightly wetted. The roughened surface shall be no smoother than a wood troweled surface. Cleaning shall remove laitance, curing compounds, debris, dirt and any substance which decreases bond to the fresh masonry.

Masonry shall not be erected when the ambient air temperature is below 5° C.

Surfaces of masonry erected when the ambient air temperature exceeds 38° C. shall be kept moist with water for a period of not less than 24 hours. Water shall be uniformly applied with a fog spray at the intervals required to keep the surfaces moist but not to exceed 3 hours unless otherwise approved by the Engineer.

All anchors, bolts, dowels, reglets and other miscellaneous items to be cast into the wall, shall be firmly secured in place before grout is poured.

Shoring for concrete masonry lintels shall remain in place a minimum of 15 days after the wall has been completed.

# Laying masonry units.--Concrete masonry units shall be laid dry.

During laying of units all cells shall be kept dry in inclement weather by suitably covering incomplete walls. Wooden boards and planks shall not be used as covering materials. The covering shall extend down each side of masonry walls approximately 600 mm.

Chases shall be kept free from debris and mortar.

Bond beam units with an opening at each cross web shall be used at all horizontal reinforcing bars.

Where masonry unit cutting is necessary, all cuts shall be made with a masonry saw to neat and true lines. Blocks with excessive cracking or chipping of the finished surfaces exposed to view will not be acceptable.

**Lintels.--**Masonry lintels shall be as shown on the plans. Lintels shall be formed using U-shaped lintel units with reinforcing bars placed as shown on the plans. Formed-in-place lintels shall be temporarily supported.

**Bar reinforcement.-**Bar reinforcement shall be accurately positioned in the center of the cell and securely held in position with either wire ties or spacing devices near the ends of bars and at intervals not exceeding 192 bar diameters. Wire shall be 16-gage or heavier. Wooden, aluminum, or plastic spacing devices shall not be used. Tolerances for the placement of vertical reinforcement in walls and flexural elements shall be  $\pm 12$  mm. Tolerance for longitudinal reinforcement in walls shall be  $\pm 50$  mm.

The minimum spacing for splices in vertical reinforcement for masonry walls shall be 1220 mm plus lap.

Bar reinforcement shall not be placed in the plane of mortar joints.

**Mortar.-**-Mortar joints shall be approximately 9.5 mm wide. Units shall be laid with all head and bed joints filled solidly with mortar for the full width of masonry unit shell. Head joints shall be shoved tight. Exposed joints shall be concave, tooled smooth, unless otherwise shown on the plans.

Mortar that has been mixed more than one hour shall not be retempered.

Mortar placed in joints shall preserve the unobstructed vertical continuity of the concrete filling. Any overhanging mortar projecting more than 12 mm, or other obstruction or debris shall be removed from the inside of such cells.

# **GROUTING.--**

**General.--**All cells shall be filled solidly with grout. All grout in the cells shall be consolidated at the time of placement by vibrating and reconsolidated after excess moisture has been absorbed but before plasticity is lost. Slicing with a trowel is not acceptable.

Masonry units may be placed full height of the masonry work before grouting, or they may be placed in increments for individual grout pours.

Cleanouts shall be provided for all grout pours over 1524 mm in height. Such cleanouts shall be provided in the bottom course at every cell containing vertical reinforcement. After cell inspection, the cleanouts shall be sealed before filling with grout.

Masonry units shall be placed full height of the grout pour. Grout shall be placed in a continuous pour in grout lifts not exceeding 1828 mm. The interruption between placing successive lifts of grout shall be not more than one hour.

Between grout pours, a horizontal construction joint shall be formed by stopping the grout a minimum of 38 mm below the top of the last course, except if the joint is at a bond beam, it shall be 12 mm below the top of the bond beam unit, or at the top of the wall.

# CLEANING AND PROTECTING MASONRY.--

**General.--**Splashes, stains or spots on the faces of the masonry exposed to view shall be removed. Completed masonry shall be protected from freezing for a period of at least 5 days.

### **SECTION 12-5. METALS**

# 12-5.01 BUILDING MISCELLANEOUS METAL

### **PART 1.- GENERAL**

**Scope.-**This work shall consist of fabricating, furnishing and installing building miscellaneous metal in accordance with the details shown on the plans and these special provisions.

Building miscellaneous metal shall consist of anchors, fastenings, hardware, accessories and other supplementary parts necessary to complete the work.

# REFERENCES .--

**Codes and standards.--**Welding of steel shall be in accordance with American Welding Society (AWS) D 1.1, "Structural Welding Code-Steel" and D 1.3, "Structural Welding Code-Sheet Steel."

#### SUBMITTALS.--

**Product data.--**Submit manufacturer's specifications, anchor details and installation instructions for products used in miscellaneous metal fabrications.

Working drawings.--Working drawings of fabricated items shall be submitted for approval.

# QUALITY ASSURANCE.--

**Shop assembly.--**Preassemble items in shop to the greatest extent possible to minimize field splicing and assembly. Disassemble units only as necessary for shipping and handling limitations. Clearly mark all units for reassembly and installation.

**Inspection and tests.--**Materials and fabrication procedures shall be subject to inspection and tests by the Engineer, in mill, shop and field. Such tests will not relieve the Contractor of responsibility of providing materials and fabrication procedures in compliance with specified requirements.

### **PART 2.- PRODUCTS**

# MATERIALS.--

### Galvanized sheet steel .--

Galvanized sheet steel shall conform to ASTM Designation: A 653/A 653M, Grade 33 [230]. Galvanizing shall be G60 [Z180].

# Bolts, studs, threaded rods, nuts and washers.--

Bolts, studs, threaded rods, and nuts for general application shall conform to ASTM Designation: A 307. Washers shall be commercial quality.

# Fittings .--

Brackets, bolt, threaded studs, nuts, washers, and other fittings for railings and handrailings shall be commercial quality pipe and fittings.

# Expansion anchors.--

Expansion anchors shall be ICBO approved for the purpose intended, integral stud type anchor or internally threaded type with independent stud, hex nut and washer.

#### Powder driven anchors.--

Powder driven anchors shall be plated, spring steel alloy drive pin or threaded stud type anchors for use in concrete or steel. Spring steel shall conform to ASTM Designation: A 227M, Class 1. The diameter, length and type of shank and the number and type of washer shall be as recommended by the manufacturer for the types and thickness of material being anchored or fastened.

### Mortar.--

Mortar shall consist of one part cement, measured by volume, to 2 parts clean sand and only enough water to permit placing and packing.

# FABRICATION.--

Workmanship and finish.--Workmanship and finish shall be equal to the best general practice in modern shops.

Miscellaneous metal shall be clean and free from loose mill scale, flake rust and rust pitting, and shall be well formed and finished to shape and size with sharp lines and angles. Bends from shearing or punching shall be straightened.

The thickness of metal and details of assembly and support shall give ample strength and stiffness.

Built-up parts shall be true to line and without sharp bends, twists and kinks. Exposed ends and edges of metal shall be milled or ground smooth, with corners slightly rounded.

Joints exposed to the weather shall be made up to exclude water.

**Galvanizing.--**Items indicated on the plans to be galvanized shall be hot-dip galvanized after fabrication. The weight of galvanized coating shall be at least 460 grams per square meter of surface area, except drainage grates shall have at least 610 grams per square meter of surface area.

**Painting.--**Building miscellaneous metal items not galvanized shall be cleaned and prime painted prior to erection in accordance with the requirements specified for steel and other ferrous metals under "Painting" in Section 12-9, "Finishes," of these special provisions.

Loose bearing and leveling plates.--Loose bearing and leveling plates shall be furnished for steel items bearing on masonry or concrete construction, made flat, free from warps or twists, and of required thickness and bearing area. Plates shall be drilled to receive anchor bolts. Galvanize after fabrication.

### **PART 3.- EXECUTION**

# GENERAL.--

**Anchorages.--**Anchorage devices and fasteners shall be provided for securing miscellaneous metal in-place construction; including threaded fasteners for concrete and masonry inserts, toggle bolts, through bolts, lag bolts, wood screws and other connectors.

Cutting, drilling and fitting shall be performed as required for installation of miscellaneous metal fabrications. Work is to set accurately in location, alignment and elevation, plumb, level, true and free of rack, measured from established lines and levels.

**Loose leveling and bearing plates.-**-Plates shall be set on wedges or other adjustable devices. Anchor bolts shall be wrench tightened after the plates have been positioned and plumbed. Mortar shall be packed solidly between bearing surfaces and plates to ensure that no voids remain.

**Powder driven anchors.--**Powder driven anchors shall be installed with low velocity powder actuated equipment in accordance with the manufacturer's instructions and State and Federal OSHA regulations.

### DAMAGED SURFACES.--

**General.-**-Galvanized surfaces that are abraded or damaged at any time after the application of the zinc coating shall be repaired by thoroughly wire brushing the damaged areas and removing all loose and cracked coating, after which the clean areas shall be painted with 2 applications of unthinned zinc-rich primer (organic vehicle type). Aerosol cans shall not be used.

### SECTION 12-6. WOOD AND PLASTICS

### 12-6.01 ROUGH CARPENTRY

### PART 1.- GENERAL

# **SUMMARY.--**

**Scope.-**-This work shall consist of furnishing and installing materials and performing rough carpentry work including wood framing, furring, and sheathing in accordance with the details shown on the plans and these special provisions. Rough carpentry includes carpentry work not specified as part of other sections and which is generally not exposed.

# SUBMITTALS.--

**Product Data.--**Manufacturer's material data and installation instructions shall be submitted for gypsum sheathing, framing hardware and underlayments.

**Wood treatment data.-**-Chemical treatment manufacturer's instructions shall be submitted for the handling, sorting, installation, and finishing of treated materials.

For each type of preservative treatment used, certification by treating plant shall include type of preservative solution and pressure process used, net amount of preservative retained and conformance with the applicable standards of the American Wood Preservers Association.

For each type of fire-retardant treatment, include certification by treating plant that the treated material complies with the applicable standards and other requirements.

# DELIVERY, HANDLING AND STORAGE .--

**Delivery and storage.-**-Materials shall be kept under cover and dry. All materials shall be protected from exposure to weather and contact with damp or wet surfaces with blocking and stickers. All lumber, plywood and other panels shall be stacked in such a manner to provide air circulation within and around the stacks.

#### **PART 2.- PRODUCTS**

### LUMBER.--

General.--Lumber shall be manufactured to comply with PS 20, "American Softwood Lumber Standard," and with applicable grading rules of inspection.

Softwood lumber shall be quality grade stamped or shall be accompanied by a certificate of inspection. Inspection certificates or grade stamps shall indicate compliance with the grading requirements of WWPA, WCLIB, RIS, or other approved lumber inspection agencies.

All lumber used shall be nominal sized and dressed S4S unless otherwise specified in these special provisions.

Framing lumber shall be solid stock lumber, Douglas Fir-Larch, and the grades indicated under WCLIB or WWPA rules. Moisture content shall not exceed 19 percent and shall be grade stamped "S-Dry."

### **DIMENSION LUMBER.--**

Except as otherwise shown on the plans, lumber shall have the following grades.

### Vertical framing lumber.--

Vertical framing lumber, nominal 51 mm x 51 mm through 102 mm x 102 mm, shall be Construction grade or better.

Vertical framing lumber, nominal 51 mm x 152 mm through 102 mm x 152 mm shall be No. 2 or better.

# Horizontal framing lumber.--

Horizontal framing lumber, nominal 51 mm x 102 mm and wider, including joists and rafters, shall be No. 2 or better.

Horizontal framing lumber, nominal 102 mm x 102 mm and wider, including joist and rafters, shall be No. 1 or better.

### Exposed framing lumber.--

Exposed framing lumber which is not concealed and is to receive a stain or natural finish shall be the same grade and species as indicated for structural framing and hand selected for appearance.

# Miscellaneous lumber.--

Miscellaneous lumber for support or attachment of other work including rooftop equipment curbs and support bases, cant strips, bucks, nailers, blocking, furring, grounds, stripping and similar members shall be not less than No. 2 or better.

Lumber in contact with concrete or masonry construction shall be pressure treated Douglas Fir-Larch.

# TIMBERS.--

### Timbers (nominal 127 mm or thicker).--

Timbers shall be No. 1 or better.

### PLYWOODPANELS .--

General.—Plywoodpanels shall comply with Voluntary Product Standard PS1, "U. S. Product Standard for Construction and Industrial Plywood."

Plywood panels shall be Group 1 unless otherwise noted.

Each plywood panel shall be factory marked with APA or other trademark evidencing compliance with grade requirements.

### Structural plywood wall sheathing.--

Structural plywood wall sheathing for walls shall be APA RATED SHEATHING, Exposure 1. Thickness and grade shall be as shown on the plans.

# Structural plywood roof sheathing.--

Structure plywood roof sheathing shall be APA RATED SHEATHING, Exposure 1. Span rating, thickness and grade shall be as shown on the plans.

Structure plywood roof sheathing in exposed overhangs shall be APA RATED SHEATHING, A-C, Exterior, Group 1. Thickness shall be the same as the remainder of the sheathing.

### **MISCELLANEOUS MATERIALS.--**

# Rough Carpentry Hardware.--

Steel plates and rolled sections shall be mild, weldable steel, conforming to AISI grades 1016 through 1030 except 1017.

Nails, screws, bolts, nuts, washers shall be commercial quality. Exposed fasteners shall be hot dipped galvanized or stainless steel.

Joist hangers, clips and other standard framing hardware shall be ICBO approved, commercial quality, galvanized sheet steel or hot dipped galvanized, of the size shown on the plans.

Expansion anchors and powder driven anchors shall be as specified under "Building Miscellaneous Metal," in Section 12-5, "Metals," of these spe cial provisions.

### Nails.--

Nails shall conform to ASTM F 1667-95. "Common" nails shall conform to the following table:

Nail Size	Length (mm)	Diameter (mm)
8d	63.5	3.33
10d	76.2	3.76
16d	88.9	4.11

# Building paper.--

Building paper shall be kraft type waterproofing building paper, Type I (No. 15) asphalt saturated roofing felt or high density, bonded polyethylene fiber building paper.

### Adhesive .--

Adhesive for plywood glue-nailed systems shall conform to APA Specification: AFG-01.

# WOOD TREATMENT BY PRESSURE PROCESS .--

### Preservative treatment.--

Preservative treatment shall be copper napthenate, pentachlorophenol or water-borne arsenicals (ACA, CCA or ACZA).

The following items shall be treated:

Wood cants, nailers, curbs, equipment support bases, blocking, stripping and similar members in connection with roofing, flashing, vapor barriers and waterproofing.

Wood sills, sleepers, blocking, furring and other similar members in contact with concrete or masonry.

All holes, daps and cut ends of treated lumber shall be thoroughly swabbed with 2 applications of copper napthenate.

#### Fire retardant treatment.--

Fire retardant treatment shall be paintable, odorless fire retardant preservative applied by pressure treating methods.

### **PART 3.- EXECUTION**

### INSTALLATION.--

Wood framing.--Wood framing shall be in accordance with Chapter 23 of the California Building Code.

Framing members shall be of sizes and spacing shown on the plans. Unless otherwise shown on the plans, structural members shall not be spliced between supports.

Wood framing shall be accurately cut and assembled to provide closely fitted members. Framing shall be erected true to the lines and grades shown on the plans and shall be rigidly secured in place as shown and as required by recognized standards. Bracing shall be placed wherever necessary to support all loads on the structure during erection.

The size and spacing of fasteners and the edge distance for nails shall be as shown on the plans.

Nailing schedule shall be as shown on the plans and shall comply with the California Building Code.

Wall coverings exposed to the weather shall have a backing of building paper applied weatherboard fashion to the framing or sheathing. Backing shall be lapped 50 mm at horizontal joints, 152 mm at vertical joints and 305 mm at building corners.

Stringers shall be notched to receive treads, risers and supports. Effective depth remaining shall be not less than 89 mm.

**Plywood panels.-**-Plywood panels shall be attached to the framing as shown on the plans and these special provisions. All structural plywood sheathing (both roof and wall) shall be nailed with "Common" nails.

Plywood decking shall be glued and nailed to the framing system.

Plywood sheathing shall be nailed to the framing system and shall be continuous over 2 or more supports. Roof and floor panels shall be installed with the long dimension across the supports, with end joints staggered 1.22 m. Wall sheathing shall have all edges blocked. Spacing between panels shall be 3 mm.

### 12-6.02 PRE-ENGINEERED WOOD TRUSSES

# **PART 1.- GENERAL**

#### **SUMMARY.--**

**Scope.-**This work shall consist of designing, fabricating, furnishing and erecting pre-engineered, factory fabricated wood trusses in accordance with the details shown on the plans and these special provisions.

### SUBMITTALS.--

**Product data.-**-Manufacturer's data for lumber, metal plates, hardware and fabrication process shall be submitted for approval.

**Working drawings.--**Complete working drawings, erection drawings, if required, and design calculations for the preengineered wood trusses and permanent bracing shall be submitted for approval. Submittals shall be approved prior to the start of fabrication.

Working drawings and design calculations shall be stamped and signed by an engineer who is registered as a Civil or Structural Engineer in the State of California. The expiration date of the registration shall be shown. Engineer's original signature shall be submitted, copies will not be accepted.

Working drawings shall show the lumber size, species and grades for all truss and temporary and permanent bracing members. Joint and connection details shall be shown.

Working drawings shall include a location plan which shows the location and identification of each truss.

Calculations for the design of the trusses and bracing shall include a list of applied loads and load combinations, including fire sprinkler system if required, with the resulting member forces and member stresses.

If the design calculations contain or consist of computerized or tabulated calculations, the values pertaining to the design shall be identified, described or indexed in such a manner that a design review can be performed.

# **QUALITY ASSURANCE.--**

**Certificates of Compliance.--**Certificates of Compliance shall be furnished for trusses in accordance with the requirements specified in Section 6-1.07, "Certificates of Compliance," of the Standard Specifications.

Codes and standards.--Wood trusses and permanent bracing shall be designed for the loads shown on the plans. The design shall be in accordance with the requirements of the CBC, the "National Design Specification for Wood Construction" by the National Forest Products Association (NFPA), the "Timber Construction Standards" by the American Institute of Timber Construction (AITC) and the "Design Specifications for Light Metal Connected Wood Trusses" by the Truss Plate Institute (TPI).

Wood trusses with light metal plate connectors shall be fabricated in accordance with the requirements of the CBC Section 2343.

# DELIVERY, STORAGE AND HANDLING .--

Trusses shall be transported and handled in such a manner as to prevent damage due to warping, distortion and moisture. Trusses shall be stored off the ground in such a manner as to avoid damage from bending, overturning or other cause for which the truss is not designed to resist or endure.

### **PART 2.- PRODUCTS**

# Pre-engineered truss.--

Pre-engineered truss shall be factory fabricated pre-engineered truss sized to fit the location shown on the plans. Lumber sizes, species and grades shall be as shown on the approved working drawings. Lumber shall bear grade marks of a recognized grading association and the moisture content of the lumber shall be within the amount specified in the referenced specifications.

# Connector plates.--

Connector plates shall be galvanized sheet steel conforming to ASTM Designation: A 653/A 653M, Grade 33 [230]. Zinc coating by hot dip galvanizing shall conform to ASTM Designation: A 924/A 924M, G60 [Z180].

### Steel plates and rolled sections.--

Steel plates and rolled sections shall be mild, weldable steel, AISI grades 1016 through 1030 except 1017.

# Bolts, nuts and washers.--

Bolts, nuts and washers shall conform to ASTM Designation: A 307.

# FABRICATION.--

General.--Truss and bracing members shall be accurately cut to length and shape to provide tightly fitted joints.

Connectors, framing anchors and other hardware accessories shall be coordinated for placement in the proper locations and positions.

Camber, if required by the design, shall be built into the trusses.

Each truss shall be stamped or marked with a location identification mark or symbol and with the name and address of the manufacturer.

### **PART 3.- EXECUTION**

# INSTALLATION AND ERECTION.--

**General.-**-Trusses shall be erected plumb and true and shall be secured rigidly in place in accordance with the truss manufacturer's recommendations.

Fasteners and connectors shall be placed as shown on the plans and as recommended by the truss manufacturer.

Longitudinal and transverse bracing shall be installed during erection to hold the trusses plumb and true and in a safe position until sufficient permanent construction is in place to provide full stability.

All permanent bracing shall be secured in place before any sustained permanent loads are applied to the roof truss system.

Materials loaded on the truss system shall be located in such a manner that the design load of the trusses is not exceeded in the area of placement of the loads.

### SECTION 12-7. THERMAL AND MOISTURE PROTECTION

#### 12-7.01 WATER REPELLENT SEALANT

### PART 1.- GENERAL

### SUMMARY.--

**Scope.-**-The work shall consist of cleaning and placing a silane sealant on exterior concrete surfaces and on those interior concrete surfaces that will not be covered by insulation, framing, paneling or other construction.

#### SUBMITTALS.--

**Product data.-**-Manufacturer's descriptive data and application instructions shall be submitted for approval.

# **QUALITY ASSURANCE.--**

Certificates of Compliance.--Certificates of Compliance shall be furnished with each shipment of water repellent sealant in accordance with Section 6-1.07, "Certificates of Compliance," of the Standard Specifications, and a Materials Safety Data Sheet.

# **PART 2.- PRODUCTS**

**Manufacturers.-**-Water repellent sealer shall be Hydrozo Inc., Enviroseal 40; Tamms Industries, Baracade Silane 40; Sonneborne, Penetrating Sealer 40; or equal.

# Water repellent sealant.--

Water repellent sealant shall be a 40 percent minimum, organosilane solution, diluted in a suitable solvent, and shall consist of alkyltrimethoxy silanes with alkyl groups of i-butyl, i-octyl, n-octyl, singularly or in combination.

The water repellent sealant shall be tinted with a fugitive dye which will cause the concrete sealant to be distinguishable on the concrete surface for at least four hours after application, but shall disappear within seven days after application.

### **PART 3.- EXECUTION**

# PREPARATION.--

**Protection.--**Surfaces of other materials surrounding or near the surfaces to receive the water repellent sealant shall be protected from overspray or spillage from the waterproofing operation. Water repellent sealant applied to surfaces not intended to be waterproofed shall be removed and the surfaces restored to their original condition.

**Surface preparation.--**All surfaces to receive water repellent sealant shall be cleaned with light abrasive blasting. Blasting shall remove all dirt, debris and other deleterious materials, including removal of existing cement matrix. After cleaning, the concrete surfaces shall be air blown to dry and remove loose surface material prior to sealing.

# APPLICATION .--

**General.-**-The water repellent solution shall be applied in accordance with manufacturer's application instructions.

Water repellent sealant shall be applied only during periods of weather as recommended by the manufacturer, when the atmospheric temperature is between 4°C and 38°C and for exterior application when wind speed is less than 8 kilometers per hour

Subject to written approval by the Engineer, the Contractor may provide suitable enclosures to permit concrete sealing during inclement weather.

# FIELD QUALITY CONTROL .--

**Tests.-**-Approximately 24 hours after placement of the water repellent sealant, the Contractor shall uniformly dampen the treated concrete surface using a fine water spray. Spray shall completely wet the surface without causing runoff.

After 5 days following sealant application, if required by the Engineer, the Contractor shall spray designated sealed concrete surfaces with a fresh water spray to verify sealant coverage. The water spray shall not penetrate the concrete surfaces, and surfaces determined to lack sufficient sealant coverage shall be resealed.

# 12-7.02 INSULATION (GENERAL)

### **PART 1.- GENERAL**

# **SUMMARY.--**

**Scope.-**This work shall consist of furnishing and installing insulation in accordance with the details shown on the plans and these special provisions.

Insulation materials shall be as specified in these special provisions, and shall be compatible with existing or new materials incorporated in the building.

# SUBMITTALS.--

**Product data.-**A list of materials, manufacturer's descriptive data, location schedule, and time schedule shall be submitted for approval.

The list of materials to be used shall include the trade name, manufacturer's name, smoke developed and flame spread classification, resistance rating and thickness for the insulation materials and accessories.

**Schedules.-**-A location schedule and time schedule shall be submitted for approval.

The location schedule shall show where each material is to be installed.

The Contractor shall provide the Engineer at the jobsite with an accurate time schedule of the areas of the building to be insulated each day. The time schedule shall be submitted 3 working days in advance of the work.

Samples.--Samples of insulation material shall be submitted to the Engineer at the jobsite.

# QUALITY ASSURANCE.--

Codes and standards.--All insulating materials shall be certified to comply with the California Quality Standards for Insulating Materials and shall be listed in the Department of Consumer Affairs publication "Consumer Guide and Directory of Certified Insulation Material."

# DELIVERY, STORAGE AND HANDLING .--

General.--Insulating materials shall be delivered to the jobsite and stored in a safe dry location with labels intact and legible.

Insulating materials shall be protected from physical damage and from becoming wet or soiled.

In the event of damage, materials shall be repaired or replaced as necessary to comply with these specifications.

### 12-7.03 BATT AND BLANKET INSULATION

# **PART 1.- GENERAL**

### **SUMMARY.--**

**Scope.-**-This work shall consist of furnishing and installing batt or blanket insulation in accordance with the details shown on the plans and these special provisions.

Batt insulation shall include faced and unfaced batts in walls and ceilings, acoustical batts for sound control and exposed batt or blanket insulation for ceilings and walls.

# **QUALITY ASSURANCE.--**

**Laminator's qualifications.-**-Laminator for bonding polyethylene vapor-retarder to insulating batts shall be approved by the insulation manufacturer.

The name of the laminator shall be submitted with the Product Data.

Codes and standards.--All batt or blanket insulation, including facings such as vapor barriers, shall have a flame-spread rating not to exceed 25 and a smoke density not to exceed 450 when tested in accordance with UBC Standard No. 8-1.

The flame-spread and smoke density limitations do not apply to facings on batt insulation installed between ceiling joists, or in roof-ceiling or wall cavities, provided the facing is installed in substantial contact with the surface of the ceiling or wall finish.

#### **PART 2.- PRODUCTS**

# **INSULATING MATERIALS.--**

**General.-**-Fiberglass batts shall be thermal insulation produced by combining glass fibers with thermosetting resins to comply with ASTM Designation: C 665.

### Ceiling insulation.--

Ceiling insulation shall be R-30 fiberglass batts with paper-laminate vapor-retarder membrane on one face. Insulation shall conform to ASTM Designation: C 665, Type II, Class C.

# Exposed insulation .--

Exposed insulation shall be fiberglass batts with foil-paper vapor-retarder membrane on one face. Insulation shall conform to ASTM Designation: C 665, Type III, Class A. Exposed insulation for ceilings shall be R-38 and R-19 for walls.

### **VAPOR-RETARDERS.--**

### Paper-laminate vapor-retarder.--

Paper-laminate vapor-retarder shall be kraft paper sheets laminated together with asphalt or other vapor retarding compounds, scrim reinforced at edges of sheets.

# Foil-paper vapor-retarder .--

Foil-paper vapor-retarder shall be 0.0076 mm reflective aluminum foil laminated with scrim reinforcing to plastic-coated kraft paper.

# Polyethylene vapor-retarder .--

Polyethylene vapor-retarder shall be factory-applied, 0.076 mm, white polyethylene film, a blend of fiberglass and polyester yarn reinforcement, and metallized polyester film laminated with a flame resistant adhesive, and a Class I flame-spread classification.

# **AUXILIARY INSULATION MATERIALS.--**

### **Insulation tape.--**

Insulation tape shall be as recommended by the insulation manufacturer.

#### Insulation adhesive.--

Insulation adhesive shall be the type recommended by the insulation manufacturer and complying with the requirements for fire resistance.

# Impaling pins.--

Impaling pins shall be self-adhering wire pins with sheet metal retaining clips and protective rubber tips. Adhesive for pins shall be as recommended by the pin manufacturer.

# **FABRICATION--**

General.--Polyethylene shall be factory laminated to fiberglass batts or blankets by an applicator approved by the manufacturer of the batts or blankets.

### PART 3.- EXECUTION

### INSTALLATION.--

**General.-**The vapor retarder on faced batts shall be toward the interior and shall be fastened to provide a sealed retarder. Punctures and holes in the retarder shall be repaired.

Unless otherwise shown on the plans or specified elsewhere in these special provisions, insulation shall be kept 75 mm to 100 mm clear of lighting fixtures and heat producing electrical appliances and equipment.

**Installing batt type insulation.--**Insulation batts shall be installed to completely fill the space between framing members. Apply a single layer of insulation of required thickness, unless otherwise shown on the plans or required to make up total thickness. Installation shall conform to the manufacturer's recommendations and these special provisions.

# 12-7.04 METAL ROOFING

# **PART 1.- GENERAL**

### **SUMMARY.--**

**Scope.-**-This work shall consist of furnishing and installing preformed metal roofing in accordance with the details shown on the plans and these special provisions.

Metal roofing system shall consist of underlayment, prefinished metal roof panels, gutters, downspouts, concealed fasteners, sealants, snow guards, and other accessories and components, not mentioned, which are required for a complete, securely fastened and weathertight installation.

### SYSTEM DESCRIPTION.--

**Design Requirements.--**The roofing system shall conform to the wind design requirements for uplift in Chapter 16 of the CBC for the wind speed and exposure shown on the plans.

# SUBMITTALS.--

**Product Data.-**-Manufacturer's technical product data, installation instructions, and recommendations for each type of roofing material shall be submitted for approval.

Product data shall include the manufacturer's name and a complete material description of all components of the metal roofing system.

**Samples.-**-Material samples shall include a 305 mm x 305 mm sample of the roofing panel for each color to be installed and a sample of each anchor clip and fastening device.

Working Drawings.--Working drawings showing the layout and details of the metal roofing shall be submitted for approval.

Working drawings shall show the shape, size, thickness, and method of attachment for each component used in the work; the layout and spacing of fasteners; details of connections and closures; and details for expansion joints and weathertight joints.

Design calculations for the fastening system with the substrate shown on the plans shall be submitted to verify compliance with the design requirements.

Working drawings and design calculations shall be stamped and signed by an engineer who is registered as a Civil or Structural Engineer in the State of California. The expiration date of the registration shall be shown. The Engineer's signature shall be original.

# QUALITY ASSURANCE.--

**Certificates of Compliance.**--Certificates of compliance shall be furnished for the metal roofing system in accordance with the requirements specified in Section 6-1.07, "Certificates of Compliance," of the Standard Specifications.

# DELIVERY, HANDLING AND STORAGE.--

**Delivery and handling.-**-Panels shall be protected against damage and discoloration.

**Storage.-**-Panels shall be stored above ground, with one end elevated for drainage and protected against standing water and condensation between adjacent surfaces.

### **PART 2.- PRODUCTS**

# MATERIALS.--

# SHEET MATERIAL.--

# Base metal.--

Base metal shall be cold formed, 0.71 mm (24-gage), galvanized sheet steel conforming to ASTM Designation: A 653/A 653M, Grade 33 [230] with G90 [Z275] coating, except where a higher strength is required for performance, extra smooth; or cold formed aluminum-zinc alloy-coated, commercial quality, sheet steel conforming to ASTM Designation: A 792/A 792M, Grade 40 [275] with AZ55 [AZM 165], coating extra smooth.

# Configuration.--

Metal roofing system shall be a standing seam system with standing rib a minimum of 45 mm high and spaced not less than 305 mm nor more than 460 mm on center.

#### **METAL FINISHES.--**

**General--**Coatings shall be applied before or after forming and fabricating panels, as required for maximum coating performance capability.

Colors or color matches shall be as shown on the plans or, if not otherwise shown, shall be as selected by the Architect from the manufacturer's standard color palette.

# Fluoropolymer coating.--

Finish shall be the manufacturer's standard Kynar coating with a baked on primer (0.005 mm) and a finish coat of 0.02 mm nominal for a total dry film thickness of approximately 0.025 mm nominal.

Interior finish shall consist of a 0.004 mm epoxy primer and a backer coat.

# MISCELLANEOUS METAL SHAPES.--

# Flashings, gutters, and downspouts.--

Flashings, gutters, and downspouts shall be formed from the same material, gage and in the same finish as the roofing panels.

### **MISCELLANEOUS MATERIALS--**

# Fastener clips.--

Fastener clips shall be noncorrosive ferrous metal fasteners as recommended by the metal roofing system manufacturer to resist the design loads.

#### Fasteners.--

Fasteners shall be as recommended by the metal roofing system manufacturer. Sheet metal screws shall not be used except to fasten trim and flashings.

# Underlayment.--

Underlayment shall be as recommended by the metal roofing system manufacturer, but not less than 7 kilograms minimum asphalt impregnated fiber glass mat roofing felt.

# Sealant and sealant tape .--

Sealant and sealant tape shall be as recommended by the roofing manufacturer.

### Closures.--

Closures shall be rubber, neoprene, closed cell plastic or prefinished metal.

### **FABRICATION.--**

**General.--**Unless otherwise shown on the plans, or specified herein, roof panels shall be fabricated in continuous lengths for the length of the roof, from ridge or peak to eave, except such length shall not exceed the manufacturer's maximum production length. Flashings shall be fabricated in the longest practical lengths.

Roofing panels shall be factory formed. Field formed panels are not acceptable.

### PART 3.- EXECUTION.--

### INSTALLATION.--

**Underlayment.--**The roof and fascia panels shall be installed over underlayment. Underlayment shall be laid parallel to the eaves, shingle fashion with 152 mm edge laps and 305 mm end laps and shall be fastened as recommended by the metal roofing system manufacturer.

**Roof panels.-**The roof system shall be installed and fastened in accordance with the details shown on the plans and the approved working drawings. Cutting and fitting shall present a neat and true appearance with exposed burrs removed. Openings through roof panels shall be cut square and shall be reinforced as recommended by the metal roofing system manufacturer.

Roof panels shall be adjusted in place and properly aligned for the detailed conditions before fastening. Panels shall not be warped, bowed or twisted. The surface finish on the panels shall not be cracked, blemished or otherwise damaged.

Gaskets, joint fillers, sealants and sealing tape shall be installed where indicated on the approved drawings or as required for weatherproof performance of panel systems.

Fasteners shall not be driven through roof panels or batten covers.

Miscellaneous metal shapes.--Trim, fascia, flashings, gutters, downspouts, scuppers, caps, and other prefinished metal work shall be positioned to the correct alignment for each detailed condition. Metal work shall be securely attached to backing using fasteners at the spacing shown on approved working drawings. Prefinished metal to be installed over concrete, masonry or plaster shall be back-coated with asphaltic paint as recommended by the metal roofing system manufacturer.

Roof panels, trim, gutters, and other prefinished metal that are marred, punctured, incorrectly bent, or incorrectly installed will be considered damaged and shall be replaced with undamaged units.

Gutters shall be fabricated by the metal roofing system manufacturer to the shape and lengths shown on the plans. Expansion joints shall conform to the manufacturer's recommendations and to SMACNA "Architectural Sheet Metal Manual."

The metal roofing system shall be installed weathertight. Closures shall be tight fitting and shall be provided at the ends of panels, at the boundary of the roof, and as indicated on the approved working drawings.

# CLEAN UP AND CLOSE OUT .--

**Clean up.-**-Adjacent surfaces shall be protected during the roofing system installation and sealant work. Excess sealant shall be removed as the installation progresses.

Roof panels, molding, trim, and other prefinished metal surfaces shall be cleaned after installation as recommended by the manufacturer. Exposed cuts shall be touched-up with a matching durable primer and paint as recommended by the metal roofing system manufacturer.

**Touch up.--**Damaged paint surfaces shall be touched up by using an air dry touch up paint supplied by the metal roofing system manufacturer. Only a small brush shall be used for touching up. No spraying of touch up paint is to be performed.

**Damaged units.--**Panels and other components of the work which have been damaged or have deteriorated beyond successful repair shall be removed and replaced.

### 12-7.05 SHEET METAL FLASHING

### **PART 1.- GENERAL**

#### SUMMARY.--

**Scope.-**This work shall consist of fabricating, furnishing and installing sheet metal flashing in accordance with the details shown on the plans and these special provisions.

Sheet metal shall include metal flashings, counterflashings, straps, gutters, downspouts, roof jacks, gravel stops, reglets, copings, scuppers, conductor heads, and screen type vents.

**Alternatives.-**-Premolded roof flashings may be used in lieu of sheet metal flashings where shown on the plans.

# **QUALITY ASSURANCE.--**

Codes and standards.--Sheet metal work shall in accordance with the requirements in the latest edition of the Sheet Metal and Air Conditioning Contractors National Association (SMACNA) "Standard Practice in Architectural Sheet Metal Work."

# **PART 2.- PRODUCTS**

#### MATERIALS.--

#### Galvanized sheet steel.--

Galvanized sheet steel shall conform to ASTM Designation: A 653/A 653M with G 90 [Z275] coating, not less than 0.71 mm (24-gage), unless otherwise shown on the plans. Surfaces to be painted shall not have factory coatings on galvanizing that cannot be removed by paint thinner.

# Premolded roof flashing.--

Premolded flashing shall be premolded neoprene or ethylene propylene diene monomer (EPDM) flashing, resistant to ozone and ultraviolet. Units shall have overlapping tab to flash the seam.

# Hardware and fastenings .--

Hardware and fastening for premolded roof flashings shall be stainless steel.

# Solder .--

Solder shall conform to ASTM Designation: B 32, Alloy Grade Sn50.

# Soldering flux.--

Soldering flux shall be acid type, conforming to Federal Specification: O-F-506C, Type I, Form A.

### Insect screen.--

Insect screen shall be industrial wire cloth and screen, medium grade, 18 mesh, 0.43 mm diameter, 1 mm openings, plain weave, galvanized steel conforming to ASTM Designation: E 437.

# Lap joint sealant.--

Lap joint sealant for concealed locations shall be a non-drying butyl.

### Flashing cement.--

Flashing cement shall be a bituminous plastic cement, asbestos free, conforming to ASTM Designation: D 4586, Type II.

### Sealant.--

Sealant for exposed locations shall be a silicone sealant conforming to ASTM Designation: C 920.

#### Primer .--

Primer shall be as recommended by the sealant manufacturer.

# Coal tar paint.--

Coal tar paint shall be coal-tar epoxy coating conforming to U.S. Corps of Engineers Specification: C-200 or Steel Structures Painting Council Paint Specification: SSPC-16-68T.

### FABRICATION.--

General.--Sheet metal shall be assembled to Sheet Metal and Air Conditioning Contractors National Association Standards.

Sheet metal shall be formed to the sizes, shapes and dimensions shown on the plans or as specified herein with angles and lines straight, sharp and in true alignment. The number of joints shall be kept to a minimum.

Angle bends and folds for interlocking the metal shall be made with full regard for expansion and contraction to avoid buckling or fullness in the metal after it is installed.

Joints in sheet metal work shall be closed watertight unless slip joints are specifically required. Watertight joints shall be mechanically interlocked and then thoroughly soldered for metals other than aluminum. Watertight joints in aluminum or between aluminum and other metals shall be sealed with acrylic sealant.

Sheet metal joints to be soldered shall be cleaned with steel wool or other means, pre-tinned and soldered watertight.

All joints shall be wiped clean of flux after soldering. Acid flux shall be neutralized by washing the joints with sodium bicarbonate.

Flashings shall have a 45 degree drip return at bottom edges. Unless otherwise shown on the plans, counterflashing shall extend not less than 100 mm over roofing or other materials protected by the counterflashing and shall be arranged so that roofing or materials can be repaired without damage to the counterflashing. Where reglets are indicated, counterflashing shall be fastened by lead wedges or snap-in flashing.

### **PART 3.- EXECUTION**

**PREPARATION.**--Surfaces to receive sheet metal shall be clean, smooth and free from defects.

**PROTECTION.--**Aluminum surfaces to be in contact with concrete, mortar, or dissimilar metals shall be given a heavy coat of coal tar paint.

# INSTALLATION.--

Roof penetration flashings.--All pipes, ducts, vents and flues passing through roofs shall be made waterproof with flashings of storm collars or counterflashings.

Roof penetration flashings shall be fabricated from galvanized sheet steel, not less than 0.71 mm (24-gage). Size and shape shall be as shown on the plans.

On built-up roofing, 2 flashings shall be furnished for each pipe, vent or flue through roof. Flashings shall be constructed so that the lower flashing shall sit directly on the roof deck, with the top flashing set over it on top of the roof felts.

The lower flashing shall be galvanized sheet metal, 0.71 mm (24-gage), and extend 150 mm minimum from outside of the pipe in all directions and 38 mm above the top of the roofing.

The top flashing shall be galvanized sheet steel or sheet lead as shown on the plans.

**Hung gutters.-**-Hung gutters shall be fabricated from galvanized sheet steel, not less than 0.71 mm (24-gage). Gutters shall be size and shape as shown on the plans.

Gutters shall be fabricated in sections not less than 3 meters in length. Use sections as long as practicable for lengths over 3 meters.

Joints shall be lapped at least 38 mm, rivet and solder watertight. Butt type expansion joints, 19 mm wide, shall be provided at midpoint between down spouts and where expansion joints occur in the structure.

**Premolded roof flashings.-**-Premolded roof flashings shall be installed in accordance with the manufacturer's instructions.

### 12-7.06 JOINT SEALANT

#### PART 1.- GENERAL

### **SUMMARY.--**

**Scope.-**This work shall consist of preparing and placing a joint sealant in accordance with the details shown on the plans and these special provisions.

The sealed joint shall consist of tempered hardboard, expanded polystyrene and a pourable joint seal.

### SUBMITTALS.--

**Product data.-**-Manufacturer's descriptive data, specifications and installation instructions shall be submitted to the Engineer at the jobsite for approval.

# **PART 2.- PRODUCTS**

# Tempered hardboard.--

Tempered hardboard shall be 3 mm minimum thickness, commercial quality suitable for the use intended. Other facing materials may be used provided they furnish equivalent protection.

# Expanded polystyrene.--

Expanded polystyrene shall be commercially available polystyrene board.

# Polyethylene foam.--

Polyethylene foam shall be commercial quality, with a continuous, impervious, glazed top surface, suitable for retaining the liquid sealant in the joint while hardening.

### Primer .--

Primer shall be as recommended by the sealant manufacturer.

#### Joint sealant .--

Joint sealant shall be a commercial quality, 2 component polyurethane sealant, which shall be self-levelling and withstand up to 25 percent movement.

### **PART 3.- EXECUTION**

### PREPARATION.--

**Forming.-**-Groove for joint seal shall be formed to a uniform width and depth and to the alignment shown on the plans or as ordered by the Engineer. The completed groove shall have a top width within 3 mm of the width shown on the plans and the bottom width shall not vary from the top width by more than 2 mm.

At least 24 hours prior to installing the joint seal, the Contractor shall repair all spalls, fractures, breaks, or voids in the concrete surfaces of the joint groove.

The lip of the joint shall be bevelled by grinding as shown on the plans.

**Cleaning.--**Prior to sealing joints, expanded polystyrene, hardboard, concrete spillage and all foreign material shall be removed from the deck to the bottom of the formed joint.

Prior to placing the joint seal, the joint shall be cleaned by a method which shall include abrasive blast cleaning and then be cleaned with a high pressure air jets to remove all residue and foreign material.

### INSTALLATION.--

**Materials.-**-No material shall be used which has skinned over or which has settled in the container to the extent that it cannot be easily redispersed by hand stirring to form a smooth uniform product.

Each container of material shall be clearly labeled or each delivery of material in the tanks of 2-component equipment shall be accompanied with a ticket showing designation (Component A or B), the manufacturer's name, lot or batch number, date of manufacture, date of packaging, and date, if any, beyond which the sealant shall not be used.

**Primer.--**A primer shall be applied to the sides of the groove and all exposed vertical surfaces in the joint prior to placing the sealant. Primer shall be dry at the time of placing the sealant. Contaminated primer shall be removed and replaced.

**Joint sealant.-**The 2-component sealant shall be mixed and placed in the groove in accordance with manufacturer's instructions. Unmixed liquid components which have been exposed to the atmosphere for more than 24 hours, shall not be used.

### 12-7.07 SEALANTS AND CAULKING

### **PART 1.- GENERAL**

# **SUMMARY.--**

**Scope.-**This work shall consist of furnishing and applying sealants and caulking which are required for this project, but not specified elsewhere, in accordance with the details shown on the plans and these special provisions.

**Related work.-**-Pourable polyurethane joint sealant shall conform to the requirements under "Joint Sealant" elsewhere in this Section 12-7.

# QUALITY ASSURANCE.--

**Certificates of Compliance.-**-Certificates of compliance shall be furnished for the sealants and caulking in accordance with the requirements specified in Section 6-1.07, "Certificates of Compliance," of the Standard Specifications.

# SUBMITTALS.--

**Product data.-**-Manufacturer's descriptive data and installation instructions for all sealants shall be submitted for approval.

**Samples.-**-Color samples of all sealants shall be submitted for approval. Unless otherwise shown on the plans, colors will be selected by the Engineer from the manufacturer's standard colors.

#### **PART 2.- PRODUCTS**

# **MATERIALS.--**

**General.-**-All sealants, primers and accessories shall be non-staining to adjacent exposed surfaces. Products having similar applications and usage shall be of the same type and same manufacturer. Gun consistency compound shall be used unless otherwise required by the job conditions.

# Acrylic sealant .--

Acrylic sealant shall be one compound, solvent release acrylic sealant.

# Butyl sealant.--

Butyl sealant shall be one component, skinning type.

### Silicone sealant.--

Silicone sealant shall be one component, low modulus building sealant. Sealant shall be tack-free in one hour, shall not sag or flow, shall be ozone resistant and capable of 100 percent extension without failure.

### Joint sealant.--

Joint sealant shall be a two-part, non sag polysulfide base, synthetic rubber sealant formulated from liquid polysulfide polymer.

#### Backer rod.--

Backer rod shall be round, open or closed cell polyurethane. Backer rod shall be sized such that it must be compressed between 25 and 75 percent of its uncompressed diameter during installation in the joint.

### Neoprene .--

Neoprene shall conform to the requirements of ASTM Designation: C 542.

#### PART 3.- EXECUTION

### APPLICATION.--

General.--Unless otherwise shown on the plans, sealants shall be applied in accordance with the manufacturer's instructions.

Silicone sealants shall not be used in locations where painting is required.

Butyl sealants shall not be used in exterior applications, and acrylic sealants shall not be used in interior applications.

Sealants shall be applied in a continuous operation for the full length of the joint. Immediately following the application of the sealant, the sealant shall be tooled smooth using a tool similar to that used to produce concave masonry joints. Following tooling, the sealant shall remain undisturbed for not less than 48 hours.

### **SECTION 12-8. DOORS AND WINDOWS**

# 12-8.01 HINGED DOORS

**GENERAL.--**This work shall consist of furnishing and installing hinged doors and frames in accordance with the details shown on the plans and these special provisions.

**SUBMITTALS.--**Manufacturer's descriptive data, installation instructions for fire rated assemblies and a door schedule shall be submitted for approval. The door schedule shall include a description of the type, location and size of each door and frame.

### PRODUCTS.--

#### Metal door .--

Metal door shall be flush, seamless steel door factory prepared and reinforced to receive hardware and having cold rolled stretcher leveled sheet steel face sheets not less than 1.2 mm thick (18-gage). Face sheets shall be bonded with thermosetting adhesive to rigid board honeycomb or precured foam core; or face sheets shall be welded to all parts of an assembled grid of cold formed pressed metal stiffeners and framing members located around edges, ends, openings and at all locations necessary to prevent buckling of face sheets. Seams shall be tack welded, filled and ground smooth. Bottom edge and internal stiffeners of grid type core shall have moisture vents. Welds on exposed surfaces shall be ground smooth. Louvered or glazed openings shall be provided where shown on the plans.

Active leaf of double door shall have a full height astragal of 3 mm flat bar or folded sheet strip, not less than 1.5 mm thick (16-gage), welded on the outside of the active leaf.

Door shall be cleaned and treated by the bonderized process or approved phosphatizing process and then given one factory application of metal protective rust inhibitive primer. Primer shall not contain lead type pigments.

### Pressed metal frame.--

Pressed metal frame shall be not less than 1.5 mm thick (16-gage) sheet steel with integral stop, mitered corners, face welded and ground smooth corners. Frames shall be reinforced for all hardware and shall be cleaned and treated by the bonderized process or an approved phosphatizing process and then given one factory application of metal protective rust inhibitive primer. Primer shall not contain lead type pigments.

Frames for fire rated doors shall be listed for the same rating shown on the plans for fire rated doors.

### Sealants.--

Sealants shall be ultraviolet and ozone resistant, gun grade polysulfide or polyurethane, multicomponent, Federal Specification: TT-S-227.

# **EXECUTION.--**

**INSTALLATION.--**Doors and frames shall be installed rigidly, securely, plumb and true and in such a manner that the doors operate freely without rubbing or binding. Clearance between frame and door shall be not more than 3 mm. The exterior frame shall be sealed weathertight.

Pressed metal frames shall be secured with clips and anchors as shown on the plans.

**PAINTING.--**Except for the primer application specified herein, doors and frames shall be cleaned, prepared and painted in accordance with the requirements specified under "Painting" in Section 12-9, "Finishes," of these special provisions.

# 12-8.02 ACCESS DOORS

**GENERAL.--**This work shall consist of furnishing and installing access doors in accordance with the details shown on the plans and these special provisions

SUBMITTALS.--Manufacturer's descriptive data and installation instructions shall be submitted for approval.

# PRODUCTS .--

# Access doors .--

Access doors shall be factory assembled and factory prime painted steel. Door panel shall be 1.90 mm thick (14-gage) and door frame shall be 1.5 mm thick (16-gage). The door and frame assembly shall have standard screw driver operated cam locks, concealed springs or continuous piano hinge and inside release handle. Access doors shall be by Babcock-Davis Hatchways, Bar-Co Access Doors, Inryco-Milcor, J.L. Industries, or equal.

### EXECUTION.--

**INSTALLATION.--**Access doors shall be installed in accordance with the manufacturer's recommendations. The access door assemblies shall be painted to the match the color of the adjacent surrounding surfaces.

# 12-8.03 WINDOWS

# **PART 1.- GENERAL**

**SUMMARY.--**This work shall consist of furnishing and installing windows in accordance with the details shown on the plans and these special provisions.

Windows shall be commercial (C) grade aluminum prime windows unless otherwise shown on the plans.

Windows shall meet the requirement of NAFS-1, "Voluntary Performance Specification for Windows, Skylights, and Glass Doors," and shall meet the C30 (Commercial) product designation unless otherwise shown on the plans. Windows shall be labeled with the AAMA label.

Finish for windows shall be Architectural Class I, clear anodized finish meeting American Architectural Manufacturer's Association Standard 611 unless otherwise shown on the plans.

Glazing for windows shall be in accordance with the requirements specified under "Glazing" in Section 12-8, "Doors and Windows," of these special provisions.

**CERTIFICATES OF COMPLIANCE.--**Certificates of compliance shall be furnished for all windows in accordance with the requirements specified in Section 6-1.07, "Certificates of Compliance," of the Standard Specifications.

**SUBMITTALS.--**Manufacturer's descriptive data, installation instructions and schedule shall be submitted for approval. Manufacturer's descriptive data and installation instructions shall show window elevations, plan views, full size sections, anchoring details to all substrates, anchors and hardware.

Installation schedule shall show location, size and type for each window.

### **PART 2.- PRODUCTS**

### Fixed windows .--

Fixed windows shall be non-operable glazed panel inserted into a frame to include muntins, glazing stops, and glazing accessories.

# Screws, fasteners and window accessories.--

Screws, fasteners and window accessories shall be non-corrosive metals compatible with aluminum except guides and rollers may be vinyl and nylon respectively. Finish for locks, operators, strikes, keepers and other metal hardware shall match window finish.

### Sealant.--

Sealant shall be single-component, solvent type acrylic, self-leveling, non-sag, conforming to Federal Specification: TT-S-230.

# Tape.--

Tape shall be compatible with sealant; Pecora, "B-44 Extra-Seal;" Pittsburg Plate Glass, "Duribbon;" Protective Treatment, "PTU 606;" Tremco, "440 Tape;" or equal.

# **PART 3.- EXECUTION**

**FABRICATION.--**Frame and sash shall be accurately machined and fitted to hairline joinery that develops the members. Joints shall be factory sealed weathertight.

Outward opening vents without roto-type operators shall be provided with adjustable sliding friction type hold-open assemblies

Sash shall be removable from the interior only. Sash shall have concealed condensation weeps to the outside.

**DELIVERY AND STORAGE.--**Windows shall be delivered in original, unopened, unbroken containers, wrappings, or bags with labels bearing the brand name, name of manufacturer or supplier, standard of manufacture, and product description. Windows and accessories shall be stored off the ground, kept dry, fully protected from weather and damage

**INSTALLATION.--**Window units shall be set straight, level, plumb and in true alignment in prepared openings. Windows shall be centered in openings. Clearance between the window unit and the building framing shall be from 4 mm to 6 mm at the sides and 13 mm at the top. Ventilator sash shall be adjusted after glazing for easy, smooth and proper operation.

The installation shall be flashed and sealed weathertight.

All aluminum surfaces in contact with masonry, steel or other incompatible materials shall be isolated with pressure sensitive tape, zinc chromate primer, bituminous paint or such other material recommended by the window manufacturer and approved by the Engineer.

### 12-8.04 PRESSED METAL FRAMED WINDOWS

# **PART 1.- GENERAL**

**SUMMARY.--**This work shall consist of furnishing and installing pressed metal framed windows in accordance with the details shown on the plans and these special provisions.

**SUBMITTALS.-**-Manufacturer's descriptive data, working drawings and installation instructions shall be submitted for approval.

# **PART 2.- PRODUCTS**

# Framing.--

Framing shall be pressed metal, not less than 1.52 mm thick (16-gage) with all members square and true, full mitered frame corners and continuous welds at all joints and cover plates. Welds at frame faces shall be ground smooth and flush with surrounding surfaces. All metal surfaces shall be cleaned and factory primed with one coat of metal protective rust inhibitive primer. Primer shall not contain lead type pigments.

#### Anchors .--

Anchors shall be manufacturer's standard.

# Glazing .--

Glazing shall conform to the requirements specified under "Glazing," in Section 12-8, "Doors and Windows," of these special provisions.

### Backer rod.--

Backer rod shall be close cell, non-absorbent, non-staining foam rod compatible with sealant.

### Sealant .--

Sealant shall be ultraviolet and ozone resistant, gun grade polysulfide or polyurethane, single component. Sealant shall conform to Federal Specification: TT-S-227.

# **PART 3.- EXECUTION**

**INSTALLATION.--**Frames shall be installed rigidly, securely, plumb and true. Installations shall be sealed watertight and weathertight.

**PAINTING.--**Except for the primer application specified herein, exposed frame surfaces shall be cleaned, prepared and painted in accordance with the requirements specified under "Painting" in Section 12-9, "Finishes," of these special provisions.

#### 12-8.05 FINISH HARDWARE

# **PART 1.- GENERAL**

### **SUMMARY.--**

This work shall consist of furnishing and installing hardware items for doors in accordance with the details shown on the plans and these special provisions.

Hardware for special doors and frames, if required, shall be as specified under "Hinged Doors" in Section 12-8 "Doors and Windows," of these special provisions.

Hardware assemblies shall comply with the fire code and the disabled accessibility requirements indicated on the plans and specified in these special provisions.

## SUBMITTALS.—

Manufacturer's technical information and catalog cuts for each item of door hardware and a door hardware schedule shall be submitted for approval prior to installation.

Manufacturer's catalog cuts shall include catalog numbers, material, grade, type, size, function, design, quality and finish of hardware.

The door hardware schedule shall indicate the location and size of door opening, the door and frame material, and the size, style, finish and quantity of the hardware components required.

#### FINISHES.—

Hardware shall be provided with standard US 26D metal plated finish.

# **KEYING INSTRUCTIONS.**—

New facilities shall have a building master key system established.

Locks shall have cylinders with figure eight interchangeable cores with six pin barrels. Permanent cores and keys shall be delivered to the Engineer for final installation at completion of project.

The Contractor shall also provide figure eight interchangeable cores for use during construction which shall remain the property of the State.

# **KEYING INSTRUCTIONS.**—

New locks shall be compatible with the master key system of the existing facility and shall be keyed to the existing lock system in use.

Locks and cylinders shall be provided with seven pin "O" cylinders and blank keys. Cylinders and blank keys shall be delivered to the Engineer for combinating of cylinders and cutting of keys.

The Contractor shall provide cylinders for use during construction. Construction cylinders shall remain in place until permanent cylinders are installed. Construction cylinders shall remain the property of the Contractor.

Key bows shall be stamped "State of California" and "Do Not Duplicate."

# PART 2.- PRODUCTS.--

# GENERAL.—

Door hardware equal in material, grade, type, size, function, design, quality and manufacture to that specified herein may be submitted for approval.

# **Butt hinges.--**

Butt hinges shall be steel, 1 1/2-pair per door unless otherwise specified or shown on the plans. Nonremovable pins shall be provided at outswing exterior doors. Hinge size shall be 114 mm x 114 mm unless otherwise noted.

Standard weight hinges shall be:

Hager	BB 1279
McKinney	TB 2714
Stanley	BB 179
or equal	

# Mortise locksets, latchsets and privacy sets.--

Mortise locksets, latchsets and privacy sets shall be steel case with 32 mm x 203 mm face plate and 70 mm backset. Door and frame preparation for mortise locksets, latchset and privacy sets shall conform to ANSI A115.1.

Lever operated privacy set:

Best 35H 0L 15H
Falcon LM311 DG
Schlage L9040 x 06
or equal.

Lever operated latchset shall be:

Best 93K ON 9C
Falcon LY101 DG
Schlage D10S RHO
or equal.

# Cylindrical dead locks .--

Cylindrical dead locks shall have 25 mm throw bolt with concealed hardened steel inserts and 25 mm diameter bolt housing, 70 mm backset.

Single cylinder dead lock with inside thumb turn shall be:

Best 83T 7K Falcon D441 Schlage B460R or equal.

#### Flush bolts.--

Flush bolts shall be installed at the top and bottom of the inactive leaf of pairs of doors. Provide automatic bolts on UL rated pairs of doors.

Flush bolts for manual operation shall be:

Trimco 3915
Glynn Johnson FB6
H.B. Ives 457
or equal.

# Door closers .--

Parallel arms for closers shall be installed at outswing exterior doors. Closers shall have sprayed finish to match other hardware on door.

Door closers shall be:

LCN 4040 Norton 3501-BF Dorma 7800

or equal.

Pushplates shall be:

Builders Brass 47-E Quality 40-5 Trimco 1001-3

or equal.

### Wall bumpers.--

Wall bumpers base diameter shall be 64 mm with a 25 mm projection.

Bumpers shall be:

Builders Brass WC9
Quality 302
Trimco 1270CV
or equal.

### Thresholds, rain drips, door sweeps and door shoes.--

Thresholds, rain drips, door sweeps and door shoes shall conform to the sizes and configurations shown on plans. Thresholds at door openings with accessibility requirements shall not exceed 13 mm in height.

Threshold, rain drip, door sweep and door shoe manufacturers shall be Pemko, Reese, Zero, or equal.

# Threshold bedding sealant.--

Threshold bedding sealant shall conform to Federal Specification: SS-C-153.

### Weatherstrip and draft stop.--

Weatherstrip and draft stop shall conform to the sizes and shapes shown on plans. Assemblies shall be UL listed and shall be provided where shown on the plans or as specified in these special provisions.

Weatherstrip and draft stop manufacturers shall be Pemko, Reese, Zero, or equal.

# Door signs and name plates .--

Door signs and name plates shall be as specified under "Signs" in Section 12-10, "Specialties," of these special provisions.

# **PART 3.- EXECUTION**

**DOORS AND FRAMES.--**Doors and frames shall be set square and plumb and be properly prepared before the installation of hardware.

**INSTALLATION.--**Hardware items shall be accurately fitted, securely applied, and adjusted and lubricated in accordance with the manufacturer's instructions. Installation shall provide proper operation without bind or excessive play.

Hinges shall be installed at equal spacing with the center of the end hinges not more than 244 mm from the top and bottom of the door. Pushplates and door pulls shall be centered 1118 mm from the finished floor. Locksets, latchsets, privacy sets and panic exit mechanisms shall be 1024 mm from the finished floor. Kickplates shall be mounted on the push side of the doors, 25 mm clear of door edges.

Thresholds shall be set in a continuous bed of sealant material.

Door controls shall be set so that the effort required to operate doors with closers shall not exceed 37.8 N maximum for exterior doors and 22.3 N maximum for interior doors. The effort required to operate fire doors may be increased above the values shown for exterior and interior doors but shall not exceed 66.7 N maximum.

Door stops located on concrete surfaces shall be fastened rigidly and securely in place with expansion anchoring devices. Door stops mounted elsewhere shall be securely attached with wood screws or expansion devices as required.

Backing shall be provided in wall framing at wall bumper locations.

The location and inscriptions for door signs and name plates shall be as shown on the plans.

Hardware, except hinges, shall be removed from surfaces to be painted before painting.

Upon completion of installation and adjustment, the Contractor shall deliver to the Engineer all dogging keys, closer valve keys, lock spanner wrenches, and other factory furnished installation aids, instructions and maintenance guides.

**DOOR HARDWARE GROUPS AND SCHEDULE.-**-Hardware groups specified herein shall correspond to those shown on the plans:

# **GROUP 1 – DOOR 1**

- 1 1/2-pair butt hinges
- 1 each privacy set
- 1 each closure
- 1 each door shoe
- 1 each dead bolt
- 1 each wall bumper

### **GROUP 2 – DOOR 2**

- 1 1/2-pair butt hinges
- 1 each latch set
- 1 each dead bolt
- 1 each astragal
- 1 each door shoe
- 1 each flush bolts

### 12-8.06 GLAZING

### **PART 1.- GENERAL**

#### SUMMARY.---

This work shall consist of furnishing and installing glazing in accordance with the details shown on the plans and these special provisions.

Glazing shall consist of glass and acrylic sheets for windows, doors and other glazed openings.

All glass shall conform to ASTM Designation: C 1036 and the classifications specified herein and shall be clear glass except as noted.

All acrylic sheets shall conform to ASTM Designation: D 702, Type III, Grade 3.

Safety glass shall be furnished and installed at all locations designated in Consumer Product Safety Commission's Safety Standard For Architectural Glazing Materials 16 CFR 1201.

### SUBMITTALS.—

A detailed list of glazing materials including glass, sheet, sealants, tapes, setting blocks, shims, compression seals, and glazing channels shall be submitted for approval. The list shall include a schedule of the materials to be used at each location.

# LABELS.—

Each individual pane of heat strengthened or fully tempered glass shall bear an identification label in accordance with ASTM Designation: C 1048.

# **PART 2.- PRODUCTS**

# Obscure glass .--

Obscure glass shall be Type II, Class 1, Form 3, Quality q8, Finish f1, Pattern p1 or p2; 3 mm thick flat figured glass, one surface smooth, other surface fine grid pattern.

# Safety glass .--

Safety glass shall conform to Consumer Product Safety Commission Safety Standard For Architectural Glazing Materials: 16 CFR 1201, and ANSI Standard Z97.1 and shall be one of the following:

#### **PART 3.- EXECUTION**

### INSTALLATION.—

Glazing shall conform to the general conditions and applicable details in the publications of the Flat Glass Marketing Association.

Cut edges of tinted glass shall conform to the recommendations of the glass manufacturer. The glazier shall inspect each edge of tinted glass. Panes with edges that do not conform to the manufacturer's standards for tinted glass edges for sunny elevations shall not be used.

Panes shall be bedded fully and evenly, set straight and square within panels in such a manner that the pane is entirely free of any contact with metal edges and surfaces.

For all panes on the exterior of the building, the glazing on both sides of window panes shall provide a watertight seal and watershed. Seals shall extend not more than 2 mm beyond the holding members. A void shall be left between the vertical edges of the panes and the glazing channel. Weep systems shall be provided to drain condensation to the outside.

Panes in assemblies using extruded gasket glazing shall be set in accordance with the assembly manufacturer's instructions using gaskets and stops supplied by the manufacturer.

Laminated glass shall be set on setting blocks.

Whenever welding or burning of metal is in progress within 4.6 m of glazing materials, a protective cover shall be provided over exposed surfaces.

### REPLACEMENT AND CLEANING.—

All broken or cracked glass and glass with scratches which reduce the strength shall be replaced before completion of the project.

Panes shall be kept clean of cement and plaster products, cleansers, sealants, tapes and all other foreign material that may cause discoloration, etching, staining, or surface blemishes to the materials.

Excess sealant left on the surface of the glass or surrounding materials shall be removed during the work life of the sealant.

Solvents and cleaning compounds shall be chemically compatible with materials, coatings and glazing compounds to remain. Cleaners shall not have abrasives that scratch or mar the surfaces.

The protective covering on acrylic sheet surfaces shall be left until construction is completed or 2 weeks after glazing, whichever is shorter. The covering shall be removed before adhesives dry sufficiently to adhere to the sheet during removal rather than the protective membrane.

Acrylic sheets shall be protected against scuffs, scratches and marring of the surface during construction and any such damaged sheet shall be replaced or restored to like new condition. Restoration work shall conform to the manufacturer's recommendations.

All panes shall be cleaned just before the final inspection. All stains and defects shall be removed. Paint, dirt, stains, labels (except etched labels), and surplus glazing compound shall be removed without scratching or marring the surface of the panes or metal work.

### **SECTIN 12-9. FINISHES**

### 12-9.01 GYPSUM WALLBOARD

**GENERAL.--**This work shall consist of furnishing, installing and finishing gypsum wallboard in accordance with the details shown on the plans and these special provisions.

Where assembly fire ratings are indicated on the plans, construction shall provide the fire resistance in accordance with the applicable standards in the Fire Resistance Design Manual published by the Gypsum Association.

Wallboard backing for use in restroom and shower areas shall be water-resistant gypsum backing board.

### PRODUCTS .--

# Water-resistant gypsum backing board.--

Water-resistant gypsum backing board shall conform to ASTM Designation: C 630/C C 630M.

# Joint tape and joint and finishing compound .--

Joint tape and joint and finishing compound shall conform to ASTM Designation: C 475.

## Corner beads, metal trim and control joints.--

Corner beads, metal trim and control joints shall be galvanized steel of standard manufacture.

#### Fasteners.--

Fasteners shall be gypsum wallboard nails conforming to ASTM Designation: C 514 or steel drill screws conforming to ASTM Designation: C 1002.

### **EXECUTION.--**

**DELIVERY AND STORAGE.--**Materials shall be delivered in original packages, containers or bundles bearing brand name, applicable standard of manufacture, and name of manufacturer or supplier and shall be kept dry and fully protected from weather and direct sunlight exposure. Gypsum wallboard shall be stacked flat with adequate support to prevent sagging or damage to edges, ends and surfaces.

**INSTALLATION.--**Wallboard panels to be installed on ceilings and soffits shall be installed with the long dimension of the panels perpendicular to the framing members. Wallboard panels to be installed on walls may be installed with the long dimension of the panels either parallel or perpendicular to the framing members. The direction of placing the panels shall be the same on any one wall or partition assembly.

Edges of wallboard panels shall be butted loosely together. All cut edges and ends shall be smoothed as needed for neat fitting joints.

All edges and ends of gypsum wallboard panels shall coincide with the framing members, except those edges and ends which are perpendicular to the framing members. End joints on ceiling and on the opposite sides of a partition assembly shall be staggered.

Except where closer spacings are shown on the plans, the spacing of fasteners shall not exceed the following:

Nails 175 mm
Screws 300 mm
Screws at perimeter of panels for fire 200 mm
resistive assemblies having metal framing

Type S steel drill screws shall be used to fasten wallboard to metal framing. Nails or Type W steel drill screws shall be used to fasten wallboard to wood framing. Except as shown on the plans, screws shall not be used in fire resistive assemblies.

Adhesives shall not be used for securing wallboard to framing.

Gypsum wallboard panels shown on the plans for shear wall sheathing or for fire resistive assemblies shall be fastened to all framing members. Gypsum wallboard panels at other locations and gypsum wallboard finish over plywood sheathed shear walls shall be fastened to all framing members except at the following locations:

At internal angles formed by ceiling and walls; ceiling panels shall be installed first with the fasteners terminating at a row 175 mm from the walls, except for walls parallel to ceiling framing. Wall panels shall but the ceiling panels. The top row of wall panel fasteners shall terminate 200 mm from the ceiling.

At internal vertical angles formed by the walls; fasteners shall not be installed along the edge or end of the panel that is installed first. Fasteners shall be installed only along the edge or end of the panel that butts and overlaps the panel installed first.

Fasteners shall be located at least 10 mm from wallboard panel edges and ends. Nails shall penetrate into wood framing at least 30 mm. Screws shall penetrate into wood framing at least 20 mm. All metal fasteners shall be driven slightly below surface level without breaking the paper or fracturing the core.

Metal trim shall be installed at all free edges of panels, at locations where wallboard panels abut dissimilar materials and at locations shown on the plans. Corner beads shall be installed at external corners. Control joints shall be installed at the locations shown on the plans.

Joints between face panels, the internal angles formed by ceiling and walls and the internal vertical angles formed by walls shall be filled and finished with joint tape and at least 3 coats of joint compound. Tape in the corners shall be folded to conform to the angle of the corner. Tape at joints and corners shall be embedded in joint compound.

Dimples at nail and screw heads, dents, and voids or surface irregularities shall be patched with joint compound. Each patch shall consist of at least 3 coats and each coat shall be applied in a different direction.

Flanges of corner beads, control joints and trim shall be finished with a least 3 coats of joint compound.

Each coat of joint compound shall be feathered out onto the panel surface and shall be dry and lightly sanded before applying the next coat. The finished surfaces of joint compound at the panel joints, internal angles, patches and at the flanges of trim, corner beads and control joints shall be flat and true to the plane of the surrounding surfaces and shall be lightly sanded.

Good lighting of the work area shall be provided during the final application and sanding of the joint compound.

Gypsum wallboard used as backing boards for tile or rigid sheet wall covering or wainscotting shall be water resistant. Joints in backing board shall not be taped or filled and dimples at the fastener heads shall not be patched. Edges of cuts and holes in backing board shall be sealed with a primer or sealer that is compatible with the wall covering or wainscotting adhesive to be used.

Surfaces of wallboard to be textured shall receive an orange peel texture, unless otherwise shown on the plans.

# 12-9.02 CERAMIC TILE

# **PART 1.- GENERAL**

# **SUMMARY.--**

**Scope.-**This work shall consist of furnishing and installing ceramic tile in accordance with the details shown on the plans and these special provisions.

Ceramic tile shall include matte porcelain tile, trim tile, setting materials, grouts and such other materials as maybe required for a complete installation.

# SUBMITTALS.--

**Product data.-**-Manufacturer's descriptive data, a list of materials to be used, and installation instructions for all materials required for the work shall be submitted for approval.

Manufacturer's descriptive data shall be submitted for each type of tile, mortar bed materials, bond coat materials and additives, and grout materials and additives.

Materials list and installation instructions shall include all products and materials to be incorporated into the work.

Friction reports shall be submitted for tile products to be used on floors and other pedestrian surfaces.

**Samples.--**Samples shall include 2 individual samples of each type and color of tile and trim to be installed and shall be of the same size, shape, and finish as the tile and trim to be installed.

# **QUALITY ASSURANCE.--**

**Single source responsibility.-**-Each type and color of tile, grout and setting materials shall be obtained from a single source.

Master Grade Certificates.--Each shipment of tile to the project site shall be accompanied by a Master Grade Certificate issued by the tile manufacturer.

**Certificates of Compliance.-**-Certificates of compliance shall be furnished for bond coat materials, setting bed materials and grout in accordance with the requirements specified in Section 6-1.07, "Certificates of Compliance," of the Standard Specifications.

# DELIVERY, STORAGE AND HANDLING .--

**Delivery.--**Tile and packaged materials shall be delivered to the job site in sealed, unbroken, unopened containers with the labels intact. Tile containers shall bear the Standard Grade label.

**Storage and handling.-**-Materials shall be stored and handled in such a manner as to prevent damage or contamination by water, freezing or foreign matter.

### PROJECT CONDITIONS.--

**Protection.--**Tile work shall be protected and environmental conditions maintained during and after installation to comply with the reference standards and manufacturer's printed instructions.

**Temperatures.--**Unless otherwise specified in the manufacturer's installation instructions, the ambient temperature shall be maintained at not less than 10°C nor more than 38°C in tiled areas during installation and for 7 days after completion. Exterior work areas shall be shaded from direct sunlight during installation.

Tile shall not be installed when the temperature of the substrate is greater than 32°C or is frost covered.

**Illumination.-**-Interior work areas shall be illuminated to provide the same level and angle of illumination as will be available during final inspection.

# **PART 2.- PRODUCTS**

### **MANUFACTURERS.--**

**Available manufacture's.-**-Subject to compliance with the specifications, tile shall be American Olean Tile Co., Inc.; Summitville Tiles, Inc.; United States Ceramic Tile Co.; or equal.

# **GENERAL.--**

**Ceramic tile.-**-Ceramic tile shall conform to the requirements in ANSI Standard: A137.1, "American National Standard Specifications for Ceramic Tile" for types and grades of tile indicated.

Ceramic tile shall conform to the "Standard Grade" requirements.

**Tile installation materials.--**Tile installation materials shall conform to the requirements in ANSI standard referenced with products and materials indicated for setting and grouting.

**Tile color and size.-**-Tile color shall be as shown on the plans; tile size shall be as indicated in the Schedule elsewhere in this special provision.

**Slip resistant tile.--**Slip resistant tile shall have sufficient abrasives added such that the static coefficient of friction, wet or dry, shall be not less than 0.6 for walking surfaces and 0.8 for ramps when tested in accordance with ASTM Designation: C 1028.

### TILE PRODUCTS .--

# Matte porcelain tile.--

Matte porcelain tile shall be machine made, unpolished, dust pressed natural porcelain clay and shall have a plain face. Tile shall have a nominal thickness of 8 mm. Matte porcelain tile shall be slip resistant.

Matte porcelain trim tile shall include cove type base at walls and single piece intersecting cove base at corners.

#### SETTING MATERIALS.--

# Portland cement mortar installation materials.--

Materials for portland cement mortar installation shall conform to the requirements in ANSI Standard: A108.1 as required for installation method designated, unless otherwise indicated.

**Membrane.-**-Membrane shall be asphalt impregnated felt conforming to ASTM Designation: D 226, Type I, or polyethylene film conforming to ASTM Designation: C 171, Type 1.1.2. Polyethylene film shall not be less than 0.1 mm thick.

**Reinforcement.--**Reinforcement shall be galvanized welded wire fabric with 50 mm x 50 mm - 1.6 mm x 1.6 mm conforming to ASTM Designations: A 82 and A 185 except for minimum wire size. Reinforcement shall be provided in flat sheets.

### Tile bond coat .--

Tile bond coat shall be latex-portland cement bond coat.

Latex-portland cement mortar bond coat shall be a prepackaged mortar mix, conforming to ANSI Standard: A118.4, incorporating a dry acrylic resin, and to which only water is added at the job site. Mortar shall be suitable for exterior use and be labeled for the type of tile to be installed.

# **GROUTING MATERIALS.--**

#### Tile grout.--

Tile grout shall be latex-portland cement grout.

Latex-portland cement grout shall be a prepackaged grout mix, conforming to ANSI Standard: A118.6, incorporating a dry acrylic resin, and to which only water is added at the jobsite. Grout shall be suitable for exterior use and labeled for the type of tile to be installed.

# Grout pigment.--

Grout pigment shall be chemically inert, fade resistant mineral oxide or synthetic type. Color shall be as shown on the plans.

### SEALANTS .--

### Sealant.--

Sealant for vertical expansion joints shall be a medium modulus silicone or polyurethane. Sealant for horizontal joints shall be a 2-part polyurethane type material with a Shore Hardness of 35 to 45.

Color of exposed sealants shall match color of grout in tile adjoining sealed joints.

### **MORTAR BEDS.--**

### Cement mortar bed.--

Cement mortar bed for walls shall be proportioned of one part cement, 1/2 part hydrated lime, 6 parts damp sand by volume and only enough water to provide the necessary workability. Ingredients shall be dry mixed, water added, and materials blended to produce a stiff mix. Mortar bed shall be not less than 20 mm in thickness.

Cement mortar bed for floors shall be proportioned of one part cement, 1/10 parts hydrated lime, 5 parts damp sand by volume and only enough water added to provide the necessary workability. Ingredients shall be dry mixed, water added, and materials blended to produce a stiff mix. Mortar bed shall be not less than 32 mm in thickness.

#### MISCELLANEOUS MATERIALS.--

#### Sand.--

Sand shall be a natural or manufactured sand conforming to ASTM Designation: C 144, except that no more than 10 percent shall pass the No. 150  $\mu$ m sieve.

#### Sealers.--

Sealer for unglazed quarry tile shall be water repellent, clear solution of ammonium cementitious compound, silicone base material, or other commercially manufactured sealer.

Sealer for grout shall be a penetrating proprietary compound designed for sealing grout. Silicone sealers shall not be used.

#### Cement.--

Cement shall conform to ASTM Designation: C 150, Type I.

### Hydrated lime .--

Hydrated lime shall conform to ASTM Designation: C 206, Type S, or ASTM Designation: C 207, Type S.

### Water.--

Water shall be clean and potable.

### Metal edge strips.--

Metal edge strips shall be stainless steel terrazzo strips, 3 mm wide at top edge with integral provision for anchorage to mortar bed or substrate.

### MIXING MORTAR AND GROUT.--

**Mixing.--**Mortar and grout shall be mixed to comply with the requirements of referenced standards and manufacturers for accurately proportioning of materials, water or additive content, mixing equipment and mixer speeds, mixing containers, mixing time, and other procedures need to produce mortars and grout of uniform quality with optimum performance characteristics for application intended.

### PART 3.- EXECUTION

# PREPARATION .--

**General.-**Concrete, mortar, or masonry substrate surfaces which are to receive a mortar bed shall not vary more than 5 mm in 2.4 m from the required plane and shall be true, plumb at vertical surfaces, and square at intersection edges.

Surfaces to receive a mortar setting bed or a bond coat shall be cleaned adequately to assure a tight bond to the applied material. Such cleaning shall leave the surface thoroughly roughened and free from laitance, coatings, oil, sand, dust and loose particles.

The cleaned surfaces which are to receive a mortar bed shall be saturated with water just prior to placing mortar or the cleaned surfaces shall be coated with fresh neat cement slurry. If the surface is saturated with water, excess water shall be removed and the wetted surfaces uniformly dusted with portland cement. The slurry or wetted cement dust shall be broomed to completely coat the surface with a thin and uniform coating just prior to placing the mortar.

Substrates shall be inspected to insure that grounds, anchors, plugs, recessed frames, bucks, drains, electrical work, mechanical work, and similar items in or behind the tile have been installed before proceeding with installation of the tiles.

#### INSTALLATION.--

General.--Tile installation shall conform to applicable parts of ANSI 108 Series of the tile installation standards included under "American National Standard Specifications for the Installation of Ceramic Tile" and Tile Council of American, "Handbook for Ceramic Tile Installation."

All tile shall be installed on a bond coat over a setting bed. The setting bed shall be a cured cement mortar bed or a prepared, dimensionally stable substrate of concrete, masonry, cementitious backer board, or other cementitious material.

The back face of the tile shall be free of paper, adhesives, fiber mesh, resins, or other materials affecting the bond of the tile to the bedding material.

Tile sheets shall have permanent edge bonding or temporary mounting materials on the exposed face. Water soluble or absorbent adhesives shall not be used for edge bonding. Temporary mounting materials shall allow observation during tile setting operations.

Tile work shall extend into recesses and under or behind equipment and fixtures, to form a complete covering without interruptions, except as shown on the plans. Work shall be terminated neatly at obstructions, edges and corners without disrupting pattern or joint alignments.

Intersections and returns shall be accurately formed. Cutting and drilling of tile shall be performed without marring visible surfaces. Cut edges of tile abutting trim, finish or built-in items shall be carefully ground to produce straight aligned joints. Tile shall be closely fit to electrical outlets, piping, fixtures and other penetrations such that plates, collars, or covers overlap the tile.

**Mortar bed placement.-**The mortar bed, with or without reinforcement as shown on the plans, shall be placed, consolidated, and finished to the required thickness.

The surface of the mortar bed shall be true and pitched as shown on the plans, without high or low spots. The mortar bed surface shall not vary more than 3 mm in 2.4 m from a plane parallel to the finished tile surface when tile is installed on a cured mortar bed.

In no case shall the allowed tolerances result in offsets between adjoining tiles, low spots on finished tile surfaces than can pond water, or finished tile surfaces that are not plumb or not true.

**Tile bond coat.-**The tile bond coat mortar shall be mixed according to the manufacturer's recommendations. The consistency of the mixture shall be such that ridges formed with the recommended notched trowel shall not flow or slump. Reworking will be allowed provided no water or materials are added. The setting bed surfaces shall be dampened before placing the bond coat as necessary tile installation, but the setting bed shall not be soaked. The setting bed surfaces for epoxy bond coat shall be dry.

The bond coat shall be floated onto the cured mortar bed surface with sufficient pressure to cover the surface evenly with no bare spots. The surface area to be covered with the bond coat shall be no greater than the area that can be tiled while the bond coat is still plastic. The bond coat shall be combed with a notched trowel as recommended by the manufacturer within 10 minutes before installing tile. Tile shall not be installed on a skinned over bond coat.

**Installing tiles.-**Tile shall be installed in accordance with the manufacturer's instructions and shall be set solid and shall be well bonded to the substrate.

Tile set on a tile bond coat shall be installed in accordance with ANSI Standard: A108.5, and tile set on an epoxy mortar shall be installed in accordance with ANSI Standard: A108.6.

If tiles are cut, the cuts shall be made with saws. Cut edges shall be rubbed with an abrasive stone to bring the edge of the glaze slightly back from the body of the tile. Cuts shall be accurately made to neatly fit the tile in place. Cut edges shall not be butted against other tile. Cut tile shall be at least half the size of a full size tile.

Tile shall completely cover wall areas behind mirrors and fixtures.

Tile shall be installed so that the finished tile surface does not vary more than 3 mm in 2.4 m from the finished tile surface shown on the plans. In no case shall there be offsets in adjoining tiles, low spots on finished tile surfaces that can pond water, or finished tile surfaces that are not plumb or true in the completed tile work.

Tiles shall be firmly pressed into the freshly notched bond coat. Tile on interior surfaces shall be tapped and beat into a true surface and to obtain at least 80 percent coverage by the mortar on the back of each tile. Tile on exterior surfaces shall have 100 percent coverage and shall be back-buttered immediately prior to setting the tile.

If tile is face mounted, the paper and glue shall be removed within one hour after tile is installed and all tiles that do not meet the requirements for joints and surface tolerance shall be adjusted or replaced.

Mortar that exudes into the grout spaces between tiles shall be removed to the bottom of tile.

**Joints.--**Joints between tile shall be continuous both vertically and horizontally. Joints shall be straight and of uniform and equal width. Where tiles on adjoining surface are the same size, the joints shall align, one with the other. Joint width shall be as recommended by the tile manufacturer.

**Grouting tile.-**-Grout shall be mixed, applied and cured in accordance with the manufacturer's recommendations and ANSI Standard: A108.10 for cement grout and ANSI Standard: A108.9 for epoxy grout.

Spacers, strings, ropes, pegs, glue, paper, and face mounting material shall be removed before grouting. Joints between glazed wall tile shall be wetted if they have become dry. Joints for epoxy mortar shall be dry.

Grouting shall not begin until at least 48 hours after installing tile.

A maximum amount of grout shall be forced into the joints between tiles in accordance with the manufacturer's recommendations. The grout shall be finished to the depth of the cushion for cushion edge tile and finished flush with the surface for square edge tile. All gaps and skips in the grout spaces shall be filled.

Mortar or mounting mesh shall not show through the grouted joints.

The finished grout shall have a uniform color and shall be smooth without voids, pinholes or low spots.

Expansion joints shall be kept free of grout or mortar.

Grout shall be protected from freezing or frost for a least 5 days after installation.

**Expansion joints.--**Expansion joints shall be installed at the perimeter of all tile floors and at all substrate control joints and changes in the substrate material. Exterior expansion joint spacing shall not exceed 5 m in any direction.

All expansion joints shall be made with sealant over backer rods. The thickness of sealant at the center of expansion joints shall not exceed the width of the joint. Joint edges shall be primed as recommended by the sealant manufacturer.

**Edge strips.-**Edge strips shall be installed at openings where the threshold has not been shown on the plans, but where tile floor abuts other flooring materials at the same level. Edge strips shall be installed centered under the closed door, or where there is no door, centered in the opening.

**Sounding tile.-**-Tiled surfaces shall be sounded with a metal bar or chain for improperly bonded tile or setting bed. Tile or setting bed that emits a hollow sound shall be replaced.

**Replacement.--**Cracked, chipped, broken, or otherwise defective tiles shall be removed and replaced. All tiles which differ more than 2 mm in elevation from adjacent tile edges shall be removed and replaced.

**Curing.--**After the installation of tile and the grouting of joints, the tile and grout shall be cured by keeping the surface continuously damp for at least 72 hours after grouting. Curing materials shall not stain the tile or grouted joints. Curing methods shall not erode away the grout.

After grouting, horizontal tiled surfaces shall be closed to traffic, and all tiled surfaces shall be kept free from impact, vibration or shock, for at least 72 hours.

**Sealing unglazed quarry tile.-**-Sealer shall be applied to unglazed quarry tile only. The sealer shall be applied in accordance with the manufacturer's recommendations.

# CLEANING AND PROTECTION .--

Cleaning tile surfaces.--All exposed tile surfaces shall be cleaned of all grout haze upon completion of grouting. Acids and chemicals used to clean tile shall conform to the tile manufacturer's recommendations. Cleaners shall not be harmful to materials on surfaces of abutting floors, walls, and ceilings. Tile work shall be rinsed thoroughly with clean water before and after using acid or chemical cleaners. After cleaning and rinsing, tile surfaces shall be polished using a soft cloth.

Tile work shall be cleaned and polished again immediately prior to completion of the contract. All dirt, grime, stains, paints, grease, and other discoloring agents or foreign materials shall be removed.

**Protection.--**After grouting, horizontal tiled surfaces shall be closed to traffic, and all tiled surfaces shall be kept free from impact, vibration or shock, for at least 72 hours after.

Tile surfaces damaged by construction operations shall be retiled.

## SCHEDULES.--

### Wall tile.--

Wall tile shall be as shown on plans.

Installation on mortar bed, using a tile bond coat and grout, shall conform to the requirements of Method W 222, "Handbook for Ceramic Tile Installation."

Installation on gypsum wallboard, using a tile bond coat and grout, shall conform to the requirements of Method W 243, "Handbook for Ceramic Tile Installation."

Installation on cementitious backer board, using a tile bond coat and grout, shall conform to the requirements of Method W 244, "Handbook for Ceramic Tile Installation."

Installation on concrete and masonry shall be on a mortar bed using tile bond coat and grout, and shall conform to the requirements of Method W 211, "Handbook for Ceramic Tile Installation.

### Floor tile .--

Floor tile shall be nominal 200 mm x 200 mm matte porcelain tile installed on a mortar bed using a tile bond coat and grout and shall conform to the requirements of Method F 112, "Handbook for Ceramic Tile Installation."

### **12-9.03 PAINTING**

# **PART 1.- GENERAL**

**SUMMARY.--**This work shall consist of preparing surfaces to receive coatings, and furnishing and applying coatings, in accordance with the schedules and details shown on the plans, and these special provisions.

The coatings specified in this section are in addition to any factory finishes, shop priming, or surface treatment specified elsewhere in these special provisions.

SUBMITTALS.--Manufacturer's descriptive data, a materials list, and color samples shall be submitted for approval.

Product descriptive data shall include product description, manufacturer's recommendations for product mixing, thinning, tinting, handling, site environmental requirements, product application and drying time.

Materials list shall include manufacturer's name, trade name, and product numbers for each type coating to be applied.

Color samples shall be manufacturer's color cards, approximately 50 mm x 75 mm, for each color of coating shown on the plans. Color samples for stains shall be submitted on wood of the same species, color, and texture as the wood to receive the stain.

**REGULATORY REQUIREMENTS.-**-Coatings and applications shall conform to the rules for control of volatile organic compound emissions adopted by the air quality control district in the air basin in which the coatings are applied.

**SITE ENVIRONMENTAL REQUIREMENTS.-**-Coatings shall not be applied when the air temperature is below 10°C (20°C for varnishes) or when the relative humidity exceeds 75 percent.

The surface to be coated shall be maintained at a minimum temperature of 7°C for a period of 24 hours prior to, and 48 hours after the application of the coating. Heating facilities shall be provided when necessary.

Continuous ventilation shall be provided during application of the coatings.

A minimum lighting level of 865 lux, measured 1 m from the surface to be coated, shall be provided while surfaces are being prepared for coatings and during coating applications.

**DELIVERY, STORAGE, AND HANDLING.--**Products shall be delivered to the site in sealed, labeled containers and stored in a well ventilated area at an ambient air temperature of not less than 7°C. Container labeling shall include manufacturer's name, type of coating, trade name, color designation, drying time, and instructions for tinting, mixing, and thinning.

**MAINTENANCE STOCK.-**-Upon completion of coating work, a full 3.8 liter container of each type and color of finish coat and stain used shall be delivered to the location at the project site designated by the Engineer. Containers shall be tightly sealed and labeled with color, texture, and room locations where used, in addition to the manufacturer's standard product label.

### **PART 2.- PRODUCTS**

**GENERAL.--**The products shall be the best quality grade coatings of the specified types as regularly manufactured by nationally recognized paint and varnish manufacturers that have not less than 10 years experience in manufacturing paints and varnishes. Products that do not bear the manufacturer's identification as the best quality grade product shall not be used. Products for each coating system shall be by a single manufacturer and shall not contain lead type pigments.

Thinners, shellac, fillers, patching compounds, coloring tint, and other products required to achieve the specified finish shall be the manufacturer's best quality and shall be used as recommended.

#### PART 3.- EXECUTION

**INSPECTION.--**Surfaces to be coated at the jobsite shall be approved by the Engineer prior to the application of coatings. The Contractor shall notify the Engineer at least 3 working days prior to the application of coatings.

**SURFACE PREPARATION.--**Surfaces scheduled to be coated shall be prepared in accordance with the following, except that the surfaces not specified herein shall be prepared as recommended by the coating manufacturer.

**GENERAL.--**Hardware, cover plates, light fixture trim, and similar items shall be removed prior to preparing surfaces for coating. Following the application of the finish coating, the removed items shall be reinstalled in their original locations.

**WOOD.-**-Oil and grease shall be removed by solvent wash. Mildew shall be removed by mildew wash. Surfaces to be coated shall be cleaned of all dirt, excess material, or filler by hand cleaning. Smooth surfaced wood shall be sanded lightly.

A sealer composed of equal parts of shellac and alcohol shall be spot applied to knots, sap, pitch, tar, creosote, and other bleeding substances.

After the application of the prime coat, all nail holes, cracks, open joints, dents, scars, and surface irregularities shall be filled, hand cleaned, and spot primed to provide smooth surfaces for the application of finish coats.

Irregularities in wood surfaces to receive a transparent stain finish shall be filled and hand cleaned after the first coat of stain has been applied. The color of the filler shall match the color of the stained wood.

Irregularities in wood surfaces to receive a clear finish shall be filled and hand cleaned before the application of coatings. The color of the filler shall match the color of the coated wood.

**GALVANIZED METAL.-**Oils, grease, and fabrication lubricants shall be removed by solvent wash. Surfaces shall be cleaned of remaining surface treatments by hand cleaning. New surfaces shall be roughened by hand cleaning or light abrasive blasting.

Abraded or corroded areas shall be hand cleaned and spot coated with one coat of vinyl wash pretreatment. Abraded or corroded areas on new surfaces not scheduled to be painted shall be cleaned by solvent wash, hand cleaned, and given 2 spot applications of zinc rich paint.

**STEEL AND OTHER FERROUS METALS.-**Oils, grease, and fabrication lubricants shall be removed by solvent wash. Dirt, water soluble chemicals, and similar surface contamination shall be removed by detergent wash or steam cleaning. Mill scale and rust shall be removed by hand cleaning or abrasive blasting.

**ALUMINUM AND OTHER NON-FERROUS METALS.-**Oils, grease, and fabrication lubricants shall be removed by solvent wash. Dirt, water soluble chemicals, and similar surface contamination shall be removed by detergent wash.

**GYPSUM BOARD.--**Holes, cracks, and other surface imperfections shall be filled with joint compound or suitable filler prior to application of coatings. Taped joints and filled areas shall be hand sanded to remove excess joint compound and filler.

**CONCRETE AND CONCRETE UNIT MASONRY.-**-New material shall be cured a minimum of 14 days before coating. Surface dirt and dust shall be removed by brooming, air blast, or vacuum cleaner. Oil and grease shall be removed by steam cleaning. Form release agents, weak concrete, surface laitance, dirt, and other deleterious material shall be removed by sandblasting. Cracks and voids shall be filled with cement mortar patching material.

**PREVIOUSLY COATED AND SHOP PRIMED SURFACES.-**Dirt, oil, grease, or other surface contaminants shall be removed by water blasting, steam cleaning, or TSP wash. Minor surface imperfections shall be filled as required for new work. Mildew shall be removed by mildew wash. Chalking paint shall be removed by hand cleaning. The surfaces of existing hard or glossy coatings shall be abraded to dull the finish by hand cleaning or light abrasive blasting. Abrasive blasting shall not be used on wood or non-ferrous metal surfaces.

Chipped, peeling, blistered, or loose coatings shall be removed by hand cleaning, water blasting, or abrasive blasting. Bare areas shall be pretreated and primed as required for new work.

### **DEFINITIONS.--**

**DETERGENT WASH.--**Removal of dirt and water soluble chemicals by scrubbing with a solution of detergent and water, and removal of all solution and residues with clean water.

**HAND CLEANING.--**Removal of dirt, loose rust, mill scale, excess base material, filler, aluminum oxide, chalking paint, peeling paint, or paint which is not firmly bonded to the surfaces by using hand or powered wire brushes, hand scraping tools, power grinders, or sandpaper and removal of all loose particles and dust prior to coating.

**MILDEW WASH.--**Removal of mildew by scrubbing with a solution of detergent, hypochlorite-type household bleach, and warm water, and removal of all solution and residues with clean water.

**ABRASIVE BLASTING.-**-Removal of oil, grease, form release agents, paint, dirt, rust, mill scale, efflorescence, weak concrete, or laitance, by the use of airborne abrasives, and removal of loose particles, dust, and abrasives by blasting with clean air

Abrasives shall be limited to clean dry sand, mineral grit, steel grit, or steel shot, and shall be graded to produce satisfactory results. Unwashed beach sand containing salt or silt shall not be used.

Abrasive blasting shall conform to the requirements of SSPC-SP6-85, Commercial Blast Cleaning, as defined in the Steel Structures Painting Council Manual.

Light abrasive blasting shall conform to the requirements of SSPC-SP7-85, Brush-Off Blast Cleaning, as defined in the Steel Structures Painting Council Manual.

**SOLVENT WASH.--**Removal of oil, grease, wax, dirt, or other foreign matter by using solvents, such as mineral spirits or xylol, or other approved cleaning compounds.

**STEAM CLEANING.-**-Removal of oil, grease, dirt, rust, scale, or other foreign matter by using steam generated by commercial steam cleaning equipment, from a solution of water and steam cleaning compounds, and removal of all residues and cleaning compounds with clean water.

**TSP WASH.--**Removal of oil, grease, dirt, paint gloss, and other foreign matter by scrubbing with a solution of trisodium phosphate and warm water, and removal of all solution and residues with clean water.

**WATER BLASTING.-**-High pressure, low volume water stream for removing dirt, light scale, chalking or peeling paint. Water blasting equipment shall produce not less than a 13 800 MPa minimum output pressure when used. Heated water shall not exceed 66°C. If a detergent solution is used, it shall be biodegradable and shall be removed from all surfaces with clean water.

**PROTECTION.--**The Contractor shall provide protective devices, such as tarps, screens or covers, as necessary to prevent damage to the work and to other property or persons from all cleaning and painting operations.

Paint or paint stains on surfaces not designated to be painted shall be removed by the Contractor at his expense and the original surface restored to the satisfaction of the Engineer.

## APPLICATION .--

**GENERAL.--**Coatings shall be applied in accordance with the printed instructions and at the application rates recommended by the manufacturer to achieve the dry film thickness specified in these special provisions.

Mixing, thinning and tinting shall conform to the manufacturer's printed instructions. Thinning will be allowed only when recommended by the manufacturer.

Coatings shall be applied only when surfaces are dry and properly prepared.

Cleaning and painting shall be scheduled so that dust and other contaminants from the cleaning process will not fall on wet, newly coated surfaces.

Materials required to be coated shall have coatings applied to all exposed surfaces, including the tops and bottoms of wood and metal doors, the insides of cabinets, and other surfaces not normally visible from eye level.

**APPLICATION SURFACE FINISH.--**Each coat shall be applied to a uniform finish. Finished surfaces shall be free of surface deviations and imperfections such as skips, cloudiness, spotting, holidays, laps, brush marks, runs, sags, curtains, ropiness, improper cutting in, overspray, drips, ridges, waves, and variations in color and texture.

Each application of a multiple application finish system shall closely resemble the final color coat, except each application shall provide enough contrast in shade to distinguish the separate applications.

**WORK REQUIRED BETWEEN APPLICATIONS.**—Each application of material shall be cured in accordance with the coating manufacturer's recommendations before applying the succeeding coating. Enamels and clear finishes shall be lightly sanded, dusted, and wiped clean between applications.

Stain blocking primer shall be spot applied whenever stains bleed through the previous application of a coating.

**TIMING OF APPLICATIONS.--**The first application of the specified coating system shall be applied prior to any deterioration of the newly prepared surface. Metal surfaces shall be prepared and prime coated the same day that cleaning of bare metal is performed. Additional prime coats shall be applied as soon as drying time of the preceding coat permits.

Metal surfaces shall be prime coated within 12 hours of application of vinyl wash pretreatment.

Shellac sealer shall be allowed to dry at least 12 hours before applying the next coat.

Drying time between applications of water borne coatings shall be at least 12 hours.

**APPLICATION METHODS.--**Coatings shall be applied by brush, roller or spray. Rollers shall be of a type which do not leave a stippled texture in the paint film. Extension handles for rollers shall not be greater than 2 m in length.

If spray methods are used, surface deviations and imperfections such as, overspray, thickness deviations, lap marks, and orange peel shall be considered as evidence that the work is unsatisfactory and the Contractor shall apply the remainder of the coating by brush or roller, as approved by the Engineer.

## DRY FILM THICKNESS .--

Vinyl wash pretreatment	0.007 mm to 0.13 mm, maximum.
Bituminous paint	0.1 mm, minimum.
Epoxy polyamide primer	0.1 mm, minimum.
Aliphatic polyurethane enamel	0.05 mm, minimum.
Other primers, undercoats, sealers, and coatings	As recommended by the manufacturer.

**BACKPRIMING.-**The first application of the specified coating system shall be applied to all wood surfaces (face, back, edges, and ends) of wood materials that are not factory coated, immediately upon delivery to the project site, except surfaces of interior finish woodwork that adjoin concrete or masonry shall be coated with one application of alkyd exterior wood primer before installation.

When clear or stain type coatings are required on millwork, trim, or paneling, varnish, reduced 25 percent by mineral spirits, shall be used for coating the back faces.

All primed metal surfaces in contact with concrete or concrete block exterior walls shall be coated with a bituminous paint on those surfaces in contact with the wall.

**PATCHES IN PREVIOUSLY COATED SURFACES.--**Where patches are made on surfaces of previously coated walls or ceilings, the entire surface to corners on every side of the patch shall be coated with a minimum of one application of the finish coat.

**FINISHING MECHANICAL AND ELECTRICAL COMPONENTS.--**Shop primed mechanical and electrical components shall be finish coated in accordance with the coating system entitled, "Shop Primed Steel." Louvers, grilles, covers, and access panels on mechanical and electrical components shall be removed and coated separately.

Interior surfaces of air ducts which are visible through grilles or louvers shall be coated with one application of flat black enamel, to limit of the sight line.

Exposed conduit, piping, and other mechanical and electrical components visible in public areas shall be painted.

Both sides and all surfaces, including edges and back of wood mounting panels for electrical and telephone equipment shall be finish coated before installing equipment.

**CLEANING.--**Upon completion of all operations, the coated surfaces shall be thoroughly cleaned of dust, dirt, grease, or other unsightly materials or substances.

Surfaces marred or damaged as a result of the Contractor's operations shall be repaired, at his expense, to match the condition of the surfaces prior to the beginning of the Contractor's operations.

**COATING SYSTEMS.--**The surfaces to be coated shall be as shown on the plans and as specified elsewhere in these special provisions. When a coating system is not shown or specified for a surface to be finish coated, the coating system to be used shall be as specified for the substrate material. The number of applications specified for each coating system listed herein is a minimum. Additional coats shall be applied if necessary to obtain a uniform color, texture, appearance, or required dry film thickness.

### SYSTEM 1 ALUMINUM AND OTHER NON-FERROUS METALS.--

1 pretreat coat: vinyl wash pretreatment 1 prime coat: aluminum primer

2 finish coats: acrylic, exterior enamel, semi-gloss

### SYSTEM 2- CONCRETE UNIT MASONRY.--

1 pretreat coat: block filler

1 prime coat: concrete and masonry primer 2 finish coats: acrylic, exterior enamel, semi-gloss

## SYSTEM 3- GALVANIZED METAL.--

1 pretreat coat: vinyl wash pretreatment 1 prime coat: galvanized metal primer

2 finish coats: acrylic, exterior enamel, semi-gloss

### SYSTEM 4- GYPSUM BOARD.--

1 prime coat: PVA wall sealer

2 finish coats: acrylic, interior enamel, semi-gloss

## SYSTEM 5- PREVIOUSLY COATED EXTERIOR SURFACES.--

1 prime coat : alkyd exterior enamel undercoat 2 finish coats: acrylic, exterior enamel, semi-gloss

## SYSTEM 6- PREVIOUSLY COATED INTERIOR SURFACES.--

1 prime coat: alkyd interior wood primer

2 finish coats: acrylic, interior enamel, semi-gloss

### SYSTEM 7- SHOP PRIMED STEEL.--

1 prime coat : red oxide ferrous metal primer 2 finish coats: red oxide ferrous metal primer alkyd, exterior enamel, semi-gloss

### SYSTEM 8- WOOD, PAINTED.--

1 prime coat: alkyd, exterior wood primer

2 finish coats: acrylic, exterior enamel, semi-gloss

# SYSTEM 9- WOOD, STAINED.--

2 finish coats: semi-transparent, oil stain

**COLOR SCHEDULE.--**Colors shall be as shown on the plans.

### SECTION 12-10. SPECIALTIES

#### 12-10.01 METAL TOILET PARTITIONS

**GENERAL.--**This work shall consist of furnishing and installing metal toilet partitions in accordance with the details shown on the plans and these special provisions.

Metal toilet partitions shall consist of panels, doors, pilasters, headrails, urinal screens, fasteners, anchorages and hardware. Internal reinforcement shall be provided at all fasteners, anchorages, hardware and accessories.

Partitions for women's room shall have a factory applied, baked on enamel finish consisting of not less than one prime coat over a chemically pretreated base followed by at least one baked on enamel finish coat.

**SUBMITTALS.-**-Manufacturer's descriptive data, standard color palette, installation instructions and shop drawings shall be submitted for approval.

Colors will be selected from the manufacturer's standard color palette by the Engineer after the award of the contract.

Working drawings shall show the plan layout, door and panel elevations and all details required for the complete installation and anchorage of the partition system.

## PRODUCTS.--

### Doors and panels.--

Doors and panels shall be flush, 25 mm minimum thickness, formed of two 0.86 mm (22-gage) minimum thickness, galvanized steel sheets over a honeycomb core. Doors and panels shall have formed edges sealed with a continuous oval crown locking strip, and shall be mitered, welded and finished at the corners.

Doors shall have controlled action hinges, with vertical pintle and ball bearing roller operating on adjustable cams, or moving parts of nylon and stainless steel. Top pivots shall be recessed into edges of doors.

Doors shall be provided with slide bar latch and a combination coat-hat hook and door stop, except as otherwise specified.

Doors on stalls designed for use by the disabled shall be provided with a grip and turn latch, combination coat-hat hook and door stop, and U-shaped door pulls immediately below the latch on the inside and outside of the door.

# Pilasters.--

Pilasters shall be 32 mm thick, of the same construction as the doors and panels, except the galvanized face sheets shall be 1.0 mm (20-gage) minimum thickness, and shall have an adjustable, leveling base.

Pilasters shall be 32 mm thick, of the same construction as the doors and panels, except face sheets shall be 1.3 mm for galvanized steel and 1.2 mm for stainless steel (18-gage), with adjustable, leveling base incorporating two 9.5 mm diameter stud expansion anchors with leveling nuts.

### Headrails .--

Headrails shall be anodized aluminum, 25 mm x 38 mm minimum, with exposed ends capped.

## Fasteners and anchorages.--

Fasteners and anchorages shall be stainless steel with vandal resistant heads.

#### Hardware.--

Hardware shall be highly polished chromium plated, cast alloy, or heavy duty anodized aluminum.

### Pilasters anchors.--

Pilasters anchors shall be integral stud anchor type or internally threaded expansion sleeve type with single cone expander. Self-drilling type anchorage shall not be used.

#### Pilaster shoes .--

Pilaster shoes shall be one-piece, stainless steel, with concealed hold down clips, and of sufficient height to completely cover the base and anchors.

### **EXECUTION.--**

**INSTALLATION.--**Metal toilet partitions shall be installed rigidly, securely, plumb, and true and in accordance with the manufacturer's recommendations. Tops and bottoms of doors shall align with tops and bottoms of panels, and all horizontal lines shall be level.

Rigid backing shall be provided in walls to receive anchorages.

Panels shall be anchored with at least 3 brackets at each wall and pilaster. Two anchors shall be used to fasten each pilaster base to the floor.

Doors shall not bind during opening and closing. The clearance between the door edges and pilasters shall be uniform, equidistant, and shall not exceed 5 mm. Hinges shall be adjusted to hold doors ajar when unlatched. Doors on stalls designed for use by the disabled shall return to the closed position.

Drilling, cutting and fitting of wall and floor finishes shall be concealed by the completed installation.

**CLEAN-UP.--**Toilet partitions shall be cleaned, polished and free of all defects. Chipped, dented, scratched, or otherwise damaged work shall be replaced at the Contractor's expense.

### 12-10.02 LOUVERS

**GENERAL.--**This work consists of furnishing and installing louvers in accordance with the details shown on the plans and these special provisions.

SUBMITTALS.--Manufacturer's descriptive data and installation instructions shall be submitted for approval.

### PRODUCTS .--

#### Louvers .--

Louvers shall be factory fabricated units of extruded aluminum alloy not less than 2 mm thick (12-gage) or galvanized steel sheet not less than 1.63 mm thick (16-gage) with standard "Z" type blades, and removable bronze 16 x 16 mesh insect screens mounted on the inside of the units.

Louvers shall have integral caulking strips and retaining beads.

The finish on louvers shall be baked on primer and fluorocarbon polymeric resin.

The finish on louvers shall be anodized with the color as shown on the plans.

### **EXECUTION.--**

**INSTALLATION.--**Louvers shall be installed in accordance with the manufacturer's instructions. The completed louver installation shall be weather tight.

**PAINTING.--**Louvers shall be cleaned, prepared and painted in accordance with the requirements specified under "Painting" in Section 12-9, "Finishes," of these special provisions.

#### 12-10.03 SIGNS

### **PART 1.- GENERAL**

### **SUMMARY.--**

**Scope.-**-This work shall consist of furnishing and installing signs in accordance with the details shown on the plans and these special provisions.

### SUBMITTALS.--

**Product data.-**-Manufacturer's descriptive data for sign materials, colors and graphics, and for fastening hardware and material shall be submitted for approval.

#### PART 2.- PRODUCTS

## Plastic signs (permanent room identification).--

Plastic signs for permanent room identification for other than restrooms shall be scratch resistant, non-static, fire retardent, washable melamine laminate with a non-glare surface, not less than 3 mm thick. Letters and numbers shall be upper case Helvetica, 25 mm in height, 0.80 mm above and integral with sign material, accompanied by Grade 2 Braille.

Grade 2 Braille dots shall be 2.5 mm on centers in each cell with 5 mm space between cells. Dots shall be raised a minimum of 0.6 mm above the background.

# Plastic sign (restroom).--

Plastic sign for restroom shall be not less than 6 mm acrylic plastic. Sign background shall be blue and shall conform to Federal Standard 595B, Color No. 15090. Male/female symbol and lettering shall be white and shall conform to Federal Standard 595B, Color No. 17886.

Male restroom identification shall be a male symbol on an equilateral triangle with edges 305 mm long and a vertex pointing upward.

Female restroom identification shall be a female symbol on a 305 mm diameter circle.

Unisex restroom identification shall be a male and female symbol on a 305 mm equilateral triangle superimposed on a 305 mm diameter circle.

### Accessible building entrance sign.--

Accessible building entrance sign shall be not less than 3 mm acrylic plastic, not less than  $102 \text{ mm} \times 102 \text{ mm}$ , with the international symbol of accessibility.

Accessible building entrance sign shall be pressure sensitive decal, not less than 102 mm x 102 mm with the international symbol of accessibility.

Sign background shall be blue and shall conform to Federal Standard 595B, Color No. 15090. Symbol and border shall be white and shall conform to Federal Standard 595B, Color No. 17886.

## Fastening hardware and material.--

Fastening hardware shall be vandal resistant. Fasteners shall be noncorrosive.

**Installation.--**Plastic signs for room identification and restrooms shall be fastened or secured to clean, finished surfaces in accordance with the sign manufacturer's instructions. Signs shall be installed at a location and height as shown on the plans.

Metal signs shall be attached securely with galvanized or cadmium plated fasteners.

Fastening hardware and material shall be installed within the sign as shown on the plans.

# 12-10.04 FIRE EXTINGUISHERS AND CABINETS

## **PART 1.- GENERAL**

### **SUMMARY.--**

**Scope.-**This work shall consist of furnishing and installing fire extinguishers with cabinets or mounting brackets in accordance with the details shown on the plans and these special provisions.

## REFERENCES .--

**General.-**-Fire Extinguishers shall conform to the requirements in California Code of Regulations, Title 19 Division 1, Chapter 3, "Portable Fire Extinguishers."

### SUBMITTALS.--

Product data.--Manufacturer's descriptive data and installation instructions shall be submitted for approval.

# **QUALITY ASSURANCE.--**

**Codes and standards.--**Fire extinguishers shall be Underwriters Laboratories or Factory Mutual Laboratories approved for the type, rating and classification of extinguisher specified.

### **PART 2.- PRODUCTS**

## **MANUFACTURER'S.--**

**Acceptable manufacturers,--**Subject to contract compliance, manufacturers shall be J. L. Industries; Larsen's Manufacturing; Potter-Roemer; or equal.

## **COMPONENTS.--**

## Fire extinguisher.--

Fire extinguisher shall be fully charged, multi-purpose dry chemical type, with charge indicator, hose and nozzle, and attached service record tag. Fire extinguisher shall be of the capacity and type rating shown on the plans.

## Mounting bracket.--

Mounting bracket shall be the manufacturer's standard painted, surface mounted type.

### **PART 3.- EXECUTION**

## INSTALLATION.--

**General.-**-Fire extinguishers shall be installed in locations and at mounting heights shown on the plans, or if not shown, at a height of 1220 mm from the finished floor to the top of the fire extinguisher.

Fire extinguisher mounting brackets and cabinets shall be attached to structure, square and plumb, in accordance with the manufacturer's recommendations.

## **IDENTIFICATION.--**

**Bracket-mounted.-**-Extinguishers shall be identified with red letter decals spelling "FIRE EXTINGUISHER" applied to wall surface. Letter size, style and location as selected by the Engineer.

### SERVICING .--

### 12-10.05 FREE STANDING STEEL SHELVING

**GENERAL.--**This work shall consist of furnishing and installing free standing steel shelving in accordance with the details shown on the plans and these special provisions.

**SUBMITTALS.-**-Manufacturer's descriptive data, installation instructions and standard color palette shall be submitted for approval. The color will be selected by the Engineer after the award of the contract.

### PRODUCTS .--

## Shelving.--

Shelving shall be factory fabricated steel shelves and supports capable of supporting loads of 1200 Pa of shelf area. Shelves shall not deflect more than 8 mm when subjected to the loads specified herein and shall show no permanent deflection after removal of such loads. Shelves shall be supported and attached by means of clips. Studs or bolts shall not be used. Shelves shall be adjustable in vertical increments of 75 mm or less. Shelving shall be of the approximate dimensions and number shown on the plans and shall have a baked enamel finish.

**EXECUTION.**--Free standing steel shelving shall be installed in accordance with the manufacturer's instructions.

### 12-10.06 TELEPHONE SHELTER

**GENERAL.-**This work shall consist of furnishing and installing a telephone shelter in accordance with the details shown on the plans and these special provisions.

**SUBMITTALS.--**Manufacturer's descriptive data, installation and anchoring instructions and standard color palette for porcelain enamel colors shall be submitted for approval.

## PRODUCTS .--

### Telephone shelter.--

Telephone shelter shall be post mounted, single, illuminated, walk-in type shelter approximately 1.3 meters in height. The opening width shall be not less than 762 mm. Overall depth shall be not less than 610 mm. The overall height, including pedestal, shall be approximately 2.3 meters.

The shelter shall have satin finished, anodized aluminum frame and top; tempered safety glass side panels; porcelain enameled steel body and pedestal; sloped stainless steel shelf; fluorescent lighted interior; three way phone signs and dome

The shelter shall be mounted on a vandal-resistant mounting post.

The post anchor plate and anchorage fasteners shall be covered with a stainless steel escutcheon. Pedestal shall have an access opening with vandal resistant cover.

The side panels shall be locked into an aluminum frame with continuous moisture and sun resistant vinyl gaskets.

Illumination shall be automatically operated by a photoelectric cell at the shelter.

The size of the telephone apparatus box required for the shelter shall be verified with the telephone company before ordering the shelter.

## Electrical service and telephone service conduit and conductors.--

Electrical service and telephone service conduit and conductors shall be as specified in Section 12-16, "Electrical," of these special provisions.

#### EXECUTION .--

**INSTALLATION.-**-The telephone shelter shall be installed and anchored rigidly and securely in accordance with the manufacturer's instructions.

**ELECTRICAL SERVICE.**—Electrical service conduits and conductors shall be installed as shown on the plans.

**TELEPHONE SERVICE.-**Conduits for the telephone service conductors shall be installed as shown on the plans. A pull wire shall be installed in the telephone conduit, and shall be doubled back into the conduit at both ends.

The telephone company shall furnish and install the telephone set, apparatus box and telephone service conductors in accordance with the provisions specified under "Utility Connection" in Section 12-1, "General Requirements," of these special provisions.

### 12-10.07 TOILET ROOM ACCESSORIES

**GENERAL.--**This work shall consist of furnishing and installing toilet room accessories in accordance with the details shown on the plans and these special provisions.

**SUBMITTALS.--**Manufacturer's descriptive data and installation instructions and details shall be submitted for approval.

## PRODUCTS.--

# Toilet tissue dispenser.--

Toilet tissue dispenser shall be dual roll, surface mounted, stainless steel with satin finish, approximately 150 mm x 290 mm x 150 mm deep. Dispenser shall utilize standard toilet tissue rolls. The top roll shall automatically drop into place after the bottom roll is depleted. One dispenser per toilet stall.

## Soap dispenser system .--

Soap dispenser system shall be wall-mounted and shall have gravity feed, plunger type spouts, and a remote stainless steel liquid soap reservoir equipped with soap level indicator, outlet valves, and brass tubing and fittings. Brass tubing and fittings shall be as recommended by the dispenser manufacturer. The stainless steel and chrome plated brass construction soap dispensing mechanisms shall be capable of delivering fixed amounts of liquid soap in lather form. The vandal resistant valves shall project not more than 89 mm from the wall and shall not be removable from within the restroom.

## Toilet seat cover dispenser .--

Toilet seat cover dispenser shall be stainless steel, lockable dispenser. Approximate dimensions: 380 mm x 290 mm x 60 mm deep. One dispenser per toilet stall.

## Napkin receptacle .--

Napkin receptacle shall be wall hung, stainless steel napkin receptacle with piano hinges top and bottom and disposable liner. Approximate capacity: 3.8 liters. One receptacle per women's toilet stall.

## Mirror, wall hung .--

Mirror, wall hung shall be Number 1 quality, 6 mm thick, electrolytically copper plated float or plate glass mirror with nonmoisture-absorbing filler. Mirror shall have a heavy gage galvanized steel back and stainless steel frame. The frame shall have a satin finish and shall be mitered and welded and the corners shall be ground smooth. Fasteners shall not penetrate surfaces of the frame exposed to view. Mirror shall conform to Federal Specification: DD-M-411b and shall be guaranteed against silver spoilage for not less than 10 years.

#### Grab bars.--

Grab bars shall be stainless steel, 38 mm diameter bars with integral mounting flanges concealed under integral escutcheons.

## Electric hand dryer .--

Electric hand dryer shall be a surface-mounted, \_\_\_\_-volt, \_\_\_-ampere unit with a maximum lockout timer of 35 seconds. Hand dryer shall be mounted on a heavy duty backing plate with 2 chrome plated tamper resistant bolts. The backing plate shall have two 22-mm diameter holes for electrical access and shall be bolted to the wall with four thru-wall concealed mounting bolts. Hand dryer cover plate shall be a one piece, heavy duty, rib-reinforced, die-cast zinc alloy, cover plate, painted with an electrostatically applied white epoxy and chip-proof finish paint. Nozzle shall be fixed in the downward air position.

Motor: The motor shall be 460 watts minimum, series commutated, 20,000 RPM, through-flow discharge blower motor. The fan and motor combination shall produce an air velocity of 4,850 linear meters per minute at the air outlet, and 4,250 linear meters per minute at a distance of 100 mm away from the air outlet. Fan and motor assembly shall be insulated from the housing by a resilient rubber mounting.

Heater: A 900-watt, nichrome wire heating element protected by an automatic resetting high temperature limit control switch that opens when air flow stops, and automatically re-closes when air flow resumes. The heating element shall produce an air temperature of up to 57°C at a distance of 100 mm away from the air outlet, at a 22°C ambient room temperature.

Controls: Hand dryer shall be activated by an infrared optical sensor located adjacent to the air outlet. The hand dryer shall operate as long as hands are under the air outlet for the maximum lockout. Under normal conditions of atmospheric temperature, hand dryer shall be able to dry the hands within 15 seconds.

**EXECUTION.--**Toilet room accessories shall be installed in accordance with the manufacturer's recommendations. Fasteners for mounting toilet room accessories shall be concealed and vandal resistant.

Expansion anchors shall be used for mounting accessories on masonry or concrete walls.

Toilet room accessories shall be mounted after painting work has been completed.

All toilet room accessories shall be mounted plumb, secure and rigid. Grab bars shall be supported adequately so the bars will withstand an applied load of 113 kg at any point.

## **SECTION 12-11. EQUIPMENT (BLANK)**

## **SECTION 12-12. FURNISHINGS (BLANK)**

## SECTION 12-13. SPECIAL CONSTRUCTION (BLANK)

# **SECTION 12-14. CONVEYING SYSTEMS (BLANK)**

### SECTION 12-15. MECHANICAL

### 12-15.01 MECHANICAL WORK

### GENERAL.--

**Scope.-**This work shall consist of performing mechanical work in accordance with the details shown on the plans and these special provisions.

Mechanical work shall include furnishing all labor, materials, equipment and services required for providing heating, plumbing, and distribution systems.

Earthwork, foundations, sheet metal, painting, electrical, and such other work incidental and necessary to the proper installation and operation of the mechanical work shall be in accordance with the requirements specified for similar type work elsewhere in these special provisions.

System layouts are generally diagrammatic and location of equipment is approximate. Exact routing of pipes, etc., and location of equipment is to be governed by structural conditions and obstructions. Equipment requiring maintenance and inspection is to be readily accessible.

Roof penetrations shall be flashed and sealed watertight in accordance with the requirements specified under "Sheet Metal Flashing" in Section 12-7, "Thermal and Moisture Protection," of these special provisions.

### SUBMITTALS.--

**Product data.-**-A list of materials and equipment to be installed, manufacturer's descriptive data, and such other data as may be requested by the Engineer shall be submitted for approval.

Manufacturer's descriptive data shall include complete description, performance data and installation instructions for the materials and equipment specified herein. Control and wiring diagrams, rough-in dimensions for plumbing fixtures, and component layout shall be included where applicable.

Manufacturer's descriptive data shall be submitted for the following:

Lavatory

Urinal

Watercloset

Carriers (for above)

Lavatory Faucets

Flushvalves

Infrared Sensor

Service Sink

**Drinking Fountain** 

Water Chiller

Hose Faucets

Box Hydrants

Automatic Trap Primer

Tankless Water Heater

Tempering Valve Floor Drain Heat Tape (freeze protection) Thermostat Emergency Eyewash Water Piping Sewer Piping

### **CLOSEOUT SUBMITTALS.--**

**Operation and maintenance manuals.--**Prior to the completion of the contract, 3 identified copies of the operation and maintenance instructions with parts lists for the equipment specified herein shall be delivered to the Engineer at the jobsite. The instructions and parts lists shall be indexed and bound in a manual form and shall be complete and adequate for the equipment installed. Inadequate or incomplete material shall be returned. The Contractor shall resubmit adequate and complete manuals at no expense to the State.

Operation and maintenance manuals shall be submitted for the following equipment:

Water Closets

Urinals

Lavatories

Flushvalves

Infrared Sensor

Water Chiller

Tankless Water Heater

Tempering Valve

## **QUALITY ASSURANCE.--**

Codes and standards.--Mechanical work, including equipment, materials and installation, shall conform to the CBC,CMC, and to the California Code of Regulations, Title 8, Chapter 4, Division of Industrial Safety (DIS).

## WARRANTY.--

**Warranties and guarantees.--**Manufacturer's warranties and guarantees for materials or equipment used in the work shall be delivered to the Engineer at the jobsite prior to acceptance of the contract.

# 12-15.02 PIPE, FITTINGS AND VALVES

## **PART 1.- GENERAL**

### **SUMMARY.--**

**Scope.-**This work shall consist of furnishing and installing pipes, fittings and valves in accordance with the details shown on the plans and these special provisions. Pipe, fittings and valves shall include such plumbing and piping accessories and appurtenances, not mentioned, that are required for the proper installation and operation of the plumbing and piping systems.

All piping insulation and wrapping material shall be in accordance with the requirements specified under "Mechanical Insulation," in this Section 12-15.

Cathodic protection for underground piping shall be in accordance with the requirements specified under "Cathodic Protection," in Section 12-16, "Mechanical," of these special provisions.

The pipe sizes shown on the plans are nominal pipe size. No change in the pipe size shown on the plans shall be permitted without written permission from the Engineer.

The pipe and fitting classes and material descriptions shall be as specified herein. No change in class or description shall be permitted without written permission from the Engineer.

## QUALITY ASSURANCE.--

Codes and standards.--Pipe, fittings and valves shall be installed in accordance with the requirements in the CPC, the manufacturer's recommendations and the requirements specified herein.

### **PART 2.- PRODUCTS**

MATERIALS.--

### PIPE AND FITTINGS --

### **Class** Description

## A1.--

Schedule 40 galvanized steel pipe conforming to ASTM Designation: A 53, with 1040 kPa galvanized malleable iron banded screwed fittings and galvanized steel couplings. The weight of the zinc coating shall be not less than 90 percent of that specified in ASTM Designation: A 53.

## A2.--

Schedule 40 galvanized steel pipe conforming to ASTM Designation: A 53, with black cast iron recessed drainage fittings. For rainwater leaders, neoprene-gasket compression couplings, Smith Blair, Dresser, or equal, may be used. The weight of the zinc coating shall be not less than 90 percent of that specified in ASTM Designation: A 53.

#### A4.--

Pipe and fittings shall be UL or FM listed, ferrous (Schedule 20 minimum) or copper (Type L minimum), suitable for the working pressure involved but not less than 1210 kPa. Pipe and fittings shall be in accordance with National Fire Protection Association (NFPA 13-2002) Code requirements.

# B1.--

Schedule 40 black steel pipe conforming to ASTM Designation: A 53, with screwed fittings suitable for working pressure involved, but not less than 1210 kPa.

# B2.--

Schedule 40 black steel pipe conforming to ASTM Designation: A 53, with 1040 kPa black malleable iron banded screwed fittings and black steel couplings.

Steel pipe coating, where required, shall be factory applied plastic. Pipe coating shall be Standard Pipe Protection, X-Tru-Coat (0.50 mm thick); Pipe Line Service Corporation, Republic; 3M Company, Scotchkote 205 (0.30 mm thick); or equal.

#### B3.--

Schedule 80 black steel pipe conforming to ASTM Designation: A 53 grade B, 50 mm and smaller shall be 20 700 kPa WOG socket welding fittings and couplings or 13 800 kPa WOG threaded forged steel, ASTM Designation: A 105. 65 mm and larger shall be extra strong weight butt welding fittings and couplings.

## C1.--

Hub and plain end cast iron soil pipe with neoprene gaskets conforming to Cast Iron Soil Pipe Institute's Standard 301. Pipe, fittings and gaskets shall be of one manufacturer.

### C2.--

Hubless cast iron soil pipe with neoprene gaskets, corrugated stainless steel shields and stainless steel clamps conforming to Cast Iron Soil Pipe Institute's Standard 301. Joint materials shall be furnished by pipe manufacturer.

### H1.--

Type DWV hard copper tubing conforming to ASTM Designation: B 306, with DWV drainage fittings, stop type couplings and threaded adapters.

### H2.--

Type K hard copper tubing conforming to ASTM Designation: B 88, with wrought copper or cast bronze solder joint pressure fittings, stop type couplings and threaded adapters. Solder shall be lead-free.

## Н3.--

Type L hard copper tubing conforming to ASTM Designation: B 88, with wrought copper or cast bronze solder joint pressure fittings, stop type couplings and threaded adapters. Solder shall be lead-free.

### J1.--

Vitrified clay sewer pipe and fittings conforming to ASTM Designation: C 700, with resilient cold joint ends; hot pour joint ends; or hubless type with neoprene gaskets, stainless steel clamps and hexagon head bolts. Cold joints shall conform to ASTM Designation: C 425, Type 1 and shall be made with interlocking, resilient, mechanical compression joint, formed on pipe at factory. When clay pipe is to join cast iron soil pipe, joints shall be made between bell end of clay pipe and spigot end of cast iron soil pipe using gasket and bitumastic joint compound as specified for hot pour joints.

## P1.--

Polyvinyl chloride (PVC) gravity sewer plastic pipe and fittings conforming to ASTM Designation: D 3034, Standard Dimension Ratio (SDR) 35, with integral bell and bell and spigot rubber gasketed joints or conforming to ASTM Designation: D2665 with solvent welded fittings. Rubber gaskets shall conform to ASTM Designation: F 477. Stainless steel clamps with rubber boots shall not be used.

### P2.--

Polyvinyl chloride (PVC) plastic pipe and fittings conforming to ASTM Designation: D 2241, Type I, Grade 1, Standard Dimension Ratio (SDR) 21, rated for 1380 kPa working pressure at 23°C, National Sanitation Foundation approved. Pipe shall have bell ends conforming to ASTM Designation: D 3139 with triple edge rubber sealing ring. For pipe sizes 50 mm diameter and smaller, plain end pipe with solvent welded fittings ASTM Designation: D 2241, Type I, Grade 1, Standard Dimension Ratio (SDR) 21, rated for 1380 kPa may be used.

### P3.--

Polyvinyl chloride (PVC) standard weight pipe and fittings, Schedule 40, conforming to ASTM Designation: D 1785. Pipe shall meet or exceed requirements of National Sanitation Foundation Standard No. 14. Pipe shall have bell ends conforming to ASTM Designation: D 2672. For pipe sizes 75 mm and smaller, plain end pipe with solvent welded fittings conforming to ASTM Designation: D 2241, may be used.

## Unions (for steel pipe).--

Unions (for steel pipe) shall be 1730 kPa, threaded malleable iron, ground joint, brass to iron seat, galvanized or black to match piping.

## Unions (for copper or brass pipe).--

Unions (for copper or brass pipe) shall be 1040 kPa cast bronze, ground joint, bronze to bronze seat with silver brazing threadless ends or 860 kPa cast brass, ground joint, brass to brass seat with threaded ends.

# Unions (for brass waste and flush pipes).--

Unions (for brass waste and flush pipes) shall be slip or flange joint unions with soft rubber or leather gaskets. Unions shall be placed on the fixture side of the traps.

### Dielectric waterway.--

Dielectric waterway shall be a premanufactured unit that incorporates an insulated interior lining at least 75 mm in length between the 2 pipes being connected while maintaining metal to metal contact on the exterior surface. Dielectric water way shall be listed by IAPMO (International Association of Plumbing and Mechanical Officials).

## Insulating union.--

Insulating union or flange as applicable shall be suitable for the service on which used. Connections shall be constructed such that the 2 pipes being connected are completely insulated from each other with no metal to metal contact. Insulating couplings shall not be used. Insulating union shall be F. H. Maloney; Central Plastics; EPCO; or equal.

## Insulating connection (to hot water tanks).--

Insulating connection (to hot water tanks) shall be 150 mm minimum, flexible copper tubing with dielectric union at each end and designed to withstand a pressure of 1040 kPa and a temperature of 93°C.

### VALVES .--

### Gate valve (65 mm and smaller).--

Gate valve (65 mm and smaller) shall be bronze body and trim, removable bonnet and non rising stem, Class 125 and same size as pipe in which installed. Gate valve shall be Crane, 438; Nibco Scott, T-113; Jenkins, 370; or equal.

Gate valve in nonferrous water piping systems may be solder joint type with bronze body and trim. Valve shall be Kitz, 59; Nibco Scott, S-113; Jenkins, 1240; or equal.

## Gate valve (75 mm and larger, above ground).--

Gate valve (75 mm and larger, above ground) shall be iron body with bronze trim, removable bonnet and non-rising stem, class 125 and same size as pipe in which installed. Gate valve shall be Crane, 461; Nibco Scott, F-619; Jenkins, 326; or equal.

# Gate valve (75 mm and larger, below ground).--

Gate valve (75 mm and larger, below ground) shall be AWWA double disc, hub or rubber ring type, removable bonnet and non-rising stem, equipped with operating nuts, 1380 kPa working pressure, and Tee handle wrench for each valve. Valve shall be Mueller, A-2380; American Valve, Model 28; or equal.

### Ball valve.--

Ball valve shall be two piece, minimum 2760 kPa WOG, bronze body and chrome plated or brass ball with full size port. Valve shall be Nibco Scott, T-580; Watts, B-6000; Kitz, 56; or equal.

## Check valve (40 mm and smaller).--

Check valve (40 mm and smaller) shall be silent spring loaded type, threaded bronze body, nylon or PTFE disc, beryllium or stainless steel helical spring and shaft, Class 125 and same size as pipe in which installed. Check valve shall be Nibco/Scott, T-480; CPV, 36; Kitz, 26; or equal.

body with bronze trim, nylon or PTFE disc, stainless steel helical spring and shaft, Class 125 and same size as pipe in which installed. Check valve shall be APCO, Series 300; CPV, 10D; Metraflex, Series 900; or equal.

## Pressure reducing valve (PRV).--

Pressure reducing valve (PRV) shall be direct acting, spring loaded diaphragm type control valve with balanced single seat, bronze body, bronze trim and screwed connection. PRV shall be completely self-contained and shall require no external sending pipes or outside control medium. The outlet pressure of the PRV shall be adjustable within a range of 170 kPa to 400 kPa.

### FAUCET AND HYDRANTS.--

### Hose faucet .--

Hose faucet shall be compression type, angle pattern, wall flange at exterior locations, tee handle, 20 mm female thread with hose end, rough chrome or nickel plated finish for locations inside building, rough brass finish for others. Hose faucet shall be supplied with an integral or nonremovable threaded outlet vacuum breaker which meets the requirements of the American Society of Sanitary Engineering (ASSE) Standard: 1011. Hose faucet shall be Nibco, No. 63VB; Chicago, No. 13T; or equal.

## Wall hydrant.--

Wall hydrant shall be 20 mm, non-freeze type, exposed, nickel bronze head with bronze casing, and integral vacuum breaker. Operating key shall be provided. Wall hydrant shall be J. R. Smith Model 5609 QT, Josam Model 71050, Zurn, Model 1310; or equal.

### Box hvdrant.--

Box hydrant shall be 20 mm, non-freeze type, nickel bronze box and hinged, locking cover, bronze casing and hydrant, integral vacuum breaker and minimum 7 mm I.P.S. drain port. Operating key shall be provided. Box hydrant shall be J. R. Smith, Model 5509 QT; Josam, Model 71000; Wade, Model 8625; or equal.

### **CLEANOUTS.--**

# Cleanout through wall .--

Cleanout through wall shall be cast iron cleanout tee type with polished stainless access plates. Plug shall be countersunk brass or bronze with tapered threads. Cleanout shall be Wade, No. W-8460; Smith, No. 4532; Zurn, No. 1445; or equal.

## Cleanout through floor.--

Cleanout through floor shall have nonslip scoriated nickel bronze access plate and adjustable frame with square pattern top for ceramic tile and round pattern top for other finishes. Where floors are constructed with a membrane, access frame shall be provided with membrane clamping flange. Plug shall be countersunk brass or bronze with tapered threads. Cleanout shall be Wade, W-7000 Series; Smith, 4023 Series; Zurn, No. 1400; or equal.

Cleanout through floors in exterior locations shall be heavy duty, floating pipe type with cast iron cover. Cleanouts shall be Wade, No. W-8300-HF; Smith, No. 4253; Zurn, No. 1474; or equal.

## Cleanout to grade.--

Cleanout to grade shall be cast iron ferrule type. Plug shall be countersunk brass or bronze with tapered threads. Cleanout to grade shall be Wade, No. W-8450; Smith, 4420; Zurn, No 1440; or equal.

## **MISCELLANEOUS ITEMS.--**

## Water hammer arrestor .--

Water hammer arrestor shall be stainless steel body with bellows or piston. Arrestor compression chambers shall be pneumatically charged. Water hammer arrestors shall be tested and certified in accordance with the Plumbing and Drainage Institute Standard: PDI-WH201 and sized as shown on the plans.

## Compression stop (exposed).--

Compression stop (exposed) shall be metal full free waterway, angle type, ground joint union, non-rising stem, molded rubber seat and wheel handle.

# Compression stop (concealed).--

Compression stop (concealed) shall be long neck, built-in compression stops for required wall thickness, loose key and exposed parts polished chromium plated. Supplies shall be Chicago, 1771; California Brass, No. 172; or equal.

## Pressure gages (for PRV).--

Pressure gages (for PRV) shall have 0 to 700 kPa scale with 80 mm minimum diameter dial. Gages shall be installed within 150 mm of the inlet and outlet sides of the pressure reducing valve. Pressure gages shall be provided with a brass gage cock.

# Wye strainer.--

Wye strainer shall be wye pattern, cast iron body and Type 304 stainless steel or monel strainer screen. The strainer screen shall have an open area equal to at least 3 times the cross sectional area of the pipe in which it is installed and shall be woven wire fabric with 20 mesh or perforated sheet with 850 micron maximum diameter holes.

# Backflow preventer .--

Backflow preventer shall be factory assembled with 2 check valves, one pressure differential relief valve, 2 ball valves and 4 test cocks. Backflow preventers shall be of the approved type reduced pressure principle devices listed by the County of Los Angeles Department of Health Services, Cross-Connection and Water Pollution Control Section, 2525 Corporate Place, Monterey Park, California 91754, Telephone (213) 881-4140.

### Water meter.--

Water meter shall be disc or turbine type, suitable for water service with a magnetic coupling and a minimum 860 kPa working pressure. Meter shall be \_\_\_ mm with a maximum pressure drop at 190 LPM of 57 kPa. Readout shall be in cubic meters. Water meter shall be Badger; Neptune; Rockwell; Hersey; or equal.

# Pipe hanger (for piping supported from overhead).--

Pipe hanger (for piping supported from overhead) shall be Grinnell, Model 269; Super Struct, C711; or equal.

# Pipe wrapping tape and primer .--

Pipe wrapping tape shall be pressure sensitive polyvinyl chloride or pressure sensitive polyethylene tape having nominal thickness of 0.50 mm. Wrapping tape shall be Polyken, 922; Manville, Trantex VID-20; Scotchrap, 51; or equal.

Pipe wrapping primer shall be compatible with the pipe wrapping tape used.

# Floor, wall, and ceiling plates .--

Floor, wall, and ceiling plates shall be chromium plated steel or plastic plates having screw or spring clamping devices and concealed hinges. Plates shall be sized to completely cover the hole.

### Valve box.--

Valve box shall be precast high density concrete with polyethylene face and cast iron traffic rated cover marked "WATER," "GAS" or "CO-SS" as applicable. Extension shall be provided as required. Valve box shall be Christy, B3; Brooks Products Company, 3TL; Frazer, 3; or equal.

### Floor drain.--

Floor drain shall be cast iron body and flashing collar, adjustable nickel bronze 150 mm strainer head with seepage openings and caulk or no-hub outlet. Floor drain shall be round or square as shown on the Architectural plans. Floor drain shall be J. R. Smith, 2005/2010; Wade, W-1100; Zurn, Z-415; or equal.

## Trench drain.--

Trench drain shall be manufactured, pre-sloped drain system, including molded fiberglass reinforced resin channels, support brackets, heavy duty steel frames and cast-iron slotted grates. Channels shall be provided in minimum one meter nominal modules with outlets, end caps, and connectors. Grates shall have bolted anchorage assemblies.

Trench drain modules shall have a minimum slope of 0.60 percent and minimum flow rate of 280 liters per minute. Trench drain shall be Advanced Building Technologies, Inc., Polydrain; Zurn, Flo Thru; or equal.

## **PART 3.- EXECUTION**

## INSTALLATION.--

### INSTALLATION OF PIPES AND FITTINGS.--

Pipe and fittings.--Pipe and fittings shall be installed in accordance with the following designated uses:

Designated Use	Pipe and Fitting Class
Domestic water (CW and HW) in buildings	H3 or A1
Domestic water underground within 1.5 m of the building	A1 or H2
Domestic water underground 1.5 m beyond the building	P2, P3, P4, A1 or H2
Fire protection water, underground	B1,D1 or P4
Sanitary drain piping above ground in building	H1, C1, or C2
Sanitary drain and vent piping underground within 1.5 m of the	J1, C1 or C2
building	
Sanitary vent piping above ground in building	A2, H1, C1, or C2

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Rainwater leaders	A2
Equipment drains and relief valve discharge	H3 or A1
Soap lines	Н3

**Installing piping.-**-Water piping shall be installed generally level, free of traps and bends, and arranged to conform to the building requirements.

Vitrified clay pipe shall be installed in accordance with ASTM Designation: C 12, Class C.

Piping installed underground shall be tested as specified elsewhere in these special provisions before backfilling.

Public use areas, rest rooms, and similar type use areas shall have concealed piping.

Utility chase, storage area, and loft areas shall have exposed piping.

Piping shall be installed parallel to walls. All obstructions shall be cleared, headroom preserved and openings and passageways kept clear whether shown or not. Piping shall not interfere with other work.

Where pipes pass through exterior walls, a clear space around pipe shall be provided. Space shall be caulked water tight with silicone caulk.

Underground copper pipe shall have brazed joints. Underground plastic pipe shall be buried with No. 14 solid bare copper wire. Wire ends at pipe ends shall be brought up 200 mm and looped around pipe.

Exposed supply and drain piping in rest rooms shall be chrome finished.

Forty-five degree bends shall be used where offsets are required in venting. Vent pipe headers shall be sloped to eliminate any water or condensation.

Vent piping shall extend a minimum of 200 mm above the roof.

Horizontal sanitary sewer pipe inside buildings shall be installed on a uniform grade of not less than 2 percent unless shown otherwise on the plans.

Drainage pipe shall be run as straight as possible and shall have easy bends with long turns.

Wye fittings and 1/8 or 1/16 bends shall be used where possible. Long sweep bends and combination Wye and 1/8 bends may be used only for the connection of branch pipes to fixtures and on vertical runs of pipe.

**Water pipe near sewers.--**Water pipe shall not be installed below sewer pipe in the same trench or at any crossing, or below sewer pipe in parallel trenches less than 3 m apart.

When a water pipe crosses above a sewer pipe, a vertical separation of at least 300 mm between the top of the sewer and the bottom of the water pipe shall be maintained.

When water and sewer pipe is installed in the same trench, the water pipe shall be on a solid shelf at least 300 mm above the top of the sewer pipe and 300 mm to one side.

**Pipe sleeves.--**The Contractor shall provide sleeves, inserts and openings necessary for the installation of pipe, fittings and valves. Damage to surrounding surfaces shall be patched to match existing.

PVC pipe sleeves shall be provided where each pipe passes through concrete floors, footings, walls or ceilings. Inside diameter of sleeves shall be at least 20 mm larger than outside diameter of pipe. Sleeves shall be installed to provide at least 10 mm space all around pipe the full depth of concrete. Space between pipes and pipe sleeves shall be caulked watertight.

**Pipe penetrations in fire rated assemblies.--**Where pipes pass through fire rated wall, floor or ceiling assemblies, the penetration shall be protected in accordance with the requirements specified under "Through-Penetration Firestopping," in Section 12-7, "Thermal and Moisture Protection," of these special provisions.

Cutting pipe.--All pipe shall be cut straight and true and the ends shall be reamed to the full inside diameter of the pipe after cutting.

**Damaged pipe.-**-Pipe that is cracked, bent or otherwise damaged shall be removed from the work.

**Pipe joints and connections.--**Joints in threaded steel pipe shall be made with PTFE tape or a pipe joint compound that is nonhardening and noncorrosive, placed on the pipe and not in the fittings.

The use of thread cement or caulking on threaded joints will not be permitted. Threaded joints shall be made tight. Long screw or other packed joints will not be permitted. Any leaky joints shall be remade with new material.

Exposed polished or enameled connections to fixtures or equipment shall be made with special care, showing no tool marks or threads.

Cleaning and closing pipe.--The interior of all pipe shall be cleaned before installation. All openings shall be capped or plugged as soon as the pipe is installed to prevent the entrance of any materials. The caps or plugs shall remain in place until their removal is necessary for completion of the installation.

**Securing pipe.--**Pipe in the buildings shall be held in place by iron hangers, supports, pipe rests, anchors, sway braces, guides or other special hangers. Material for hangers and supports shall be compatible with the piping or neoprene isolators shall be used. Allowances shall be made for expansion and contraction. Steel pipe shall have hangers or supports every 3 m. Copper pipe 25 mm or smaller shall have hangers or supports every 2 m and sizes larger than 25 mm shall have hangers or supports every 3 m. Plastic pipe shall have hangers or supports every 1 m. Cast iron soil pipe with neoprene gaskets shall be supported at each joint. Vertical pipes shall be supported with clamps or straps. Horizontal and vertical piping shall be securely supported and braced to prevent swaying, sagging or flexing of joints.

**Hangers and supports.-**-Hangers and supports shall be selected to withstand all conditions of loading to which the piping and associated equipment may be subjected and within the manufacturer's load ratings. Hangers and supports shall be spaced and distributed so as to avoid load concentrations and to minimize the loading effect on the building structure.

Hangers and supports shall be sized to fit the outside diameter of pipe or pipe insulation. Hangers shall be removable from around pipe and shall have provisions for vertical adjustment after erection. Turnbuckles may be used.

Materials for holding pipe in place shall be compatible with piping material.

Hanger rods shall be provided with locknuts at all threaded connections. Hanger rods shall be sized as follows:

Pipe Size	Minimum Hanger Rod Diameter
15 mm to 50 mm	10 mm
65 mm to 87 mm	13 mm
100 mm to 125 mm	16 mm
150 mm	19 mm

**Wrapping and coating steel pipe.-**-Steel pipe buried in the ground shall be wrapped or shall be plastic coated as specified herein:

- 1. Wrapped steel pipe shall be thoroughly cleaned and primed as recommended by the tape manufacturer.
- 2. Tapes shall be tightly applied with 1/2 uniform lap, free from wrinkles and voids with approved wrapping machines and experienced operators to provide not less than 1.00 mm thickness.
- 3. Plastic coating on steel pipe shall be factory applied. Coating imperfections and damage shall be repaired to the satisfaction of the Engineer.
- 4. Field joints, fittings and valves for wrapped and plastic coated steel pipe shall be covered to provide continuous protection by puttying and double wrapping with 0.50 mm thick tape. Wrapping at joints shall extend a minimum of 150 mm over the adjacent pipe covering. Width of tape for wrapping fittings shall not exceed 50 mm. Adequate tension shall be applied so tape will conform closely to contours of fittings. Putty tape insulation compounds approved by the Engineer shall be used to fill voids and provide a smooth even surface for the application of the tape wrap.

Wrapped or coated pipe, fittings, and filed joints shall be approved by the Engineer after assembly. Piping shall be placed on temporary blocks to allow for inspection. Deficiencies shall be repaired to the satisfaction of the Engineer before backfilling or closing in.

**Thrust blocks.--**Thrust blocks shall be formed by pouring concrete between pipe and trench wall. Thrust blocks shall be sized and so placed as to take all thrusts created by maximum internal water pressure.

Plastic pipe underground shall be provided with thrust blocks and clamps at changes in direction of piping, connections or branches from mains 50 mm and larger, and all capped connections.

**Union.-**-Unions shall be installed where shown and at each threaded or soldered connection to equipment and tanks. Unions shall be located so piping can be easily disconnected for removal of equipment or tanks. Unions shall be omitted at compression stops.

**Dielectric waterway.--**Dielectric waterway shall be provided between metal pipes of different material, and between brass or bronze valves and steel piping.

**Insulating union and insulating connection.--**Insulating union and insulating connection shall be provided where shown and at the following locations:

- 1. In metallic water service connections into each building; within one-foot of building wall or slab penetration. Insulating connections shall be installed on the exterior of the building, above ground and after shut-off valve.
- 2. In water connections in ground at point where new metallic pipes connect to existing metallic pipes. Install valve box above insulating connection.
- 3. At points of connections of copper or steel water pipes to steel domestic water heaters and tanks.

**Bonding at insulating connections.-**-Interior water piping and other interior piping that may be electrically energized and are connected with insulating connections shall be bonded in accordance with the CEC. Bonding shall all be coordinated with electrical work.

**Compression stop.-**-Each fixture, including hose faucets, shall be equipped with a compression stop installed on water supply pipes to permit repairs without shutting off water mains. Ball valves may be installed where shown on the plans or otherwise permitted by the Engineer.

### INSTALLATION OF VALVES .--

**Exterior valves.-** Exterior valves located underground shall be installed in a valve box marked "Water." Extensions shall be provided as required.

## INSTALLATION OF FAUCETS AND HYDRANTS.--

**Hose faucet and hydrants.--**Faucets and hydrants shall be installed with outlets 0.5 m above finished grade.

### INSTALLATION OF CLEANOUTS.--

Cleanouts.--A concrete pad 0.5 m long and 100 mm thick shall be placed across the full width of trench under cleanout Wye or 1/8 bend. Cast iron soil pipe (C1 or C2) and fittings shall be used from Wye to surface. Required clearance around cleanouts shall be maintained.

Cleanout risers outside of a building installed in a surface other than concrete shall terminate in a cleanout to grade. Cleanout to grade shall terminate in a valve box with cover marked "CO-SS". Top of box shall be set flush with finished grade. Cleanout plug shall be 100 mm below grade and shall be located in the box to provide sufficient room for rodding.

Cleanout risers installed in tile and concrete floors, including building aprons and sidewalks, shall terminate in a cleanout through floor.

## INSTALLATION OF MISCELLANEOUS ITEMS.--

Water hammer arrestor.--Water hammer arrestor shall be installed so that they are vertical and accessible for replacement. Water hammer arrestor shall be installed with access door when in walls or there is no access to ceiling crawl spaces. Access door location shall be where shown on the plans or as approved by the Engineer.

**Trench Drain.--**Trench drain shall be installed where shown on the plans. Support brackets, leveling devices, trenching, and bedding concrete shall in accordance with the manufacturer's recommendations. Grates shall be installed flush with the finished floor, and each grate section shall be bolted to the trench drain frame.

**Backflow preventer.-**Backflow preventer assembly shall include a wye strainer, backflow preventer, fittings and pipe. Assembly components shall be the same size as the pipe in which they are installed unless otherwise shown on the plans.

Backflow preventer shall be installed a minimum of 300 mm above ground and shall be the same size as the pipe in which it is installed unless otherwise shown on the plans.

Water meter.--Water meter shall be installed in horizontal piping run with no fittings located within \_\_ mm of either side of the meter.

Flushing completed systems. See appropriate paragraphs associated with Disinfection elsewhere in these specifications.

## FIELD QUALITY CONTROL .--

**Testing.-**-The Contractor shall test piping at completion of roughing in, before backfilling, and at other times as directed by the Engineer.

The system shall be tested as a single unit, or in sections as approved by the Engineer. The Contractor shall furnish necessary materials, test pumps, instruments and labor and notify the Engineer at least 3 working days in advance of testing. After testing, the Contractor shall repair all leaks and retest to determine that leaks have been stopped. Surplus water shall be disposed of after testing as directed by the Engineer.

The Contractor shall take precautions to prevent joints from drawing while pipes and appurtenances are being tested. The Contractor shall repair damage to pipes and appurtenances or to other structures resulting from or caused by tests.

**General tests.-**-All piping shall be tested after assembly and prior to backfill, pipe wrapping, connecting fixtures, wrapping joints and covering the pipe. Systems shall show no loss in pressure or visible leaks.

The Contractor shall test systems according to the following schedule for a period of not less than 4 hours:

Test Schedule				
Piping System Test Pressure Test Media				
Sanitary sewer and vent	3.0 m head	Water		
Water	860 kPa	Water		
	_			

During testing of water systems, valves shall be closed and pipeline filled with water. Provisions shall be made for release of air.

Sanitary sewers shall be cleared of obstructions before testing for leakage. The pipe shall be proved clear of obstructions by pulling an appropriate size inflatable plug through the pipe. The plug shall be moved slowly through the pipe with a tag line. The Contractor shall remove or repair any obstructions or irregularities.

Sanitary sewer pipes beyond 1.5 m perpendicular to the building shall be tested for leakage for a period of not less than 4 hours by filling with water to an elevation of 1.2 m above average invert of sewer or to top of manholes where less than 1.2 m deep. The system shall show no visible leaks The sewer may be tested in sections with testing water progressively passed down the sewer as feasible. Water shall be released at a rate that will not create water hammer or surge in plugged sections of sewer.

**Testing backflow preventers.-**Backflow preventers installed by the Contractor shall be tested at the completion of the supply system installation for proper operation by a certified Backflow Preventer Tester.

The tester shall hold a valid certificate as a Backflow Preventer Tester from the county in which the device to be tested is located or, if the county does not have a certification program for Backflow Preventer Testers, the tester shall have a certificate from one of the following:

- 1. The American Water Works Association.
- 2. A county which has a certification program for Backflow Preventer Testers. The certification under which the tester has been certified shall be acceptable to the water purveyor and the local agency having jurisdiction.

Testing for proper operation shall conform to the procedures of the county in which the testing is being performed, or, if such procedures are not available in the county, such tests shall conform to the provisions in the latest edition of the Guidance Manual For Cross Connection Control Program, which is available from the California Department of Health Services, Division of Drinking Water and Environmental Management, 601 N 7th Street, P.O. Box 942732, Sacramento, CA 94234.

The Contractor shall notify the Engineer at least 5 days prior to testing backflow preventers. Such tests shall be satisfactorily completed after installation of the backflow preventer assemblies and before operation of the systems.

One copy of all test results for each backflow preventer shall be furnished to the Engineer.

Full compensation for providing the certified Backflow Preventer Tester and for testing the backflow preventers shall be considered as included in the lump sum price paid for building work and no additional compensation will be allowed therefor.

### 12-15.03 MECHANICAL INSULATION

### **PART 1.- GENERAL**

## **SUMMARY.--**

**Scope.-**This work shall consist of furnishing and installing mechanical insulation in accordance with the details shown on the plans and these special provisions.

Piping insulation shall be installed on all domestic hot water piping, above grade, in non-conditioned spaces.

Piping insulation shall be installed on all hydronic supply and return piping, above and below grade unless shown otherwise on the plans.

P-trap, hot water supply pipes and angle valves for lavatories and sinks, except in janitor closets or similar enclosed spaces, shall be insulated.

## **QUALITY ASSURANCE.--**

**Codes and standards.-**-Mechanical insulation shall conform to California State Energy Commission regulations and, where applicable, shall meet American Society of Testing and Materials (ASTM) standards.

All materials shall bear the label of the Underwriters Laboratory (UL) or other approved testing laboratory indicating that the materials proposed for use conform to the required fire hazard ratings.

Pipe safety insulation shall conform to Section 1504(b) of the CPC.

### **PART 2.- PRODUCTS**

### MATERIAL.--

**General.--**All pipe insulation and wrapping material, including adhesives and jackets, located within buildings shall be certified to have a composite flame spread rating of not more than 25 and smoke development rating of not more than 450 when tested in accordance with ASTM Designation: E 84.

## Domestic water piping insulation.--

Piping insulation shall be glass fiber molded pipe insulation with factory applied jacket suitable for service temperatures up to 175°C. Covering jacket shall have pressure sealing lap adhesive joints. Pipe insulation shall have a minimum thermal resistance of R-0.5 K•m²/W. Insulation and jackets shall be Owens-Corning, Fiberglass 25 with ASJ/SSL All Service Jacket; Manville, Micro-Lok 650ML with AP-T All Purpose Jacket; or equal.

### Piping insulation cement.--

Insulation cement shall be Fenco, All Purpose Cement; Manville, JM375; or equal.

## **Exterior piping insulation**

Piping insulation shall be polyurethane foam insulation with a service temperature range of 0°C to 120°C. A 0.15 mm vapor barrier shall be applied over the top off the insulation. The vapor barrier shall be installed with an adhesive as recommended by the manufacturer.

# PVC jacket .--

PCV jacket shall be rated for a service temperature of 80°C. PVC jacket shall include covers specifically designed to cover pipe fittings.

## Alternative pipe insulation.--

Alternative pipe insulation shall be closed cell, elastomeric material in a flexible tubular form. Insulation shall have a service temperature range between -40°C and 93°C, a minimum vapor transmission rating of 0.29 Perm-m, and a minimum thermal resistance of R-0.5 K•m<sup>2</sup>/W.

## Heat tape.--

Heat tape shall be UL listed with a 22 AWG minimum bus wire. Heat tape shall be connected to a circuit that utilizes ground fault interruption. Heat tape shall be rated for no more than 20 watts per linear meter and shall be thermally self-regulating. A line-voltage thermostat shall be used to prevent operation of the heat tape when ambient temperatures are above 5 C.

## Pipe safety insulation.--

Pipe safety insulation for P-traps, hot water supply pipes and angle valves shall be molded closed cell vinyl or closed cell foam with exterior vinyl surface. Pipe safety insulation shall be configured to protect against contact. Pipe safety insulation shall be Truebro Inc., Handi Lav-guard; Plumberex Specialty Products, Handy Shield; or equal.

### Adhesive .--

Adhesive shall be non-flammable type: Benjamin Foster Company, No. 85-20 Spark Safe; Goodloe E. Moore Company, Tuff Bond No. 6; Permacel, No. PA-310; 3M, No. 38 Insulation Adhesive; Swift's, No. 7228 brush type or No. 7336 spray type; Chicago Mastic, 17-461; or equal.

#### Studs.--

Studs shall be cement-in-place type, pneumatic driven type or percussive welding type, and shall have 25 mm minimum diameter washers.

### Insulation inserts.--

Insulation inserts at pipe hangers supports for pipes NPS 2 or larger shall be calcium silicate, cellular glass, or other acceptable material of the same thickness as the adjacent insulation and not less than 6 kg density.

### **PART 3.- EXECUTION**

### INSTALLATION.--

General.--Insulation materials shall be neatly installed with smooth and even surfaces, jackets drawn tight and smoothly cemented down.

Insulation material shall not be installed until all pipes or surfaces to be covered are tested for leaks, cleaned and dried, and foreign materials, such as rust, have been removed.

**Piping insulation.--**Piping insulation shall be in accordance with the following, except that unions, unless integral with valves, and flexible connections shall not be insulated.

a. Where insulation butts against flanges or is discontinued, insulation shall be tapered to pipe to allow for covering jacket to completely seal off end of insulation.

Insulation shall be extended on the valve bodies up to the valve bonnet.

Extend insulation continuous through pipe hangers and pipe sleeves. At hangers where pipe is supported, provide an insulated protection shield.

Insulating cement shall be applied to fittings, valves, and strainers and troweled smooth to thickness of adjacent covering. Strainer cleanout plugs shall remain accessible. Covers fabricated from molded pipe covering may be used in lieu of cement, provided covers are neat and well secured.

- b. Jacket flap shall be sealed down with factory applied self-sealing lap. Seams shall be lapped not less than 40 mm. Jacket shall be secured with aluminum bands installed at 300 mm centers.
- c. Exposed outdoor insulation shall have an additional 0.40 mm minimum thickness aluminum jacket applied over the completed insulation. The jacket shall have a factory applied moisture barrier and shall be Childers; Smith; or equal.

End joints shall be lapped with aluminum holding traps located directly over the lap. Additional aluminum holding straps shall be placed at 200 mm centers. Jacket at ells and tees shall be mitered, or premanufactured fitting jackets shall be provided, with additional aluminum holding bands, as required. All joints shall be sealed watertight using silicon type, heat resistant sealant.

d. In-ground insulation shall have an additional PVC jacket applied over the completed insulation and vapor barrier. PVC jacket shall be made watertight with adhesive or sealant as recommended by the PVC jacket manufacturer.

Alternate pipe insulation, where used, shall be installed on hot water piping before connections are made or the insulation may be slit lengthwise, applied to pipe and sealed with adhesive.

Pipe safety insulation.--Pipe safety insulation shall be installed in accordance with the manufacturer's recommendations.

### 12-15.04 PLUMBING FIXTURES

### **PART 1.- GENERAL**

### **SUMMARY.--**

**Scope.-**-This work shall consist of the furnishing and installing plumbing fixtures in accordance with the details shown on the plans and these special provisions.

## **PART 2.- PRODUCTS**

**General.--**Plumbing fixtures shall be white in color and shall meet the following requirements:

### Water closet .--

Water closet shall be 6 liters per flush maximum, wall hung, vitreous china, siphon jet type, elongated bowl, 40 mm back spud; with solid plastic, open front elongated seat with check hinges of the following types or equal:

	American Standard	Crane	Kohler
Closet	"Instanto" 2511.012	"Rapidway" 3-462	"Sifton" K-4460-ER
Seat	Church 5321.070	Olsonite 95	"Lustra" K-4670-C
Electronic Flush valve	Six Liters per flush, diaphragm type or piston type concealed behind wall with integral control stop and through the wall infrared "hands free" sensor and manual flush button. Flush valve shall have vacuum breaker suitable for use with 40 mm spud water closets.		
		TOTO, Model No. TET2ARS- 31. Transformer Model No. TEF61RSV 17	SLOAN, Model No. 152-ES-S. Transformer Model No. EL-208- 100VA or EL-154- 50VA
Carrier	Adjustable height, horizontal, cast iron Concealed closet chair carrier with 100 mm outlet connection; Zurn, J.R. Smith, Josam, Wade, or equal.		

# Urinal.--

Urinal shall be wall hung, vitreous china, siphon jet, 32 mm back spud, integral shields, spreader, and trap of following types or equal:

	American Standard	Crane	Eljer
Urinal	"Lynbrook"	"Delrio"	"Correcto
	6538.010	7-182	Watersaver"
			161-1075
Electronic Flush valve	Four Liters per flush, diaphragm type or piston type Diaphragm type concealed behind wall with integral control stop and through the wall infrared "hands free" sensor and manual flush button. Flush valve shall have vacuum breaker suitable		
	101 use with 4	0 mm spud uri	
		TOTO, Model No. TET2ARS & VB13RB- 11. Transformer Model TEF61RSV 17.	Model No. EL-208- 100VA or EL-154- 50VA
Carrier	Concealed carrier with top and bottom bearing plates and 75 mm outlet connection for CMU wall; Zurn, J.R. Smith, Josam, Wade, or equal.		

# Urinal (disabled accessible).--

Urinal shall be disabled accessible, vitreous china, siphon jet, 40 mm back spud, wall hung, integral shields, spreader, and trap of following types or equal:

	American Standard	Crane	Eljer
Urinal			"Savon Watersaver"
Electronic Flush valve	Four Liters per flush diaphragm or piston type concealed behind wall with integral		
	control stop and through the wall infrared "hands free" sensor and manual flush button. Flush valve shall have vacuum		
	breaker suitable for use with 40 mm spud urinals.		
	TOTO, Model No. TET2ARS	SLOAN, Model No. 195-ES-S.	
	& VB13RB-	Transformer Model No.	
	Transformer Model TEF61RSV	EL-208- 100VA or EL-154-	
Carrier	17. Concealed car	50VA. rrier with top a	nd bottom
	bearing plates and 75 mm outlet connection for CMU wall; Zurn, J.R. Smith, Josam, Wade, or equal.		

## Lavatory .--

Lavatory shall be vitreous china, with back, integral perforated grid drain, drilled for 102 mm centers, size 508 mm x 457 mm, with infrared sensor faucet, overflow tube, and concealed chair carrier, of the following types, or equal:

	Eljer	Crane	Kohler	
Lavatory	"Delwyn" 051-1644	"Norwich" 1-194-V	"Greenwich	
Drain	803-0552	8-5230	K-2032 K-7715	
Electronic	Electronic faucet shall use AC power			
Faucet	200,200	source with 12 volt DC transformer		
	included, ADA compliance with			
	mounting plates			
	TOTO,	SLOAN,	Kohler, K-	
	TEL3AAC-	ETF-600A	13662-2E	
	10 &			
	TN71V1			
Carrier	Concealed wall mounted carrier with			
	leveling screws and locking devices;			
	Zurn, J.R. Smith, Josam, Wade, or equal.			

### Service sink.--

Service sink shall be acid resisting enameled cast iron, plain undrilled back, stainless steel or chrome plated sheet brass rim guard on three sides, stainless steel strainer, size approximately 560 mm x 460 mm, with 75 mm floor stand trap with integral cleanout, of the following types, or equal:

	American Standard	Eljer	Kohler
Service sink	"Lakewell"	242-0150	"Bannon"
Service sink	7692.023	212 0130	K-6718
Strainer	8301.061		
Trap	7798.176	804-1060	K-6673
_		w/strainer	w/strainer
Faucet	Bucket hook, vacuum breaker, integral		
	stops, top brace, long spout with hose		
	threads:		
	8344.111	749-1200	K8907
	or 8343.105		

## Water heater (electric).--

Tankless water heater shall be flow-activated electric, suitable for 140 to 310 kPa water pressure, and shall provide a 35° C water temperature rise at 0.03 liters per second water flow. Heater shall be wall mounted and equipped with metal housing, stainless steel heating coils and over-temperature protection. Capacity and electrical service shall be as shown on the plans

## Tempering valve.—

All tankless water heaters shall have a tempering valve installed between their outlet and the lavatory faucet and shall be inaccessable by the general public. These valves will be set to provide a maximum water temperature of 30° C at the lavatory faucet.

### Water chiller .--

Water chiller shall be a standard commercially manufactured remote type, 115 volts AC, air-cooled with an adjustable temperature control dial, and shall produce a minimum of 50 liters of 10°C water per hour based on an inlet water temperature of 27°C and an ambient room temperature of 32°C.

Water chiller compressor shall be hermetically sealed and insulated.

Water chiller shall be Haws, HRC414; Elkay, ER-14; Sunroc, RP-14-4; or equal.

## **Drinking fountain.--**

Drinking fountain shall have approximately 356 mm diameter stainless steel circular receptor and stainless steel combination drain enclosure and mounting bracket. Fountain shall be equipped with front push bar operator, 32 mm drain, screwdriver stop, bubbler, and vandal resistant bottom plate fasteners. Size requirements shall be as shown on the plans.

## Emergency eyewash.--

Emergency eyewash shall be deck mounted with locking mechanism to keep the fixture secure when it is swung away. The fixture shall be chrome-plated brass pipe and fittings. Universal emergency sign shall be included. The fixture operates by pulling the swing arm 90° over the sink. Eyewash shall be Bradley, Model No. S19-270H; Water Saver Faucet Co., Model No. EW-806; or equal.

### **PART 3.- EXECUTION**

### INSTALLATION.--

**General.-**-All finish for exposed metal on any fixture, including wall flanges, bolts, nuts and washers, shall be polished chrome plated.

Fixtures shall be sealed to wall with silicone caulk bead.

All exposed metal surfaces on fixture supports shall be enameled to harmonize with fixtures.

Wall mounted fixtures shall be installed on concealed carriers designed to support weight of fixture from the floor. Carriers shall be made for the specific fixture to be supported and for the particular installation conditions.

All fixtures shall be provided with accessible compression stops.

**Fixture mounting heights.--**Unless otherwise noted, all fixtures shall be mounted at the heights shown on plans.

**Water closet.--**Water closet designated as disabled accessible on the plans shall be installed with disabled accessible flush valve and shall be installed at 430 mm from the top of seat to the finished floor.

**Lavatory.--**Faucet shall be mounted in right-side hole. Unused faucet holes shall be closed with chrome plated covers. Traps shall be installed behind wall in plumbing gallery.

Service sink.--Service sink double faucet shall be mounted on wall above sink back with spout outlet face 400 mm above service sink rim.

**Water heater.--**Water heater shall be installed with seismic restraints, inlet ball valve, insulating connections and 20 mm temperature and pressure relief drain pipe as shown on plans.

**Water chiller.--** Water chiller shall be installed in the plumbing gallery near the drinking fountains on a galvanized steel wall shelf with brackets, adequately sized and bolted to the wall. Headroom and walking spaces in the plumb ing gallery shall be preserved.

**Insulation.-**-All hot water supply, and water pipe between the water chiller and drinking fountains shall be wrapped with insulating material.

## FIELD QUALITY CONTROL .--

**Testing.**--The Contractor shall test piping as specified elsewhere in these special provisions.

The Engineer will inspect all installed fixtures for proper installation and test for proper operation after all plumbing work is complete.

## 12-15.06 HEATING, VENTILATING AND AIR CONDITIONING EQUIPMENT AND SYSTEMS

### **PART 1.- GENERAL**

**Scope.-**-This work shall consist of furnishing, installing and testing heating equipment and systems in accordance with the details shown on the plans and these special provisions.

### 5. Use with General Conditions. Delete Para. 6.

**Temperature controls.-**-Thermostats, relays, time switches, and other sensor type control devices required for this work shall be furnished and installed by the supplier of the heating equipment. All temperature control wiring shall be furnished and installed in accordance with the requirements specified in Division 16, "Electrical," of these special provisions.

**Temperature controls.--**Thermostats, relays, timer switches, and other sensor type control devices required for this work shall be furnished and installed by the supplier of the heating, ventilating and air conditioning equipment. All temperature control wiring shall be furnished and installed in accordance with the requirements specified in Section 12-16, "Electrical," of these special provisions.

**Codes and standards.-**-Equipment and systems shall conform to California State Energy Commission Regulations and shall be approved for performance ratings and application shown on the plans.

Any appliance for which there is a California standard established in the Appliance Efficiency Standards may be installed only if the manufacturer has certified to the Commission, as specified in those regulations, that the appliance complies with the applicable standards for that appliance. Space conditioning equipment may be installed only if the manufacturer has certified that the equipment meets or exceeds all applicable efficiency requirements listed in the Energy Efficiency Standards.

## **PART 2.- PRODUCTS**

## Electric radiant heating panels.--

Electric radiant heating panels shall be surface mounted as shown on plans, shall consist of thermoplastic insulated electric resistance wire, encapsulated cassette heating element, and shall come with a surface mounting kit.

Electric radiant heating panel shall be surface mounted and installed in accordance to the manufacturer's recommendations and the requirements specified herein. The complete unit shall conform to UL standards. Radiant output shall be 95% efficient of input energy. Electric radiant heating panels shall be Raywall, Aztec, Enerjoy, Qmark, or equal.

### Electric infrared radiant heater .--

Electric infrared radiant heater shall have quartz tube heating element(s) and a 45 degree (minimum) radiation pattern oriented toward the floor. All components shall be factory assembled. Electric infrared radiant heater shall be provided with a metalic rectangular reflector. Electric infrared radiant heater shall be Fostoria, Chromalox, Omark, Heatrex, or equal.

### **HEATING CONTROLS.--**

### Radiant heater thermostat .--

Radiant heater thermostat shall be low voltage type, single set point range internally adjustable from 4°C to 27C, and provided with a blank cover.

### **PART 3.- EXECUTION**

### INSTALLATION.--

**Heaters.--**Radiant heaters and radiant heating panels shall be installed in such a manner as to insure adequate clearance and air circulation.

Radiant heaters shall be suspended by 7 mm minimum carbon steel chain and eye bolts. Radiant heaters shall be angled to minimize heating of adjacent walls.

**Mounting heights.--**Thermostats and time switches shall be installed as shown on the plans.

**Temperature controls.-**-Temperature control for each radiant heater shall be provided by 2 low voltage thermostats and a time switch. One thermostat shall be set at 7°C. for low-limit temperature control and the second thermostat shall be set at 21°C. The first thermostat shall energize the heater whenever the temperature is below the setpoint. The second thermostat shall be wired in series with the time switch and shall de-energize the heater above the setpoint.

Each thermostat shall be insulated from the outside walls, and shall be provided with an aluminum radiation shield above the thermostat.

The time switch shall be installed beside the thermostat or where shown on the plans.

# FIELD QUALITY CONTROL .--

**Pre-test requirements.--**Before starting or operating systems, equipment shall be cleaned and checked for proper installation and servicing.

The Contractor shall replace or revise any equipment, systems or work found deficient during tests.

All automatic operating devices which are pertinent to the adjustment of the aforementioned systems shall be set and adjusted to the temperatures specified by the Engineer.

**Project completion tests.--**The Engineer shall be notified at least 3 working days in advance of starting project completion tests.

Upon completion of mechanical work and pre-test requirements, or at such time prior to completion as determined by the Engineer, the Contractor shall operate and test installed mechanical systems for one 8-hour day to demonstrate satisfactory overall operation.

The project completion tests shall consist of the following:

1. Operational Data.--The tests shall include operation of the heating systems for one8-hour day, each system shall operate within the temperature ranges specified.

The required data shall be accurately measured. The data shall be measured during one operational cycle in the presence of the Engineer and shall be submitted for approval.

The following data shall be measured and tabulated:

- a. Ambient temperatures and conditions, °C
- b. Thermostat set point, °C
- c. Air temperatures at room center, °C

### SECTION 12-16. ELECTRICAL

### 12-16.01 ELECTRICAL WORK

#### **PART 1.- GENERAL**

### **SUMMARY.--**

**Scope.--** This work shall consist of performing electrical work in accordance with the details shown on the plans and these special provisions.

Electrical work shall include furnishing all labor, materials, equipment and services required to construct and install the complete electrical system shown on the plans and the work of installing electrical connections for the thermostats, electric tankless water heaters, radiant heating panels, electric quartz heaters, motors, and controls specified elsewhere in these special provisions.

System layouts are generally diagrammatic and location of equipment is approximate. Exact routing of conduits and other facilities and location of equipment is to be governed by structural conditions and other obstructions, and shall be coordinated with the work of other trades. Equipment requiring maintenance and inspection shall be located where it is readily accessible for the performance of such maintenance and inspection.

**Related work.--** Earthwork, foundations, sheet metal, painting, mechanical and such other work incidental to and necessary for the proper installation and operation of the electrical work shall be done in accordance with the requirements specified for similar work elsewhere in these special provisions.

## QUALITY ASSURANCE .--

Codes and standards.-- All work performed and materials installed shall be in accordance with the National Electrical Code; the California Building Standards Code, Title 24, Part 3, "California Electrical Code," and the California Code of Regulations, Title 8, Chapter 4, "Electrical Safety Orders," and all state ordinances.

**Warranties and guarantees.--** Manufacturer's warranties and guarantees for materials or equipment used in the work shall be delivered to the Engineer at the jobsite prior to acceptance of the contract.

### TESTING .--

After the electrical system installation work has been completed, the electrical system shall be tested in the presence of the Engineer to demonstrate that the electrical system functions properly. The Contractor shall make necessary repairs, replacements, adjustments and retests at his expense.

### 12-16.02 BASIC MATERIALS AND METHODS

### **PART 1.- GENERAL**

### **SUMMARY.--**

**Scope.--** This work shall consist of furnishing and installing conduits, conductors, fittings, and wiring devices in accordance with the details shown on the plans and these special provisions.

Conduits, conductors, fittings, and wiring devices shall include those accessories and appurtenances, not mentioned, that are required for the proper installation and operation of the electrical system.

**Related work.--** Roof penetrations shall be flashed and sealed watertight conforming to the requirements specified under "Sheet Metal Flashing" in Section 12-7, "Thermal and Moisture Protection," of these special provisions.

Where conduits pass through fire rated wall, floor or ceiling assemblies, the penetrations shall be protected in accordance with the requirements specified under "Through-Penetration Firestopping" in Section 12-7, "Thermal and Moisture Protection," of these special provisions.

### SUBMITTALS.--

**Product data.--** A list of materials and equipment to be installed and the manufacturer's descriptive data shall be submitted for approval. Any other data as requested by the Engineer shall also be submitted for approval.

Manufacturer's descriptive data shall include complete description, performance data and installation instructions for the materials and equipment specified herein. Control and wiring diagrams, rough-in dimensions for recessed junction and pull boxes, and component layout shall be included where applicable. All control and power conductors on the shop drawings shall be identified with wire numbers.

#### PART 2.- PRODUCTS

### **CONDUITS AND FITTINGS.--**

## Rigid steel conduit and fittings .--

Rigid steel conduit shall be threaded, full weight rigid steel, hot-dip galvanized inside and outside with steel or malleable iron fittings. Fittings shall be threaded unless otherwise specified or shown on the plans.

Split or three-piece couplings shall be electroplated, malleable cast iron couplings.

Insulated grounding bushings shall be threaded malleable cast iron body with plastic insulated throat and steel, lay-in ground lug with compression screw.

Insulated metallic bushings shall be threaded malleable cast iron body with plastic insulated throat.

## Electrical metallic tubing (EMT) and fittings.--

Electrical metallic tubing shall be formed of cold rolled strip steel, electrical resistance welded continuously along the longitudinal seam with zinc coating outside and enamel or lacquer coating inside.

Couplings shall be electroplated, rain and concrete tight, gland compression type, steel body couplings with malleable iron nuts.

Connectors shall be electroplated, rain and concrete tight, gland compression type, steel body connectors with male hub, die cast zinc nut and insulated plastic throat.

# Liquid tight flexible metallic conduit and fittings.--

Liquid tight flexible metallic conduit shall be fabricated in continuous length from galvanized sheet steel, spirally wound and formed to provide an interlocking design with an extruded polyvinyl chloride cover. Conduit shall be listed for use as equipment grounding conductor regardless of the length of the conduit.

Fittings shall be electroplated, malleable cast iron body, with cap nut, grounding ferrule, and connector body with insulated throat.

## Rigid non-metallic conduit and fittings .--

Rigid non-metallic conduit shall be Schedule 40, high impact, nonconducting, self-extinguishing polyvinyl chloride (PVC) rigid non-metallic conduit for direct underground burial.

Couplings shall be PVC, socket type or thread on one end and socket type on the other end as required for the particular application.

Terminal adapters for adapting PVC conduit to boxes, threaded fittings, or metallic conduit system shall be PVC adapters with threads on one end and socket type on the other end.

#### CABLES AND CONDUCTORS.--

### Cables.--

Cables shall be as specified under "Closed Circuit Television System" in these special provisions.

### Conductors.--

Conductors shall be stranded copper wire.

Conductor insulation types unless otherwise shown or specified, shall be as follows:

- 1. Conductors across hinges of control panel enclosures shall be type MTW.
- 2. Conductors shall be type XHHW-2 in wet and outdoor locations.
- 3. Conductors shall be type THHN in dry locations.

### Wire connections and devices .--

Wire connections and devices shall be pressure or compression type, except that connectors for No. 10 AWG and smaller conductors in dry locations may be preinsulated spring-pressure type.

## **ELECTRICAL BOXES.--**

## Outlet, device and junction boxes.--

Unless otherwise shown or specified, boxes shall be galvanized steel boxes with knock-outs and shall be the size and configuration best suited to the application indicated on the plans. Minimum size of outlet, receptacle, switch or junction boxes shall be 100 mm square by 40 mm deep, except that switch boxes for the installation of single switches and outlet boxes for flush-mounted light fixtures shall be 50 mm by 75 mm by 40 mm deep.

Multiple switches shall be installed in standard gang boxes, unless otherwise specified or shown on the plans.

Cast metal boxes shall be cast iron boxes with threaded hubs and shall be of the size and configuration best suited to the application shown on the plans.

Flush-mounted boxes shall have stainless steel covers, one mm thick. Cover screws shall be metal with finish to match cover finish.

Unless otherwise shown or specified, surface-mounted boxes shall have galvanized steel covers with metal screws.

Weatherproof junction boxes shall be cast iron boxes with cast iron covers with gaskets.

Weatherproof switch and receptacle boxes shall have gasketed cast iron covers with gasketed hinged flaps to cover switches and receptacles.

Sectional device plates will not be permitted.

## Underground pull boxes.--

Pull boxes shall be high density reinforced concrete box with ultraviolet inhibitor polyethylene etched face anchored in concrete and fiberglass cover with hold down bolts. The polyethylene and fiberglass material shall be fire resistant and show no appreciable change in physical properties with exposure to the weather. No. 3 1/2 pull box shall be Brooks Products, No. 3 1/2; Christy Concrete Products, N9; or equal. No. 5 pull box shall be Brooks Products No. 5; Christy Concrete Products, N30; or equal.

Traffic rated pull boxes shall be high density reinforced concrete box with steel cover with hold down bolts and bonding strap. Pull box and cover shall be designed for H20 loading. No. 3 1/2 pull box shall have inside dimensions of 270 mm by 440 mm and No. 5 pull box shall have inside dimensions of 335 mm by 610 mm.

### RECEPTACLES AND SWITCHES .--

# Ground fault circuit interrupter receptacles, (GFCI).--

Ground fault circuit interrupter receptacle, NEMA Type 5-20R, feed-through type, ivory color, 3-wire, 20-ampere, 125-volt AC, grounding type, specification grade, duplex receptacle with ground fault interruption. Receptacle shall detect and trip at current leakage of 5 milliamperes and shall have front mounted test and reset buttons.

# **Duplex receptacles.--**

Duplex receptacles shall be NEMA Type 5-20R, 3-wire, 20-ampere, 125-volt AC, safety grounding, ivory color, specification grade receptacle suitable for wiring with stranded conductors.

## Fourplex receptacle.--

Fourplex receptacle shall be NEMA Type 5-20R, 3-wire, 20-ampere, 125-volt AC, safety grounding, ivory color, specification grade receptacle suitable for wiring with stranded conductors.

## Snap switches.--

Snap switches shall be 20-ampere, 120/277-volt AC, quiet type, specification grade, ivory color switch with silver cadmium alloy contacts. Switch shall be suitable for wiring with stranded conductors.

## Timer switch, T<sub>S</sub>.--

Timer switch shall be a spring-wound interval mechanical timer switch with 2-hour range and without a "hold" position in a surface mounted enclosure. The contact shall be rated 20-ampere at 125-volt AC.

## **MISCELLANEOUS MATERIALS.--**

## Warning Tape.--

Warning tape shall be 100 mm wide and contain the printed warning "CAUTION ELECTRICAL CONDUIT" in bold 19 mm black letters at 760 mm intervals on bright orange or yellow background. The printed warning shall be non-erasable when submerged under water and resistant to insects, acids, alkali, and other corrosive elements in the soil. The tape shall have a tensile strength of not less than 70 kg per 100 mm wide strip and shall have a minimum elongation of 700 percent before breaking.

## Pull ropes.--

Pull ropes shall be nylon or polypropylene with a minimum tensile strength of 225 kg.

## Watertight conduit plugs.--

Watertight conduit plugs shall be a hollow or solid stem expansion plugs complete with inner and outer white polypropylene compression plates and red thermoplastic rubber seal. Seal material shall be non-stick type rubber resistant to oils, salt, and alkaline substances normally available at the construction sites.

# Anchorage devices .--

Anchorage devices shall be corrosion resistant, toggle bolts, wood screws, bolts, machine screws, studs, expansion shields, and expansion anchors and inserts.

## Electrical supporting devices.--

Electrical supporting devices shall be one hole conduit clamps with clamp backs, hot-dipped galvanized, malleable cast iron.

Construction channel shall be 41 mm x 41 mm, 2.66 mm (12-gage) galvanized steel channel with 13 mm diameter bolt holes, 40 mm on center in the base of the channel.

## **PART 3.- EXECUTION**

### INSTALLATION.--

**Conduit, general.--** Rigid steel conduit shall be used unless otherwise shown on the plans or specified in these special provisions.

Electrical metallic tubing may be used in furred spaces and for exposed work indoors above the switch height.

Unless otherwise specified or shown on the plans, liquid-tight flexible metal conduit shall be used to connect motors, HVAC equipment, and other equipment subject to vibration in wet locations.

Rigid non-metallic conduit shall be used at the locations shown on the plans for direct underground burial 762 mm below grade. All risers and elbows shall be rigid steel.

**Conduit installation.--** Conduit trade sizes are shown on the plans. No deviation from the conduit size shown on the plans will be permitted without written permission from the Engineer. All underground metal conduits shall be warpped with pipe wrapping tape with 50 percent or greater overlap.

Conduit shall be concealed unless otherwise shown on the plans.

Conduits shall be tightly covered and well protected during construction using metallic bushings and bushing "pennies" to seal open ends.

Rigid non-metallic conduit bends of 30 degrees or greater shall be factory-made long radius sweeps. Bends less than 30 degrees shall be made using an approved heat box.

A pull rope shall be installed in all empty conduits. At least one meter of pull rope shall be doubled back into the conduit at each termination.

Locations of conduit runs shall be planned in advance of the installation and coordinated with the ductwork, plumbing, ceiling and wall construction in the same areas and shall not unnecessarily cross other conduits or pipe, nor prevent removal of ceiling tiles or panels, nor block access to mechanical or electrical equipment.

Where practical, conduits shall be installed in groups in parallel, vertical or horizontal runs and at elevations that avoid unnecessary offsets.

Exposed conduit shall be installed parallel and at right angles to the building lines.

Conduits shall not be placed closer than 300 mm from a parallel hot water or steam pipe or 75 mm from such lines crossing perpendicular to the runs.

All raceway systems shall be secured to the building structures using specified fasteners, clamps and hangers.

Single conduit runs shall be supported by using one hole pipe clamps. Where run horizontally on walls in damp or wet locations, conduit shall be installed with "clamp backs" to space conduit off the surface.

Multiple conduit runs shall be supported with construction channel secured to the building structure. Conduits shall be fastened to construction channel with channel compatible pipe clamps.

Raceways of different types shall be joined using approved couplings or transition fittings.

Expansion couplings shall be installed where conduit crosses a building separation or expansion joint.

All floor and wall penetrations shall be sealed water-tight.

Existing underground conduit to be incorporated into a new system shall be cleaned with a mandrel or cylindrical wire brush and blown out with compressed air.

**Conduit terminations.--** Rigid steel conduits shall be securely fastened to cabinets, boxes and gutters using 2 locknuts and specified insulating metallic bushing. Electrical metallic tubing shall be securely fastened to cabinets, boxes and gutters using specified connectors. Conduit terminations at exposed weatherproof enclosures and cast outlet boxes shall be made watertight using specified hubs. All conduit terminations at wall mounted panels without knockouts shall be made in the front half of the panel.

Grounding bushings with bonding jumpers shall be installed on all type of conduits terminating at concentric knockouts and on all conduits containing service conductors, grounding electrode conductor, and conductors feeding separate buildings.

Rigid non-metallic conduits shall be terminated inside the underground pull boxes with an approved conduit bushings or fittings. All conduits shall enter the pull box at an angle of 90.

All future conduits terminated in underground pull boxes or exposed indoor and outdoor shall be provided with watertight conduit plugs.

**Warning Tape.-**-Warning tape shall be placed over each conduit in a trench. Each warning tape shall be centered over the conduit and shall be placed over the 150 mm layer of sand covering the conduit as described elsewhere in these special provisions.

Conductor and cable installation.-- Conductors shall not be installed in conduit until all work of any nature that may cause injury is completed. Care shall be taken in pulling conductors that insulation is not damaged. An approved non-petroleum base and insulating type pulling compound shall be used as needed.

All cables shall be installed and tested in accordance with manufacturer's recommendations.

Splices and joints shall be insulated with insulation equivalent to that of the conductor.

Provide 155 mm of slack at each outlet and device connection. If the outlet or device is not at the end of a run of wire, connection shall be made with correctly colored pigtails tapped to the runs with splices as specified herein.

Branch circuit conductors in panelboards and load centers shall be neatly trained along a path from the breaker terminals to their exit point. The conductors shall have ample length to transverse the path without strain, but shall not be so long as to require coiling, doubling back, or cramming. The path shall transverse the panelboard gutter spaces without entering a gutter containing service conductors and, unless otherwise shown on the plans, without entering the gutter space of any panelboard feeder.

All pressure type connectors and lugs shall be retightened after the initial set.

Splices in underground pull boxes and similar locations shall be made watertight.

Junction boxes in furred or accessible ceiling spaces shall be identified with felt-tip pen denoting the circuits contained in the box.

Conductor identification.-- The neutral and equipment grounding conductors shall be identified as follows:

Neutral conductor shall have a white or natural gray insulation except that conductors No. 4 and larger may be identified by distinctive white marker such as paint or white tape at each termination.

Equipment grounding conductor shall be bare or insulated. If insulated, equipment grounding conductors shall have green or green with one or more yellow stripes insulation over its entire length except that conductors No. 4 and larger may be permanently identified by distinctive green markers such as paint or green tape over its entire exposed insulation.

Ungrounded feeder and branch circuit conductors shall be color coded by continuously colored insulation, except conductors No. 6 AWG or larger may be color coded by colored tape at each connection and where accessible. Ungrounded conductor color coding shall be as follows:

SYSTEM	COLOR CODE
120/240V-Single phase	Black, blue

Once an insulated circuit conductor, including grounded and ungrounded conductors, is identified with a specific color code, that color code shall be used for the entire length of the circuit.

Where more than one branch circuit enters or leaves a conduit, panel, load center, gutter, or junction box, each conductor shall be identified by its panelboard and circuit number. All control conductors including control conductors of manufacturer supplied and field wired control devices shall be identified at each termination with the wire numbers shown on the plans, approved working drawings, and as directed by the Engineer where deemed necessary. Identification shall be made with one of the following:

 Adhesive backed paper or cloth wrap-around markers with clear, heat shrinkable tubing sealed over either type of marker.

- 2. Self-laminating wrap around type, printable, transparent, permanent heat bonding type thermoplastic film markers.
- 3. Pre-printed, white, heat-shrinkable tubing.

Each terminal block shall have a molded marking strip attached with screws. The identifying numbers of the terminating conductors, as shown on the plans or on the submittal drawings, shall be engraved in the marking strip.

**Outlet, device and junction box installation.--** Where exposed threaded steel conduits are connected to an outlet, device, or junction box below switch height, the box shall be a cast metal box. Unless otherwise shown on the plans or specified in these special provisions, all other boxes shall be sheet steel boxes. Weatherproof outlet, device and junction boxes shall have cast metal covers with gaskets. Unless otherwise shown on the plans or specified in these special provisions, all other boxes shall have standard galvanized covers.

All boxes shall finish flush with building walls, ceiling and floors except where exposed work is called for.

Raised device covers (plaster rings) shall be installed on all boxes concealed in concrete, masonry or stud walls.

No unused openings shall be left in any box. Knockout seals shall be installed as required to close openings.

Outlet, device, and junction boxes shall be installed at the locations and elevations shown on the plans or specified herein. Adjustments to locations may be made as required by structural conditions and to suit coordination requirements of other trades.

Boxes in stud walls and partitions shall not be mounted back to back. Through-wall boxes shall not be used.

Boxes installed in metal stud walls shall be equipped with brackets designed for attaching directly to the studs or shall be mounted on heavy gauge galvanized steel, snap-in box supports.

Fixture outlet boxes installed in suspended ceilings of gypsum board or lath and plaster construction shall be mounted on 1.52 mm (16-gage) metal channel bars attached to main ceiling runners.

Fixture outlet boxes for pendant-mounted fixtures installed in suspended ceilings supporting acoustical tiles or panels shall be supported directly from the structures above.

**Underground pull box installation.--** Electrical pull box covers or lids shall be marked "ELECTRICAL." Pull box covers or lids that is being used for lighting circuits shall be marked "LIGHTING." Telephone service pull box covers or lids shall have plain, unmarked covers.

The bottom of pull boxes shall be bedded in 155 mm of clean, crushed rock or gravel and shall be grouted with 40 mm thick grout prior to installation of conductors. Grout shall be sloped to a 25 mm PVC pipe drain hole. Conduit shall be sealed in place with grout.

Top of pull boxes shall be flush with surrounding grade or top of curb. In unpaved areas where pull box is not immediately adjacent to and protected by a concrete foundation, pole or other protective construction, the top of pull box shall be set at plus 30 mm above surrounding grade. Pull boxes shown on the plans in the vicinity of curbs shall be placed adjacent to the back of curb. Pull boxes shown on the plans adjacent to lighting standards shall be placed on the side of foundation facing away from traffic. Utility pull boxes where required shall be installed per utility company requirements.

**Anchorages.--** Hangers, brackets, conduit straps, supports, and electrical equipment shall be rigidly and securely fastened to surfaces by means of toggle bolts on hollow masonry; expansion shields and machine screws, or expansion anchors and studs or standard preset inserts on concrete or solid masonry; machine screws or bolts on metal surfaces; and wood or lag screws on wood construction.

Anchorage devices shall be installed in accordance with the anchorage manufacturer's recommendations.

**Mounting heights.--** Electrical system components shall be mounted at the following mounting heights, unless otherwise shown on the plans. The mounting height dimensions shall be measured above the finished floor to the bottom of the device or component.

Thermostats	1.1 m, office areas
	1.25 m, hallways
Wall switches	1.0 m
Convenience outlets	510 mm, office areas
	1.25 m, all other areas
Electric water cooler outlet	As recommended by the water
	cooler manufacturer.
Telephone outlets	510 mm

#### 12-16.03 SERVICE AND DISTRIBUTION

### **PART 1.- GENERAL**

#### **SUMMARY.--**

**Scope.--** This work shall consist of furnishing and installing service equipment in accordance with the requirements of the serving utilities, the details shown on the plans and these special provisions.

Attention is directed to "Utility Connection" in Section 12-1, "General Requirements," of these special provisions regarding arrangements, permits, licenses, charges, fees and costs for utility connections and extensions.

#### SUBMITTALS.--

**Installation details.--** The Contractor shall submit complete service installation details to the serving utilities for approval. Prior to submitting installation details to the serving utility, the Contractor shall have said drawings reviewed and stamped "APPROVED" by the Engineer. Submittals shall be approved by the serving utility prior to commencing work.

**Product data.-**A list of materials and equipment to be installed and the manufacturer's descriptive data shall be submitted for approval. Any other data as requested by the Engineer shall also be submitted for approval.

Manufacturer's descriptive data shall include complete description, performance data and installation instructions for the materials and equipment specified herein. Control and wiring diagrams, rough-in dimensions, and component layout shall be included where applicable. All control and power conductors on the shop drawings shall be identified with wire numbers.

#### **PART 2.- PRODUCTS**

### Service equipment.--

Service equipment shall be of wall mounted type combination unit consisting of self-contained metering, service disconnect, and distribution panel for 240/120-volt, 200-ampere, single-phase, and 3-wire service.

### **Enclosure.--**

Enclosure shall be NEMA 3R enclosure. Exterior shall be 2.66 mm (12-gage) and interior shall be 1.90 mm (14-gage) sheet steel. All screws, latches, hinge pins and similar hardware shall be stainless steel. Circuit breaker shall be operable with the exterior door open. Exterior door shall be lockable with a padlock. Enclosure finish shall be baked enamel or baked thermosetting polyester finish.

#### Service disconnect switch.--

Service disconnect switch shall be 2-pole, 240-volt, 225-ampere frame, 200-ampere trip, molded case circuit breaker with AC magnetic trip adjusted to 3000 amperes. The interrupting capacity of the circuit breaker shall be not less than 42000 amperes (symmetrical) at 240-volt.

# **Distribution Panel.--**

Distribution panel section shall have molded case branch circuit breakers with trip rating as shown on the plans. The interrupting capacity of the circuit breakers shall be not less than 42000 amperes (symmetrical) at 240-volt.

### **PART 3.- EXECUTION**

Installation of service equipment shall be in accordance with the requirements of the serving utilities as shown on the approved installation details. Service equipment shall be fastened in placed in a manner to meet or exceed the seismic requirements of the local area.

### 12-16.04 ELECTRICAL EQUIPMENT

#### **PART 1.- GENERAL**

#### SUMMARY.--

**Scope.--** This work shall consist of furnishing and installing panelboards, disconnect switches, and related accessories in accordance with the details shown on the plans and these special provisions.

**Related work.--** Anchorage devices shall be as specified under "Basic Materials and Methods" elsewhere in this Section 12-16.

#### SUBMITTALS.--

**Product data.--** A list of materials and equipment to be installed and the manufacturer's descriptive data shall be submitted for approval. Any other data as requested by the Engineer shall also be submitted for approval.

Manufacturer's descriptive data shall include complete description, performance data and installation instructions for the materials and equipment specified herein. Control and wiring diagrams, rough-in dimensions, and component layout shall be included where applicable. All control and power conductors on the shop drawings shall be identified with wire numbers.

### **PART 2.- PRODUCTS**

### PANELBOARDS.--

#### Panelboard B .--

Panelboard B shall be indoor type, bottom feed, surface-mounted, factory assembled, single-phase, 3-wire, 120/240-volt, AC panelboard at least 500 mm wide with 150-ampere main circuit breaker, insulated groundable neutral, hinged door and molded case branch circuit breakers as shown on the plans. Panelboard shall be suitable as service entrance equipment. Panel shall be Square D Company, Cuttler Hammer, General Electric, or equal.

#### Panel C .--

Panelboard C shall be indoor type, bottom feed, surface-mounted, factory assembled, single-phase, 3-wire, 120/240-volt, AC panelboard at least 500 mm wide with 60-ampere main circuit breaker, insulated groundable neutral, hinged door and molded case branch circuit breakers as shown on the plans. Panelboard shall be suitable as service entrance equipment. Panels shall be Square D Company, Cuttler Hammer, General Electric, or equal.

### **MISCELLANEOUS MATERIALS.--**

# Nameplates .--

Nameplates shall be laminated phenolic plastic with white core and black front and back. Nameplate inscription shall be in capitals letters etched through the outer layer of the nameplate material.

### Plywood backing board.--

Plywood backing board for mounting electrical or telephone equipment shall be 19 mm, APA plywood panels, C-D PLUGGED and touch-sanded, Exposure 1.

#### **PART 3.- EXECUTION**

### INSTALLATION.--

Plywood backing board.-- Plywood backing board shall be securely fastened to walls or other vertical framing.

Surface to be coated shall be cleaned of all dirt, excess materials, of filler by hand cleaning.

Plywood backing board exposed surfaces shall receive the following paint system: one prime coat, alkyd, interior wood primer and 2 finish coats, acrylic, interior enamel, semi-gloss. Color shall match surrounding surfaces, or shall be as directed by the Engineer.

Coatings shall be applied in accordance with the manufacturer's instructions. Each coat shall be applied to a uniform finish, free of skips, brush marks, laps or other imperfections.

**Existing panelboards.**--Provide new circuit breakers, where required to match existing type unless otherwise shown on the plans. Provide mounting hardware, bus straps, and related materials for proper circuit breaker installation. Provide new panelboard identification nameplate with designation as shown for each panelboard. Remove existing nameplates where applicable. Provide new typewritten circuit directory reflecting changes made under the Contract.

**Panelboard installation.**-- Set cabinets plumb and symmetrical with building lines. Train interior wiring as specified under "Conductor and Cable Installation" in "Basic Materials and Methods" of these special provisions. Touch-up paint any marks, blemishes, or other finish damage suffered during installation. Replace cabinets, doors or trim exhibiting dents, bends, warps or poor fit which may impede ready access, security or integrity.

Mounting height shall be 1.67 meters to the highest circuit breaker handle, measured above the finished floor.

Where "Space" is indicated on the plans, branch connectors, mounting brackets, and other hardware shall be furnished and installed for future breaker.

A typewritten directory under transparent protective cover shall be provided and set in metal frame inside each cabinet door. Directory panel designation for each circuit breaker shall include complete information concerning equipment controlled, including room number or area designated on the plans.

**Equipment identification.--** Equipment shall be identified with nameplates fastened with self-tapping, cadmium-plated screws or nickel-plated bolts. Device nameplates mounted on wall shall be attached to the wall with at least six anchorage devices.

Nameplate inscriptions shall be 6 mm high letters and shall be as shown on the plans and shall read as follows:

- 1. Inscriptions for panelboards shall include panel designation, voltage, and phase of supply and shall read in the following example: PANEL B, 120/240-VOLTS, SINGLE-PHASE;
- 2. Inscription for heater control panel shall read in the following example: RADIANT HEATER CONTROL STATION;
- 3. Inscription for lighting control panel shall be the panel designation as shown in the plans and shall read in the following example: LIGHTING CONTROL STATION.

### 12-16.05 LIGHTING

**GENERAL.--**This work shall consist of furnishing, installing and connecting all lighting equipment in accordance with the details shown on the plans and these special provisions.

**SUBMITTALS.--** Manufacturer's descriptive information, photometric curves, catalog cuts, and installation instructions shall be submitted for approval. Any other data as requested by the Engineer shall also be submitted for approval. A wiring diagram encased between two heat-fused laminated plastic sheets shall be provided with brass mounting eyelets and attached to the inside of the lighting control panels.

PRODUCTS.--

Lighting fixture lamps.--

Lighting fixture lamps shall be type and size as shown on the plans. Lamps shall be General Electric, Phillips, Sylvania, or equal. Fluorescent lamps, unless otherwise noted, shall be 4100K tri-phosphor with a CRI of 70 or greater.

#### Ballasts.--

All fixtures shall be equipped with high power factor ballasts suitable for the line voltage and for the type, size and number of lamps required by the fixture. Fluorescent ballasts shall be UL Listed, Class P and ETL Certified ballasts with sound rating A. Fluorescent ballasts shall be high-frequency electronic ballasts with power factor greater then 0.95, nominal ballast factor of 0.88 unless specified otherwise, total harmonic distortion less than 20 percent, crest factor less than or equal to 1.7, complying with ANSI C 62.41 Category A for surge protection, and FCC Part 18 for interference.

### Lighting fixtures.--

Lighting fixtures shall be as shown on the plans and as specified herein. Outdoor luminaires shall be listed and labeled "Fixture Suitable For Wet Locations."

#### F1.--

Wall-mounted fluorescent fixture with two 32-watt T8 lamps, vandal-resistant and UL listed for wet locations. Housing shall have white, baked enamel finish over 1.29 mm (16-gauge) cold-rolled steel. Fixture shall have internally frosted polycarbonate diffuser secured with stainless steel tamperproof screws. Two screwdrivers for the tamperproof screws shall be furnished and delivered to the Engineer. Overall depth of the fixture shall not exceed 150 mm. The fixture shall be Lithonia, VDS series; Day Brite, SLC series or equal.

#### MH1, ELECTROLIERS.--

Electroliers shall be Sternberg 1910/5RLM Park Ridge Series down light luminaire, with RPM single candy-cane mounting arm on a 3900 Richmond T4 series pole; Pemco Flame Globe inverted spun aluminum reflector shade C-1, with PSC-12 single shepherd's crook mounting arm on a PLB 381-4 series pole; or equivalent.

Luminaire housings shall be fabricated from aluminum. Housings shall be painted verde green or equivalent and shall withstand a 1,000-hour salt spray test as specified in ASTM Designation: B 117. All metal component parts of the housing shall be fabricated from material at least equal in corrosion resistance and finish to the metal in the housing.

The luminaire optical system, consisting of the reflector, refractor or lens, lamp socket, and lamp, shall be in a sealed chamber. Sealing shall be provided by a gasket between the reflector and refractor or lens, and a gasket between the reflector and lamp socket. The chamber shall have provision for filtered flow of air in and out of the chamber due to lamp heat. Filtering shall be accomplished by either a separate filter or a filtering gasket.

The surface of each reflector shall be specular, and shall be silvered glass or aluminum protected by either an anodized finish or a silicate film. The reflector shall be shaped so that a minimum of light is reflected through the arc tube of the lamp.

Each refractor or lens shall be made of heat and UV resistant polycarbonate.

Each lamp socket shall be a porcelain enclosed mogul or medium base type. The shell shall contain integral lamp grips to assure electrical contact under conditions of normal vibrations. The socket shall be rated for 1500 W and 600 V.

Metal halide lamps shall be protected from undue vibration and prevented from backing out of its socket by a stainless steel clamp attached to the luminaire.

**BALLASTS**.--The ballast for each pedestrian area luminaire shall consist of components (core and coils, capacitor(s) and starting aid if required) mounted integral to the fixture within a weatherproof housing.

The lamp wattage regulation spread at any lamp voltage, from nominal through the life of the lamp, shall vary not more than 8.5 percent for a  $\pm 10$  percent input voltage variation. The ballast starting line current shall be less than its operating current.

**LAMPS**.—Lamps shall be 175-watt, 240-volt, metal halide lamps and shall have an initial output of 13,000 lumens and an average rated life of 10,000 hours.

**POLES.**—The decorative pole shall be aluminum. The Electrolier pole shall have a 180 degree, candy cane type arm and shall have dimensions and fluting as shown on the Plans. The base, shaft, and arm shall be welded together to form one unit.

#### MH2.--

Outdoor, ceiling-mounted, 100-watt, 120-volt metal halide luminaire with integral ballast and with photoelectric at location as shown on the plans. The luminaire shall be vandal-resistant with clear prismatic polycarbonate lens. Housing shall be constructed from 1.29 mm (16-gauge) steel. Diffuser shall be secured by tamper-resistant screw. Two screwdrivers for the tamperproof screws shall be furnished and delivered to the Engineer. Luminaire shall be UL listed for wet locations. The luminaire shall be Lithonia, VR3C series; Day Brite, CLI series or equal.

### IL.--

Ceiling mounted 75-watt, 120-volt incandescent PAR 38 lamp with porcelain socket mounted on round or octogonal junction box.

### Fused splices .--

Fused splices shall be Buss, Elastimold, or equal; with standard midget, ferrule, 5-ampere, 240-volt, slow blowing fuses.

# Photoelectric unit, PEC.--

Photoelectric unit shall be cadmium sulfide photoelectric control with capacity of 1800-watt incandescent load, mounting adapter, and EEI-NEMA twist lock receptacle; Fisher-Pierce, Ripley, or equal.

# Lighting control station, LCS.--

Lighting control station, LCS, shall consist of lighting contactors, LC1 and LC2; time clock, TC; terminal block, TB; bypass timer switch, S<sub>RTS</sub>; and pilot light, PL in a surface mounted NEMA-12 enclosure with a hinged door.

# Lighting contactors, LC1 and LC2.--

Lighting contactors LC1 and LC2 shall be electrically held, lighting contactors with 120-volt AC coil and 20-ampere, double-break, silver alloy contacts; Square D Company, I.T.E., Cutler Hammer or equal. Number of poles for each contactor shall be as shown on the plans.

#### Time clock, TC .--

Time clock shall be a 120-volt, AC, solid state programmable astronomical timer with power on-off manual override, and lithium battery for maintaining real time. Time clock shall be able to program for a minimum of 3 independent schedules for any days of the week, in addition to being able to skip selected days, automatic daylight saving adjustment, liquid crystal display, AM/PM clock format, and shall be able to retain programmed schedules for up to 40 years. Time clock shall have a single-pole, double-throw output contact shall be rated at not less than 16-ampere, 120-volt, AC. Time clock shall have a non-volatile memory that requires no backup.

# Pilot light, PL.--

Pilot light shall be panel mounted, heavy duty, oil tight indicating light with 120-volt, AC, direct incandescent replacement LED lamp with green domed cap.

# Terminal block, TB.--

Terminal block shall be 30-ampere, 300-volt, molded plastic with two or more mounting holes and two or more terminals in each cast block. The molded plastic shall have a high resistance to heat, moisture, mechanical shock, and electrical potential and shall have a smooth even finish. Each block shall have a molded marking strip attached with screws. Terminal blocks shall have tubular, high pressure clamp connectors.

# Bypass timer switch, S<sub>BTS</sub>.--

Bypass timer switches shall be a spring-wound mechanical timer switch with 2-hour range and without a "hold" position. The contact shall be rated 20-ampere at 125-volt AC.

#### Concrete.--

Concrete shall be as specified under Section 12-3, "Concrete and Reinforcement," of these special provisions. The concrete shall be commercial quality portland cement concrete containing not less than 337 kilograms of cement per cubic meter.

#### FABRICATION .--

**Component mounting.--** The enclosures shall be factory prewired in conformance with NEMA Class IIC wiring. All wires entering the enclosure shall terminate on terminal blocks. All interior control wires shall be 19-strand No. 14 MTW. Wires shall be neatly trained and bundled, and wiring troughs shall be provided in the enclosure as necessary.

A wiring diagram encased between two heat-fused laminated plastic sheets shall be provided with brass mounting eyelets and attached to the inside of the enclosure.

The following electrical components shall be mounted on the back panel of the lighting control station enclosure:

Terminal Block, TB Lighting contactors, LC1 and LC2 Time clock, TC

The following electrical components shall be mounted on the hinged door of the exterior lighting control station enclosures:

Pilot light, PL Bypass timer switch, S<sub>BTS</sub>

#### **EXECUTION.--**

**LIGHTING FIXTURES.--** Lighting fixtures shall be mounted securely in accordance with the manufacturer's recommendations. Mounting methods shall be suitable for the particular type of ceiling or support at each location.

The Contractor shall provide all supports, hangers, spacers, channels, fasteners and other hardware necessary to support the fixtures.

Fixtures shall be set at the mounting heights shown on the plans, except heights shown shall be adjusted to meet conditions.

**BALLASTS.-**- All fluorescent fixtures shall be equipped with high power factor ballasts suitable for the line voltage and for the type, size and number of lamps required by fixture.

All ballasts used in unheated areas inside the building shall be -20°C ballasts or less.

**POLE MOUNTED LUMINAIRES.--** In the pull box adjacent to each pole for luminaire, MH1, a fused splice connector shall be installed in each ungrounded conductor between the line and the ballast. The connector shall be readily accessible in the pull box and shall be insulated and made waterproof in accordance with the splice connector manufacturer's recommendations.

Concrete foundations shall be as shown on the plans. Anchor bolts or devices shall be accurately located and positioned to match the holes in the pole base plates. Pole and luminaire orientation shall be as indicated on the plans.

The poles for pole mounted type fixtures shall be mounted rigidly and securely on the foundations as recommended by the fixture and pole manufacturer.

### 12-16.06 WELL PUMP CONTROL STATION

#### **PART 1.- GENERAL**

#### **SUMMARY.--**

**Scope.--** This work shall consist of furnishing and installing well pump control station in accordance with the details shown on the plans and these special provisions.

Attention is directed to the requirements under "Water Well" elsewhere in these special provisions for equipment connected to the well pump control panel.

#### SUBMITTALS.--

**Product data.--** A list of materials and equipment to be installed and the manufacturer's descriptive data shall be submitted for approval. Any other data as requested by the Engineer shall also be submitted for approval.

Manufacturer's descriptive data shall include complete description, performance data and installation instructions for the materials and equipment specified herein. Control and wiring diagrams, rough-in dimensions, and component layout shall be included where applicable. All control and power conductors on the working drawings shall be identified with wire numbers.

### **PART 2.- PRODUCTS**

### Well pump control station enclosure.--

Well pump control station enclosure shall be single exterior hinged door, dust tight NEMA Type 12 enclosure containing an electrical mounting panel and hinged interior deadfront door. The enclosure shall be made of 1.90 mm (14-gage) steel minimum with all seams continuously welded. A rolled up lip shall be provided around three sides of the hinged door and around all sides of the enclosure opening. The door shall be provided with a neoprene gasket that is attached with an oil-resistant adhesive. The door shall be maintained closed with door clamps. Security shall be provided by a hasp and staple for padlocking.

The enclosure shall be factory prewired in conformance with NEMA Class IIC wiring. All wires entering the enclosure shall terminate on terminal blocks. All interior control wires shall be 19-strand No. 14 MTW. Wires shall be neatly trained and bundled, and wiring troughs shall be provided in the enclosure as necessary. Wiring shall be arranged so that any piece of apparatus may be removed without disconnecting any wires except the leads to that piece of apparatus.

A wiring diagram encased between two heat-fused laminated plastic sheets shall be provided with brass mounting eyelets and attached to the inside of the enclosure.

### Well pump main breaker, WMB.--

Well pump main breaker shall be 2-pole, 240-volt, AC, molded case circuit breaker with 100-ampere frame, 40-ampere trip, and interrupting capacity of 10000 amperes (symmetrical) at 240-volts. Breaker shall be Square D Company, Westinghouse, I.T.E., or equal.

# Pump disconnect PD.--

Pump disconnect PD be 240-volt AC molded case circuit breakers, 100-ampere frame and interrupting capacity of 10000 amperes (symmetrical) at 240-volts. Trip rating and number of poles shall be as shown on the plans.

### Circuit breakers CD, HTD and AVCD .--

Circuit breakers CD, HTD and AVCD shall be 120-volt AC molded case circuit breakers, 100-ampere frame and interrupting capacity of 10000 amperes (symmetrical) at 120-volts. Trip rating and number of poles shall be as shown on the plans.

### Starter, ST.--

Starter shall be NEMA Size 0, NEMA rated, 2-pole, 240-volt, contactor with 120-volt coil, and non-adjustable overload relay. Overload relay shall be resettable by an externally operable pushbutton on the hinged interior deadfront panel. Overload relay shall have one thermal overload elements and shall trip between 115 and 125 percent of full load motor current, as quoted on the nameplate by the motor manufacturer.

#### Neutral bar, NB.--

Neutral bar shall be 100-ampere copper neutral bar with circuit taps.

### Time meter, TM.--

Time meter shall be 120-volt, 60 Hz running time meter with 0 to 99,999.9 hours range without a reset.

### Pilot light, PL1, PL2.--

Pilot light shall be panel mounting light with color as shown on the plans, and screw cap and a direct incandescent replacement LED, 120-volt lamp with candelabra screw base. Light shall be mounted on the exterior door.

### Terminal block, TB.--

Terminal block shall be 30-ampere, 300-volt, molded plastic with two or more mounting holes and two or more terminals in each cast block. The molded plastic shall have a high resistance to heat, moisture, mechanical shock, and electric potential and shall have a smooth even finish. Each block shall have a molded marking strip attached with screws. Terminal blocks shall have tubular, high pressure clamp connectors.

### Selector switch, SS.--

Selector switch shall be rotary action, single-pole, 3-position, 10-ampere, 120-volt switch. Switch contacts shall have an inductive pilot duty rating of 60 amperes (make), 6 amperes (break) and 10 amperes (continuous) at 120 volts and 35 percent power factor. Selector switch shall have legend plate marked HAND-OFF-AUTO.

### Motor Saver, MS.--

Motor saver, MS, shall be a pump protector. Motor saver shall measure the power consumed by the well pump motor and shall shut off the well pump whenever the measured power differs from normal running value to protect the pump from running dry or overloading. Also the motor saver shall protect the pump from current unbalance and rapid cycling. The motor saver shall be furnished with current transformers built in the unit. The motor saver shall have one normally open and one normally closed contacts rated 480 VA at 240 volts.

### Motor disconnect, MD.—

Motor disconnect, MD, shall be 3-pole, 240-volt, AC, 100-ampere non-fusible heavy duty safety switch in a NEMA Type 4X enclosure with provision for padlocking in the "off" position.

#### **FABRICATION.--**

Component mounting.-- The following electrical components shall be mounted on the mounting panel of Well Pump Control Panel Enclosure: Well pump main breaker, WMB; Starter, ST; Motor saver, MS; Pump disconnect, PD; Pump starting control; Control disconnect, CD; Heat tape disconnect, HTD; Air volume controller disconnect, AVCD; Neutral bar, NB; and terminal block, TB. The pump starting control that is provided with the pump shall also be mounted on the mounting panel of the well pump control panel. Spacers shall be installed with all breakers (WMB, PD, CD, and HTD) so that they are externally operable with the hinged door closed. The hinged interior door shall not be opened unless the main breaker, WMB, is in the "off" position. The Well pump main breaker, WMB, shall be lockable in the "off" position.

The following electrical components shall be mounted on the interior door of Well Pump Control Enclosure: Selector switch, SS; Time meter, TM; and Pilot lights, PL1 and PL2.

The motor disconnect, MD shall be mounted as shown on the plans.

#### **PART 3.- EXECUTION**

#### INSTALLATION.--

**General.--** The well pump control station shall be wall mounted as shown on the plans. All bolts and fasteners shall be galvanized.

#### OPERATION .--

**Well pump system.--** The well pump unit shall be automatically controlled by the pressure tank pressure switch, PS in the discharge line. The pressure switch PS, shall energize the pump when the pressure drops below 344.7 kPa, and shall deenergize the pump when the pressure reaches 482.6 kPa.

#### 12-16.07 RADIANT HEATER CONTROL AND HEAT-TRACING CONTROL PANELS

#### **PART 1.- GENERAL**

#### **SUMMARY.--**

**Scope.--** This work shall consist of furnishing and installing radiant heater control and heat tape control panels in accordance with the details shown on the plans and these special provisions.

#### SUBMITTALS.--

**Product data.--** A list of materials and equipment to be installed and the manufacturer's descriptive data shall be submitted for approval. Any other data as requested by the Engineer shall also be submitted for approval.

Manufacturer's descriptive data shall include complete description, performance data and installation instructions for the materials and equipment specified herein. Control and wiring diagrams, rough-in dimensions, and component layout shall be included where applicable. All control and power conductors on the shop drawings shall be identified with wire numbers.

# **PART 2.- PRODUCTS**

### Radiant Heater Control Panel .--

Radiant heater control panel shall be surface-mounted, single exterior hinged door, dust tight NEMA Type 12 enclosure containing an electrical mounting panel. The enclosure shall be made of 1.90 mm (14-gage) steel minimum with all seams continuously welded.

# Temperature Process Controller, TPC.—

Temperature process controller shall be an ON/OFF controller with two temperature input and two SPDT relay output. Temperature set point range shall be between –40° C to 104° C with an accuracy of +17.2° C with a nominal operating ambient temperature of 25° C. Differential range shall be adjustable from –17.2° C to 1.7° C. Controller shall have the capability to be programmed from either heating or cooling mode. Controller shall be equipped with a keypad for programming and operation and a LCD (Liquid Crystal Display) screen display to indicate the temperature, mode of operation and output status. Controller shall be suitable for 120-volt, 60 hertz operation. Output relay shall have 8.0 ampere contacts rated at 120-volts, AC. TPC shall be supplied with compatible temperature tube type sensor for measuring air temperature.

### Heat-tracing control panel.—

Heat-tracing control panel shall be surface-mounted, single exterior hinged door, NEMA Type 4X enclosure.

#### Control thermostat.—

Control thermostat shall be as provided for in the mechanical portion of the special provisions.

#### Terminal block, TB.--

Terminal block shall be 30-ampere, 300-volt, molded plastic with two or more mounting holes and two or more terminals in each cast block. The molded plastic shall have a high resistance to heat, moisture, mechanical shock, and electric potential and shall have a smooth even finish. Each block shall have a molded marking strip attached with screws. Terminal blocks shall have tubular, high pressure clamp connectors.

# Duplex receptacle outlet.—

Duplex receptacle outlets shall be 3-wire, 15-A, 125-V (ac) grounded type with common feed and ground fault protection in a weatherproof enclosure. Circuit interruption shall occur on 6 milliamperes (mA) of ground-fault current and shall not occur on less than 4 mA of ground-fault current. Duplex receptacle outlets shall be mounted on the side of the electrical equipment enclosures in a weatherproof enclosure.

#### **FABRICATION.--**

**Component mounting.--** The temperature process controller, TPC shall be mounted on the back panel of radiant heater control panel.

The control thermostat and terminal block, TB, shall be mounted in the back panel of the heat-tracing control panel.

#### PART 3.- EXECUTION

#### INSTALLATION.--

**General.**— The radiant heater control panel and heater-traing control panels shall be surface-mounted as shown on the plans.

All bolts and fasteners shall be galvanized. Temperature sensors shall be installed in a manner as described on the plans. Thermostat shall be installed as recommended by manufacturer.

### **OPERATION.--**

The radiant heater shall be operated at temperatures specified by the engineer.

# 12-16.08 CLOSED CIRCUIT TELEVISION SYSTEM (CCTV)

### **GENERAL.--**

Closed circuit television system (CCTV) shall be color type system consisting of camera, camera lens, camera enclosure, digital video recorder, monitor, video cable, power cables (AC/DC), DC power supply, AC power supply, connectors and uninterruptible power supply (UPS), CCTV Control cabinet, and such other equipment required by the CCTV manufacturer to install a complete system. The number of closed circuit television cameras and components shall be as shown on the plans.

### CAMERA.--

The camera assemblies shall be assembled and tested in accordance with these specifications prior to delivery to the jobsite. Factory testing documentation shall be furnished to the Engineer. Camera assemblies shall be delivered to the job

site as a complete unit. The camera shall be specifically designed to operate under low light conditions and shall function satisfactorily over a wide range of dynamic lighting conditions ranging from low light to full sunlight.

The camera shall have 8.5 mm image format with solid-state CCD (charged coupled device). Camera shall meet or exceed the following specifications:

- a. Signal format shall be compatible with all applicable National Television Standards Committee (NTSC), 16 full frames per second.
- b. Scanning system shall be 2:1 interlace and the scanning frequency shall be H: 15.734 kHz, V: 59.94 Hz.
- c. Total pixels shall be 537 (H) x 505 (V) and the effective pixels shall be 510 (H) x 492 (V).
- d. The horizontal resolution shall be 480 TV lines.
- e. Electronic shutter shall be  $1/60 \sim 1/100,000(S)$ .
- f. Signal-to-noise ratio (S/N) with Automatic Gain Control (AGC) off shall be equal to or greater than 5046 dB, Committee Consultation International Radio (CCIR) weighting.
- g. Light sensitivity shall be 0.01 0.0003 Lux /F21.2.
- h. Gamma shall be 0.45.
- i. System synchronization shall be internal.
- j. Video output shall be composite 1 V (peak-peak) at 75  $\Omega$  unbalanced.
- k. Power supply shall be 12 V (dc) + 10%.
- 1. Operating temperature shall be  $-10^{\circ}\text{C} \sim 40^{\circ}\text{C}$  and storage temperature shall be  $-20^{\circ}\text{C} \sim 60^{\circ}\text{C}$ .
- m. Operating humidity shall be  $10\% \sim 80\%$ .
- n. The lens shall have a galvanometric iris and neutral density filter. The iris shall be control by an amplifier in the camera, and automatically closes when power is off. Auto iris lens control shall be DC/video drive selectable.
- o. The lens shall be a manually focus, manual focal adjustment, 2.9-8 mm, F0.95, DC type, auto irish.

#### CAMERA ENCLOSURE.--

The camera and lens shall be contained in a high security ceiling or pole mounted enclosure. The complete camera assembly shall meet or exceed the following specifications:

- a. The enclosure shall have outside dimension of approximately 98.6 mm (H) x 130.5 mm (W) x 320.0 mm (L).
- b. The enclosure shall be fabricated from die-cast and extruded aluminum, forward opening hinged lid and rear link-lock latch.
- c. The enclosure shall have cable entry glands and monitoring holes on bottom of enclosure, and designed for outdoor applications.
- d. The camera mounting shall have multiple holes on adjustable camera sled, and the camera sled can be inverted for additional camera elevation.
- e. The enclosure shall have viewing window of 4.76 mm thick and viewing window area of 57 mm x 67 mm.
- f. The enclosure shall stand the environment temperature of -23°C  $\sim 49$ °C.
- g. The enclosure shall have tamper-resistant screws to secure the enclosure cover.
- h. The enclosure shall contain a heater-defroster kit rated at 24 V(ac), 30 W and shall be thermostatically controlled ON at 10° C and OFF at 27 °C.
- i. The enclosure shall be supplied with manually adjustable 360° pan and 75° tilt mounting hardware.

### DIGITAL VIDEO RECORDER (DVR).--

The complete DVR shall have the following components and shall meet or exceed the following specifications:

- a. DVR shall provide a high quality, 6, 9, or 16 channel recorder capable of storage and playback of images from 1 to 6, 1 to 9, or 1 to 16 camera input.
- b. 6 channel DVR's main monitor shall provide programmable multi-screen in live mode for picture-in-picture, quad and 6 ways.
- c. 9 channel DVR's main monitor shall provide programmable multi-screen in live mode for picture-in-picture, quad and 9 ways.
- d. 16 channel DVR's main monitor shall provide programmable multi-screen in live mode for picture-in-picture, quad, 9 ways, and 16 ways.
- e. DVR shall incorporate a duplex multiplexer for live multi-screen viewing or playback of images without interrupting multiplex recording.
- f. DVR shall have video motion search to allow recorded searches on the hard disks, based on movement in a particular area of the image.
- g. DVR shall provide drivers for recommended external SCSI devices for archiving images or for extending hard drive capability.
- h. DVR shall have a time expiry option that allows to be held for a selected number of days.
- i. DVR shall provide composite BNC inputs for up to 6, 9, or 16 color cameras.
- j. DVR shall provide a loop through BNC connection for each camera input, with software-configured termination.
- k. DVR shall auto-detect connected cameras and begin recording automatically upon power up.
- 1. DVR shall be able to record full screen video images continuously, upon motion detection, or according to a time schedule to its internal hard drives.
- m. DVR shall have a record rate capability of 60 PPS for 2 camera.
- n. DVR shall contain the internal hard drive capability to store and record 30 days data at medium quality (approximately 300 GB) at SHVS quality.
- o. DVR shall support simultaneous audio recording and playback on a single channel in real time.
- p. DVR shall have build in slim-line CD writer for compact disc.
- q. Data compression shall be standard JPEG format.
- r. DVR shall have a color resolution sampling rate of 13.5 MHz to CCIR 601 and number of pixels shall be 720(H) x 448(V) (NTSC.)
- s. DVR shall have color resolution of 16.8 million colors with 256 levels of gray, and eight-bit luma.
- t. DVR shall have 2x 485-bus MMJ connectors for 485-bus peripheral device connections, 2x serial RS232 9 pin connectors, a SCSI 2 narrow, 50-pin, high-density connector, 1x Ethernet RJ-45, 10BASE-T connection, and a BUS A screw terminal for connecting to optional PTZ domes.
- u. DVR shall operate at 5°C 40°C, and 5% 90% non-condensing humidity.
- v. DVR's power supply input shall be 100-230 VAC at 50/60 Hz, and the output voltage shall be 5,  $\pm 12$  and  $\pm 12$  V(dc).

### MONITOR.--

The monitor shall be high quality, high resolution and shall meet or exceed the following specifications:

- a. Monitor shall be color, 533.4 mm picture tube display, 120-240 V(ac) input and 50 Hz.
- b. Monitor's power consumption shall be 70 W, with horizontal resolution of 300 lines at center, and 300 lines at corners.
- c. Monitor shall have BNC video input/output, S-VHS input, and RCA audio input/output.
- d. Monitor shall be equipped with 2 grounded AC power cord, one for 120 V(ac), and one for 230 V(ac).
- e. Monitor shall operate at 0°C 40°C, and 10% 95% non-condensing humidity.
- f. Monitor's approximate dimension shall be 437 mm (H) x 480 mm (W) x 480 mm (L).

#### REMOTE KEYBOARD.--

The remote keyboard shall be high quality keyboard that operates the CCTV system.

### POWER CABLE.--

Power cable shall be 2 conductor, #18, stranded and jacketed.

#### VIDEO CABLE.--

Video cable shall be coaxial cable, type RG59/U.

#### DC POWER SUPPLY .--

DC power supply shall be 120 V(ac) input and 12 V regulated DC output. DC power supply shall have a configuration for powering up to 16 camera from a single power source, with 16 fuse protected outputs. DC power supply shall be equipped with AC power LED indicator and power ON/OFF switch. Power supply shall be the type recommended by camera manufacturer. DC power supply shall be mounted inside the CCTV control cabinet.

### AC POWER SUPPLY.--

AC power supply shall be 120 VAC input and 24 VAC output. AC power supply shall have a configuration for powering up to 16 heater and fan from a single power source, with 16 fuse protected outputs. AC power supply shall be equipped with AC power LED indicator and power ON/OFF switch. Power supply shall be the type recommended by camera manufacturer. AC power supply shall be mounted inside the CCTV control cabinet.

### **CONNECTORS.--**

All external connections shall be made by means of connectors. The connectors shall be keyed to preclude improper hockups. All wires to and from connectors shall be color coded or appropriately marked.

### UNINTERRUPTABLE POWER SUPPLY (UPS).—

The UPS (For Comfort station and for Auxiliary restroom) shall meet or exceed the following specifications:

- a. Input voltage shall be 115 V(ac) and input voltage range shall be 90-140 V(ac) both at 60 Hz.
- b. Output voltage shall be 115 VAC, with battery mode voltage regulation of + 10%, and 60 Hz at +1 Hz. The output waveform shall be modified sinewave.
- c. Battery type shall be two pieces of 12 V and 9 Ah with backup time of 25 minutes and recharge time 8 hours to 90% after complete discharge.
- d. Transfer time shall be 4-6 ms.
- e. The unit shall equip with AC mode, battery mode and fault indicator LED lights.
- f. Physical dimension shall not exceed 368 mm x 140 mm x 180 mm.
- g. The unit weight shall not exceed 15 kg.
- h. The unit shall operate at 0-40°C, and 0-90% humidity.
- i. The unit's noise level shall be less than 40 dB at AC mode and less than 45 dB at backup mode.

### EXECUTION.--

The system shall be installed at locations shown on the plans and by the methods recommended by the manufacturers. The Contractor shall provide all supports, fasteners and other hardware necessary to support the units.

### INSTALLATION.—

CCTV system shall be installed as shown on the plans. Cameras and monitors shall be adjusted for both day and night operations. Pan, tilt, focus, and focal length adjustments shall be made on-site as directed by the Engineer. The Contractor shall submit the installation and mounting details of the cameras.

### TRAINING.—

The Contractor shall provide minimum of 4 hours of on-site training on the use, operation and maintenance of the CCTV system for not more than 4 designated state employees. Contractor shall notify the Engineer in writing not less than 10 days in advance of the proposed training class.

Full compensation for Closed Circuit Television System (CCTV) shall be considered as included in the contract lump sum price for building work and no separate paymentwill be made therefor.